

CATALOGUE VERSION 4

TABLE OF Content

ABOUT US	2
ARC	3
GAS BOTTLE HOLDERS	17
GAS EQUIPMENT	23
MIG	43
MISCELLANEOUS ACCESSORIES AND PRODUCTS	85
OETIKER	95
PIPESTANDS	101
PLASMA	105
SAFETY	115
TIG	131
WIRE & ELECTRODES	169

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



TORCHMASTER AUSTRALIA

Torchmaster Australia commenced operation in 1989 as a wholesaler offering a range of welding accessories and parts. Over the years, our range has grown to include other industrial products, such as personal protective clothing and safety equipment.

Representation is Australia-wide with warehouses in Perth (head office), Brisbane and Melbourne. Torchmaster is a premier leading importer and wholesaler, with brands well known throughout the country and the welding industry.

Torchmaster is the Australian agent for Parweld Ltd, a global welding tool and equipment manufacturer, originating in the UK with their engineers in their research and development division.

We have an extensive range of quality welding torches, consumables and parts to suit Binzel[®], Bernard[®], Tweco[®], Kemppi[®], and Fronius[®]. We also source alternative suppliers to allow us to provide range and quality for all of your welding spare parts needs, whether it is for the heavy industry or the home handyman.

Oetiker[®], is a well-known German name, with a reputation world-wide for their range of worm drive and ear clamps. Torchmaster is their Australia-wide agent for this precision-manufactured product. Stocks can be made available in each state at short notice.

Our agencies include brands like Omega (our home brand), Taurus[®], Felder[®], Bullfinch[®], Wescol[®], and Stevens Industrial, all trusted international companies. Our Omega house brand comprise suppliers sourced from different continents who over the past 20 years, have provided quality products.

Torchmaster continues to expand its industrial range to meet the evolving needs of the market. Its well-earned reputation for quality and service has seen it become an attractive first alternative for all workshop requirements.

We proudly stand by our motto of "affordable excellence".



ARC

Electrode Holders **4** Cable Connectors Misc **5** Earth Clamps **6**

Magnetic Stands & Holders, Super Mag **7**

Magnetic Holders and Sweepers 8

Magnetic Position Holder & Super Mag Welders Magnetic Holders **9**

Magnetic Welding Holder 10

Welding Cables, Chipping Hammers **11**

Carbon Arc Gouging Torch K4000 - Spare Parts **12**

Leads & Lugs 14

Gouging Carbons, Engineers Chalk and Holder, Welding Gauges **15**







ELECTRODE HOLDERS				
Stock Code	Product Description	Pack Size		
EHTT200	Electrode Holder Tong type 200 amp, L 205mm x W 30mm kg 0.33	1		
EHTT400	Electrode Holder Tong type 400 amp, L 230mm x W 30mm kg 0.43	1		
EHTT600	Electrode Holder Tong type 600 amp, L 250mm x W 55mm Kg 0.55	1		
EHSS20	Electrode Holder Twist 200 Amp	1		
EHTL400P	Electrode Holder Twist 400 Amp	1		
EHTL600P	Electrode Holder Twist 600 Amp	1		
EHOP400	Electrode Holder Optimus 400 Amp	1		
EHOP600	Electrode Holder Optimus 600 Amp	1		

		ARC		
1025				
	C. Statistics	MC300	MC500-F	
5070	CP7095	archma		S
		MC500 Stock Code	A5025 CABLE CONNECTORS Product Description	A2550 Pack Size
		MC300	Cable Connector 300 Amp	1
1025	PS3550	MC500	Cable Connector 500 Amp	1
		MC600	Cable Connector 600 Amp Black Handle	1
		MC500-F MC500-M	Cable Connector 500 Amp (Female Only Cable Connector 500 Amo (Male Only)	′) 1 1
			CABLE PLUGS	
		Stock Code	Product Description	Pack Size
		CP1025	Cable Plug 10-25mm Sq Cable	1
C	C C	CP3550	Cable Plug 35-50mm Sq Cable	1
		CP5070	Cable Plug 50-70mm Sq Cable	1
5070	PS7095	CP7095	Cable Plug 70-90mm Sq Cable	1
	The second s		PANLE MOUNT SOCKETS	- · · · ·
		Stock Code	Product Description	Pack Size
		PS1025	Panel Socket 10-25mm Sq Cable	1
		PS3550	Panel Socket 35-50mm Sq Cable	1
	A	PS5070	Panel Socket 50-70mm Sq Cable	1
		PS7095	Panel Socket 70-90mm Sq Cable	1
			CABLE SOCKETS	
1025	CS3550	Stock Code	Product Description	Pack Size
		CS1025	Cable Socket 10-25mm Sq Cable	1
		CS3550	Cable Socket 35-50mm Sq Cable	1
Contraction of the second	A Designation of the local division of the l	CS5070	Cable Socket 50-70mm Sq Cable	1
rchmaste	All control of the second	CS7095	Cable Socket 70-90mm Sq Cable	1
		DINS	SE ADAPTOR - REDUCER/ENLARGE	ER
A .		Stock Code	Product Description	Pack Size
	And the second se	45005	Deducer Leves Dis (A.L.) (

CP1

CP5

PS1

PS5

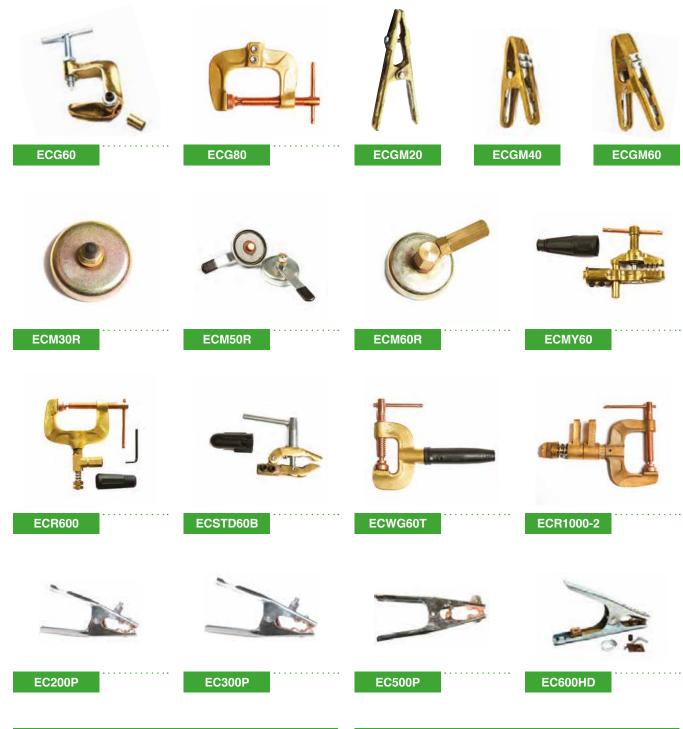
CS1

CS5070

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

CS7095

ARC



EARTH CLAMPS				
Stock Code	Product Description	Pack Size		
EC200P	Earth Clamp 200 Amp Copper Braid	1		
EC300P	Earth Clamp 300 Amp Copper Braid	1		
EC500P	Earth Clamp 500 Amp Copper Braid	1		
EC600HD	Earth Clamp 600 Amp Heavy Duty Copper Braid	1		
ECGM20	Earth Clamp 150-200 Amp Brass	1		
ECGM40	Earth Clamp 400 Amp Brass	1		
ECGM60	Earth Clamp 600 Amp Brass	1		
ECSTD60B	Earth Clamp 600 Amp Screw Type	1		
ECMY60	Earth Clamp 600 Amp Screw Type	1		

	EARTH CLAMPS	
Stock Code	Product Description	Pack Size
ECG60	Earth Clamp 600 Amp Brass G Type	1
ECG60F	Ferrule for the ECG60	1
ECG80	Earth Clamp 800 Amp	1
ECM30R	Round Magnetic Earth Clamp 300 Amp	1
ECM50R	Round Magnetic Earth Clamp 500 Amp	1
ECM60R	Round Magnetic Earth Clamp 600 Amp	1
ECWG60T	Earth G Clamp 600 Amp with	
	Mech Connector	1
ECR600	Rotary Earth Clamp 600 Amp	1
ECR1000-2	Rotary Earth Clamp 1000 Amp	1

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

EARTH CLAMPS

ARC



AVA7231

AMM7088

400mm in length. Very quick clean up.

- · For 90° clamping of pipes and tubes
- Clamping Capacity 8.8cm.
- Jaw Length 10.10cm



Strong magnets attract all loose swarf and steel scraps.
Simply slide center out to release all picked up rubbish.

Heavy Dury construction made to last.High Quality Super-Mag brand.



MI-TTS-M





MI-MTS-M



EH STAND

OME6961

- Sheet panel clamps Butt Weld - 4 piece.
- Designed to align panel for edge to edge seam Welding.
- Work with flat, concave or convex panels.
- · Easily removable or reusable.

MAGNETIC TORCH STANDSStock CodeProduct DescriptionPack SizeMI-TTS-MTIG Torch Stand Magnetic1MI-MTS-MMIG Torch Stand Magnetic1EH StandElectrode Holder Torch Stand Magnetic1

The torches and electrode holders are for demonstration only. They are not included in the sale of the Mig Stand, Tig stand or Electrode holder.

SUPER MAG WELDERS MAGNETIC HOLDERS				
Stock Code	Product Description	Pack Size		
AMM7088	Magnetic Swarf Collector (On/Off)	1		
OME6961	Automotive 4 Piece Butt Weld Clamp set	1		
AVA7231	Welders Angle Vice	1		

AMM6658

- Strong magnets attract all loose swarf and steel scraps.
- 100cm length but retractable to 70cm length.
- Head of the magnet can be replaced
- Flat packed for easy transport and delivery



SUPER MAG WELDERS MAGNETIC HOLDERS				
Stock Code	Product Description	Pack Size		
AMM6658	Round Magnetic Cleaner 1m retractable	1		
AMM6658A	Replacement Head	1		
OMEMHS101	Magnetic Floor Sweeper	1		

OMEMHS101

- 61cm wide magnetic floor sweeper.
- Handle can be retracted and can be flat packed for delivery.
- Floor Sweeper to pick up nails, screws, paper clips and other ferrous metal items.
- Sweeper picks up item into the cavity and then it can be released over a disposal unit.
- Light aluminium housing. Sweeper can be used in machine and fabrication shops, factories and construction sites.





ΔRſ.

Magnetic Position Holder

Special features include

MI-MPH25

AMC1187

Average Pull

OMEMHS03 Average Pull

AMC4972 Average Pull

40 kg

22 kg

12.5 kg

Size L x H mm

Size L x H mm

Size L x H mm

85

27 x 27 x 35

100 x 65

- 3 Models to choose from depending on job weight &
- · Can hold welding jobs (Sheet, Tube or Other) at an of 45°, 90° or 135° as needed
- · Helps like a 3rd hand in positioning and holding jo ferrous surfaces.

JIGEI					
	MAGN	ETIC POSI	TION HO	LDERS/ WELI	DERS AID
pending on job weight & size	Stock Code	Product Des	cription		Pack Size
et, Tube or Other) at angles	MI-MPH25	Magnetic W	elders Posi	tion Holder 57x62	2mm 1
ed	MI-MPH35	Magnetic W	elders Posi	tion Holder 92x93	3mm 1
sitioning and holding jobs on	MI-MPH5	Magnetic W	elders Posi	tion Holder 116x1	125mm 1
				9	0
MI-MPH35			MI-MP	H5	
SUPER-MAG	MODEL		MI-MPH	25 MI-MPH3	5 MI-MPH5
ch astan	Dimension	А	57 mm	92 mm	116 mm
Contra Contra	Binicholon	В	62 mm	93 mm	125 mm
READERS BUILT DE LA CONTRACTA	Support Weig	ght	28 lb (12.5 kg	80 lb) (36 kg)	95 lb (43 kg)
Description Magnetic Clamp, Multiangle	Direct Lift Ca	pacity	4,3 lb (2 kg)	20.3 lb (9.20 kg)	33 lb (15 kg)
4.5cm 4.5cm 5cm	AMC49	968			
Description	Average	Pull Size L	x H mm	Desc	cription
Multiangle Mag Holder	20 kg	155 እ	(85	Multiangle clam	p, double
CONTRACTOR OF STREET	AMC49	986			
Description			Nomina	l Nominal	Description
Description Welders magnetic ground clamp	Average Pull	Height	Width		Description
800 amp	65 ka	110 mm	95 mm	40 mm	Magnetic Square



0: 1 11	

40 mm

Magnetic Square

Average Pull	Size L x H mm	Description
18 kg	85 X 85	Welders magnetic square

95 mm

· The above enclosed magnet design to prevent chips from entering

· High Power Monster Pull

65 kg

AMC6967

110 mm

Magnetic welding holder with on/off switch

Pull force 13.6kg Size: 137 x 87 x 26mm Weight: 530gm

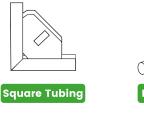
OMEMHS01

Magnetic welding holder with on/off switch

Pull force 24.9kg Size: 192 x 118 x 33mm Weight: 1200gm















Holds metal firmly at 45° x 90° x 135° x 180°, for brazing, soldering



MAGNETIC WELDING HOLDER			
Stock Code	Product Description	Pack Size	
OMEMHS01	Magnetic Welding Holder with On/Off Switch. Hold to 13.6kg. Used for angles: 45°, 90°, 135°, 180°. Size 137x87x26mm. Weight 530g	1	
OMEMHS02	Magnetic Welding Holder with On/Off Switch. Hold to 24.9kg. Used for angles: 45°, 90°, 135°, 180°. Size 192x118x33mm. Weight 1200g	1	

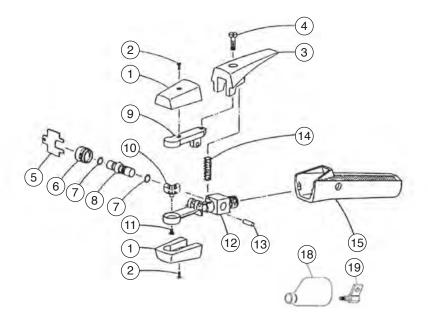
ARC

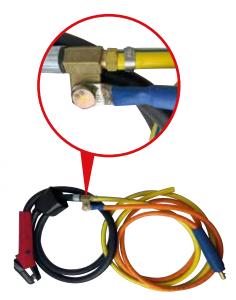
WC16	2	WELDING CABLE (Price per Metre)			
	16mm (up to 200amp)	Stock Code	Product Description	Pack Size	
WC25		WC16	16mm2 Welding Cable Double Insulated Orange 200 Amp	100	
_	25mm (up to 300amp)	WC25	25mm2 Welding Cable Double Insulated Orange 300 Amp	100	
WC35		WC35	35mm2 Welding Cable Double Insulated Orange 400 Amp	100	
	35mm (up to 400amp)	WC50	50mm2 Welding Cable Double Insulated Orange 500 Amp	100	
WC50		WC70	70mm2 Welding Cable Double Insulated Orange	100	
	50mm (up to 500amp)	WC95	95mm2 Welding Cable Double Insulated Orange	100	
WC70			**Made to Australian	Standards	
	70mm (Heavy Duty)		CHIPPING HAMMERS		
		Stock Code	Product Description	Pack Size	
WC95		CHSH-H	Chipping Hammer (Spring handle) Premium	1	
		CH-7002	Chipping Hammer Rubber Grip Chrome	1	
	95mm (Super Heavy Duty)	0117002			
			MIG PLIERS		
ALC: NOT		Stock Code		Pack Size	
		BMP275	Product Description Multi-Purpose Mig Pliers	1	
			WIRE BRUSHES		
		Stock Code	Product Description	Pack Size	
		WBSS4R	Wire Brush Stainless Steel (316L) 4 Row	10	
		WBS4R	Wire Brush Carbon Steel 4 Row	10	
WELDING CABLE		Re	emove & Install Tips		
		Clea Nozzle	Remove & In Insulating B		
CH-7002		BMP275			
СНЅН-Н		WBSS	48		











For specialised requirements, K4000 can be adapted with extensions.

K4000 PARTS

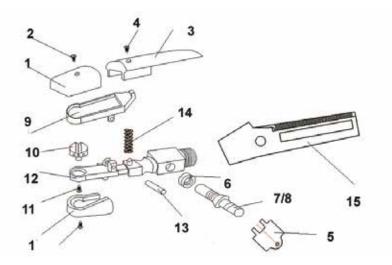
K4000 SPARE PARTS				
Stock Code	Product Description	Pack Size		
K4000	Carbon Arc Gouging Torch	1		
k4000-1	Up/ Lower Insul Assembly With Screws	1		
K4000-2	Insulation Screws	1		
K4000-3	Handle Lever	1		
K4000-4	Handle Screw	1		
K4000-5	Wrench	1		
K4000-6	Bonnet	1		
K4000-7/8	Air Valve with O Rings	1		
K4000-9	Upper Jaw	1		

K4000 SPARE PARTS			
Stock Code	Product Description	Pack Size	
K4000-10	Injector Nozzle	1	
K4000-11	Injector Nozzle Screw	1	
K4000-12	Body including lower jaw	1	
K4000-13	Hinge Pin	1	
K4000-14	Spring	1	
K4000-15	Handle	1	
K4000-18	Rubber Boot	1	
K4000-19	Connector	1	

ARC



MWK4000



MWK4000 PARTS

	MWK4000 SPARE PARTS			
Stock Code	Product Description	Pack Size		
MWK4000	Carbon Arc Gouging Torch (1000 Amp) Premium	1		
MWK4000-1A	Up/Lower Insul Assembly With Screws	1		
MWK4000-2	Screw for Insulator	1		
MWK4000-3	Handle Lever	1		
MWK4000-4	Lever Screw	1		
MWK4000-5	Wrench	1		
MWK4000-6	Bonnet	1		
MWK4000-7/8	Spool and Spool O Ring set	1		
MWK4000-9	Upper Arm	1		
MWK4000-10	Head	1		
MWK4000-12	Torch Body	1		
MWK4000-13	Hinge Pin	1		
MWK4000-14	Lever Spring	1		
MWK4000-15	Handle	1		

	WELDING LEAD SETS	
Stock Code	Product Description	Pack Size
WLSP200-3	200 Amp Welding Lead Set 16mm2 (Small Dinse) 3 Metre	1
WLSLP200-3	200 Amp Welding Lead Set 16mm2 (Large Dinse) 3 Metre	1
WLSP200-5	200 Amp Welding Lead Set 16mm2 (Small Dinse) 5 Metre	1
WLSLP200-5	200 Amp Welding Lead Set 16mm2 (Large Dinse) 5 Metre	1
WLSP300-3	300 Amp Welding Lead Set 25mm2 (Small Dinse) 3 Metre	1
WLSLP300-3	300 Amp Welding Lead Set 25mm2 (Large Dinse) 3 Metre	1
WLSP300-5	300 Amp Welding Lead Set 25mm2 (Small Dinse) 5 Metre	1
WLSLP300-5	300 Amp Welding Lead Set 25mm2 (Large Dinse) 5 Metre	1



EL	FC	FR (DF	LE	
					~



**All Other Lead Sets MADE TO ORDER - POA

EARTH LEADS					
Stock Code	Product Description	Pack Size			
ELP200-3	200 Amp Earth Lead 16mm2 (Small Dinse) 3 Metre	1			
ELLP200-3	200 Amp Earth Lead16mm2 (Large Dinse) 3 Metre	1			
ELP200-5	200 Amp Earth Lead 16mm2 (Small Dinse) 5 Metre	1			
ELLP200-5	200 Amp Earth Lead 16mm2 (Large Dinse) 5 Metre	1			
ELP300-3	300 Amp Earth Lead 25mm2 (Small Dinse) 3 Metre	1			
ELLP300-3	300 Amp Earth Lead 25mm2 (Large Dinse) 3 Metre	1			
ELP300-5	300 Amp Earth Lead 25mm2 (Small Dinse) 5 Metre	1			
ELLP300-5	300 Amp Earth Lead 25mm2 (Large Dinse) 5 Metre	1			

ELECTRODE LEADS					
Stock Code	Product Description	Pack Size			
EHP200-3	200 Amp Electrode Lead 16mm2 (Small Dinse) 3 Metre	1			
EHLP200-3	200 Amp Electrode Lead16mm2 (Large Dinse) 3 Metre	1			
EHP200-5	200 Amp Electrode Lead 16mm2 (Small Dinse) 5 Metre	1			
EHLP200-5	200 Amp Electrode Lead 16mm2 (Large Dinse) 5 Metre	1			
EHP300-3	300 Amp Electrode Lead 25mm2 (Small Dinse) 3 Metre	1			
EHLP400-3	400 Amp Electrode Lead 35mm2 (Large Dinse) 3 Metre	1			
EHP400-5	400 Amp Electrode Lead 35mm2 (Small Dinse) 5 Metre	1			

EARTH LEAD



CRIMP (CABLE) LUGS				
Stock Code	Product Description	Pack Size		
CL1612	Crimp Lug 16mm x 12mm Hole	10		
CL2508	Crimp Lug 25mm x 8mm Hole	10		
CL2510	Crimp Lug 25mm x 10mm Hole	10		
CL2512	Crimp Lug 25mm x 12mm Hole	10		
CL3510	Crimp Lug 35mm x 10mm Hole	10		
CL3512	Crimp Lug 35mm x 12mm Hole	10		
CL5012	Crimp Lug 50mm x 12mm Hole	10		
CL7012	Crimp Lug 70mm x 12mm Hole	10		
CL9512	Crimp Lug 95mm x 12mm Hole	10		
CL12012	Crimp Lug 120mm x 12mm Hole	10		





GOUGING CARBONS



CH075

CH125



MI-WG-8

GOUGING CARBONS				
Stock Code	Product Description	Pack Size		
GC5.0	DC Gouging Carbon 5mm	50		
GC6.5	DC Gouging Carbon 6.5mm	50		
GC8.0	DC Gouging Carbon 8mm	50		
GC9.5	DC Gouging Carbon 9.5mm	50		
GC130	DC Gouging Carbon 12.5mm	50		
GC19J	DC Gouging Carbon 19mm Jointed	50		
GCF15	Gouging Carbons Flat 5x15x305mm	50		

ENGINEERS CHALK				
Stock Code	Product Description	Pack Size		
CH075	Engineers Split Chalk 17x10x5mm (100 per box)	Box		
CH125	Engineers Split Chalk 127x12.7x5mm (144 per box)	Box		
CH127-H	Chalk holder - comes with one piece of chalk	: 1		

WELD FILLET GAUGEStock CodeProduct DescriptionPack SizeMI-WG-8Weld Fillet Gauge (Cam Type)1MI-WG-11Weld Fillet Gauge1MI-HLWeld Fillet Hi-Lo Gauge1

- Cam Type Weld gauge is used for measuring fillet leg length and weld throat size.
- The Weld Gauge is designed to measure undercut and pitting depth and excess weld metal.
- The Weld Gauge is offered in a cam type construction and finds application in the welding industry. Cam Type Weld Gauge that comes under MI-WG-8 model can also measure roof and face gap, angle of preparation and misalignment.



HI-LO GAUGE

- Internal misalignment after fit up.
- Material thickness after fit up.
- Verify 37/1/2 degree bevel angle.
- Fit-up gap after fit-up.
- · Fillet weld leg length.
- Butt weld reinforcement.



MI-WG-11

The fillet Weld gauge allows fast, accurate measurement of eleven (11) fillet weld sizes: 1/8", 3/16". 1/4", 5/16", 7/16", 1/2". 5/8", 3/4", 7/7" and 1", and their metric equivalents, to determine weld sizes either concave or convex.









GAS BOTTLE Holders

Torchmaster Australia introduces you to a fully adjustable powder coated aluminium track and bracket system.

Can be used to safely secure:

- Gas/Oxy Bottles
- Fire Extinguishers
- Ladders
- Fuel Drums
- Surf Boards
- Kayaks
- and much more...

Easily installed in:

- Workshops
- Boats
- Utes/Trucks/Vans
- Caravans/ Motor Homes
- Homes
- Tractors

Powder Coated Combo's 18

Individual Brackets & Accessories **20**

Metal Cylinder Holders 21













J130

J113

200mm POWDER COATED COMBO'S			
Stock Code	Product Description	Pack Size	
J113	200mm Track + Curved Bracket + 900mm Straps	1	
J116	200mm Track + Curved Bracket + 1200mm Straps	1	

400mm POWDER COATED COMBO's				
Stock Code	Product Description	Pack Size		
J130	400mm Track + 2 x Sets Curved Bracke + 600mm Straps	ts 1		
J137	400mm Track + 2 x Sets Curved Bracke + 900mm Straps	ts 1		
J125	400mm Track + 1 x Set Curved Brackets + 900mm Strap	6 1		
J126	400mm Track + 1 x Set Curved Brackets + 1200mm Strap	s 1		



J137



500mm POWDER COATED COMBO'S			
Stock Code	Pack Size		
J159	500mm Track + 1 Set Curved Brackets + 600mm Strap	1	
J160	500mm Track + 2 Sets Curved Brackets + 900mm Strap	1	
	600mm POWDER COATED COMBO'S		
Stock Code	Product Description	Pack Size	
J150	600mm Track + 3 Sets Curved Brackets + 600mm Strap	1	

J150	600mm Track + 3 Sets Curved Brackets + 600mm Strap	1
J151	600mm Track + 3 Sets Curved Brackets + 900mm Strap	1
J152	600mm Track + 2 Sets Curved Brackets + 900mm Strap	1
J153	600mm Track + 2 Sets Curved Brackets + 600mm Strap	1
J154	600mm Track + 1 Set Curved Brackets + 900mm Strap	1

1 METRE POWDER COATED COMBO'S			
Stock Code	Pack Size		
J121	1 Metre Track + 2 Sets Curved brackets + 900mm Strap	1	
J124	1 Metre Track + 2 Sets Curved Brackets + 1200mm Strap	1	
J139	1 Metre Track + 4 Sets Curved Brackets + 900mm Strap	1	
J140	1 Metre Track + 3 Sets Curved Brackets + 900mm Strap	1	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



HELPFUL TIPS

If gas bottle restraints are needed for tall cylinders, that is more than 1 metre high, then the following has to be considered:

- If the restraint is for a gas cylinder in a warehouse/storage wall, and is stationery, then 1 set of restraint will suffice.
- If the restraint is used for gas cylinders to be fixed to the back of a moving vehicle, then for safety purpose, 2 sets are needed.

One set about 1/3 way off the ground and another one 2/3 from the top. This is to ensure maximum security due the weight of the cylinders on a moving vehicle.

Strap size Calculator.

To ensure that the straps are suitable length for your cylinder, here is a simple calculation.

Example:

Size of Gas Bottle	Diameter of Bottle	Strap size needed as a minimum
E size cylinder	210mm	65mm

Go to: https://www.omnicalculator.com/math/cylinder-circumference

restor has providently from to a anythese filtrain providence to be	pe and some story.
Partici	04.5
Tilematui -	(m. 4)
Outeringen	68.5

The above web site will help you to work out other size straps needed for different size gas cylinders

INDIVIDUAL BRACKETS			
Stock Code	Product Description	Pack Size	
J103	1 x Set Curved Brackets + 600mm Strap (Small)	1	
J105	1 x Set Curved Brackets + 900mm Strap (Medium)	1	
J107	1 x Set Curved Brackets + 1200mm Strap (Large)	1	

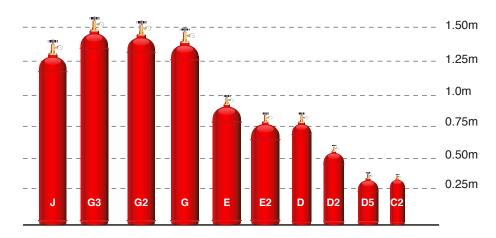
ACCESSORIES			
Stock Code	Product Description	Pack Size	
A100	200mm Track (Includes 2 End Caps)	1	
A101	400mm Track (Includes 2 End Caps)	1	
A102	600mm Track (Includes 2 End Caps)	1	
A103	500mm Track (Includes 2 End Caps)	1	



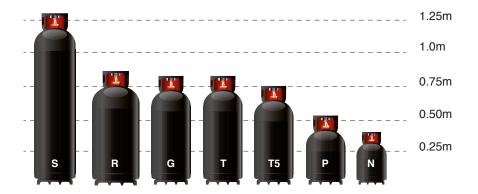
METAL CYLINDER HOLDERS			
Stock Code	Product Description	Pack Size	
CYH103	Cylinder Holder 98 - 162mm	1	
CYH104	Cylinder Holder 98 - 111mm	1	
CYH145	Cylinder Holder 133 - 146mm	1	
CYH105	Cylinder Holder 146 - 162mm (D Size Acet)	1	
CYH106	Cylinder Holder 165 - 181mm (2kg Fire Extinguisher, D Size Oxy)	1	
CYH107	Cylinder Holder 181 - 203mm	1	
CYH108	Cylinder Holder 203 - 222mm (E Size Cylinder)	1	
CYH185	Cylinder Holder 216 - 229mm	1	
CYH109	Cylinder Holder 229 - 248mm (G Size Cylinder)	1	
CYH110	Cylinder Holder 254 - 273mm (9kg LPG Cylinder)	1	
CYH112	Cylinder Holder 305 - 330mm	1	
CYH114	Cylinder Holder 368 - 387mm (45kg LPG Cylinder)	1	

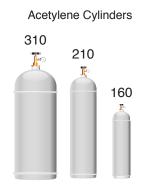
METAL CYLINDER HOLDERS

High Pressure Cylinders



Low Pressure Cylinders



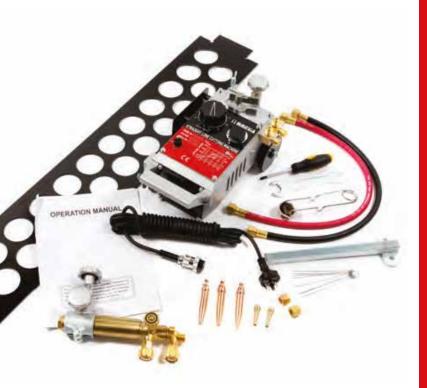


METAL CYLINDER HOLDERS					
Stock Code	Size	ALU P & L	STEELP & L	ACETY	PLUS LOW PRES
CYH104	98-111mm	BP, C	C, C2	С	
CYH105	146-162mm		D	D	
CYH106	165-184mm	DS, D	D2		
CHY107	184-203mm			E	
CYH108	203-222mm	VT, E, F	E2, E	E	
CYH109	229-248mm		G3, J, K		
CYH110	250-270mm	G			Ν
CYH112	305-330mm			G	P, TS, T, Q
CYH114	368-387mm				S, R
CYH145	135-146mm				
CYH185	216-229mm		G		

Materials:

· Steel Sheet (zinc-plated).

• Rubber (for friction pads) - have been UV stabilised.





GAS Equipment

Straight Line Cutter **24** Pipe Cutter **25** Gas Kits **26**

Bullfinch LPG Brazing Kit 28

Single Stage Regulators - OMEGA **29**

Flowmeter, CO2 Heater and Balloon Filler **30**

Flashback Arrestors Roller Guide and Radius Bar **31**

Gas Cutting Torch 32

Gas Cylinder Trolleys 34

Gas Attachments Spare Parts 35

Cutting and Gouging Tips 36

LP Cutting Tips 37

Welding Rubber Hose 38

Welding Hose Fitting/ Adaptors **39**

Nipples & Nuts for Gas Fittings 40

Welding Hose Tools, Ferrules and Nuts **41**

Flint Lighters and Tip Cleaners/ Drills **42**



STRAIGHT LINE CUTTER			
Stock Code	Product Description	Pack Size	
BBSLC	Beetle Straight Line Cutter (No Track	.) 1	
BBSLC-1	Beetle Straight Line Cutter with	1	
	1.8 metre Track		
BBSLC-TRACK	Bobcat Beetle 1.8 Metre Track	1	
BB2TORCH	Beetle Torch Conversion Kit From	1	
	One to Two Heads		

Beetle photo for illustration purposes. Final products may vary in appearance.

BBSLC-1





PARTS FOR A CONVERSION TO 2 TORCH BEETLE

BBSLC - NO TRACK



PIPE CUTTER #1



PIPECUTTER			
Stock Code	Product Description	Pack Size	
PIPECUTTER	Pipecutter manual with	1	
	2.4 Metre Chain	1	
PIPECHAIN	3 Metre Chain	1	
PIPECUT TORCH	Pipecutter Torch	1	

** A range of spares are available. Please make enquiries when needed

PIPE CUTTER #2



GAS KITS - OME8035				
Stock Code	Product Description	Pack Size		
OME8035	Trade Oxygen/Acetylene Kit (No Flashbacks)	1		
	Gas Kit Components			
OMEAC14	Acetylene Reg 0-150 Kpa Twin Gauge to AS4267	1		
OMEOX10	Oxy Reg 0-1000 Kpa Twin Gauge to AS4267	1		
OME241	Torch handle	1		
OME242	Cutting Attachment	1		
HA1005-OA	Twin Oxy-Acet HA 10m x 5mm	1		
801777	Flip Front Oxy Goggles Shade 5	1		
6025	Single Cup Flint Lighter	1		
SWT8	SWT8 Acet Welding Tip 551-8	1		
SWT10	SWT10 Acet Welding Tip	1		
SWT12	SWT12 Acet Welding Tip	1		
800243	Acetylene/LPG Mixer (550) 10mm	1		
853721	8x12 HT Acet Heating Tip	1		
41-8	41-8 #8 Acet Cutting Tip	1		
41-12	Acetylene Cutting Tip #12	1		
41-15	Acetylene Cutting Tip #15	1		
6051	Tip Cleaner	1		
CS0258	Adjustable Spanner	1		

	GAS KITS - OME8037	
Stock Code	Product Description	Pack Size
OME8037	Oxygen/Acetylene Kit Omega	1
	(With Flashbacks)	
	Gas Kit Components	
OMEAC14	Acetylene Reg 0-150 Kpa Twin Gauge	1
	to AS4267	
OMEOX10	Oxy Reg 0-1000 Kpa Twin Gauge	1
	to AS4267	
OME241	Torch handle	1
OME242	Cutting Attachment	1
HA1005-OA	Twin Oxy-Acet HA 10m x 5mm*	1
801777	Flip Front Oxy Goggles Shade 5	1
6025	Single Cup Flint Lighter	1
SWT8	SWT8 Acet Welding Tip 551-8	1
SWT10	SWT10 Acet Welding Tip	1
SWT12	SWT12 Acet Welding Tip	1
800243	Acetylene/LPG Mixer (550) 10mm	1
853721	8x12 HT Acet Heating Tip	1
41-8	41-8 #8 Acet Cutting Tip	1
41-12	Acetylene Cutting Tip #12	1
41-15	Acetylene Cutting Tip #15	1
6051	Tip Cleaner	1
CS0258	Adjustable Spanner	1
FBARAC	FBA Reg End Fuel 0240-050 (Type 83) 1
FBAROX	FBA Oxy Reg End 0240-010 (Type 83)	1
FBATAC	FBA Fuel Gas Torch End (Type 84)	1
FBATOX	FBA Oxy Torch End (Type 84)	1

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



	GAS KITS - OME8036	
Stock Code	Product Description	Pack Size
OME8036	Trade Oxygen/LPG Kit	1
	(No Flashbacks)	
LSK036	LPG Basic Conversion Kit	1
	Gas Kit Components	
OMELP35	Omega LPG Reg 0-350 Kpa Rear Entry	1
OMEOX10	Oxy Reg 0-1000 Kpa Twin Gauge	1
	to AS4267	
OME241	Torch handle	1
OME242	Cutting Attachment	1
HA1005-OLP	Twin Oxy/LPG 10m x 5mm assembly fot k	iit 1
801777	Flip Front Oxy Goggles Shade 5	1
6025	Single Cup Flint Lighter	1
6051	Tip Cleaner	1
1390-3N	LPG Brazing Tip 1-2mm	1
1390-5N	LPG Brazing Tip 2-4mm	1
1390-6N	LPG Brazing Tip 4-6mm	1
1390H	LPG Multi Flame Heating Tip	1
800243	Acetylene/LPG Mixer (550) 10mm	1
808593C	Tip Tube	1
44-8	LPG Cutting Tip #8	1
44-12	LPG Cutting Tip #12	1
44-15	LPG Cutting Tip #15	1
CS0258	Adjustable Spanner	1

	GAS KITS - OME8038	
Stock Code	Product Description	Pack Size
OME8038	Oxygen/LPG Kit Omega	1
	(With Flashbacks)	
LSK038	LPG Deluxe Conversion Kit	1
	Gas Kit Components	
OMELP35	Omega LPG Reg 0-350 Kpa Rear Entry	1
OMEOX10	Oxy Reg 0-1000 Kpa Twin Gauge	1
	to AS4267	
OME241	Torch handle	1
OME242	Cutting Attachment	1
HA1005-OLP	Twin Oxy/LPG 10m x 5mm assembly fot k	it 1
801777	Flip Front Oxy Goggles Shade 5	1
6025	Single Cup Flint Lighter	1
6051	Tip Cleaner	1
1390-3N	LPG Brazing Tip 1-2mm	1
1390-5N	LPG Brazing Tip 2-4mm	1
1390-6N	LPG Brazing Tip 4-6mm	1
1390H	LPG Multi Flame Heating Tip	1
800243	Acetylene/LPG Mixer (550) 10mm	1
808593C	Tip Tube	1
44-8	LPG Cutting Tip #8	1
44-12	LPG Cutting Tip #12	1
44-15	LPG Cutting Tip #15	1
CS0258	Adjustable Spanner	1
FBARAC	FBA Reg End Fuel 0240-050 (Type 83)	1
FBAROX	FBA Oxy Reg End 0240-010 (Type 83)	1
FBATAC	FBA Fuel Gas Torch End (Type 84)	1
FBATOX	FBA Oxy Torch End (Type 84)	1



BF404 - AUTOTORCH BRAZING KIT



BF-FG4103/04/05



BF-FG4100 - AUTOTORCH HANDLE

	BULLFINCH LPG BRAZING KIT	
Stock Code	Product Description	Pack Size
BF404	Bullfinch LPG Brazing Kit with Torch handle, medium burner, 5 metres LPG gas hose, 350 kpa LPG regulator includes metal security box.	1
	The Autotorch brazing burners can give temperatures of up to 950°C under general conditions and up to 1200°C under ideal conditions only. They can therefore bronze under most conditions as well as being able to make faster soft and silver soldering	braze
BF-FG4100	Auto Torch Handle 5/8 connection	1
	Piezo - Electric Ignition system 5/8 UNF LH inlet Connection	
BF-FG4103	Auto Torch Burning Brazer Small	1
	6.62 MJ/HR @ 400 Kpa LPG	
BF-FG4104	Auto Torch Burning Brazer Medium	1
	17.13 MJ/HR @ 400 Kpa LPG	
BF-FG4105	Auto Torch Burning Brazer Large NO LONGER	AVAILABLE
	22.18 MJ/HR @ 400 Kpa LPG	

	SINGLE STAGE REGULATORS - OMEGA	
Stock Code	Product Description	Pack Size
OMEOX10	Oxygen Regulator Twin Gauge 0-1000 Kpa	1
OMEAC14	Acetylene Regulator Twin Gauge 0-140 Kpa	1
OMEAR55	Argon Regulator Twin Gauge 0-34 L/Min	1
OMEAR55S	Argon Regulator Twin Gauge 0-34 L/Min (Side Entry)	1
OMECD55	CO2 Regulator 0-34 L/Min	1
OMELP35	LPG Regulator Single Gauge 0-350 Kpa	1
OMEARFL25	Argon Flowmeter Regulator 0-25 L/Min	1
OMECDFL25	CO2 Flowmeter Regulator 0-25 L/Min	1
OMEN210	Nitrogen Regulator Twin Gauge 0-1000 Kpa	1
OMEFL25	Argon Flowmeter 0-25 L/min	1
Specifications	Details	
Range of Gases	In addition to the standard range of welding and cut ie. Acetylene, Argon, CO2, Oxygen and LPG, Omeg single stage regulators are also available for a varie Industrial gases including Air, Nitrogen, Helium and	ga Premium ety of
Range of Pressures	Regulators are available for a range of outlet presson 1000 kpa.	ures up to

OMECDFL25

OMEOX10

OMELP35

OMEAR55

OMEFL25

Safety Measures	The single stage regulators have been designed for use with high pressures up to 24,000 Kpa and are fitted with the a tamper proof relief valve. All gauges are fitted with rear blow-out discs to allow safe venting of gas if over pressurisation occurs. The inlet stem has been fitted with a sintered bronze filter to reduce the possibility of combustion by foreign matter at high velocity.
Standards	The Omega range of regulators have been manufactured in accordance with Australian Standards AS4267-1995.
Warranty	All Omega Regulators carry a Six (6) month manufacturer's warranty against faulty parts and workmanship All components are manufactured to international standards.



Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



OMEC02H

The CO2 Heater has a body forced from class A brass bar ensures maximum strength, serviceability and safe.

Power rating is at 190W.

Housing is made of inflame-retardant PC, ensuring insulation and flame-retardance.

Standard for the OMECO2H is EN IO2503.



MG310

This balloon filler has a piston design for quick inflation of balloons.

Attach this filler to the gas bottle and slide balloon over filler nozzle and tilt in any direction to fill.

CO2 HEATER, BALLON FILLER		
Stock Code	Product Description	Pack Size
OMECO2H	Omega CO2 Heater	1
MG310	Balloon Filler	1



GFT/1

The Gas Flow Tester is able to accurately measure Argon and CO2 gas flow rate on Tig and Mig torches. Scaled from 0-25 lpm.

GAS FLOW TESTER		
Stock Code	Product Description	Pack Size
GFT/1	Gas Flow Tester	1



FBARAX/FBAROX



FBATAC/FBATOX

Product Description Flashback Arrestor Oxygen (Torch) Flashback Arrestor Fuel Gas (Torch)	Pack Size
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1
Flashback Arrestor Fuel Gas (Torch)	
	1
Flashback Arrestors Oxygen/Fuel Gas	1
2 Pack (Torch)	1
Flashback Arrestor Fuel gas (Regulator)	1
Flashback Arrestors Oxygen (Regulator)	1
Flashback Arrestors Oxygen/Fuel Gas	1
2 Pack (Regulator)	
Details	
the FlameStop [®] range of regulator end flashback arrestors are also suitable for use with LPG, Hydrogen and Natural Gas	
The FlameStop [®] regulator end flashback arrestors consist of a non-return valve, sintered metal flame filter and thermal cut-off	
The FlameStop [®] range of flashback arrestors have been manufactured and independently tested to conform with Australian Standards AS4603-1999 EN 730	
All Wescol flashback arrestors carry a twelve (12) month manufacturers warranty against faulty parts and workmanship. All components are manufactured to international standards	
	Flashback Arrestor Fuel gas (Regulator) Flashback Arrestors Oxygen (Regulator) Flashback Arrestors Oxygen/Fuel Gas 2 Pack (Regulator) Details In addition to the standard range of welding and c the FlameStop® range of regulator end flashback at also suitable for use with LPG, Hydrogen and Nat The FlameStop® regulator end flashback arrestors a non-return valve, sintered metal flame filter and th The FlameStop® range of flashback arrestors have manufactured and independently tested to conform Australian Standards AS4603-1999 EN 730 All Wescol flashback arrestors carry a twelve (12) manufacturers warranty against faulty parts and wo

** In accordance with the European standard EN 730 1 (2006) and AS4603:1999 "Gas welding equipment - Safety device - Part 1: Incorporating a flame (flashback) - arrestor"

	CIRCLE GUIDE + RADIUS BAR	
Stock Code	Product Description	Pack Size
CGR083	Circle Guide + Radius Bar	1
CGR084	Roller Guide	1
CGR085	Radius Bar	1
801696	Circle Guide + Radius Bar	1



CGR083 - ROLLER GUIDE AND RADIUS BAR



801696 - ROLLER GUIDE AND RADIUS BAR

	GAS CUTTING TORCH	
Stock Code	Product Description	Pack Size
GCT52090A	One PC Cutting Torch 90 deg 520mm Acetylene	1
GCT52090P	One PC Cutting Torch 90 deg 520mm LPG	1
GCT52180A	One PC Cutting Torch 180 deg 520mm Acetylene	1
GCT52180P	One PC Cutting Torch 180 deg 520mm LPG	1
GCT10090A	One PC Cutting Torch 90 deg 975mm Acetylene	1
GCT10090P	One PC Cutting Torch 90 deg 975mm LPG	1
GCT10180A	One PC Cutting Torch 180 deg 975mm Acetylene	1
GCT10180P	One PC Cutting Torch 180 deg 975mm LPG	1
MG1601BLE	1.2m Cutter Cuts 300mm Steel 1pc 70° Head	1

The special gas cutting torches come in 520mm or 975mm length. Torch head available for 90 degree or 180 degrees

- Triangular Stainless Steel tube design for strength and rigidity
- Tubes braced for extra strength
- · Slow control cutting valve from low flow to full. Ideal for Piercing.
- · Pre-Heat valves are colour lever and brass handle for strength and reliability
- Cutting torch set up for use with Oxygen/Acetylene or Oxygen/LPG
 Cutting capacity up to 300mm 90° or 180° Torch Head

- Suitable for use with Type 41 or Type 44 Cutting Tips
 Standard hose connectors (5/8" UNF) for Oxygen or Fuel Gas
- 975mm length ideal for demolition application and operator comfort
- Weight 2.2kg

	HEATING TORCH	
Stock Code	Product Description	Pack Size
HE-506	Heating Torch	1

Soldering, brazing, annealing, straightening and bending plates, pipes and bars, preheating in welding, drying mould, asphalt work, weed burning etc.

HE-506 Torch comes with 3 different size burners.

The HE506-KIT is made up of:

HE-506 (SP2481) OMELP35		Heating torch with three burner tips 25 , 35 , 50mm. LPG Regulator. We are using the WESLP35 in kits
HA0505-LP	X 1	here to get rid of them. 5m, LPG Hose (hose with ends fitted)

Model	Туре	Head Size (mm)	Propane Pressure (kg/cm2)	Length (mm)
HE-506	W/1 Tip	25.4	0.3	500
HE-506-2	W/1 Tip	38.1		500
HE-506-3	W/1 Tip	50.8	0.5	500
HE-506 Kit	W/3 Tips			500



GCT 520MM 90° OR 180° HEAD



GCT 975MM 90° HEAD



GCT 975MM 180° HEAD



Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.







GCT003





GCT006

GCT008

OME241

GCT001



GCT002

GCT009



GAS CUTTING TORCHES						
Stock Code	Product Description	Pack Size				
GCT001	Fuel Injector/Mixer	1				
GCT002	LPG injector/Mixer	1				
GCT003	Lever Assembly	1				
GCT006	Acetylene Cap	1				
GCT007	LPG Cap	1				
GCT008	Fuel Valve	1				
GCT009	Oxy Valve	1				

TORCH HANDLES/ CUTTING ATTACHMENTS					
Stock Code	Product Description	Pack Size			
OME241	Torch Handle	1			
OME242	Cutting Attachment 90° 300mm (Type 41)	1			
OME242-180	Cutting Attachment 180° 300mm (Type 41)	1			

* Suitable for use with most torch handles on the market

* Locking teeth enables attachment to be easily re-positioned

* Cutting capacity 150mm

* Suitabhle for use with Type 41 or Type 44 Cutting Tips

* Large ridges on hand tightening nut for a better grip when using gloves







TROLLEY D

Trolley D with Extension Arm

- Twin 'D' Size Cylinder Trolley
- Solid Steel Construction
- Extendable Arm
- Bottom Plate Dimensions: 340 x 200mm
- Height: 800mm
- Extends to 1000mm

Flat packed some assembly required

- Flat packed: 750 x 320 x 90mm
- Weight: 9kg



Solid Wheels



Pneumatic Wheels





TROLLEY E

- Trolley E Twin 'E' Size Cylinder Trolley
- Solid Wheels
- Bottom Plate Dimensions: 480 x 260mm
- · Height: 1220mm

Flat packed some assembly required

- Flat packed: 900x750x200mm
- · Weight: 15kg

TROLLEY G

Trolley G Solid Wheels

- Twin 'G' Size Cylinder Trolley
- Solid 360mm Wheels
- Bottom Plate Dimensions: 599 x 250mm

Height: 1380mm

Trolley G Pneumatic Wheels

- Twin 'G' Size Cylinder Trolley
- Pneumatic Wheels
- Bottom Plate Dimensions: 599 x 250mm
- Height: 1380mm
- · Weight: 20kg

Flat packed some assembly required

1111111111 A 19900000	CUTTING	ATTACHMENT/ TORCH HANDLE/ MIXER	SPARE PARTS
	Stock Code	Product Description	Pack Size
	800772	Inlet Stem + O-Ring/ Filter	1
PARTICULAR CONTRACTOR	802110	O-Ring (800772)	10
	8592EA	Acetylene Inlet Nut (Type 20)	1
8592EO 8592EA	8592EO	Oxygen/ Argon Inlet Nut (Type 10)	1
	8592LP	LPG Inlet Nut (POL)	1
	8592AIR	Inlet Nut Air(Type 60)	1
	8592N2	Inlet Nut Nitrogen (Type 50)	1
	800750	Inlet Stem Nitrogen (Type 50)	1
	800760	Inlet Stem Air (Type 60)	1
	8597AA	Outlet Nipple Acetylene/ LPG (LH)	1
	8597AO	Outlet Nipple Oxygen (RH)	1
	8597AR	Outlet Nipple Argon (55L/Min)	1
8597AA 8597AO 8597AR 8592N2	8252324	Cutting Attachment/ Mixers O-Ring Kit (800242, 800243, 44, 45)	1
	822502	Tip Nut Type 41/44 (800242)	1
	822529	Cutting Valve Assembly (800242)	1
	822528	Pre-Heat Oxygen Valve (800242)	. 1
	822570	Oxygen Valve (800241)	1
	822571	Fuel Gas Valve (800241)	1
	800196	Micro Torch Handle	1
	800362	Micro Cutting Attachment	1
822502 8252324	. H-19-2E	Micro Mixer Acetylene	1
622302 6232324	H-19-2S	Micro Mixer LPG	1
	800243	Acetylene/ LPG Mixer (550) 10mm	. 1
453	800244	Heating Mixer 13mm (570)	1
	800245	Heating Mixer 13mm Hi-Flo (574) LPG	1
822570 822528			
800362 800196	800245	800244	800243
H-19-2S H-19-2E	800772	••••••	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

	LP GAS CUTTING TIPS TYPE 44	
Stock Code	Product Description	Pack Size
44-6	LPG Cutting Tip 1 - 6mm	1
44-8	LPG Cutting Tip 6 - 12mm	1
44-10	LPG Cutting Tip 10 -15mm	1
44-12	LPG Cutting Tip 12-20mm	1
44-15	LPG Cutting Tip 20-75mm	1
44-20	LPG Cutting Tip 75-125mm	1
44-24	LPG Cutting Tip 125-200mm	1
44-32	LPG Cutting Tip 200-275mm	1
44-32GS	LPG Gouging Tip Straight 3x6mm	1
44-32GB	LPG Gouging Tip Bent 3x6mm	1
44-48GB	LPG Gouging Tip Bent 5x10mm	1



ACETYLENE CUTTING TIPS TYPE 41



LPG CUTTING TIPS 44



ACETYLENE CUTTING TIP 3 SEAT 51 SERIES



LPG CUTTING TIP 3 SEAT 54 SERIES

ACETYLENE CUTTING TIPS TYPE 41		
Stock Code	Product Description	Pack Size
41-6	Acetylene Cutting Tip 1 - 6mm	1
41-8	Acetylene Cutting Tip 6 - 12mm	1
41-10	Acetylene Cutting Tip 10 -15mm	1
41-12	Acetylene Cutting Tip 15 - 20mm	1
41-15	Acetylene Cutting Tip 20 - 75mm	1
41-20	Acetylene Cutting Tip 75 - 125mm	1
41-24	Acetylene Cutting Tip 125 - 200mm	1
41-32	Acetylene Cutting Tip 200 - 275mm	1
41-32GS	Acetylene Gouging Tip Straight 3x6mm	1
41-32GB	Acetylene Gouging Tip Bent 3x6mm	1
41-48GB	Acetylene Gouging Tip Bent 5x10mm	1
41-64GB	Acetylene Gouging Tip Bent 6x12mm	1

	LPG 3 SEAT CUTTING TIPS	
Stock Code	Product Description	Pack Size
CT54-00	LPG Cutting Tip 0 - 5mm	1
CT54-0	LPG Cutting Tip 5 - 10mm	1
CT54-1	LPG Cutting Tip 10 - 15mm	1
CT54-2	LPG Cutting Tip 15 - 30mm	1
CT54-3	LPG Cutting Tip 30 - 40mm	1
CT54-4	LPG Cutting Tip 40 - 50mm	1
CT54-5	LPG Cutting Tip 50 - 100mm	1
CT54-6	LPG Cutting Tip 100 - 150mm	1
CT54-7	LPG Cutting Tip 150 - 250mm	1
CT54-8	LPG Cutting Tip 250 - 300mm	1

ACETYLENE 3 SEAT CUTTING TIPS		
Stock Code	Product Description	Pack Size
CT51-00	Acetylene Cutting Tip 0 - 5mm	1
CT51-0	Acetylene Cutting Tip 5 - 10mm	1
CT51-1	Acetylene Cutting Tip 10 - 15mm	1
CT51-2	Acetylene Cutting Tip 15 - 30mm	1
CT51-3	Acetylene Cutting Tip 30 - 40mm	1
CT51-4	Acetylene Cutting Tip 40 - 50mm	1
CT51-5	Acetylene Cutting Tip 50 - 100mm	1
CT51-6	Acetylene Cutting Tip 100 - 150mm	1
CT51-7	Acetylene Cutting Tip 150 - 250mm	1
CT51-8	Acetylene Cutting Tip 250 - 300mm	1



41 AND 44-32GS-32GB

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



	ACETYLENE GOUGING TIPS TYPE 44	
Stock Code	Product Description	Pack Size
SWT6	Acetylene Welding Tip 0 - 0.5mm	1
SWT8	Acetylene Welding Tip 0.5 - 1mm	1
SWT10	Acetylene Welding Tip 1 - 2mm	1
SWT12	Acetylene Welding Tip 2 - 4mm	1
SWT15	Acetylene Welding Tip 4 - 6mm	1
SWT20	Acetylene Welding Tip 6 - 9mm	1
SWT26	Acetylene Welding Tip 9 - 12mm	1

LP GAS BRAZING TIPS			
Stock Code	Product Description	Pack Size	
1390-3N	LPG Brazing Tip 1 - 2mm	1	
1390-5N	LPG Brazing Tip 2 - 4mm	1	
1390-6N	LPG Brazing Tip 4 - 6mm	1	
1390-8N	LPG Brazing Tip 6 - 9mm	1	
1390-10N	LPG Brazing Tip 9 - 12mm	1	
1390H	LPG Multiflame Heating Tip	1	
1390-10N	LPG Brazing Tip 9 - 12mm	1	

LPG BRAZING TIPS (HARRIS® STYLE)		
Stock Code	Product Description	Pack Size
80D50C	Brazing Tip Tube (Micro Mixers)	1
808593C	Braing Yip Tube (800243 Mixer)	1

HEATING BARRELS			
Stock Code	Product Description	Pack Size	
HB450S	Super Heating Barrel 400mm Stainless Steel Bent	1	
HB700S	Super Heating Barrel 700mm Stainless Steel Bent	1	

	SUPER HEATING TIPS - ACETYLENE	
Stock Code	Product Description	Pack Size
SHA1	Acetylene Super Heating Tip 8 x 12	1
SHA2	Acetylene Super Heating Tip 12 x 12	1
853721	Acetylene Heating Tip + Barrel 8 x 12	1

SUPER HEATING TIPS - LPG		
Stock Code	Product Description	Pack Size
SHP1	LPG Super Heating Tip 18 x 12	1
SHP2	LPG Super Heating Tip 36 x 12	1
SHP3	LPG Super Heating Tip 48 x 12 Large Flow	1
SHP4	LPG Super Heating Tip 48 x 15 Large Flow	1

6290-NH SERIES			
Stock Code	Product Description	Pack Size	
6290-7NH	LPG Cutting Tip 275-300mm	1	
6290-8NH	LPG Cutting Tip 300-380mm	1	



WH10005-AC



WH10005-LP



WH10005-OLP



WH10005-AR



WH10005-OA



WH10005-OX

WELDING HOSE 5MM		
Stock Code	Product Description	Pack Size
WH10005-OA	Oxy/ Acetylene Twin Hose 5mm Per Metre	100
WH10005-OLP	Oxy/ LPG Twin Hose 5mm Per Metre	100
WH10005-OX	Oxygen Hose 5mm Single Per Metre	100
WH10005-AC	Acetylene Hose 5mm Single Per Metre	100
WH10005-LP	LPG Hose 5mm Single Per Metre	100
WH10005-AR	Argon Hose 5mm Single Per Metre	100

Cut length attract a 20% surcharge

	WELDING HOSE 10MM	
Stock Code	Product Description	Pack Size
WH10010-AC	Single Hose Acet 100m x 10mm	100
WH10010-OX	Oxygen Hose 10mm Single per Metre	100
WH10010-LP	LPG Hose 10mm Single per Metre	100
WH10010-OLP	Oxy/LPG Twin Hose 10mm per Metre	100

Cut length attract a 20% surcharge

WELDING HOSE ASSEMBLIES OXY/ACETYLENE		
Stock Code	Product Description	Pack Size
HA0505-OA	Oxy / Acetylene Twin Hose 5 Metre	1
HA1005-OA	Oxy / Acetylene Twin Hose 10 Metre	1
HA1505-OA	Oxy / Acetylene Twin Hose 15 Metre	1
HA2005-OA	Oxy / Acetylene Twin Hose 20 Metre	1
HA2505-OA	Oxy / Acetylene Twin Hose 25 Metre	1
HA3005-OA	Oxy / Acetylene Twin Hose 30 Metre	1

WI	ELDING HOSE ASSEMBLIES OXY/LPG	
Stock Code	Product Description	Pack Size
HA0505-OLP	Oxy / LPG Twin Hose 5 Metre 5mm Hose	1
HA1005-OLP	Oxy / LPG Twin Hose 10 Metre 5mm Hose	1
HA1505-OLP	Oxy / LPG Twin Hose 15 Metre 5mm Hose	1
HA2005-OLP	Oxy / LPG Twin Hose 20 Metre 5mm Hose	1
HA3005-OLP	Oxy / LPG Twin Hose 30 Metre 5mm Hose	1
HA1010-OLP	Oxy / LPG Twin Hose 10 Metre 10mm Hose	1
HA1510-OLP	Oxy / LPG Twin Hose 15 Metre 10mm Hose	1
HA2010-OLP	Oxy / LPG Twin Hose 20 Metre 10mm Hose	1
HA2510-OLP	Oxy / LPG Twin Hose 25 Metre 10mm Hose	1
HA3005-OLP	Oxy / LPG Twin Hose 30 Metre 10mm Hose	1

	WELDING HOSE ASSEMBLIES LPG 5MM	
Stock Code	Product Description	Pack Size
HA0505LP	Welding Hose Assemblies LPG 5m x 5mm	1

Customised hose assemblies can be manufactured to your requirements



WH HOSE ASSEMBLY 2 SETS

Y PIECES	
Product Description	Pack Size
Y Piece Argon/ Oxygen	1
Y Piece Fuel Gas	1
Y piece Argon/Oxygen with Valve splitter connecto	r 1
Y piece Fuel Gas with Valve splitter connector	1
	Product Description Y Piece Argon/ Oxygen Y Piece Fuel Gas Y piece Argon/Oxygen with Valve splitter connector

The above both with 5/8 UNF Australian Standard

	WELDING HOSE FITTINGS/ ADAPTOF	RS
Stock Code	Product Description	Pack Size
LP112	Welding Hose Fitting 5mm RH (re-usable)	1
LP240	Welding Hose Fitting 5mm LH (re-usable)	1
LP137	Welding Hose Fitting 10mm RH (re-usable)	1
LP242	Welding Hose Fitting 10mm LH (re-usable)	1
LP265	Welding Hose Joiner 5mm	1
WB34	Welding Hose Coupling RH	1
WB35	Welding Hose Coupling LH	1
TA34	Welding Hose Adaptor (RH) 90°	1
TA35	Welding Hose Adaptor (LH) 90°	1
TA54	Welding Hose Adaptor (RH) 45°	1
TA55	Welding Hose Adaptor (LH) 45°	1
HSRH10	10mm Hose Set with Right Hand Nut, Nipple & Ferrule	Pk
HSLH10	10mm Hose Set with Left Hand Nut, Nipple & Ferrule	Pk
HSRH5	5mm Hose Set with Right Hand Nut, Nipple & Ferrule	Pk
HSLH5	5mm Hose Set with Left Hand Nut, Nipple & Ferrule	Pk
MHF686N	5mm Double Sided Hose Joiner Pack of 5	Pk



TA34

37AO2-V

37AA2-V

WB34



37AO2

37AA2

rititit mit

WB35





LP112







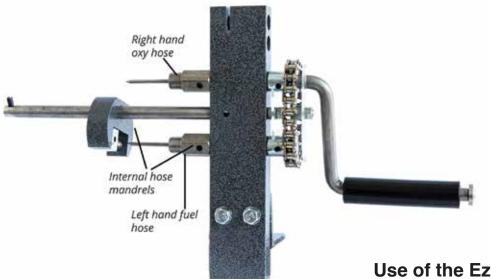


LP242

LP265 MHF686N **TA**54 **TA55**

	NIPPLES AND NUTS FOR GAS FITTINGS
THE REAL PROPERTY AND ADDRESS OF TAXABLE PROPERTY.	
	949-AO
	AO-26140A Nipple To Suit 5mm Hose
949-AO	D-24710A Nut 5/8 UNF R/Hand Female (Oxy Gas)
	949-AA
Nipple	AO-26140A Nipple To Suit 5mm Hose
The second	D-24730A Nut 5/8 UNF L/Hand Female (Fuel Gas)
949AA	
949AA	
	949-AOKIT (OXY KIT 5MM)
and the state of t	AO-26140A Nipple To Suit 5mm Hose
	D-24710A Nut 5/8 UNF R/Hand Female (Oxy Gas)
949-AOKIT	r Clamp 16700010 Oetiker 10 8-13mm Single Ear Clamp
	949-AAKIT (FUEL GAS KIT 5MM)
Nipple	AO-26140A Nipple To Suit 5mm Hose
Nut AC	D-24730A Nut 5/8 UNF L/Hand Female (Fuel Gas)
Oetike	r Clamp 16700010 Oetiker 10 8-13mm Single Ear Clamp
949-AAKIT	
	959 -AO
Nipple	AO-26130 Nipple To Suit 5mm Hose
	0-24710A Nut 5/8 UNF R/Hand Female (Oxy Gas)
959-AO	
	959-AA
Nipple	AO-26130 Nipple 32mm long x 5.86mm diam.
Nut AC	D-24730A Nipple to Suit 5mm Hose
959AA	Nut 5/8 UNF L/Hand Female (Fuel Gas)
	959-AOKIT (OXY KIT 5MM)
Nipple	AO-26130 Nipple To Suit 5mm Hose
	D-24710A Nut 5/8 UNF R/Hand Female (Oxy Gas)
959-AOKIT Oetike	r Clamp 16700010 Oetiker 10 8-13mm Single Ear Clamp
	959-AAKIT (FUEL GAS KIT 5MM)
Nipple	AO-26130 Nipple 32mm long x 5.86mm diam
	Nipple To Suit 5mm Hose
- Nut AC	D-24730A Nut 5/8 UNF L/Hand Female (Fuel Gas)
959-AAKIT Oetike	r Clamp 16700010 Oetiker 10 8-13mm Single Ear Clamp
	969-AOKIT (OXY KIT 10MM)
Nipple	AO-26150 Nipple 40.8mm Long x 10.3mm Diam. ID 6.0mm
	Nipple To Suit 10mm OXY Hose
Nut AC	D-24710A Nut 5/8 UNF R/Hand Female (Oxy Gas)
Oetike	r Clamp 16700020 Oetiker 15.3-18.5mm Single Ear Clamp
969-AOKIT (Stainl	
	969-AAKIT (FUEL GAS KIT 10MM)
Mipple	AO-26150 Nipple 40.8mm Long x 10.3mm Diam. ID 6.0mm
	Nipple To Suit 10mm OXY Hose
	D-24730ANut 5/8 UNF R/Hand Female (Oxy Gas)
969-AAKIT Oetike (Stain)	r Clamp 16700020 Oetiker 15.3-18.5mm Single Ear Clamp ess)

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



EZYFIT



CRIMPER



Use of the Ezyfit

- This helps to fit LP112 (Welding Hose Fitting 5mm RH (reusable) and LP240 (Welding Hose Fitting 5mm LH (reusable) guickly.
- It can also fit 10mm hose fittings.
- · Only need a spanner for gripping and tightening.
- · There is a slot on top of the Ezyfit for a blade to cut the hose into the correct offset length to make a hose assembly.
- · There are other cutting guides for all even ended hose connections.
- · It does not leave rubber plugs in hose.
- The internal guides position the hose.
- · The Ezyfit can be held in a vice or be bolted to a work bench
- It fits right and left hand connections in one operation.

Parts code needed for the fittings:

LP112	Welding Hose Fitting 5mm RH (re-usable)
AO-24710A	Nut 5/8 UNF Right Hand Female (oxygen)
LP240	Welding Hose Fitting 5mm LH (re-usable)
AO-247310A	Nut 5/8 UNF Left Hand Female (fuel Gas)

Use of the Crimper

The external crimper is an easy to use piece of equipment in that it can be transported around the warehouse or taken in a vehicle and used in the field.

This assumes that you also have the external crimp with the nut and nipple to fit.

WELDING HOSE TOOLS			
Stock Code	Product Description	Pack Size	
EZYFIT	Welding Hose Re-usable Fitting Tool (Hose Assembly)	1	
CRIMPER	Welding Hose Crimped Fitting Tool	1	
V	ELDING HOSE FERRULES AND NU	TS	
Stock Code	Product Description	Pack Size	
OMEFR05	Ferrule to suit 5mm Hose	10	
OMEFR10	Ferrule to suit 10mm Hose	10	





MI-SL-PISTOL

FULM0008

6025







6027



	FLINT LIGHTERS	
Stock Code	Product Description	Pack Size
FULM0008	Piezo Flint Lighter	1
PIEZO LIGHTER	Push Button Electronic Lighter (Piezo) 175mm	1
6024	Triple Flint Lighter	1
6025	Single Cup Flint Lighter	1
6026	Triple Flint Refill	1
6027	Single Flint Refill (5 Pack)	PK
MI-SI -PISTOI	Pistol Style Flint Lighter	1



	COMBINATION SPANNER AND WRENCHES	
Stock Code	Product Description	Pack Size
CS0258	Adjustable Spanner	1
	250mm long and jaws open to 30mm wide	
CS0258P	Combination Premium Spanner and Cylinder Key	1
OME90003	Combination Wrench - 10 way.	1

TIP CLEANERS/ DRILLS		
Stock Code Product Description Pack Size		
N1012	Tip Drill Set	1
6051	Tip Cleaners - 80mm x 21mm	10
6051L	Tip Cleaner Long - 80mm x 28mm	10
6051XL	Tip Cleaner X-Long - 130mm x 28mm	10





CS0258P









Bernard Style 44

Bernard Style Mig Torch Package **45**

Bernard Style Consumables 48

Teflon & Steel Liners 51

Binzel Style & Euro Machine Adapters **52**

Binzel Style Front End Kits 53

Binzel Style Mig Torch Package **54**

Binzel Style Consumables 59

Esab Style Mig Torch Packages 63

Esab Style Consumables 67

Fronius Style Mig Consumables 69

Kemppi Style Consumables 70

Kemppi Style Diffusers and Insulating Rings **73**

Kemppi Style Liner Selector Chart **74**

Lincoln Style K115 and K126 Torch and Spares **75**

Lincoln Style K231 Torch and Spares **76**

Tweco Style Mig Torch Package **77** Tweco Style Consumables **81**



	CENTREFIRE® STYLE	
Stock Code	Product Description	Pack Size
BE10012	C/ Fire® Insulator	1
BE400E 4.5M	C/ Fire® 400A Torch 4.5 Euro Connector	1
BED-1	C/ Fire® Gas Diffuser Long	5
BEDS1	C/ Fire® Gas Diffuser Small	5
BEN-5818C	C/ Fire® Nozzle Copper 5/8" - 1/8 Recess	5
BENS-5818C	C/ Fire [®] Short Nozzle 15.8 size	5
BENST3800B	C/ Fire [®] Brass Nozzle 3/8 - flush	5
BET035	C/ Fire [®] Cutting Tip 0.9mm	10
BET045	C/ Fire® Cutting Tip 1.2mm	10
BET062	C/ Fire® Contact Tip 1.6mm	10
BETT035	C/ Fire® Tapered Tip 0.9mm	10

BERNARD[®]

CENTREFIRE®



2-4412QD



2-4415AE



BERNARD STYLE

5 5 5 5 10 10 10 10 BETT045 C/ Fire® Tapered Tip 1.2mm 10

Γ	MIG TORCHES - BERNARD® STYLE	
Stock Code	Product Description	Pack Size
	200 Amp	
2-4210AE	200 Amp Mig Gun (Euro) 3 Metre	1
	300 Amp	
2-4310AE	300 Amp Mig Torch (Euro) 3 Metre	1
2-4310QD	300 Amp Mig Torch (EZ) 3 Metre	1
4E310M	300 Amp Mig Torch (Miller End) 3 Metre	1
2-4312AE	300 Amp Mig Torch (Euro) 3.8 Metre	1
2-4312QD	300 Amp Mig Torch (EZ) 3.8 Metre	1
4E312M	300 Amp Mig Torch (Miller) 3.8 Metre	1
2-4315AE	300 Amp Mig Torch (Euro) 4.5 Metre	1
2-4315QD	300 Amp Mig Torch (EZ) 4.5 Metre	1
	350 Amp	
2-43510AE	•	1
2-43510AE	350 Amp Mig Torch (Euro) 3 Metre 350 Amp Mig Torch (Euro) 3.8 Metre	1
2-43512AE	1000	1
2-43515AE	350 Amp Mig Torch (Euro) 4.5 Metre	I
	400 Amp	
2-4410AE	400 Amp Mig Torch (Euro) 23 Metre	1
2-4410QD	400 Amp Mig Torch (EZ) 3 Metre	1
2-4412AE	400 Amp Mig Torch (Euro) 3.8 Metre	1
2-4412QD	400 Amp Mig Torch (EZ) 3.8 Metre	1
4E412M	400 Amp Mig Torch (Miller) 3.8 Metre	1
2-4415AE	400 Amp Mig Torch (Euro) 4.5 Metre	1
2-4415QD	400 Amp Mig Torch (EZ) 4.5 Metre	1
ML1199E	Adaptor Bernard Euro To Miller Back End	1

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



200 AMP MIG GUN

Air Cooled MIG Welding Torch Euro Connection

Rating: 200A CO2 150A mixed gas @ 60% duty cycle, EN60974-7 0.8mm to 1.2mm wires



	MODEL
Stock Code	Product Description
2-4210AE	Welding Torch c/w Euro Fitting - 10ft
2-4212AE	Welding Torch c/w Euro Fitting - 12ft
2-4215AE	Welding Torch c/w Euro Fitting - 15ft

NOZZLES		
Stock Code	Stock Code Product Description	
A 4391	Brazz Nozzle	16mm Bore Straight
4392	Brass Nozzle	13mm Bore Conical
4393	Copper Nozzle	16mm Bore Sraight
4394	Copper Nozzle	13mm Bore Tapered
B 4295	Brass Nozzle	10mm Bore Pipeline

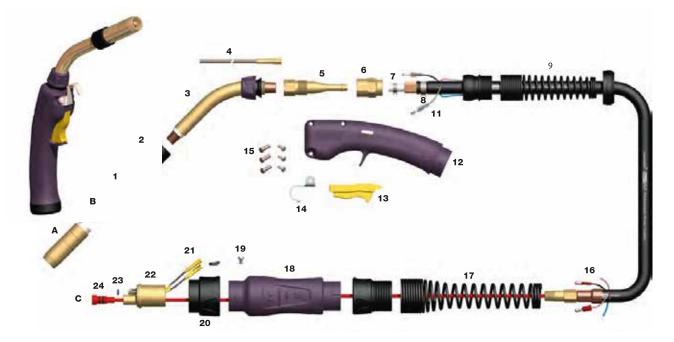
CONTACT TIPS		
Stock Code	Product Description	1
C 7488	Contact Tip	0.8mm ECu
7489	Contact Tip	0.9mm ECu
7496	Contact Tip	1.0mm ECu
7490	Contact Tip	1.2mm ECu
1588	Contact Tip Long	0.8mm ECu
1589	Contact Tip Long	0.9mm ECu
1590	Contact Tip Long	1.2mm ECu
1596	Contact Tip Long	1.0mm ECu
1597	Contact Tip Long	0.6mm ECu
1598	Contact Tip Long	01.2mm AL ECu
D 4281	Contact Tip	0.9mm ECu Pipeline
4282	Contact Tip	1.2mm ECu Pipeline

	COMPONENTS				
Sto	ck Code	Product Description	*Denotes Standard Build		
1	4335	Head Assembly			
1 A	7126R	'O' Ring for 4335			
1B	7360	Circlip for 4335			
2	4323R	Rubber Cap			
3	4786	Swan Neck			
4	4780	Neck Insulator			
5	4213B	End Fitting			
6	R4305	Cone Nut			
7	BE5046	Gas Hose Clamp			
8	BE5044	Clamp Outer Jacket 18.5r	nm		
9	BE8111	Spring Cable Support c/w	Ball Joint		
11	BE1523-T	Trigger Terminals			
12	1780006BJ	Handle Kit c/w Screws & I	Nut (Ball Joint Style)		
13	5662	Trigger Switch			
14	1790002	Hanger Hook Kit			
15	1880004	Screw Kit			
16	BE1522	Cable Terminal Male			
17	BE2841	Cable Cupport			
18	BE1518	Gun Plug Housing c/w Nu	t		
19	BE1526	Gun Plug Screw			
20	4816	Gun Plug Nut			
21	Spring Pin	Spring Pin Assembly			
22	5060	Gun Plug Body			
23	4421	Gun Plug 'O' Ring			
24	BE9001	Liner Nipple 'O' Ring			

300 AMP MIG GUN

Air Cooled MIG Welding Torch

Rating: 35A CO2 250A mixed gas @ 60% duty cycle, EN60974-7 0.8mm to 1.6mm wires



		MODEL	
Stock Code			Product Description
10ft	12ft	12ft	
2-43510AE	2-43512AE	2-43515AE	Welding Torch c/w Euro Fitting

	NOZZLES		
St	Stock Code Product Description		
Α	4391	Brazz Nozzle	16mm Bore Straight
	4392	Brass Nozzle	13mm Bore Tapered
	4393	Copper Nozzle	16mm Bore Straight
	4394	Copper Nozzle	13mm Bore Tapered

	CONTACT TI	PS
Stock Code	Product Description	
B 7488	Contact Tip	0.8mm ECu
7489	Contact Tip	0.9mm ECu
7496	Contact Tip	1.0mm ECu
7490	Contact Tip	1.2mm ECu
7491	Contact Tip	1.6mm ECu
1588	Contact Tip Long	0.8mm ECu
1589	Contact Tip Long	0.9mm ECu
1590	Contact Tip Long	1.2mm ECu
1591	Contact Tip Long	1.6mm ECu
1596	Contact Tip Long	1.0mm ECu
1597	Contact Tip Long	0.6mm ECu
1598	Contact Tip Long	1.2mm AL ECu

	NOZZLES	
Stock Code	Product Description	
C 43115	Steel Liner	0.8 - 1.2mm x 15ft
43215	Steel Liner .045	1.2 - 1.6mm x 15ft
43115X	Polyamide Liner	0.9 - 1.2mm x 15ft
44215X	Polyamide Liner	1.2 - 1.6mm x 15ft

		COMPONENT	S
Sto	ck Code	Product Description	*Denotes Standard Build
1	4335	Head Assembly	
1A	7126R	'O' Ring for 4335	
1B	7360	Circlip for 4335	
2	4323R	Rubber Cap	
3	QT3-45	Swan Neck 45°	
4	QJL-2330	Jump Liner .23	0.6 - 0.8mm
	QJL-3545	Jump Liner .25	0.9 - 1.2mm
5	4213B	End Fitting	
6	R4305	Cone Nut	
7	BE5046	Gas Hose Clamp	
8	BE5044	Clamp Outer Jacket	18.5mm
9	BE8112	Spring Cable Support c/w Ball Joint	
11	BE1523-T	Trigger Terminals	
12	1780006BJ	Handle Kit c/w Screws & Nut (Ball Joint Style)	
13	5662	Trigger Switch	
14	1790002	Hanger Hook Kit	
15	1880004	Screw Kit	
16	BE1522	Cable Terminal Male	
17	BE8026	Spring Cable Cuppor	
18	BE1518	Gun Plug Housing c/	w Nut
19	BE1526	Gun Plug Screw	
20	4816	Gun Plug Nut	
21	Spring Pin	Spring Pin Assembly	(x2)
22	5060	Gun Plug Body	
23	4421	Gun Plug 'O' Ring	
24	BE9001	Liner Nipple 'O' Ring	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



400 AMP MIG GUN

Air Cooled MIG Welding Torch

Rating: 400A CO2 320A mixed gas @ 60% duty cycle, EN60974 0.8mm to 2.0mm wires



MODEL				
Stock Code			Product Description	
10ft	12ft	12ft		
2-4410AE	2-4412AE	2-4415AE	Welding Torch c/w Euro Fitting	

NOZZLES				
Stock Code	Product Description			
A 4391	Brazz Nozzle	19mm Bore Straight		
4392	Brass Nozzle	14mm Bore Tapered		
4393	Copper Nozzle	19mm Bore Straight		
4394	Copper Nozzle	14mm Bore Tapered		

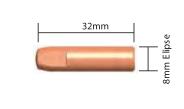
CONTACT TIPS				
Ste	ock Code	Product Description		
в	7488	Contact Tip	0.8mm ECu	
	7489	Contact Tip	0.9mm ECu	
	7496	Contact Tip	1.0mm ECu	
	7490	Contact Tip	1.2mm ECu	
	7498	Contact Tip	1.2mm AL ECu	
	7491	Contact Tip	1.6mm ECu	
	7492	Contact Tip	2.0mm ECu	
	7493	Contact Tip	2.4mm ECu	
	1588	Contact Tip Long	0.8mm ECu	
	1589	Contact Tip Long	0.9mm ECu	
	1590	Contact Tip Long	1.2mm ECu	
	1591	Contact Tip Long	1.6mm ECu	
	1592	Contact Tip Long	2.0mm ECu	
	1593	Contact Tip Long	2.4mm ECu	
	1596	Contact Tip Long	1.0mm ECu	
	1598	Contact Tip Long	1.2mm AL ECu	

NOZZLES				
Stock Code	Product Description			
C 43115	Steel Liner	0.8 - 1.2mm x 4.5 metre		
43215	Steel Liner .045	1.2 - 1.6mm x 4.5 metre		
43115X	Polyamide Liner	0.9 - 1.2mm x 4.5 metre		
44215X	Polyamide Liner	1.2 - 1.6mm x 4.5 metre		

COMPONENTS					
Sto	ck Code	Product Description	*Denotes Standard Build		
1	4435	Head Assembly			
1 A	7127R	'O' Ring for 4435			
1B	7560R	Circlip for 4435			
2	4423R	Rubber Cap			
3	4790	Swan Neck			
4	4780	Neck Insulator			
5	4213B	End Fitting			
6	R4305	Cone Nut			
7	BE5046 N/A	Gas Hose Clamp			
8	132-12 N/A	Clamp Outer Jacket			
9	BE8112	Spring Cable Support c/w Ball Joint			
11	BE1523-T	Trigger Terminals			
12	1780006/BJ	Handle Kit c/w Screws & Nut (Ball Joint Style)			
13	5662	Trigger Switch			
14	1790002	Hanger Hook Kit			
15	1880004	Screw Kit			
16	BE1522	Cable Terminal Male			
17	BE8026	Spring Cable Cupport			
18	BE1518	Gun Plug Housing c/w Nu	t		
19	BE1526	Gun Plug Screw			
20	4816	Gun Plug Nut			
21	Spring Pin	Spring Pin Assembly (x2)			
22	5060	Gun Plug Body			
23	4421	Gun Plug 'O' Ring			
24	BE9001	Liner Nipple 'O' Ring			

Bernard Style Contact Tips

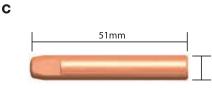
A



CONTACT TIPS					
Stock Code	Product Description	Wire Size	Material	Model	
A 7497	Contact Tip	0.6mm	ECu	Range	
7488	Contact Tip	0.8mm	ECu	Range	
7489	Contact Tip	0.9mm	ECu	Range	
7496	Contact Tip	1.0mm	ECu	Range	
7490	Contact Tip	1.2mm	ECu	Range	
7498	Contact Tip	1.2mm AL	ECu	Range	
7491	Contact Tip	1.6mm	ECu	Range	
7492	Contact Tip	2.0mm	ECu	Range	
7493	Contact Tip	2.4mm	ECu	Range	



Stock Code	Product Description	Wire Size	Material	Model
B 4281	Contact Tip Pipeline	0.9mm	ECu	Range
4282	Contact Tip Pipeline	1.2mm	ECu	Range



3mm Elipse

Stock Code	Product Description	Wire Size	Material	Model
C 1588	Contact Tip	0.8mm	ECu	Range
1589	Contact Tip	0.9mm	ECu	Range
1596	Contact Tip	1.0mm	ECu	Range
1590	Contact Tip	1.2mm	ECu	Range
1598	Contact Tip	1.3mm	ECu	Range
1591	Contact Tip	1.6mm	ECu	Range
1592	Contact Tip	2.0mm	ECu	Range
1593	Contact Tip	2.4mm	ECu	Range

Bernard Style Head Assemblies

Stock Code

4393

Stock Code

C 4295

A 4391

Description

Brass Nozzle

Copper Nozzle

Description

Brass Nozzle

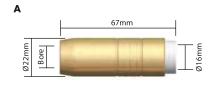


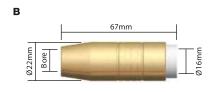


HEAD ASSEMBLIES					
Stock Code Description Tip Series Model					
A 4235	Head Assembly	7400	EZQ 200/350A		
4335	Head Assembly	1500	PEZ200/300E, EZQ 200/350A		

Stock Code	Description	Tip Series	Model
B 4435	Head Assembly	7400	PEZ400E, EZQ 500A
4635	Head Assembly	1500	PEZ600E, H, F

Bernard Style Nozzles









Bore

10mm

HEAD ASSEMBLIES

Bore

16mm

16mm

Model

Model

PEZ 200E/300E,

PEZ 200E/300E,

EZ Q 200A/350A

PEZ 200E/300E,







Е		
	75mm	
Ø25mm		Ø19mm

Stock Code	Description	Bore	Model
D 4491	Brass Nozzle	19mm	PEZ 400E/600E,
			EZ Q 500A
4591	Copper Nozzle	19mm	PEZ 400E/600E,
			EZ Q 500A

Stock Code	Description	Bore	Model	
E 4492	Brass Nozzle	14mm	PEZ 400E/600E,	
			EZ Q 500A	
4592	Copper Nozzle	14mm	PEZ 400E/600E,	
			EZ Q 500A	



5662 / 5662Y



TC36SET



QT3-60



QT3-45



MIG TORCH ACCESSORIES BERNARD STYLE			
Stock Code	Product Description	Pack Size	
4323R	Cap BN 200/300 (Silicone)	5	
4323R-2	Cap BM 200/300 (Silicone) - 2 Pack	1	
4423R	Cap BM 400/500 (Silicone)	5	
4423R-2	Cap BM 400/500 (Silicone) - 2 Pack	1	
7126R	O-Ring (4335)	5	
7127R	O-Ring (4435)	5	
7360R	Circlip (4335)	5	
7560R	Circlip (4435)	5	
5562	Trigger Assembly Black	5	
5562Y	Trigger Assembly Yellow	5	
4422	Trigger Assembly	5	
1780006	Handle	1	
1780006K	Handle with Switch, Spring & Hanger	1	
1880004	Handle Screw	1	
1790002	Gun Hanger	1	
4408	Handle Assembly	1	
4780	Insulator	5	
4421	Gun Plug O-Ring	10	
4816	Gun Plug Nut	5	

MIG TORCH ACCESSORIES MILLER STYLE			
Stock Code	Product Description	Pack Size	
TC36SET	Adaptor for Miller Machines	5	

SWAN NECKS			
Stock Code	Product Description	Pack Size	
4786	BND Swan Neck 300 Amp	1	
4790	BND Swan Neck 350-400 Amp	1	
QT3-45	BND Swan Neck 300 Amp	1	
QT3-60	BND Swan Neck 300 Amp	1	

STEEL LINERS BERNARD STYLE			
Stock Code	Product Description	Pack Size	
43015	Steel Liner 0.8mm 4.5 Metre	1	
43115	Steel Liner 0.9 - 1.2mm 4.5 Metre	1	
43215	Steel Liner 1.6mm 4.5 Metre	1	
44115	Steel Liner 0.9 - 1.2mm 4.4 Metre	1	
44215	Steel Liner 1.6mm 4.5 Metre	1	
44315	Steel Liner 2.0mm 4.5 Metre	1	
45415	Steel Liner 2.4mm 4.5 Metre	1	



Mig Nozzle Reamer used for easy cleaning of spatter.

Insert the blades into the spatter clogged area of the welding nozzle and twirl.

12cm long



TEFLON LINERS BERNARD STYLE			
Stock Code	Product Description	Pack Size	
43115X	Teflon Liner 0.9 - 1.2mm 4.4 Metre	1	
44215X	Teflon Liner 1.2 - 1.6mm 4.5 Metre	1	

	TEFLON LINERS BINZEL STYLE	
Stock Code	Product Description	Pack Size
LTB3	Blue Teflon Liner 0.8 - 0.9mm 3 Metre	1
LTB4	Blue Teflon Liner 0.8 - 0.9mm 4 Metre	1
LTB5	Blue Teflon Liner 0.8 - 0.9mm 5 Metre	1
LTB100	Blue Teflon Liner 0.8 - 0.9mm 100 Metre	1
LTG4.5	Grey Teflon Liner 2.5mm x 4.5 Metre	1
LTR3	Red Teflon Liner 1.0 - 1.2mm 3 Metre	1
LTR4	Red Teflon Liner 1.0 - 1.2mm 4 Metre	1
LTR5	Red Teflon Liner 1.0 - 1.2mm 5 Metre	1
LTR8	Red Teflon Liner 1.0 - 1.2mm 8 Metre	1
LTR100	Red Teflon Liner 1.0 - 1.2mm 100 Metre	1
LTY3	Yellow Teflon Liner 1.6mm 3 Metre	1
LTY4	Yellow Teflon Liner 1.6mm 4 Metre	1
LTY5	Yellow Teflon Liner 1.6mm 5 Metre	1
LTY8	Yellow Teflon Liner 1.6mm 8 Metre	1
LTY100	Yellow Teflon Liner 1.6mm 100 Metre	1

TEFLON LINERS TWECO STYLE			
Stock Code	Product Description	Pack Size	
42N-3035-15	Teflon Liner 0.8 - 0.9mm T2 4.5 Metre	1	
42N-3545-15	Teflon Liner 0.9 - 1.2mm T2 4.5 Metre	1	
44N-3545-15	Teflon Liner 0.9 - 1.2mm T4 4.5 Metre	1	
44N-116-15	Teflon Liner 1.6mm T4 4.5 Metre	1	

	STEEL LINERS	
Stock Code	Product Description	Pack Size
LSB3	Blue Steel Liner 0.6 - 0.9mm 3 Metre	1
LSB4	Blue Steel Liner 0.6 - 0.9mm 4 Metre	1
LSB5	Blue Steel Liner 0.6 - 0.9mm 5 Metre	1
LSR3	Red Steel Liner 1.0 - 1.2mm 3 Metre	1
LSR4	Red Steel Liner 1.0 - 1.2mm 4 Metre	1
LSR5	Red Steel Liner 1.0 - 1.2mm 5 Metre	1
LSR10.5	Red Steel Liner 1.0 - 1.2mm 10.5 Metre	1
LSY3	Yellow Steel Liner 1.6mm 3 Metre	1
LSY4	Yellow Steel Liner 1.6mm 4 Metre	1
LSY5	Yellow Steel Liner 1.6mm 5 Metre	1
LSG4	Green Steel Liner 2.0 - 2.4mm 4 Metre	1



44N-116-15



BINZEL®

TORCHES WITH DIRECT CONNECT

Stock Code	Product Description	Pack Size
BD-11701	Hobby Torch Tops 171 3 Metre	1
BD-11703	140 Amp Mig Torch 3 Metre (Direct)	1
140-3DC	140 Amp Mig Torch 3 Metre (Direct)	1

TORCHES WITH EURO CONNECT

	TORCHES WITH EURO CONNECT	
Stock Code	Product Description	Pack Size
150-3ER	180 Amp Mig Torch 3 Metre	1
150-4ER	180 Amp Mig Torch 4 Metre	1
150-5ER	180 Amp Mig Torch 5 Metre	1
250-3ER	230 Amp Mig Torch 3 Metre	1
250-4ER	230 Amp Mig Torch 4 Metre	1
250-5ER	230 Amp Mig Torch 5 Metre	1
240-3ER	250 Amp Mig Torch 3 Metre	1
240-4ER	250 Amp Mig Torch 4 Metre	1
240-5ER	250 Amp Mig Torch 5 Metre	1
360-3ER	340 Amp Mig Torch 3 Metre	1
360-4ER	340 Amp Mig Torch 4 Metre	1
360-5ER	340 Amp Mig Torch 5 Metre	1
250-2	BNZ Auto Mig Gun 2 Metre	1
360-2	340 Amp Auto Mig Torch 2 Metre	1
501D-4ER	500 Amp Mig Torch (Water) 4 Metre	1



BD-11701





BD11703

140 3DC





501D-4ER

250-4ER





B1007



DON'T HAVE A EURO CONNECTION ON YOUR MACHINE? NO PROBLEM!

See below for Machine Adaptors

EURO MACHINE ADAPTORS & ACCESSORIES			
Stock Code	Product Description	Pack Size	
B1007	Euro Machine Adaptor Univ 200mm	1	
B1007S	Euro Machine Adaptor Univ 115mm	1	
BG-75000	Euro Machine Adaptor Miller	1	
BG-76000	Euro Machine Adaptor Lincoln	1	
B7001	Machine Adaptor Block (Rear)	1	
B7001S	Machine Adaptor Block (Side)	1	
B7002	Flange Mount Round	1	
B7002S	Flange Mount Square	1	
BG-90630B	Power (Current) Clamp	1	
BG-90610B	Brass Guide Tube (B1007S)	1	
BG-90610C	Brass Wire Guide 115mm	1	
BG-90610D	Nut (B1007S)	1	
BG-90610E	Washer (B1007S)	1	
BG-90617	Central Adaptor Assembly Euro	1	
BG-90703	Housing for Central Adaptor	1	
BG-90646B	Guide Tube Holder for BGT 150	1	

Go to our web site for more details and large photo of the Euro Machine Adaptors.

Binzel Style Front End Kits



			A DESCRIPTION OF THE OWNER OWNER OF THE OWNER OWNER OF THE OWNER OWNE	BINZEL STYLE FRONT END KIT - PW			15KIT	
_		1		Stock Code	Product Description	Quantity per	Unit of Measure Code	
	_			NZCO15	Conical Nozzle 12mm	2	PCS	
		State of the local division of the local div	CT0666	Contact Tip 0.6mm M6 ECu	5	PCS		
		a de la companya de l	CT0866	Contact Tip 0.8mm M6 ECu	5	PCS		
			والمحت فحتك	TA15LH	Tip Adaptor 42mm M6	1	PCS	

				BINZEL STYLE FRONT END	KIT - PW24K	п
		·····	Stock Code	Product Description	Quantity per	Unit of Measure Code
-	-		NZCO24	Conical Nozzle 13mm	2	PCS
		and the second diversion of	CT0968	Contact Tip 0.9mm M6 ECu	5	PCS
-			CT1268	Contact Tip 1.2mm M6 ECu	5	PCS
Cardina and			TA24	Tip Adaptor 26mm M6	1	PCS
			DIF24W	Diffuser Ceramic White	1	PCS

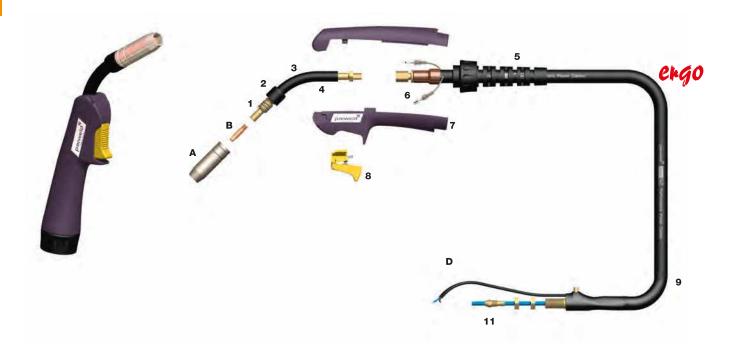


	BINZEL STYLE FRONT END KIT - PW36KIT			п
	Stock Code	Product Description	Quantity per	Unit of Measure Code
and the second s	NZCO36	Conical Nozzle 16mm	2	PCS
	CT0968	Contact Tip 0.9mm M6 ECu	5	PCS
	CT1268	Contact Tip 1.2mm M6 ECu	5	PCS
	TA36	Tip Adaptor 28.5mm M6	1	PCS
	DIF36W	Diffuser Ceramic White	1	PCS

BINZEL STYLE 140A

Air Cooled MIG Welding Torch - Direct Connect

Rating: 160A CO2 140A mixed gas @ 60% duty cycle EN60974-7, 0.6mm - 0.9mm wires



	MODEL						
Stock Code	Product Description						
140-3DC	DC Welding Torch c/w Telwin Termination 3						
	NOZZLES						
Stock Code	Product Description						
A NZCY15	Cylindrical Nozzle	16mm Bore					
NZC015	Conical Nozzle	12mm Bore					
CONTACT TIPS							
Ote als O a da	Due duet Deservision						

St	ock Code	Product Description	
В	CT0666	Contact Tip	0.6mm M6 ECu
	CT0866	Contact Tip	0.8mm M6 ECu
	CT0966	Contact Tip	0.9mm M6 ECu

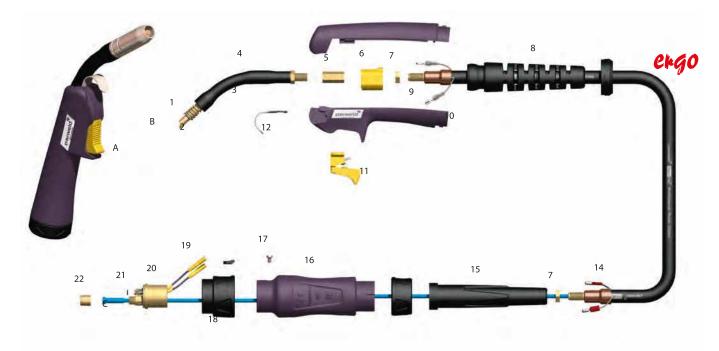
LINERS						
Stock Code	Product Description					
C LSB3	Steel Liner	0.6 - 0.9mm x 3 Metre				
LTB3	Teflon Liner	0.6 - 0.9mm x 3 Metre				

COMPONENTS						
Sto	ck Code	Product Description	*Denotes Standard Build			
1	NS15	Shroud Spring				
2	B1503	Insulator				
3	B1502	Insulation Sleeve				
4	SN14	Swan Neck 14 with 15	Front End			
5	B8011	Cable Support				
6	B1521	Cable Terminal				
7	B1414	Ergo Handle Klt c/w Lo	ck Nut and Trigger			
8	B1416	Ergo Trigger				
9	B1251 N/A	Strain Relief				
11	B1552	Liner Collet				

BINZEL STYLE 150A

Air Cooled MIG Welding Torch - Euro Connect

Rating: 180A CO2 150A mixed gas @ 60% duty cycle EN60974-7, 0.6mm - 1.0mm wires



MODEL					
Stock Code	Product Description				
150-3ER	Welding Torch c/w Ergo Handle	3 Metre			
150-4ER	Welding Torch c/w Ergo Handle	4 Metre			
150-5ER	Welding Torch c/w Ergo Handle	5 Metre			

NOZZLES

Stock Code	Product Description	
A NZCY15	Cylindrical Nozzle	16mm Bore
NZCO15	Conical Nozzle	12mm Bore
NZSP15	Spot Welding Nozzle	16mm Bore

CONTACT TIPS					
Stock Code	Product Description				
B CT0666	Contact Tip	0.6mm M6 ECu			
CT0866	Contact Tip	0.8mm M6 ECu			
CT0966	Contact Tip	0.9mm M6 ECu			
CT1066	Contact Tip	1.0mm M6 ECu			
CT1266	Contact Tip	1.2mm M6 ECu			

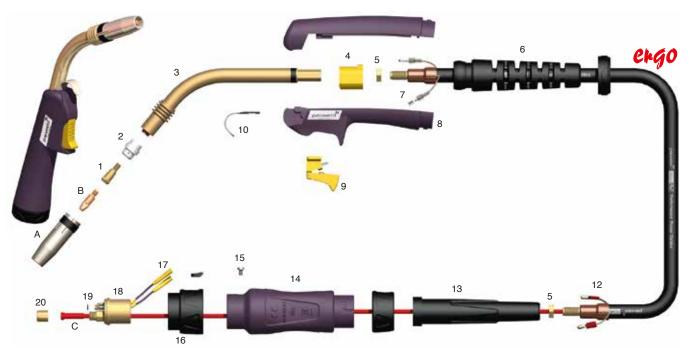
	LINERS	
Stock Code	Product Description	
C LSB3	Steel Liner	0.6 - 0.9mm x 3 Metre
LSB4	Steel Liner	0.6 - 0.9mm x 4 Metre
LSB5	Steel Liner	0.6 - 0.9mm x 5 Metre
LTR3	Teflon Liner	0.6 - 0.9mm x 3 Metre
LTR4	Teflon Liner	0.6 - 0.9mm x 4 Metre
LTR5	Teflon Liner	0.6 - 0.9mm x 5 Metre

COMPONENTS					
Sto	ck Code	Product Description	*Denotes Standard Build		
1	NS15	Shroud Spring			
2	TA15 LH	Tip Adaptor			
3	SN15	Swan Neck c/w Tip Adapt	tor, Spring and Sleeve		
4	B1502	Insulation Sleeve			
5	B2519	Hexagonal Fitting			
6	B1515/ER	Ergo Handle Location Bo	dy		
7	B1505	Lock Nut			
8	B8016	Cable Support c/w Knuckle Joint			
9	B1521	Cable Terminal			
10	B2514	Ergo Handle Kit c/w Lock Nut			
11	B2516	Ergo Trigger			
12	B2517	Hanger Hook			
14	B1522	Cable Terminal Male			
15	B2841	Cable Support			
16	BE1518	Gun Plug Housing c/w Nu	ut		
17	B1526	Gun Plug Screw			
18	BE1519	Gun Plug Nut c/w Insert			
19	Spring Pin	Spring Pin Assembly x2			
20	B1528	Gun Plug Body c/w Sprin	g Pins		
21	B1524	Gun Plug 'O' Ring			
22	B1525	Liner Nut			

BINZEL STYLE 240A

Air Cooled MIG Welding Torch - Direct Connect

Rating: 250A CO2 220A mixed gas @ 60% duty cycle EN60974-7, 0.8mm - 1.2mm wires



MODEL				
Stock Code	3M	4M	5M	Product Description
240	-3ER	-4ER	-5ER	Welding Torch c/w Ergo Handle

NOZZLES			
Stock Code	Product Description		
A NZCY24	Cylindrical Nozzle	17mm Bore	
NZCO24*	Conical Nozzle	13mm Bore	
NZTP24	Tapered Nozzle	10mm Bore	

CONTACT TIPS

Stock Code		ock Code	Product Description	
	в	CT0868	Contact Tip	0.8mm M6 Ecu
		CT0968	Contact Tip	0.9mm M6 Ecu
		CT1068*	Contact Tip	1.0mm M6 Ecu
		CT1268	Contact Tip	1.2mm M6 Ecu
		CT0868Z	Contact Tip	0.8mm M6 CuCrZr
		CT0968Z	Contact Tip	0.9mm M6 CuCrZr
		CT1068Z	Contact Tip	1.0mm M6 CuCrZr
		CT1268Z	Contact Tip	1.2mm M6 CuCrZr

LINERS			
Stock Code	Product Description		
C LSB3	Steel Liner	0.6-0.9mm x 3 Metre	
LSB4	Steel Liner	0.6-0.9mm x 4 Metre	
LSB5	Steel Liner	0.6-0.9mm x 5 Metre	
LSR3*	Steel Liner	1.0-1.2mm x 3 Metre	
LSR4*	Steel Liner	1.0-1.2mm x 4 Metre	
LSR5*	Steel Liner	1.0-1.2mm x 5 Metre	
LTB3	Teflon Liner	0.6-0.9mm x 3 Metre	
LTB4	Teflon Liner	0.6-0.9mm x 4 Metre	

LINERS (CONTINUED)			
Stock Code	Product Descriptio	n	
C LTB5	Teflon Liner	0.6-0.9mm x 5 Metre	
LTR3	Teflon Liner	1.0-1.2mm x 3 Metre	
LTR4	Teflon Liner	1.0-1.2mm x 4 Metre	
LTR5	Teflon Liner	1.0-1.2mm x 5 Metre	

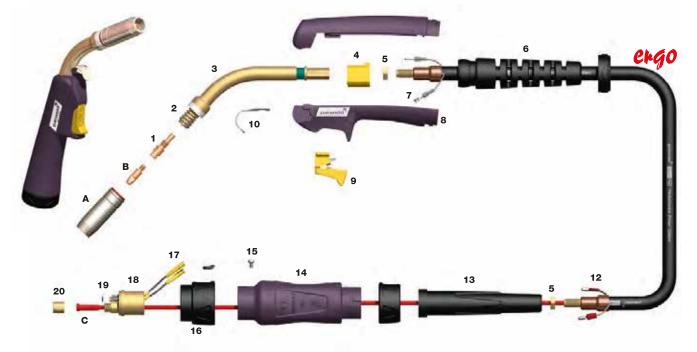
COMPONENTS			
Sto	ck Code	Product Description	*Denotes Standard Build
1	TA24*	Tip Adaptor	
2	DIF24*	Diffuser Black	
	DIF24 Red	Diffuser - Silcone Rubber	
	DIF24 White	Diffuser White	
3	SN24	Swan Neck	
4	B1515/ER	Ergo Handle Location Boo	ly
5	B1505	Lock Nut	
6	B8016	Cable Support c/w Knuckl	e Joint
7	B1521	Cable Terminal	
8	B2514	Ergo Handle Kit c/w Lock	Nut
9	B2516	Ergo Trigger	
10	B2517	Hanger Hook	
12	B1522	Cable Terminal Male	
13	B2841	Cable Support	
14	BE1518	Gun Plug Housing c/w Nu	t
15	B1526	Gun Plug Screw	
16	BE1519	Gun Plug Nut c/w Insert	
17	Spring Pin	Spring Pin Assembly x2	
18	B1528	Gun Plug Body c/w Spring) Pins
19	B1524	Gun Plug 'O' Ring	
20	B1525	Liner Nut	



BINZEL STYLE 250A

Air Cooled MIG Welding Torch

Rating: 230A CO2 200A mixed gas @ 60% duty cycle EN60974-7, 0.8mm - 1.2mm wires



MODEL				
Stock Code	Product Description			
250-3ER Welding Torch c/w Ergo Handle		3 Metre		
250-4ER	Welding Torch c/w Ergo	Handle	4 Metre	
250-5ER	Welding Torch c/w Ergo	Handle	5 Metre	
	NOZZLES			
Stock Code	Product Description			
A NZCY25	Cylindrical Nozzle	18mm	Bore	
NZCO25	Conical Nozzle	15mm	Bore	
NZTP25	Tapered Nozzle	12mm	Bore	
NZSP25	Spot Welding Nozzle	18mm	Bore	
CONTACT TIPS				

Stock Code		Product Description			
	B CT0868	Contact Tip	0.8mm M6 ECu		
	CT0968	Contact Tip	0.9mm M6 ECu		
	CT1068	Contact Tip	1.0mm M6 ECu		
	CT1268	Contact Tip	1.2mm M6 ECu		
	CT0868Z	Contact Tip	0.8mm M6 CuCrZr		
	CT0968Z	Contact Tip	0.9mm M6 CuCrZr		
	CT1068Z	Contact Tip	1.0mm M6 CuCrZr		
	CT1268Z	Contact Tip	1.2mm M6 CuCrZr		

LINERS			
Stock Code	Product Description		
C LSB3	Steel Liner	0.6 - 0.9mm x 3 Metre	
LSB4	Steel Liner	0.6 - 0.9mm x 4 Metre	
LSB5	Steel Liner	0.6 - 0.9mm x 5 Metre	
LSR3	Steel Liner	1.0 - 1.2mm x 3 Metre	
LSR4	Steel Liner	1.0 - 1.2mm x 4 Metre	
LSR5	Steel Liner	1.0 - 1.2mm x 5 Metre	

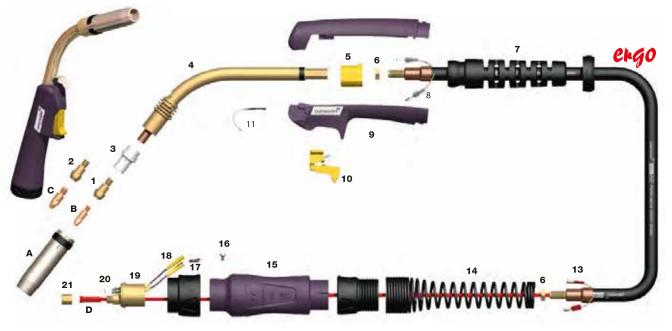
LINERS - (CONTINUED)			
Stock Code	Product Description		
C LTB3	Teflon Liner	0.6 - 0.9mm x 3 Metre	
LTB4	Teflon Liner	0.6 - 0.9mm x 4 Metre	
LTB5	Teflon Liner	0.6 - 0.9mm x 5 Metre	
LTR3	Teflon Liner	1.0 - 1.2mm x 3 Metre	
LTR4	Teflon Liner	1.0 - 1.2mm x 4 Metre	
LTR5	Teflon Liner	1.0 - 1.2mm x 5 Metre	

COMPONENTS			
Sto	ck Code	Product Description	*Denotes Standard Build
1	TA25	Tip Adaptor M6	
2	NS25	Shroud Spring	
3	SN25	Swan Neck	
4	B1515/ER	Ergo Handle Location Boo	dy
5	B1505	Lock Nut	
6	B8015	Cable Support c/w Knuckl	e Joint
7	B1521	Cable Terminal	
8	B2514	Ergo Handle Kit c/w Lock	Nut
9	B2516	Ergo Trigger	
10	B2517	Hanger Hook	
12	B1522	Cable Terminal Male	
13	B2841	Cable Support	
14	BE1518	Gun Plug Housing c/w Nu	t
15	B1526	Gun Plug Screw	
16	BE1519	Gun Plug Nut c/w Insert	
17	Spring Pin	Spring Pin Assembly x2	
18	B1528	Gun Plug Body c/w Spring	g Pins
19	B1524	Gun Plug 'O' Ring	
20	B1525	Liner Nut	

SB 360A

Air Cooled MIG Welding Torch

Rating: 300A DC, 270A mixed gas, EN60974-7 @ 60 % duty cycle 0.8mm - 1.2mm wires



MODEL			
Stock Code	Product Description		
360-3ER	Welding Torch c/w Ergo Handle	3 Metre	
360-4ER	Welding Torch c/w Ergo Handle	4 Metre	
360-5ER	Welding Torch c/w Ergo Handle	5 Metre	

	NOZZLES				
Stock Code		Product Description			
Α	NZCY36	Cylindrical Nozzle	19mm		
	NZCO36	Conical Nozzle	16mm		
	NZTP36	Tapered Nozzle	12mm		

	CONTACT TIPS					
Stock Code		ock Code	Product Description			
	в	CT0968	Contact Tip	0.9mm M6 ECu		
		CT1068	Contact Tip	1.0mm M6 ECu		
		CT1268	Contact Tip	1.2mm M6 ECu		
		CT1668	Contact Tip	1.0mm M6 CuCrZr		
		CT1068Z	Contact Tip	1.0mm M6 CuCrZr		
		CT1268Z	Contact Tip	1.2mm M6 CuCrZr		
	С	CT09810	Contact Tip	0.9mm M8 ECu		
		CT10810	Contact Tip	1.0mm M8 ECu		
		CT12810	Contact Tip	1.2mm M8 ECu		
		CT09810Z	Contact Tip	0.9mm M8 CuCrZr		
		CT10810Z	Contact Tip	1.0mm M8 CuCrZr		
		CT12810Z	Contact Tip	1.2mm M8 CuCrZr		

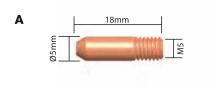
LINERS				
Stock Code	Product Description			
D LSR3	Steel Liner	1.0 - 1.2mm x 3 Metre		
LSR4	Steel Liner	1.0 - 1.2mm x 4 Metre		
LSR5	Steel Liner	1.0 - 1.2mm x 5 Metre		
LTR3	Teflon Liner	1.0 - 1.2mm x 3 Metre		
LTR4	Teflon Liner	1.0 - 1.2mm x 4 Metre		

LINERS				
Stock Code	Product Description			
D LTR5	Teflon Liner	1.0 - 1.2mm x 5 Metre		
LTY3	Teflon Liner	1.2 - 1.6mm x 3 Metre		
LTY4	Teflon Liner	1.2 - 1.6mm x 4 Metre		
LTY5	Teflon Liner	1.2 - 1.6mm x 5 Metre		

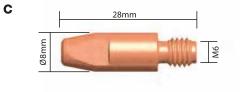
COMPONENTS				
Sto	ock Code	Product Description	*Denotes Standard Build	
1	TA36	Tip Adaptor 28.5mm M6		
2	TA368	Tip Adaptor 28.5mm M8		
NI	TA36L	Tip Adaptor 31.5mm M6		
3	DIF36	Diffuser Black		
	DIF36 RED	Diffuser Silicone Rubber		
	DIF36 WHITE	Diffuser White		
4	SN36	Swan Neck		
5	B1515ER	Ergo Handle Location Bod	ly	
6	B1505	Lock Nut		
7	B8016	Cable Support c/w Knuckl	e Joint	
8	B1521	Cable Terminal		
9	B2514	Ergo Handle Kit c/w Lock	Nut	
10	B2516	Ergo Trigger		
11	B2517	Hanger Hook		
13	B1522	Cable Terminal Male		
14	B8026	Spring Cable Support		
15	BE1518	Gun Plug Housing c/w Nut	t	
16	B1526	Gun Plug Screw		
17	BE1519	Gun Plug Nut c/w Insert		
18	Spring Pin	Spring Pin Assembly x2		
19	B1528	Gun Plug Body c/w Spring	Pins	
20	B1524	Gun Plug 'O' Ring		
21	B1525	Liner Nut		
NI	Not Illustrated			

NI Not Illustrated

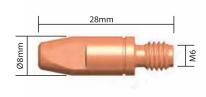
Binzel Style Contact Tips







_							
			CONTAC	T TIPS			
	Sto	ock Code	Product Description	Wire Size	Material	Model	
Ī	Α	CT0655	Contact Tip	0.6mm	ECu	SB120A	
		CT0855	Contact Tip	0.8mm	ECu	SB120A	
		CT0955	Contact Tip	0.9mm	ECu	SB120A	
	Sto	ock Code	Product Description	Wire Size	Material	Model	
	в	CT0666	Contact Tip	0.6mm	ECu	SB140A, SB150A	
		CT0866	Contact Tip	0.8mm	ECu	SB140A, SB150A	
		CT0966	Contact Tip	0.9mm	ECu	SB140A, SB150A	
		CT1066	Contact Tip	1.0mm	ECu	SB140A, SB150A	
		CT1266	Contact Tip	1.2mm	ECu	SB140A, SB150A	
		CT0966A	Contact Tip Ali Wire	0.9mm	ECu	SB140A, SB150A	
		CT1266A	Contact Tip Ali Wire	1.2mm	ECu	SB140A, SB150A	
	Sto	ock Code	Product Description	Wire Size	Material	Model	
	С	CT0688	Contact Tip	0.6mm	ECu	SB230A-350W	
		CT0868	Contact Tip	0.8mm	ECu	SB230A-350W	
		CT0968	Contact Tip	0.9mm	ECu	SB230A-350W	
		CT1068	Contact Tip	1.0mm	ECu	SB230A-350W	
		CT1268	Contact Tip	1.2mm	ECu	SB230A-350W	
		CT1468	Contact Tip	1.4mm	ECu	SB230A-350W	
		CT1668	Contact Tip	1.6mm	ECu	SB230A-350W	
		CT20810	Contact Tip	2.0mm	ECu	SB230A-350W	
_		CT24180	Contact Tip	2.4mm	ECu	SB230A-350W	
		CT0868A	Contact Tip, Ali Wire	0.8mm	ECu	SB230A-350W	
		CT0968A	Contact Tip, Ali Wire	0.9mm	ECu	SB230A-350W	
		CT1068A	Contact Tip, Ali Wire	1.0mm	ECu	SB230A-350W	
		CT1268A	Contact Tip, Ali Wire	1.2mm	ECu	SB230A-350W	
		CT1668A	Contact Tip, Ali Wire	1.6mm	ECu	SB230A-350W	
		0					
		CT24810A	Contact Tip, Ali Wire	2.4mm	ECu	SB230A-350W	
			Contact Tip, Ali Wire	2.4mm	ECu	SB230A-350W	
	C+/	CT24810A					
			Contact Tip, Ali Wire Product Description Contact Tip	2.4mm Wire Size	ECu Material	SB230A-350W Model SB230A-350W	



D

s	tock Code	Product Description	Wire Size	Material	Model
D	CT0968Z	Contact Tip	0.9mm	CuCrZr	SB230A-350W
	CT1068Z	Contact Tip	1.0mm	CuCrZr	SB230A-350W
	CT1268Z	Contact Tip	1.2mm	CuCrZr	SB230A-350W
	CT1668Z	Contact Tip	1.6mm	CuCrZr	SB230A-350W
	CT20810Z	Contact Tip	2.0mm	CuCrZr	SB230A-350W
	CT24810Z	Contact Tip	2.4mm	CuCrZr	SB230A-350W

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



Binzel Style Nozzles

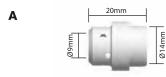


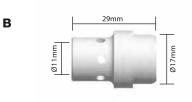


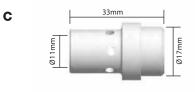
Stock Code	Product Description	Bore	Model
E NZCO36	Conical Nozzle	16mm	SB360A
NZCY36	Cylindrical Nozzle	19mm	SB360A
NZTP36	Tapered Nozzle	12mm	SB360A

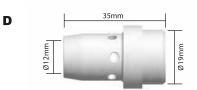
Binzel Style Gas Diffusers

Stock Code









	Α	DIF24	Diffuser	Black	SB240A, SB240W
		DIF24 WHITE	Diffuser	Ceramic	SB240A, SB240W
		DIF24 RED	Diffuser (Rubber)	Red	SB240A, SB240W
	Sto	ock Code	Dreduct Description	0-1	March 1
	0.0	JCK COUE	Product Description	Colour	Model
Ì	В	DIF26	Diffuser	Black	SB260A
Ì	_				

DIFFUSERS

Product Description

Colour

Model

Stock Co	ode	Product Description	Colour	Model
C DIF3	36	Diffuser	Black	SB360A
DIF3	86 RED	Diffuser (Rubber)	Red	SB360A
DIF3	86 WHITE	Diffuser	White	SB360A

Stock Code	Product Description	Colour	Model
D DIF40	Diffuser	Black	SB400A



St	ock Code	Product Description	Colour	Model
Е	DIF38	Diffuser	Black	SB380A, SB401W, SB501W
	DIF38 WHITE	Diffuser	White	SB380A, SB401W, SB501W



Diffuser types: White Ceramic, Red Silicone and Black Duroplast



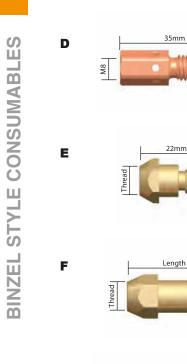
M8

М8

Μ8

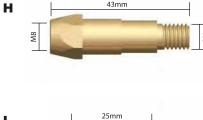
M10 × 1 M16 × 1

Binzel Style Adaptors





	TIP	ADAPTOR	S	
Stock Code	Product Description	Tip Thread	Neck Thread	Model
D TA25	Tip Adaptor	M8	M8	SB250A
Stock Code	Product Description	Tip Thread	Neck Thread	Model
E TA26	Tip Adaptor	M6	M6	SB260A
Stock Code	Product Description	Tip Thread	Length Neck	Thread Model
F TA36	Tip Adaptor	M6	18.5mm M8	SB360A
TA36L	Tip Adaptor	M6	31.5mm M8	SB360A
TA368	Tip Adaptor	M8	28.5mm M8	SB360A
Stock Code	Product Description	Tip Thread	Neck Thread	Model
G TA38	Tip Adaptor	M8	M10 x 1	SB380A
Stock Code	Product Description	Tip Thread	Neck Thread	Model
Η ΤΑ40	Tip Adaptor	M8	M8	SB400A



I

M8

43mm

Stock Code	Product Description	Tip Thread	Neck Thread	Model
I TA501	Tip Adaptor	M8	M10 X 1	SB401W, SB501W

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



ESAB[®]

ESAB STYLE PSF 160

Air Cooled MIG Welding Torch

Rating: 160A CO2 160A mixed gas @ 60% duty cycle EN60974-7, 0.6mm - 1.0mm wires

		5	
	4	A A	
2	3		
		7	

			JZZLES
S	tock Code	Description	
1	366-854-880	Nozzle c/w Insulator	13mm Bore
	366-946-880	Nozzle c/w Insulator	11mm Bore
2	366-396-001	Nozzle Insulator	
4	469-249-001	Tip Adaptor	
5	366-397-001	Neck Insulator	
6	366-324-880	Swan Neck c/w Nozzle	& Gas Diffuser

CONTACT TIPS				
Stock Code	Description	Argon Gas	CO ₂ Gas	Roll Marked
3 153-500-001	Contact Tip M6 x 30mm		0.6mm	0.8mm
153-500-002	Contact Tip M6 x 30mm	0.6mm	0.8mm	1.0mm
153-500-003	Contact Tip M6 x 30mm	0.8mm	0.9mm	1.1mm
153-500-004	Contact Tip M6 x 30mm	0.9mm	1.0mm	1.2mm

LINERS			
Stock Code	Description	Wire Size	
7 366-549-882	Steel Liner	0.6mm - 0.8mm x 3 Metre	
366-549-883	Steel Liner	0.6mm - 0.8mm x 4.5 Metre	
366-549-884	Steel Liner	0.9mm - 1.0mm x 3 Metre	
366-549-885	Steel Liner	0.9mm - 1.0mm x 4.5 Metre	
366-550-884	Nylon Liner	0.9mm - 1.0mm x 3 Metre	
366-550-885	Nylon Liner	0.9mm - 1.0mm x 4.5 Metre	



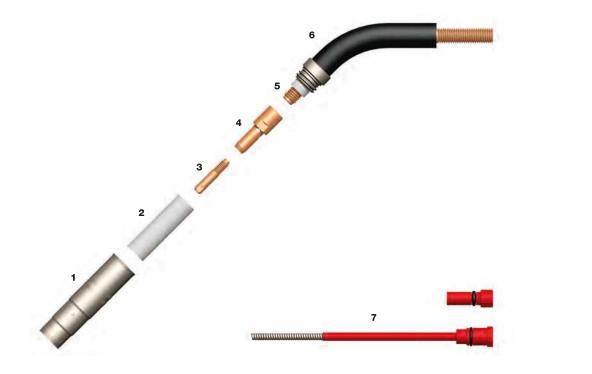


ESAB STYLE PSF 250

Air Cooled MIG Welding Torch

Rating: 250A CO2 225A mixed gas @ 60% duty cycle EN60974-7, 0.023" - 0.040"/ 0.6mm to 1.0mm wires

CE



NOZZLES			
St	ock Code	Description	
1	366-854-881	Nozzle c/w Insulator	0.55"/14mm Bore
NI	366-946-881	Nozzle c/w Insulator	0.47"/12mm Bore
2	366-396-002	Nozzle Insulator	
4	366-314-001	Tip Adaptor	
5	366-397-001	Neck Insulator	
6	366-315-880	Swan Neck c/w Nozzle & Gas Diffuser	

CONTACT TIPS				
Stock Code	Description	Argon Gas	CO ₂ Gas	Roll Marked
3 153-500-001	Contact Tip M6 x 30mm		0.6mm	0.8mm
153-500-002	Contact Tip M6 x 30mm	0.6mm	0.8mm	1.0mm
153-500-003	Contact Tip M6 x 30mm	0.8mm	0.9mm	1.1mm
153-500-004	Contact Tip M6 x 30mm	0.9mm	1.0mm	1.2mm

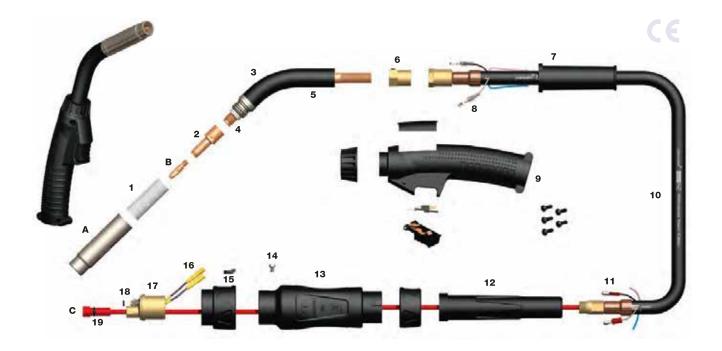
LINERS			
Stock Code	Description	Wire Size	
7 366-549-882	Steel Liner	0.23" - 0.30"/ 0.6mm - 0.8mm x 3 Metre	
366-549-883	Steel Liner	0.23" - 0.30"/ 0.6mm - 0.8mm x 4.5 Metre	
366-549-884	Steel Liner	0.35" - 0.40"/ 0.9mm - 1.0mm x 3 Metre	
366-549-885	Steel Liner	0.35" - 0.40"/ 0.9mm - 1.0mm x 4.5 Metre	
366-550-884	Nylon Liner	0.35" - 0.40"/ 0.9mm - 1.0mm x 3 Metre	
366-550-885	Nylon Liner	0.35" - 0.40"/ 0.9mm - 1.0mm x 4.5 Metre	



ESAB STYLE PSF 305/315

Air Cooled MIG Welding Torch

Rating: 315A CO2 285A mixed gas @ 60% duty cycle EN60974-7, 0.023" - 0.045"/0.6mm - 1.2mm wires



MODEL			
Stock Code	Description		
ES315-30E	Welding Torch c/w Euro Fitting 3 Metre		
ES315-45E	Welding Torch c/w Euro Fitting 4.5 Metre		

NOZZLES			
Stock Code	Description		
A 366-854-882	Standard Nozzle 5/8"/16mm c/w Insulator		
366-946-882	Conical Nozzle 1/2"/13mm c/w Insulator		

LINERS				
Stock Code	Description	Wire Size		
B 366-549-882	Steel Liner	.023"030"/0.6mm-0.8mm x 3 Metre		
366-549-883	Steel Liner	.023"030"/0.6mm-0.8mm x 4.5 Metre		
366-549-884	Steel Liner	.035"040"/0.9mm-1.0mm x 3 Metre		
366-549-885	Steel Liner	.035"040"/0.9mm-1.0mm x 4.5 Metre		
366-549-886	Steel Liner	.045"/1.2mm x 3 Metre		
366-549-887	Steel Liner	.045"/1.2mm x 4.5 Metre		
366-550-884	Nylon Liner	.035"040'/0.9mm-1.0mm x 3 Metre		
366-550-885	Nylon Liner	.035"040'/0.9mm-1.0mm x 4.5 Metre		
366-550-886	Nylon Liner	.045"/1.2mm x 3 Metre		
366-550-887	Nylon Liner	.045"/1.2mm x 4.5 Metre		

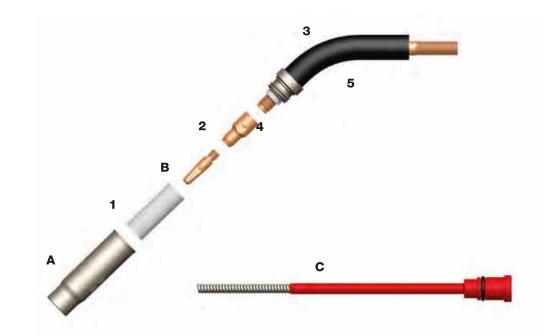
		COMPONENTS	
Sto	ck Code	Description	*Denotes Standard Build
1	366-396-003	Nozzle Insulator	
2	366-394-001	Tip Adaptor - M6 Tips	
3	366-388-880	Swan Neck	
4	366-397-002	Neck Insulator	
5	192-086-001	Neck Sleeve	
6	366-399-880	Neck Locking Collar	
7	466-859-001	Cable Support	
8	ES1521	Cable Terminal - Fema	le
9	ES2014	Handle Kit c/w Support	
10	ES305-30	Cable Assembly x 3 Me	etre
	ES305-45	Cable Assembly x 4.5 M	Vetre
11	ES1522	Cable Terminal - Male	
12	ES3641	Cable Support	
13	ES1518	Gun Plug Housing c.w	Nut
14	ES1526	Gun Plug Screw	
15	ES1519	Gun Plug Nut c/w Inset	:
16	Spring Pin 2	Spring Pin Assembly	
17	457-911-880	Gun Plug Body	
18	E1524	Gun Plug Body O Ring	
19	ES9001	Liner Nipple O Ring	



ESAB STYLE PSF 400/405

Air Cooled MIG Welding Torch

Rating: 400A CO2 350A mixed gas @ 60% duty cycle EN60974-7, 0.8mm to 1.6mm wires

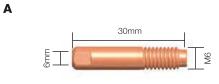


	NOZZLES	
Stock Code	Description	
A 366-854-883	Standard Nozzle	16mm
366-946-883	Conical Nozzle	14mm

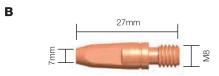
	LINERS					
St	ock Code	Description	Wire Size			
В	366-549-882	Steel Liner	0.6mm - 0.8mm x 3 Metre			
	366-549-883	Steel Liner	0.6mm - 0.8mm x 4.5 Metre			
	366-549-884	Steel Liner	.0.9mm - 1.0mm x 3 Metre			
	366-549-885	Steel Liner	0.9mm - 1.0mm x 4.5 Metre			
	366-549-886	Steel Liner	1.2mm x 3 Metre			
	366-549-887	Steel Liner	1.2mm x 4.5 Metre			
	366-550-884	Nylon Liner	0.9mm-1.0mm x 3 Metre			
	366-550-885	Nylon Liner	0.9mm-1.0mm x 4.5 Metre			
	366-550-886	Nylon Liner	1.2mm x 3 Metre			
	366-550-887	Nylon Liner	1.2mm x 4.5 Metre			
	366-550-891	Nylon Liner	1.6mm x 4.5 Metre			

COMPONENTS						
Sto	ock Code	Description	*Denotes Standard Build			
1	366-396-004	Nozzle Insulator				
2	366-394-002	Tip Adaptor - M8 Tips				
3	366-389-880	Swan Neck				
4	366-397-002	Neck Insulator				
5	192-086-002	Neck Sleeve				

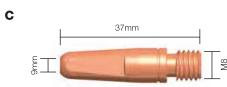
Esab Style Contact Tips



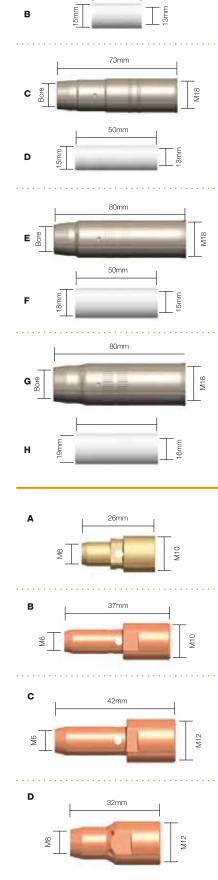
CONTACT TIPS						
Stock Code	Product Description	Wire Size	Material	Model		
A 153-500-001	Contact Tip M6 X 30mm	0.6mm	ECu	Range		
153-500-002	Contact Tip M6 X 30mm (CO2)	0.8mm	ECu	Range		
153-500-003	Contact Tip M6 X 30mm	0.8mm	ECu	Range		
153-500-004	Contact Tip M6 X 30mm	0.9mm	ECu	Range		
153-500-005	Contact Tip M6 X 30mm	1.0mm	ECu	Range		
153-500-006	Contact Tip M6 X 30mm	1.2mm	ECu	Range		



St	ock Code	Product Description	Wire Size	Material	Model
В	468-500-001	Contact Tip M6 X 27mm	0.6mm	CuCrZr	Range
	468-500-002	Contact Tip M6 X 27mm (CO2)	0.8mm	CuCrZr	Range
	468-500-003	Contact Tip M6 X 27mm	0.8mm	CuCrZr	Range
	468-500-004	Contact Tip M6 X 27mm	0.9mm	CuCrZr	Range
	468-500-005	Contact Tip M6 X 27mm	1.0mm	CuCrZr	Range
	468-500-006	Contact Tip M6 X 27mm	1.1mm	CuCrZr	Range
	468-500-007	Contact Tip M6 X 27mm	1.2mm	CuCrZr	Range
	468-500-008	Contact Tip M6 X 27mm	1.4mm	CuCrZr	Range



Stock (Code	Product Description	Wire Size	Material	Model
C 468	8-502-003	Contact Tip M8 X 37mm	0.8mm	CuCrZr	Range
468	8-502-004	Contact Tip M8 X 37mm	0.9mm	CuCrZr	Range
468	8-502-005	Contact Tip M8 X 37mm	1.0mm	CuCrZr	Range
468	8-502-006	Contact Tip M8 X 37mm	1.1mm	CuCrZr	Range
468	8-502-007	Contact Tip M8 X 37mm	1.2mm	CuCrZr	Range
468	8-502-008	Contact Tip M8 X 37mm	1.4mm	CuCrZr	Range
468	8-502-009	Contact Tip M8 X 37mm	1.6mm	CuCrZr	Range
468	8-502-010	Contact Tip M8 X 37mm (CO2)	1.6mm	CuCrZr	Range



M18

60mm

30mm

Α

Esab Style Nozzles

NOZZLES				
Stock Code	Description	Bore	Model	
A 366-946-880	Nozzle c/w Insulator	11mm	PSF 160	
366-854-880	Nozzle c/w Insulator	13mm	PSF 160	
B 366-396-001	Nozzle Insulator		PSF 160	
Stock Code	Description	Bore	Model	
C 366-946-881	Nozzle c/w Insulator	12mm	PSF 250	
366-854-881	Nozzle c/w Insulator	14mm	PSF 250	
D 366-396-002	Nozzle Insulator		PSF 250	
Stock Code	Description	Bore	Model	
E 366-946-882	Nozzle c/w Insulator	13mm	PSF 305/315	
366-854-882	Nozzle c/w Insulator	16mm	PSF 305/315	
F 366-396-003	Nozzle Insulator		PSF 305/315	
Stock Code	Description	Bore	Model	
G 366-946-883	Nozzle c/w Insulator	14mm	PSF 400/405	
366-854-883	Nozzle c/w Insulator	16mm	PSF 400/405	
H 366-396-004	Nozzle Insulator		PSF 400/405	

37mm	
	Stock Code
MID	A 469-279-001
	Stock Code
	B 366-314-001
42mm	
	Stock Code
M12	C 366-394-001
No. of Concession, Name	Stock Code

Esab Style Tip Adaptors

TIP ADAPTORS					
Stock Code	Description	Tips	Neck Thread	Model	
A 469-279-001	Tip Adaptor	M6	M10	PSF 160	
Stock Code	Description	Tips	Neck Thread	Model	
B 366-314-001	Tip Adaptor	M6	M10	PSF 250	
Stock Code	Description	Tips	Neck Thread	Model	
C 366-394-001	Tip Adaptor	M6	M12	PSF 305/315	
Stock Code	Description	Tips	Neck Thread	Model	
D 366-394-002	Tip Adaptor	M8	M12	PSF 400/405	

FRONIUS® Fronius Style Mig Consumables



FRONIUS GROUP

FRONIUS STYLE MIG CONSUMABLES FOR AL2300 AND AW2500

Stock Code	Product Description	Pack Size
34.0350.1875	Torch Head 45° Air Cooled	1
42.0001.1718	Contact Tip Holder M6 SW12X24	1
42.0001.5171	Retaining Sleeve	1
42.0001.0052	Contact Tip 0.6mm x M6 CCZ	10
42.0001.0053	Contact Tip 0.8mm x M6 CCZ	10
42.0001.0054	Contact Tip 1.0mm x M6 CCZ	10
42.0001.0055	Contact Tip 1.2mm x M6 CCZ	10
42.0001.5172	Gas Nozzle 17mm/ 20x66.5	5
42.0001.5173	Gas Nozzle 12mm/ 20x66.5	5
42.0001.5174	Gas Nozzle 10mm/ 20x66.5	5
42.0001.3283	Contact Tip M6x8x33L for AL2300	5

FRONIUS STYLE MIG CONSUMABLES
FOR AL3000 AND AW4000Stock CodeProduct DescriptionPack Size42.0001.2930Fixing (Retaining) Sleeve542.0001.5096Gas Nozzle 13/22mm x 67mm5

FRONIUS STYLE MIG CONSUMABLES FOR AL4000 AND AW5000					
Stock Code	Product Description	Pack Size			
34.0350.1822	Torch Head for AL4000 45°	1			
42.0001.5122	Contact Tip Holder M10x1.25	5			
42.0001.2911	Contact Tip 0.8mm x M8 CCZ	10			
42.0001.1576	Contact Tip 0.8mm x M10 CCZ	10			
42.0001.1930	Contact Tip 1.4mm x M10 CCZ	10			
42.0001.1007	White Ceramic Gas Diffuser	5			
42.0001.2970	Retaining Sleeve	5			
42.0001.5128	Gas Nozzle 17mm/25x79.3	5			
42.0001.5129	Gas Nozzle 15mm/25x79.3	5			
42.0001.5127	Gas Nozzle 20mm/25x79.3	5			
42.0001.5042	FR Nozzle M25x13x48L	5			
42.0100.1010	Insulator AL3000	5			
42.0100.1018	Insulator AL4000	5			
42.0100.1016	Insulator AL5000	5			

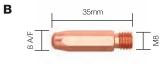
KEMPPI[®]

A

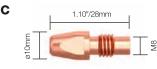
KEMPPI STYLE CONSUMABLES

KEMPPI Style Contact Tips

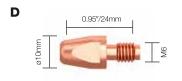
1.10″/28mm	CONTACT TIPS				
	Stock Code	Product Description	Wire Size	Material	Model
	A 9876634	Contact Tip	0.023"/0.6mm	ECu	MT 18, 25 32, 38, KMG 20, 25 32, 40, PMT 25, 27, 32, 30W
	9876635	Contact Tip	0.030"/0.8mm	ECu	MT18, 25 32, 38, KMG 20, 25 32, 40, PMT 25, 27, 32, 30W
	9876633	Contact Tip	0.035"/0.9mm	ECu	MT18, 25 32, 38, KMG 20, 25 32, 40, PMT 25, 27, 32, 30W
	9876636	Contact Tip	0.040"/1.0mm	ECu	MT18, 25 32, 38, KMG 20, 25 32, 40, PMT 25, 27, 32, 30W
	9876637	Contact Tip	0.045"/1.2mm	ECu	MT18, 25 32, 38, KMG 20, 25 32, 40, PMT 25, 27, 32, 30W
	9876639	Contact Tip	1/16"/1.6mm	ECu	MT18, 25 32, 38, KMG 20, 25 32, 40, PMT 25, 27, 32, 30W
	Stock Code	Product Description	Wire Size	Material	Model
<u>35mm</u> ⊬⊤⊤	B 9580122	Contact Tip	0.030"/0.8mm	ECu	MT 32, 38, KMG 32, 40 PMT 27, 32, 30W, 41W, 51W



St	ock Code	Product Description	Wire Size	Material	Model
в	9580122	Contact Tip	0.030"/0.8mm	ECu	MT 32, 38, KMG 32, 40 PMT 27, 32, 30W, 41W, 51W
	9580121	Contact Tip	0.035"/0.9mm	ECu	MT 32, 38, KMG 32, 40 PMT 27, 32, 30W, 41W, 51W
	9580123	Contact Tip	0.040"/1.0mm	ECu	MT 32, 38, KMG 32, 40 PMT 27, 32, 30W, 41W, 51W
	9580124	Contact Tip	0.045"/1.2mm	ECu	MT 32, 38, KMG 32, 40 PMT 27, 32, 30W, 41W, 51W
	9580124A	Contact Tip Ali Wire	0.045"/1.2Amm	ECu	MT 32, 38, KMG 32, 40 PMT 41W, 51W
	9580125	Contact Tip	0.055"/1.4mm	ECu	MT 32, 38, KMG 32, 40 PMT 41W, 51W
	9580126	Contact Tip	1/16"/1.6mm	ECu	MT 32, 38, KMG 32, 40 PMT 41W, 51W



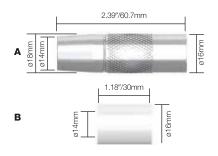
Sto	ck Code	Product Description	Wire Size	Material	Model
С	4266880	Short Contact Tip	0.030"/0.8mm	ECu	PMT 30, 40, 50, 41W, 51W
	4266890	Short Contact Tip	0.040"/1.0mm	ECu	PMT 30, 40, 50, 41W, 51W
	4266900	Short Contact Tip	0.045"/1.2mm	ECu	PMT 30, 40, 50, 41W, 51W
	4266910	Short Contact Tip	0.055"/1.4mm	ECu	PMT 30, 40, 50, 41W, 51W
	4266920	Short Contact Tip	1/16"/1.6mm	ECu	PMT 30, 40, 50, 41W, 51W
	4266930	Short Contact Tip	5/64"/2.0mm	ECu	PMT 41W, 51W
	4266940	Short Contact Tip	3/32"/2.4mm	ECu	PMT 41W, 51W
C+o	ak Cada	Droduct Description	Wire Size	Motorial	Madal



	Stock Code	Product Description	Wire Size	Material	Model
I	D 4266830	Short Contact Tip	0.030"/0.8mm	ECu	PMT 41W
	4266840	Short Contact Tip	0.040"/1.0mm	ECu	PMT 41W
	4266850	Short Contact Tip	0.045"/1.2mm	ECu	PMT 41W
	4266860	Short Contact Tip	0.055"/1.4mm	ECu	PMT 41W
	4266870	Short Contact Tip	1/16"/1.6mm	ECu	PMT 41W



KEMPPI Style Nozzles



	NOZZLE	S	
Stock Code	Product Description	Bore	Model
A 9580101	Conical Nozzle	0.55"/14mm	MT 18, 25, KMG 20, 25
B 9591010	Nozzle Insulator		





Stock Code	Product Description	Bore	Model			
C 4294970	Conical Nozzle Assembly (M6)	0.55"/14mm	PMT 27, 32, 30W			
4295760	Conical Nozzle Assembly (M8)	0.55"/14mm	PMT 27, 32, 30W			

Stock Code	Product Description	Bore	Model
D 4273510	Conical Nozzle Assembly	0.49"/12.5mm	PMT 30, 40, 50



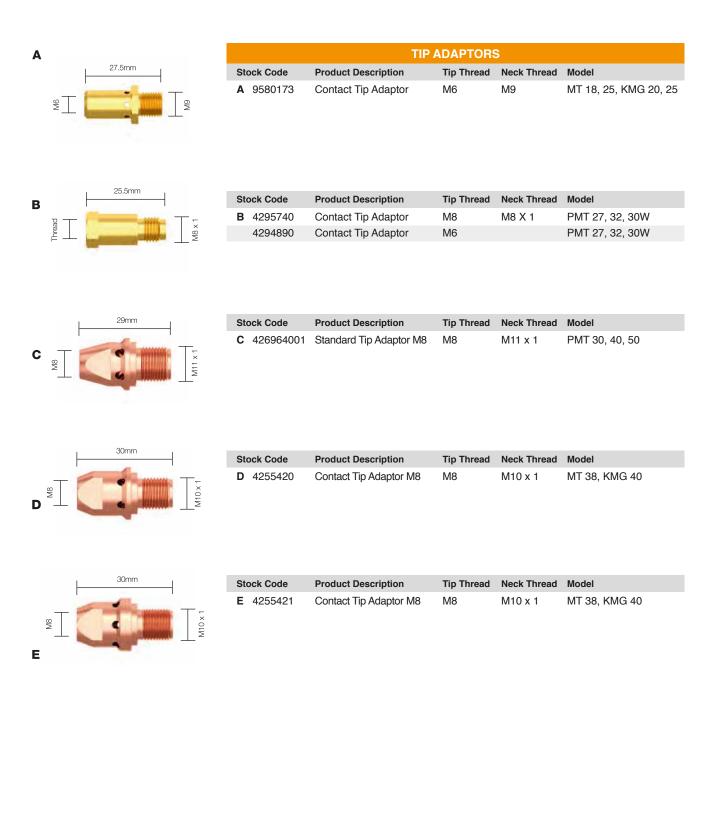


Stock Code	Product Description	Bore	Model		
E 4255530	Cylindrical Nozzle Assembly	5/8"/16mm	MT 38, KMG 40, PMT 30, 40, 50		
F 4248710	Nozzle Insulator				

Stock Code	Product Description	Bore	Model		
G 4259120	Conical Nozzle Assembly	5/8"/16mm	MT 32, KMG 32		

MIG

KEMPPI Style Tip Adaptors



KEMPPI Style Diffusers and Insulating Rings

_				
Α	1.06″/27mm		DIFFUSERS AND INSULAT	ING RINGS
		Stock Code	Product Description	Application
	e10.2mm	A 4294880	Gas Diffuser	PMT 27, 32, 30W
в	012.1mm	Stock Code	Product Description	Application
	o13.5mm	B 9591079	Insulating Ring	MT 18, 25, KMG 20, 25
С	15mm	Stock Code	Product Description	Application
C				
	ø14.4mm 015.9mm	C 4270290	Insulating Ring	MT 40, PMT 30, 40, 50

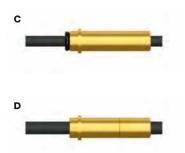
MIG

KEMPPI Style Liner Selection Chart

LINER SEECTOR CHART								
Stock Code	Product Description	Length	Wire Size	Application	Colour	Nipple		
4188578	Steel Liner	x 2.5 Metre	0.023"-0.030"/0.6-0.8mm	Steel Wires	White	А		
4188579	Steel Liner	x 3.0 Metre	0.023"-0.030"/0.6-0.8mm	Steel Wires	White	А		
4188571	Steel Liner	x 3.0 Metre	0.023"-0.030"/0.6-0.8mm	Steel Wires	White	В		
4188572	Steel Liner	x 4.5 Metre	0.023"-0.030"/0.6-0.8mm	Steel Wires	White	В		
4188577	Steel Liner	x 4.0 Metre	0.023"-0.030"/0.6-0.8mm	Steel Wires	White	В		
4188588	Steel Liner	x 2.5 Metre	0.035"-0.045"/0.9-1.2mm	Steel Wires	Red	А		
4188589	Steel Liner	x 3.0 Metre	0.035"-0.045"/0.9-1.2mm	Steel Wires	Red	А		
4302100	Polyamide-Copper Liner	x 3.0 Metre	0.035"-0.045"/0.9-1.2mm	Soft Wires		С		
4188590	Steel Liner	x 4.0 Metre	0.063"/1.6mm	Steel Wires	Yellow	В		
4188591	Steel Liner	x 3.0 Metre	0.063"/1.6mm	Steel Wires	Yellow	В		
4188592	Steel Liner	x 4.5 Metre	0.063"/1.6mm	Steel Wires	Yellow	В		
4300850	Polyamide-Copper Liner	x 4.5 Metre	0.030"-0.063"/0.8-1.6mm	Soft Wires		D		
4188581	Steel Liner	x 3.0 Metre	0.035"-0.045"/0.9-1.2mm	Steel Wires	Red	В		
4188587	Steel Liner	x 4.0 Metre	0.035"-0.045"/0.9-1.2mm	Steel Wires	Red	В		
4188582	Steel Liner	x 4.5 Metre	0.035"-0.045"/0.9-1.2mm	Steel Wires	Red	В		
4302710	Polyamide-Copper Liner	x 4.5 Metre	0.045"-0.063"/1.2-1.6mm	Soft Wires		D		

					МТ						K	MG								РМТ	•				
Migger	18	25	32	38	40	42	41W 51W	52W	15	17	20	25	32	40	25	27	30	32	40	42	50	30W	41W	51W	52W





All Liners supplied with Euro and Power Pin Nipple.

LINCOLN®

Lincoln Style K115 and K126 Torch and Spares

INNERSI	HELD WELDING TORCH ACCESSORIES	
Stock Code	Product Description	Pack Size
K115L-4.5M	K115 Flux Cored Welding Torch 4.5 Metre	ea 1
K126-3E	K126 Innershield Torch 3.0 Metre	ea 1
K126-5E	K126 Innershield Torch 4.5 Metre	ea 1
K126-3L	K126 Innershield Torch 3.0 Metre Lincoln® Style	ea 1
K126-5L	K126 Innershield Torch 4.5 Metre Lincoln® Style	ea 1
K126-5TW	K126 Innershield Torch 4.5 Metre Tweco® End	ea 1
K126-5M	K126 Innershield Torch 4.5 Metre Miller [®] End	ea 1
K126 CEN CONN	K126 SSFC Central Connector	ea 1
K126SA	K115/K126 Switch Assembly 4.5 Metre	ea 1
K126 S.LINER 4.9M	K115/K126 4.9m Steel Liner	ea 1
ZF3267	K126 60° Swan Neck	ea 1
ZF3268	K126 70° Swan Neck	ea 1
ZN3101	K126 Thread Protector	ea 1
ZK3001	K126 Handle Protector	ea 1
BG-15019	NK126 1.2mm Liner	ea 10
ZB3100-1.2	NK126 1.2mm Contact Tip	ea 10
ZB3100-1.6	NK126 1.6mm Contact Tip	ea 10
ZB3100-1.7	NK126 1.7mm Contact Tip	ea 10
ZB3100-1.8	NK126 1.8mm Contact Tip	ea 10
ZB3100-2.0	NK126 2.0mm Contact Tip	ea 10
ZB3100-2.4	NK126 2.4mm Contact Tip	ea 10
ZB3100-2.8	NK126 2.8mm Contact Tip	ea 10
ZB3115-1.6	K115 1.6mm Contact Tip	ea 10
ZB3115-2.0	K115 2.0mm Contact Tip	ea 10
ZB3115-2.4	K115 2.4mm Contact Tip	ea 10
ZB3115-2.8	K115 2.8mm Contact Tip	ea 1





ZK3001

K115 TORCH PARTS

K115 TORCH



K126-5L





Lincoln Style K231 Torch and Spares



K231

	K231 SUBMERGED ARC WELDING GUN AND SPARE F	PARTS
Stock Code	Product Description	Pack Size
MWSA01	K231 Core Body Assembly	1
MWSA02	K231 Nozzle Body Assembly	1
MWSA03	K231 Nozzle Insulator	1
MWSA04	K231 Retaining Nut	1
MWSA05	K231 Flux Cone	1
MWSA06-2.0	K231 Contact Tip 2.0mm	10
MWSA06-2.4	K231 Contact Tip 2.4mm	10
MWSA06-3.2	K231 Contact Tip 3.2mm	10
MWSA06-4.0	K231 Contact Tip 4.0mm	10
MWSA06-4.8	K231 Contact Tip 4.8mm	10
MWSA07	K231 Locking Ferrule	1
MWSA08	K231 Flux Hose Insulator	1
MWSA09	K231 Flux Hose	1
MWSA10	K231 Special Socket Head Screw	1
MWSA113	K231 Hexagon Head Screw/Nut & Washer	1
MWSA14	K231 Thumb Screw (Head)	1
MWSAK231	K231 Torch, Complete Set	1



TWECO[®] STYLE NO. 1

Air Cooled MIG Welding Torch

Rating: 180A CO2 125A mixed gas @ 60% duty cycle EN60974-7, 0.023" - 0.045" / 0.8mm - 1.2mm wires



	MODEL
Stock Code	Product Description
1-10E	Torch Package x 10ft c/w Euro Fitting
1-12E	Torch Package x 12ft c/w Euro Fitting
1-15E	Torch Package x 15ft c/w Euro Fitting
1-10T	Torch Package x 10ft c/w Tweco Fitting
1-12T	Torch Package x 12ft c/w Tweco Fitting
1-15T	Torch Package x 15ft c/w Tweco Fitting

NOZZLES							
Stock Code	Product Description						
A 21-37	Nozzle Self Insulated 3/8"/10mm Bore						
21-50	Nozzle Self Insulated 1/2"/13mm Bore						
21-62	Nozzle Self Insulated 5/8"/16mm Bore						

CONTACT TIPS			
Stock Code	Product Description		
B 11-23	Contact Tip 0.023"/0.6mm ECu		
11-30	Contact Tip 0.030"/0.8mm ECu		
11-40	Contact Tip 0.040"/ 1.0mm ECu		
11-45	Contact Tip 0.045"/1.2mm ECu		

LINERS			
Stock Code	Product Description		
C 42-3035-15	Liner Conduit 0.030"-0.035"/0.8-0.9mm x 15ft		
42N-3035-15	Nylon Conduit 0.030"-0.035"/0.8-0.9mm x 15ft		
42-4045-15	Liner Conduit 0.040"-0.045"/1.0-1.2mm x 15ft		

		COMPONENTS	
Sto	ck Code	Product Description	*Denotes Standard Build
1	51	Gas Diffuser 0.030"-0.045	
	51-23	Gas Diffuser 0.023"/0.6mr	n Wire
2	61-45	45° Conductor Tube	
	61-60	60° Conductor Tube	
3	71	Insulation Sleeve	
4	61R	Retaining Nut	
5	101	Cable Connector	
6	T5044	Water Hose Clamp 18.5m	m
7	T8011S	Spring Support c/w Ball Jo	pint
8	T1521	Control Wire Terminals	
10	81	Black Handle Case	
11	91C	Switch Blades	
12	91	Trigger c/w Switch Blades	i
13	122FM	Screw Kit	
14	T1522	Cable Terminal Male	
15	T1542	Lock Nut	
16	T2841	Cable Support	
17	X6RC	Gun Plug Housing c/w Nu	t
18	4M-S	Gun Plug Screw	
19	174X-2	Gun Plug Nut c/w Insert	
20	Spring Pin	Spring Pin Assembly	
21	174EX-1	Gun Plug Body c/w Spring	g Plug
22	174EX-1G	Gun Plug 'O' Ring	
23	T9001	Linear Nipple 'O' Ring	
24	T1577	Linear Retaining Nut	
		•	

MIG

TWECO[®] STYLE NO. 2

Air Cooled MIG Welding Torch

Rating: 200A CO2 150A mixed gas @ 60% duty cycle EN60974-7, 0.6mm to 1.2mm wires



MODEL				
Stock Code Description 10ft 12ft 15ft			Description	
TUIL	1211	1511		
T2-10E	T2-12E	T2-15E	Welding Torch c/w Euro Fitting	
T2-10T	T2-12T	T2-15T	Welding Torch c/w Tweco Fitting	

LINERS			
Stock Code	Description		
F 42-3035-15	Liner Conduit	0.8 - 0.9mm x 4.5 metre	
42-4045-15	Liner Conduit	1.0 - 1.2mm x 4.5 metre	
42N-3035-15	Nylon Conduit	0.8 - 0.9mm x 4.5 metre	

NOZZLES				
Stock Code	Description			
A 22-50	Nozzle Adjustable	13mm Bore		
22-62	Nozzle Adjustable	16mm Bore		
B 24CT50S	Nozzle Fixed Coarse Thread	13mm Bore		
24CT62S	Nozzle Fixed Coarse Thread	16mm Bore		
24CT75S	Nozzle Fixed Coarse Thread	19mm Bore		
C 23-50	Nozzle Self Insulated	13mm Bore		
23-62	Nozzle Self Insulated	16mm Bore		
23-75	Nozzle Self Insulated	19mm Bore		
CONTACT TIPS				
	Description			

Stock Code	Description	
D 14-23	Contact Tip	0.6mm Contact Tip
14-30	Contact Tip	0.8mm Contact Tip
14-35	Contact Tip	0.9mm Contact Tip
14-40	Contact Tip	1.0mm Contact Tip
14-45	Contact Tip	1.2mm Contact Tip
14-52	Contact Tip	1.3mm Contact Tip
14-116	Contact Tip	1.6mm Contact Tip
E 14H30	Contact Tip	0.8mm Contact Tip H/Duty
14H35	Contact Tip	0.9mm Contact Tip H/Duty
14H40	Contact Tip	1.0mm Contact Tip H/Duty
14H45	Contact Tip	1.2mm Contact Tip H/Duty
14H52	Contact Tip	1.3mm Contact Tip H/Duty
14H116	Contact Tip	1.6mm Contact Tip H/Duty
14H564	Contact Tip	2.0mm Contact Tip H/Duty

COMPONENTS				
Sto	ck Code	Description	*Denotes Standard Build	
1	32	Adjustable Nozzle Insulator		
2	34CT	Nozzle Insulator Coarse Th	read (34CT Nozzles)	
3	52	Gas Diffuser		
4	52FN	Gas Diffuser for Coarse The	read Nozzle insulator	
5	62A45	45° Conductor Tube		
	62A60	60° Conductor Tube		
6	72A	Insulation Sleeve		
7	102	Block c/w Spacer & Screws	;	
8	T5044	Cable Clamp		
9	T8011S	Spring Cable Support c/w E	Ball Joint	
10	244T	Control Wire Terminals		
12	82BJ	Handle c/w Screws (Ball Jo	int Style)	
	82	Handle c/w Screws (Old Sty	yle)	
13	92	Trigger Switch		
14	152	Hanger Hook		
15	122FMS	Screw kit		
16	T1522	Cable Terminal Male		
17	T1542	Lock Nut		
18	T2841	Spring Cable Support		
19	X6RC	Gun Plug Housing c/w Nut		
20	4M-S	Gun Plug Nut c/w Insert		
22	Spring Pin	Spring Pin Assembly (x2)		
23	174EX-1	Gun Plug Body c/w Spring	Pins	
24	174EX-1G	Gun Plug 'O' Ring		
	T9001	Liner Nipple 'O' Ring		
26	174EX-1C	Liner Retaining Nut		

TWECO[®] STYLE NO. 4

Air Cooled MIG Welding Torch

Rating: 400A CO2 350A mixed gas @ 60% duty cycle EN60974-7, 0.8mm - 2.00mm wires



MODEL			
Stock Code D 10ft 12ft 15ft			Description
T4-10E	T4-12E	T4-15E	Welding Torch c/w Euro Fitting
T4-10T	T4-12T	T4-15T	Welding Torch c/w Tweco Fitting

NOZZLES				
Stock Code	Description			
A 24A50	Nozzle Adjustable	13mm Bore		
24A62	Nozzle Adjustable	16mm Bore		
24A75	Nozzle Adjustable	19mm Bore		
B 24CT50S	Nozzle Fixed Coarse Thread	13mm Bore		
24CT62S	Nozzle Fixed Coarse Thread	16mm Bore		
24CT75S	Nozzle Fixed Coarse Thread	19mm Bore		
C 24AH50	Nozzle Adjustable Heavy Duty	13mm Bore		
24AH62	Nozzle Adjustable Heavy Duty	16mm Bore		
24AH75	Nozzle Adjustable Heavy Duty	19mm Bore		

CONTACT TIPS			
Stock Code	Description		
D 14-23	Contact Tip	0.6mm ECu	
14-30	Contact Tip	0.8mm ECu	
14-35	Contact Tip	0.9mm ECu	
14-40	Contact Tip	1.0mm ECu	
14-45	Contact Tip	1.2mm ECu	
14-52	Contact Tip	1.3mm ECu	
14-116	Contact Tip	1.6mm ECu	
E 14H30	Contact Tip	0.8mm ECu HD	
14H35	Contact Tip	0.9mm ECu HD	
14H40	Contact Tip	1.0mm ECu HD	
14H45	Contact Tip	1.2mm ECu HD	
14H52	Contact Tip	1.3mm ECu HD	
14H116	Contact Tip	1.6mm ECu HD	
14AH116	Contact Tip	1.6mm ECu HD AL	
14AH364	Contact Tip	1.2mm ECu HD AL	
14H564	Contact Tip	2.0mm ECu HD	

LINERS				
Stock Code	Description			
F 44-3545-15	Liner Conduit	0.9 - 1.2mm x 4.5 metre		
44-116-15	Liner Conduit	1.6mm x 4.5 metre		
44-564-15	Liner Conduit	2.0mm x 4.5 metre		
44N-3545-15	Nylon Conduit	1.2mm x 4.5 metre		
44N-116-15	Nylon Conduit	1.6mm x 4.5 metre		

MIG

CO	MD C		NTC
CO	VIPC	JNE	

		COMPONENTS
Sto	ck Code	Description *Denotes Standard Build
1	34A	Adjustable Nozzle Insulator
2	34CT	Nozzle Insulator Coarse Thread
3	54A	Gas Diffuser
4	64A45	45° Conductor Tube
	64A60	60° Conductor Tube
	64A45J	45° Jacketed Goose Neck
	64A60J	60° Jacketed Goose Neck
5	74A	Insulation Sleeve
6	104	Block c/w Spacer & Screws
7	132-12	Cable Clamp
8	T8019S	Spring Cable Support c/w Ball Joint
9	244T	Control Wire Terminals
11	84BJ	Handle c/w Screws (Ball Joint Style)
	84A	Handle c/w Screw (Old Style)
12	B94R	Trigger Switch
	94C	Trigger Blades Only
	154	Hanger Hook
	124FMS	Screw Kit
	T1522	Cable Terminal Male
	T1542	Lock Nut
	T8026	Spring Cable Support
	X6RC	Gun Plug Housing c/w Nut
	4M-S	Gun Plug Screw
	174X-2	Gun Plug Nut c/w Insert
	Spring Pin	Spring Pin Assembly (x2)
	174EX-1	Gun Plug Body c/w Spring Pins
	174EX-1G	Gun Plug 'O' Ring
	T9001	Liner Nipple 'O' Ring
25	174EX-1C	Liner Retaining Nut

MIG

TWECO[®] STYLE NO. 5

Air Cooled MIG Welding Torch

Rating: 500A CO2 400A mixed gas @ 60% duty cycle EN60974-7, 1.0mm to 2.4mm wires



MODEL			
Stock Cod 10ft	le 12ft	15ft	Description
T5-10E	T5-12E	T5-15E	Welding Torch c/w Euro Fitting
T5-10T	T5-12T	T5-15T	Welding Torch c/w Tweco Fitting

NOZZLES			
Stock Code	Description		
A 25CT50	Nozzle Fixed Coarse Thread	13mm Bore	
25CT62	Nozzle Fixed Coarse Thread	16mm Bore	
25CT75	Nozzle Fixed Coarse Thread	19mm Bore	

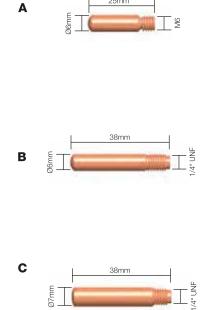
CONTACT TIPS

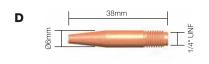
Stock Code	Description	
B 15H35	Contact Tip	0.9mm ECu
15H40	Contact Tip	1.0mm ECu
15H45	Contact Tip	1.2mm ECu
15H52	Contact Tip	1.3mm ECu
15H116	Contact Tip	1.6mm ECu
15H564	Contact Tip	2.0mm ECu
15H332	Contact Tip	2.4mm ECu
15AH364	Contact Tip	1.2Amm ECu Aluminum
15AH116	Contact Tip	1.6Amm ECu Aluminum
15HFC40	Contact Tip	1.0mm ECu Flux Cored
15HFC45	Contact Tip	1.2mm ECu Flux Cored
15HFC116	Contact Tip	1.6mm ECu Flux Cored
15HFC564	Contact Tip	2.0mm ECu Flux Cored
15HFC332	Contact Tip	2.4mm ECu Flux Cored
15HFC764	Contact Tip	2.8mm ECu Flux Cored

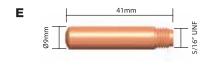
LINERS			
Stock Code	Description		
C 45-3545-15	Liner Conduit	0.9 - 1.2mm x 15ft	
45-116-15	Liner Conduit	1.6mm x 15ft Tweco End	
45-564-15	Liner Conduit	2.0mm x 15ft Tweco End	
45-332-15	Liner Conduit	2.4mm x 15ft Tweco End	

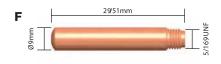
COMPONENTS			
Sto	ock Code	Description *Denotes Standa	rd Build
1	35CT	Nozzle Insulator Coarse Thread	
2	55SW	Gas Diffuser 0.9-1.2mm Wire	
	55	Gas Diffuser 1.6-2.0mm Wire	
	55H	Gas Diffuser 2.4-3.2mm Wire	
3	65-45	45° Conductor Tube	
	65-60	60° Conductor Tube	
4	75	Insulation Sleeve	
5	104	Block c/w Spacer and Screws	
6	T5049	Cable Clamp	
7	T8019S	Spring Cable Support c/w Ball Joint	
8	244T	Control Wire Terminals	
10	85BJ	Handle c/w Screws (Ball Joint Style)	
11	94R	Trigger Switch	
	94C	Trigger Blades Only	
12	154	Hanger Hook	
13	124FM	Screw Kit	
14	T1522	Cable Terminal Male	
	T1542	Lock Nut	
	144S-6	Spring Cable Support	
	X6RC	Gun Plug Housing c/w Nut	
	4M-S	Gun Plug Screw	
	174X-2	Gun Plug Nut c/w Insert	
	Spring Pin	10 , ()	
	174EX-1	Gun Plug Body c/w Spring Pins	
	174EX-1G	Gun Plug 'O' Ring	
23	T9001	Liner Nipple 'O' Ring	
24	174EX-1C	Liner Retaining Nut	

Tweco Style Contact Tips







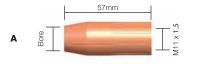


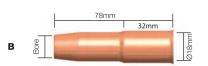
	CONTACT TIPS					
C+.						
		Product Description				
Α	11-23 11-30	Contact Tip	0.6mm 0.8mm	ECu	PA No.1	
	11-30	Contact Tip	0.8mm 0.9mm	ECu ECu	PA No.1 PA No.1	
	11-35	Contact Tip	1.0mm	ECu	PA No.1 PA No.1	
	11-40	Contact Tip Contact Tip	1.2mm	ECu	PA No.1 PA No.1	
	11-45	Contact rip	1.211111	LOU	FA NU.1	
Ste	ock Code	Product Description	Wire Size	Material	Model	
в	14-23	Contact Tip	0.6mm	ECu	PA No.2/4	
	14-30	Contact Tip	0.8mm	ECu	PA No.2/4	
	14-35	Contact Tip	0.9mm	ECu	PA No.2/4	
	14-40	Contact Tip	1.0mm	ECu	PA No.2/4	
	14-45	Contact Tip	1.2mm	ECu	PA No.2/4	
	14-52	Contact Tip	1.3mm	ECu	PA No.2/4	
	14-116	Contact Tip	1.6mm	ECu	PA No.2/4	
Ste	ock Code	Product Description	Wire Size	Material	Model	
С	14H30	Contact Tip Heavy Duty	0.8mm	ECu	PA No.2/4	
-	14H35	Contact Tip Heavy Duty	0.9mm	ECu	PA No.2/4	
	14H40	Contact Tip Heavy Duty	1.0mm	ECu	PA No.2/4	
	14H45	Contact Tip Heavy Duty	1.2mm	ECu	PA No.2/4	
	14H52	Contact Tip Heavy Duty	1.3mm	ECu	PA No.2/4	
	14H116	Contact Tip Heavy Duty	1.6mm	ECu	PA No.2/4	
	14AH364	Contact Tip Heavy Duty Ali Wire	1.2mm	ECu	PA No.2/4	
	14AH116	Contact Tip Heavy Duty Ali Wire	1.6mm	ECu	PA No.2/4	
	14H564	Contact Tip Heavy Duty	2.0mm	ECu	PA No.2/4	
				200		
Ste	ock Code	Product Description	Wire Size	Material	Model	
D	14T30	Contact Tip Tapered	0.8mm	ECu	PA No.2/4	
D	14T35	Contact Tip Tapered Contact Tip Tapered	0.8mm 0.9mm	ECu ECu	PA No.2/4 PA No.2/4	
D						
D	14T35	Contact Tip Tapered	0.9mm	ECu	PA No.2/4 PA No.2/4 PA No.2/4	
D	14T35 14T40	Contact Tip Tapered Contact Tip Tapered	0.9mm 1.0mm	ECu ECu	PA No.2/4 PA No.2/4	
D	14T35 14T40 14T45	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered	0.9mm 1.0mm 1.2mm	ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4	
	14T35 14T40 14T45 14T52 14T116	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm	ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4	
Ste	14T35 14T40 14T45 14T52 14T116 Dock Code	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size	ECu ECu ECu ECu ECu Material	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 Model	
	14T35 14T40 14T45 14T52 14T52 14T116 Dock Code 15HFC35	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm	ECu ECu ECu ECu ECu Material	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 Model PA No.5	
Ste	14T35 14T40 14T45 14T52 14T116 ock Code 15HFC35 15HFC40	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm	ECu ECu ECu ECu ECu Material ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 Model PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T16 ock Code 15HFC35 15HFC40 15HFC45 15HFC45	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T16 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored Contact Tip Flux Cored Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 1.2mm 1.4mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 Model PA No.5 PA No.5 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC564	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 1.2mm 1.4mm 1.6mm 2.0mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 Model PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 Dock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC564 15HFC332	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.0mm 1.2mm 1.4mm 1.4mm 2.0mm 2.4mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC564	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 1.2mm 1.4mm 1.6mm 2.0mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 Model PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 Dock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC564 15HFC332	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.0mm 1.2mm 1.4mm 1.4mm 2.0mm 2.4mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC54 15HFC332 15HFC764	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.0mm 1.2mm 1.4mm 1.6mm 2.0mm 2.4mm 2.4mm 2.8mm Wire Size	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC564 15HFC332 15HFC764 ock Code 15HFC764	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.0mm 1.2mm 2.0mm 2.4mm 2.4mm 2.8mm Wire Size 0.9mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 bck Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC52 15HFC54 15HFC564 15HFC332 15HFC764 bck Code 15H35 15H40	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.4mm 1.4mm 2.0mm 2.4mm 2.8mm Wire Size 0.9mm 1.0mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 bck Code 15HFC35 15HFC40 15HFC40 15HFC52 15HFC116 15HFC564 15HFC332 15HFC764 bck Code 15H35 15H40 15H45	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 2.4mm 2.8mm 2.8mm Wire Size 0.9mm 1.0mm 1.0mm 1.0mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC52 15HFC564 15HFC564 15HFC332 15HFC764 ock Code 15HS5 15H40 15H45 15H52	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Tip Flux Cored	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 1.4mm 2.0mm 2.4mm 2.8mm Wire Size 0.9mm 1.0mm 1.2mm 1.2mm 1.2mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Sta	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC45 15HFC52 15HFC52 15HFC764 15HFC764 15HFC764 15HFC764 15HS2 15H45 15H52 15H364	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Contact Contact	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.4mm 1.4mm 2.0mm 2.4mm 2.4mm 2.4mm 0.9mm 1.6mm 1.6mm 1.2mm 1.0mm 1.2mm 1.2mm 1.2mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC322 15HFC764 15HFC764 15HFC764 ock Code 15H35 15H40 15H35 15H40 15H35 15H40 15H364 15H116	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Description Contact Contact Contact Contact Aluminium	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 2.4mm 2.4mm 2.4mm 2.4mm 1.6mm 1.6mm 1.0mm 1.2mm 1.0mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T16 bck Code 15HFC35 15HFC40 15HFC40 15HFC52 15HFC52 15HFC52 15HFC764 15HFC764 bck Code 15HS5 15H40 15H35 15H40 15H45 15H52 15H364 15H116 15H564	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Contact Contact Contact Contact Contact Aluminium Contact Contact Contact	0.9mm 1.0mm 1.2mm 1.3mm 1.3mm Wire Size 0.9mm 1.0mm 1.2mm 2.0mm 2.4mm 2.4mm 2.4mm 1.6mm 1.2mm 1.0mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	
Ste	14T35 14T40 14T45 14T52 14T52 14T116 ock Code 15HFC35 15HFC40 15HFC45 15HFC52 15HFC116 15HFC322 15HFC764 15HFC764 15HFC764 ock Code 15H35 15H40 15H35 15H40 15H35 15H40 15H364 15H116	Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Product Description Contact Tip Flux Cored Contact Description Contact Contact Contact Contact Aluminium	0.9mm 1.0mm 1.2mm 1.3mm 1.6mm Wire Size 0.9mm 1.0mm 1.2mm 2.4mm 2.4mm 2.4mm 2.4mm 1.6mm 1.6mm 1.0mm 1.2mm 1.0mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm 1.2mm	ECu ECu ECu ECu ECu ECu ECu ECu ECu ECu	PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.2/4 PA No.5 PA No.5	

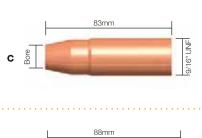
MIG

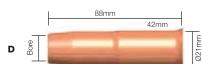
MIG

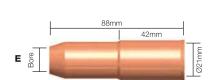
Tweco Style Nozzles

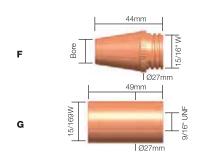


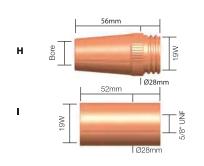












NOZZLES			
Stock Code	Description	Bore	Model
A 21-37	Nozzle Self Insulated	10mm	PA No.1
21-50	Nozzle Self Insulated	13mm	PA No.1
21-62	Nozzle Self Insulated	16mm	PA No.1
Stock Code	Description	Bore	Model
B 22-50	Nozzle Adjustable	13mm	PA No.2
22-62	Nozzle Adjustable	16mm	PA No.2

Stock Code	Description	Bore	Model
C 23-50	Nozzle Self Insulated	13mm	PA No.2
23-62	Nozzle Self Insulated	16mm	PA No.2
23-75	Nozzle Self Insulated	19mm	PA No.2

Stock Code	Description	Bore	Model
D 24A50	Nozzle Adjustable	13mm	PA No.4
24A62	Nozzle Adjustable	16mm	PA No.4
24A75	Nozzle Adjustable	19mm	PA No.4

Stock Code	Description	Bore	Model
E 24AH62	Nozzle Adjustable Heavy Duty	16mm	PA No.4
24AH75	Nozzle Adjustable Heavy Duty	19mm	PA No.4

Stock Code	Description	Bore	Model
F 24CT50S	Fixed Nozzle Coarse Thread	13mm	PA No.2/4
24CT62S	Fixed Nozzle Coarse Thread	16mm	PA No.2/4
24CT75S	Fixed Nozzle Coarse Thread	19mm	PA No.2/4
G 34CT	Nozzle Insulator Coarse Thread		PA No.2/4

Stock Code	Description	Bore	Model
H 25CT-50	Fixed Nozzle Coarse Thread	13mm	PA No.5
25CT-62	Fixed Nozzle Coarse Thread	16mm	PA No.5
25CT-75	Fixed Nozzle Coarse Thread	19mm	PA No.5
I 35CT	Nozzle Insulator Coarse Thread		PA No.5



Tip Thread

M6

Wire

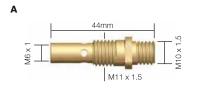
Model

PA No.1

Tweco Style Diffusers

Stock Code

A 51







Stock Code	Product Description	Tip Thread	Wire	Model
B 52	Gas Diffuser	1/4" UNF		PA No.2
Stock Code	Product Description	Tip Thread	Wire	Model
C 52FN	Gas Diffuser	1/4" UNF		PA No.2

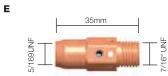
NOZZLES

Product Description

Gas Diffuser



Stock Code	Product Description	Tip Thread	Wire	Model
D 54A	Gas Diffuser	1/4" UNF		PA No.4



Stock Code	Product Description	Tip Thread	Wire	Model
E 55SW	Gas Diffuser	5/16" UNF	0.9 - 1.2mm	PA No.5
55	Gas Diffuser	5/16" UNF	1.6 - 2.0mm	PA No.5
55H	Gas Diffuser	5/16" UNF	2.4 - 2.8mm	PA No.5







Electrode Ovens Electrode Rod Holders Cutter Kit Long and Short Drive Rollers Trolley for Machine Omega Rotating Display Stands **91** Tungsten Grinder





	ELECTRODE OVEN	
Stock Code	Product Description	Pack Size
OMEEO5KG	Electrode Oven 5kg	1
OMEEO10KG	Electrode Oven 10kg	1

ELECTRODE OVEN 5 KG

Electrode Capacity:		5 kg	
Heating Element :		238W	
Input Voltage	:	240V 50/60HZ	
Temperature	:	50°C - 200°C	

Compliant to EN 60398: 2015 Compliant to EN 60519-1: 2015

OMEEO5KG



ELECTRODE OVEN 10 KG

Electrode Capacity:	10 kg
Heating Element :	285W Wire Wrap
Input Voltage :	240V AC
Temperature :	50°C - 200°C

Compliant to EN 60398: 2015 Compliant to EN 60519-1: 2015

OMEEO10KG

Electrode Rod Holders

	ELECTRODE HOLDERS	
Stock Code	Product Description	Pack Size
OMERH350A	Electrode Rod Holder 350mm No divider	1
OMERH350B	Electrode Rod Holder 350mm with divider	1
OMERH450A	Electrode Rod Holder 450mm No divider	1
OMERH450B	Electrode Rod Holder 450mm with Insulate	or 1
OMERHINS	Insulator for the OMERH450A only	1
AP9110B	Black Leather Rod Holder	1

Colour of electrode rod holders are for illustration. Colour may change.





Illustration of Metal Insert

OMERH450A | OMERHINS



Size: ID 8cm, Length 35cm Holds up to 4.5kg of 30.5cm welding rods

Convenient belt clip

For electrode insulation

Internal divider with 4 separate storage areas

Keeps electrode fresh and dry with an air tight seal

Material: High quality plastic which is sturdy and durable

OMERH350A / OMERH350B

AP9110B



Leather rod holder is 360mm in length from base to the bottom of the hanging clip

Pocket size is 260mm by 50mm round. Will hold a little over 1kg of rods

Only Black available

ELECTRODE ROD HOLDERS





OMEKIT-L has cutter sizes 12, 14,16,18, 20 and 22 Long Cutter - 50mm long

OMEKIT-L

	OMEGA CUTTER KIT LONG	
Stock Code	Product Description	Pack Size
OMEKIT-L	Core Cutter Kit - Long	1

A large range of short and long cutters available on request.

	OMEGA CUTTER KIT SHORT	
Stock Code	Product Description	Pack Size
OMEKIT-S	Core Cutter Kit - Short	1

A large range of short and long cutters available on request.





OMEKIT-S has cutter sizes 12, 14,16,18, 20 and 22 Short Cutter - 25mm long

OMEKIT-S

















	MACHINE DRIVE ROLLERS	
Stock Code	Product Description	Pack Size
R3022K0809	DR Knurled 0.8 - 0.9mm 10mm (W) F/C	1
R3022K0912	DR Knurled 0.9 - 1.2mm 10mm (W) F/C	1
R3022K1012	DR Knurled 1.0 - 1.2mm 10mm (W) F/C	1
R3022K1216	DR Knurled 1.2 - 1.6mm 10mm (W) F/C	1

Stock Code	Product Description	Pack Size
R3022U0910	DR U Groove 0.9 - 1.0mm 10mm (W) Alum	1
R3022U0912	DR U Groove 0.9 - 1.2mm 10mm (W) Alum	1
R3022U1012	DR U Groove 0.9 - 1.0mm 1.2mm (W) Alum	1

Stock Code	Product Description	Pack Size
R3022V0608	DR V Groove 0.6 - 0.8mm 10mm (W) Steel	1
R3022V0810	DR V Groove 0.8 - 1.0mm 10mm (W) Steel	1
R3022V0910	Dr V Groove 0.9-1.0mm 10mm (W) Steel	1
R3022V0912	DR V Groove 0.9 - 1.2mm 10mm (W) Steel	1
R3022V1012	DR V Groove 1.0 - 1.2mm 10mm (W) Steel	1
R3022V1216	DR V Groove 1.2 - 1.6mm 10mm (W) Steel	1

Stock Code	Product Description	Pack Size
3133210	Kemppi [®] Style Plain V Groove 1.0 - 1.2mm	1
Stock Code	Product Description	Pack Size
3133820	Kemppi [®] Style V Groove 1.4mm - 1.6mm	1
Stock Code	Product Description	Pack Size
3133940	Kemppi [®] Style Knurled V Groove 1.0 - 1.2mm Red	1
Stock Code	Product Description	Pack Size
3133960	Kemppi® Style Trapezoid U Groove 1.0 - 1.2mm Rec	1 1
Stock Code	Product Description	Pack Size
4265240	Kemppi® Gear Wheel D28	1





OME90105

OME90105 WITH MACHINE

For demonstration only - machine is not included in the cost of the Trolley

Stock Code	Product Description	Pack Size
OME90105	MIG/MTS Cart/ Trolley for Machines	1

This heavy duty mig cart is made of steel construction. it has 3 levels to hold the invertor machine, a gas bottle and other welding equipment. it has solid back wheels to take the weight of products onboard.

THE MEASUREMENTS ARE:

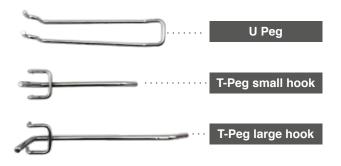
Top Tray : 450(L) x 280(W)mm Middle Tray : 380(L) x 280(W)mm Bottom Tray: 695(L) x 290(W)mm

OMEGA RED ROTATING STAND



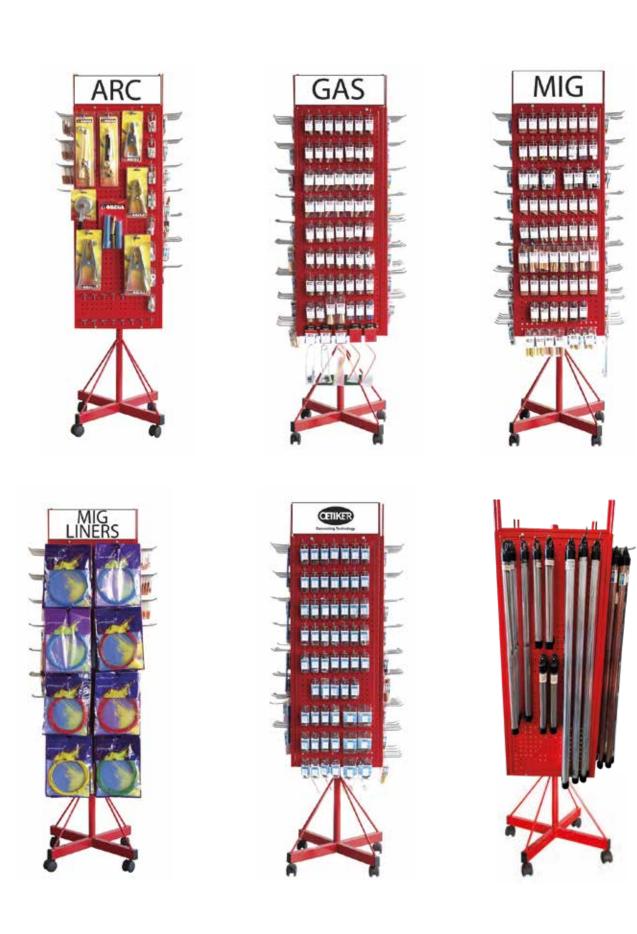


- · Omega robust Red Rotating Stand will help to display a range of products.
- · Stands are available for Arc, Gas, Mig, Tig and Oetiker products.
- Rotating stands are great for stores where wall • space has been used up.
- · Products on the stands are selected fast moving and most in demand lines.



OMEGA RED ROTATING STAND			PEGS			
Stock Code	Product Description	Pack Size		Stock Code	Product Description	Pack Size
OME D/STAND	Sturdy rotating Red display stand, with 3 different types of hanger hooks available	1		OME90108	Wire U Peg Hook 11.7cm long	10
				OME90109	Wire T Peg Small Hook 8cm long	10
				OME90110	Wire T Peg Large Hook 11.5cm	10

Contact us to see the specials available, where the display stand can be free with an order of stock on it.







15° 18° 22.5° 30°

Tip grinding station

OMETGRIND02

	TUNGSTEN GRINDER	
Stock Code	Product Description	Pack Size
OMETGRIND02	Portable Tungsten Electrode Sharpener	1

- Portable Tungsten Electrode Sharpener/ TIG Tungsten Electrode Grinder
- · Hand held and light weight
- Multiple Grinding Angles
- Dust collection cover included
- Variable grinding speed
- Heavy duty carrying case included

Technical parameters:

Size	340mm x 76mm x 76mm
Net Weight	1.6kg
Grinding spec	Ø33.5 x Ø5 x 2.3mm
Max speed	11000r/min (sux-speed adjustable)
Grinding diameter mm	1.0mm - 4.0mm

Length of tungsten	Shortest length of tungsten to be ground is 30mm
Grinding angle	15°, 18°, 22.5° and 30°
Grinding disc specifications	Ø33.5 x Ø5 x 2.3mm
Power supply	1000W

1.0, 1.6, 2.0, 2.4, 3.2 Cutting station

1.0、1.6、2.0、2.4、 3.2、4.0End face grinding station







Oetiker Introduction 96

Omega Oetiker Kits 97

Oetiker Range of Speciality Pincers **98**

Oetiker Worm Drive Clamps 99

Oetiker Single Ear Clamps (Stepless) & Double Ear Clamps **100**







Oetiker's high-performing connecting and assembly solutions provide peace of mind for automotive, commercial and industrial markets. Oetiker quality and reliability ensures customers meet the most demanding specifications for their applications.

With 80+ years of experience, global engineering teams and 13 manufacturing facilities, Oetiker delivers a trusted connection solution tailored to customer specific needs.

Good value for money OMEGA OETIKER[®] KITS



Oetiker Stainless Steel Double Ear Clamp

DOUBLE EAR CLAMP Stock Code **Product Description** QTY 15100003 Double Ear Clamp 5-7mm 20 15100004 Double Ear Clamp 7-9mm 20 15100005 Double Ear Clamp 9-11.3mm 20 15100006 Double Ear Clamps 11-13mm 20 15100007 Double Ear Clamps 13.0-15.0mm 20 Double Ear Clamps 15-18mm 15100009 10 15100011 Double Ear Clamps 18.1-22mm 10 15100013 Double Ear Clamps 21-25mm 10 15100015 Double Ear Clamps 24-28mm 10 15100018 Double Ear Clamps 29-34mm 8 14100338 Side Closing Pincer 1

2 Ear version: Extended clamping range Compact one-piece clamp for roburst, secure connections.

Clamp Ear: Fast and simple installation, visible deformation provides evidence of proper closure.

Deburred Edges: Reduced risk of damage to parts being clamped.



167-ECGK15

151-DECGK15

148 Piece kit

Oetiker® 2 Ear Clamps

Stainless Steel S30400/1.4301

StepLess® 150 Piece Ear Clamp Kit

Oetiker[®] Single Ear Clamps (Stepless) Stainless Steel S30400/1.4301 304SS Band width 5mm Thickness 0.5mm

Narrow Band: concentrates transmission of clamping force, less weight.

StepLess[®] over 360 uniform compression or uniform surface pressure.

DOUBLE EAR CLAMP					
Stock Code	Product Description	QTY			
16700004	Stepless 1 Ear Stainless Clamp 7.8-9.5mm	20			
16700007	Stepless 1 Ear Stainless Clamp 9.6-11.3mm	20			
16700011	Stepless 1 Ear Stainless Clamp 11.3-13.8mm	20			
16700016	Stepless 1 Ear Stainless Clamp 13.2-15.7mm	20			
16700020	Stepless 1 Ear Stainless Clamp 15.3-18.5mm	20			
16700024	Stepless 1 Ear Stainless Clamp 17.8-21mm	10			
16700029	Stepless 1 Ear Stainless Clamp 20.9-24.1mm	10			
16700033	Stepless 1 Ear Stainless Clamp 23.9-27.1mm	10			
16700040	Stepless 1 Ear Stainless Clamp 28.4-31.6mm	10			
16700042	Stepless 1 Ear Stainless Clamp 29.9-33.1mm	10			
14100338	Side Closing Pincer	1			

Clamp Ear: compensates for component tolerances, adjustable surface pressure.

Dimple: increases clamp force, spring-effect compensates for changes in diameter due to thermal expansion due to thermal expansion.

Burr-Free Strip Edges: reduced risk of damaged to parts being clamped.







14100407/ 14100519





14100329

14100500





14100387/ 14100498

	PINCERS	
Stock Code	Product Description	Pack Size
14100329	Oetiker Front Pincer Jaws 230mm length	ea
14100338	Oetiker Side Closing Pincers 230mm length	ea
14100386/	Oetiker Std Jaw Ear Clamp Pincer	ea
14100496	Compound Action 230mm length	
14100387/	Side Jaw Ear Clamp Pincer Compound	ea
14100498	Action 230mm length	
14100407/	Oetiker Ear Clamp Cutter Compound	ea
14100519	Action USA 230mm length	
14100513	Hand Pincer HIP2000 For Low Profile	ea
	PGT 168 215mm length	
14100500	HIP2000 Er/symmetric (str) Std Jaw	ea
	Pincer 230mm length	



Worm Drive Clamps W2

Band & Housing Stainless Steel S43000/1.4016 Hexagon Head Screw, Steel (zinc plated)

W2 - BAND WIDTH 9MM THICKNESS 0.6MM				
Stock Code	Product Description	Pack Size		
12600451	Oetiker WDC 8-16mm	1		
12600452	Oetiker WDC 12-20mm	1		
12600453	Oetiker WDC 16-25mm	1		
12600454	Oetiker WDC 20-32mm	1		
12600466	Oetiker WDC 35-55mm	1		

W2 - BAND WIDTH 9MM THICKNESS 0.7MM

Stock Code	Product Description	Pack Size
12600429	Oetiker WDC 25-40mm	1
12600430	Oetiker WDC 30-45mm	1
12600431	Oetiker WDC 32-50mm	1
12600432	Oetiker WDC 40-60mm	1
12600433	Oetiker WDC 50-70mm	1
12600434	Oetiker WDC 60-80mm	1
12600435	Oetiker WDC 70-90mm	1
12600467	Oetiker WDC 80-100mm	1
12600468	Oetiker WDC 90-110mm	1
12600469	Oetiker WDC 100-120mm	1
12600470	Oetiker WDC 110-130mm	1
12600471	Oetiker WDC 120-140mm	1
12600472	Oetiker WDC 130-150mm	1
12600473	Oetiker WDC 140-160mm	1

W2 - B	AND WIDTH 12MM THICKNESS 0.8	вММ
Stock Code	Product Description	Pack Size
12600352	Oetiker WDC 25-40mm	1
12600339	Oetiker WDC 40-45mm	1
12600330	Oetiker WDC 32-50mm	1
12600340	Oetiker WDC 40-60mm	1
12600354	Oetiker WDC 45-65mm	1
12600341	Oetiker WDC 50-70mm	1
12600342	Oetiker WDC 60-80mm	1
12600343	Oetiker WDC 70-90mm	1

Worm Drive Clamps W3

All Parts Stainless Steel S43000/1.4016

W3 - I	BAND WIDTH 9MM THICKNES	S 0.6MM
Stock Code	Product Description	Pack Size
17700510	Oetiker WDC 8-16mm	1
17700511	Oetiker WDC 12-20mm	1
17700514	Oetiker WDC 16-25mm	1
17700515	Oetiker WDC 20-32mm	1

W3 -	BAND WIDTH 9MM THICKN	ESS 0.7MM
Stock Code	Product Description	Pack Size
17700462	Oetiker WDC 25-40mm	1
17700463	Oetiker WDC 30-45mm	1
17700464	Oetiker WDC 32-50mm	1
17700465	Oetiker WDC 35-55mm	1
17700466	Oetiker WDC 40-60mm	1
17700467	Oetiker WDC 50-70mm	1
17700468	Oetiker WDC 60-80mm	1
17700469	Oetiker WDC 70-90mm	1
17700470	Oetiker WDC 80-100mm	1
17700471	Oetiker WDC 90-110mm	1
17700472	Oetiker WDC 100-120mm	1
17700473	Oetiker WDC 110-130mm	1
17700474	Oetiker WDC 120-140mm	1
17700475	Oetiker WDC 130-150mm	1
17700476	Oetiker WDC 140-160mm	1

Worm Drive Clamps W4

All Parts Stainless Steel

W4	- BAND WIDTH 9MM TH	ICKNESS 0.6MM
Stock Cod	le Product Description	Pack Size
17700512	2 Oetiker WDC 8-16mm	1
17700513	3 Oetiker WDC 12-20mm	1
17700516	6 Oetiker WDC 16-25mm	1
17700517	7 Oetiker WDC 20-32mm	1

W4 - B	AND WIDTH	12MM THICKNESS 0.8	ММ
Stock Code	Product Descr	iption	Pack Size
17700537	Oetiker WDC	25-40mm	1
17700538	Oetiker WDC	30-45mm	1
17700539	Oetiker WDC	32-50mm	1
17700540	Oetiker WDC	35-55mm	1
17700543	Oetiker WDC	50-70mm	1
17700545	Oetiker WDC	60-80mm	1
17700556	Oetiker WDC	70-90mm	1
17700558	Oetiker WDC	80-100mm	1
17700559	Oetiker WDC	90-110mm	1
17700560	Oetiker WDC	100-120mm	1
17700561	Oetiker WDC	110-130mm	1
17700562	Oetiker WDC	120-140mm	1
17700563	Oetiker WDC	130-150mm	1
17700564	Oetiker WDC	140-160mm	1
17700565	Oetiker WDC	150-170mm	1
17700648	Oetiker WDC	160-180mm	1
17700650	Oetiker WDC	180-200mm	1
17700652	Oetiker WDC	200-220mm	1
17700653	Oetiker WDC	210-230mm	1
17700655	Oetiker WDC	230-250mm	1
17700657	Oetiker WDC	250-270mm	1

Oetiker Single Ear Clamps Oetiker 2 Ear Clamps (Stepless)

Stainless Steel S30400/1.4301 304SS

BA	ND WIDTH 5MM THICKNESS 0.5MM	
Stock Code	Product Description	Pack Size
16700001	Stepless 1 Ear Stainless Clamp 5.8-7mm	1
16700002	Stepless 1 Ear Stainless Clamp 6.8-8mm	1
16700003	Stepless 1 Ear Stainless Clamp 7-8.7mm	1
16700004	Stepless 1 Ear Stainless Clamp 7.8-9.5mm	1
16700005	Stepless 1 Ear Stainless Clamp 8.3-10mm	1
16700006	Stepless 1 Ear Stainless Clamp 8.8-10.5mm	1
16702492	Stepless 1 Ear Stainless Clamp 9.2-10.9mm	1
16700007	Stepless 1 Ear Stainless Clamp 9.6-11.3mm	1
16700008	Stepless 1 Ear Stainless Clamp 10.1-11.8mr	n 1

Stainless Steel

ВА	ND WIDTH 7MM THICKNESS 0.6MM	
Stock Code	Product Description	Pack Size
16702951	Stepless 1 Ear Stainless Clamp 9.4-11.9mm	1
16700009	Stepless 1 Ear Stainless Clamp 9.8-12.3mm	1
16702493	Stepless 1 Ear Stainless Clamp 10.3-12.8m	n 1
16700010	Stepless 1 Ear Stainless Clamp 10.8-13.3m	n 1
16700011	Stepless 1 Ear Stainless Clamp 11.3-13.8mr	n 1
16700013	Stepless 1 Ear Stainless Clamp 12.0-14.5m	n 1
16700014	Stepless 1 Ear Stainless Clamp 12.3-14.8m	n 1
16700015	Stepless 1 Ear Stainless Clamp 12.8-15.3m	n 1
16700016	Stepless 1 Ear Stainless Clamp 13.2-15.7m	n 1
16700017	Stepless 1 Ear Stainless Clamp 14.5-17.0m	n 1
16702494	Stepless 1 Ear Stainless Clamp 13.7-16.2m	n 1
16702495	Stepless 1 Ear Stainless Clamp 14.1-16.6m	n 1
16700020	Stepless 1 Ear Stainless Clamp 15.3-18.5m	n 1
16702498	Stepless 1 Ear Stainless Clamp 16.6-19.8m	n 1
16700024	Stepless 1 Ear Stainless Clamp 17.8-21.0m	n 1
16700026	Stepless 1 Ear Stainless Clamp 19.4-22.6m	n 1
16700029	Stepless 1 Ear Stainless Clamp 20.9-24.1mm	n 1
16700031	Stepless 1 Ear Stainless Clamp 22.4-25.6m	n 1
16700033	Stepless 1 Ear Stainless Clamp 23.9-27.1m	n 1
16702047	Stepless 1 Ear Stainless Clamp 26.9-30.1m	n 1
16700040	Stepless 1 Ear Stainless Clamp 28.4-31.6m	n 1
16700042	Stepless 1 Ear Stainless Clamp 29.9-33.1m	n 1
16700068	Stepless 1 Ear Stainless Clamp 60.3-63.5m	n 1

ZINC	PLATED STEEL 1.0338/SAE 100	/1010
Stock Code	Product Description	Pack Size
10100000	Double Ear Hose Clamp 3.1- 4.1mm	1
10100002	Double Ear Hose Clamp 3-5mm	1
10100004	Double Ear Hose Clamp 5-7mm	1
10100008	Double Ear Hose Clamp 7-9mm	1
10100013	Double Ear Hose Clamp 9-11mm	1
10100016	Double Ear Hose Clamp 11-13mm	1
10100019	Double Ear Hose Clamp 13-15mm	1
10100022	Double Ear Hose Clamp 15-17mm	1
10100024	Double Ear Hose Clamp 15-18mm	1
10100027	Double Ear Hose Clamp 17-20mm	1
10100029	Double Ear Hose Clamp 19-22mm	1
10100030	Double Ear Hose Clamp 20-23mm	1
10100032	Double Ear Hose Clamp 22-25mm	1
10100034	Double Ear Hose Clamp 23-27mm	1
10100035	Double Ear Hose Clamp 25-28mm	1
10100039	Double Ear Hose Clamp 28-31mm	1
10100041	Double Ear Hose Clamp 31-34mm	1
10100043	Double Ear Hose Clamp 34-37mm	1
10100045	Double Ear Hose Clamp 37-40mm	1

Ş	STAINLESS STEEL S30400/1.430	1
Stock Code	Product Description	Pack Size
15100002	Double Ear Hose Clamp 3-5mm	1
15100003	Double Ear Hose Clamp 5-7mm	1
15100004	Double Ear Hose Clamp 7-9mm	1
15100005	Double Ear Hose Clamp 9-11.3mm	1
15100006	Double Ear Clamps 11-13mm	1
15100007	Double Ear Clamps 13.0-15.0mm	1
15100008	Double Ear Clamps 14-17mm	1
15100009	Double Ear Clamps 15-18mm	1
15100010	Double Ear Clamps 17-20mm	1
15100011	Double Ear Clamps 18.1-22mm	1
15100012	Double Ear Clamps 19-23mm	1
15100013	Double Ear Clamps 21-25mm	1
15100014	Double Ear Clamps 22-27mm	1
15100015	Double Ear Clamps 24-28mm	1
15100017	Double Ear Clamps 17-20mm	1
15100018	Double Ear Clamps 29-34mm	1



PIPESTANDS

Industrial Pipestands **102** Pipestand SWL 2265kg **103**



PIPESTANDS

INDUSTRIAL PIPESTANDS



TECHNICAL SPECIFICATIONS: Collapsible Pipestand | SR90091

- This collapsible Pipestand lets you support your pipe for various fabrication processes.
- Its roller heads keep the pipe centred so you can work on it with outstanding precision.
- You can adjust its height from 71cm to 122cm, which allows you to work with greater comfort.
- 2.5cm square box section construction.
- Maximum pipe diameter is 30.5cm.
 - PIPESTANDS

 Stock Code
 Product Description
 Pack Size

 SR90091
 Pipestand has a SWL of 1200kg
 1

 SR90091A
 Roller Sleeves 1 pair
 1

- Inside of the "V" measures 195cm across.
- · Safety working load is 1200kg.
- · Fixed welded base.
- Folding legs allows for easy storage and transportation.
- · Weight of Pipestand and box is 12kg.
- Addition roller heads can be purchased as a pair which slides on into the "V".

PIPESTANDS



PIPESTAND SWL 2265KG Large V Head Code: SR90092

- Heavy duty Pipestand with long arms.
- Base yellow 4 legs weighs 10 kg height 50 cm.
- Top Long V-head weighs 8.5 kg height 29 cm.
- Pipe holding capacity for 2265 kg.
- Pipestand adjustable height from 61 cm to 92 cm.

	PIPESTAND SWL 2265KG	
Stock Code	Product Description	Pack Size
SR90092	Pipestand SWL 2265kg with large V head	1
SR90092A	Roller wheels on arms for pipestand SWL	1
	2265kg	



ILLUSTRATION OF RED ROLLER WHEELS ON THE ARMS OF THE PIPESTAND

Code: SR90092A is for the Red Roller Wheel only

- Need 4 wheels on a pipestand.
- Picture is an illustration of the Red Roller. Wheels on the stand.

SR90092 and SR90092A are purchased separately



CLOSE UP OF LEGS







PLASMA

Bevel Tool For Plasma Cutting Air Filter & Circle Guide Plasma Range List Omega Kit Plasma List of Stock Code







Stock Code	Product Description	Pack Size
51883	P 70 (for exclusive use with full range of extended consumables) - CP90®	1
51885	P 150 - A 90 [®] - A 140 [®] - A 101 [®] - A 141 [®] - LT 120 - EX 100 [®]	1
51881	MAX 40/42 [®] - PMAX 600/800/900 [®] - ICE-50C [®]	1
51884	T 120 W [®] - EX 100 RF [®] - D 12000 [®]	1
51880	MX 1000/1250/1650 [®] - MX 45/65/85/105 [®] - PT 80 - ST 70 - TH 125	1
51880	PT 40 - PT 60 (for exclusive use with full range of extended consumables) - TRA Series Z^{\otimes}	1
51886	PMAX 125 [®]	1
51887	TD-1TORCH [®] - UNITORCH [®] - EL60 - EL120 - PT 100	1

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

50505-AT - AT1000 Air Filter

The air filter eliminates contaminants such as sputter caused by moisture and oil from compressed air lines. It filters out particles as small as .01 microns.

50505 - Air Filter Cartridge

Replacement filter for the air cartridge. It ensures long tip life and ultra clean dry compressed air. High-performance - filters out particles smaller than 1-micron.

50505-OR - AT100 Air Filter O-ring

Replacement O Rings for the filter - pack of 5.

AIR FILTER & REPLACEMENT CARTRIDGE		
Stock Code	Product Description	Pack Size
50505.AT	AT1000 Air Filter	1
50505	Air Filter Cartridge	1
50505-62	AT1000 Air Filter - O Ring - Pack of 5	PK



PT31B

CUTTING TORCH AND CIRCLE GUIDE		
Stock Code	Product Description	Pack Size
PT31/LGK40	Cutting Torch	1
PT31A	Circle Guide	1
PT31B	Circle Guide	1

SPARE PARTS FOR PT31/LGK40		
Stock Code	Product Description	Pack Size
18205	Plasma Electrode Zr	5
18205L	Plasma Electrode Zr Long	5
18785	Plasma Swirl Baffle 4 Holes	1
18866	Plasma Tip 30 Amp	5
18866L	Plasma Tip 30 Amp Long	5
20463	Plasma Swirl Baffle 6 Holes	1
20079	Plasma Tip 50 Amp	5
20862	Plasma Extended Electrode HF	5
20860	Plasma Extended Tip 30 Amp	5
21008	Plasma Extended Tip 40 Amp	5
18204	Plasma Shield Cup	5

List of current plasma parts and codes are listed below. Please do a search by code to locate items you need.

All our diagrams and parts of older Plasma torches are available online. Please check for them in the Plasma section at **torchmaster.com.au**







PT31/LGK40

Below is a list of plasma range. As some of the torches are quite old, not all stock lines may be available. Please go to <u>https://torchmaster.com.au/products-range-support/plasma/</u>, all diagrams and parts list are available there for each type.

Accessories

Bevel Tool. GFT/1, Air Filter Replacement, Circle Guide

Binzel® Type

To suit Binzel Abiplas Cut 70 To suit Binzel Abiplas Cut 110 To suit Binzel Abiplas Cut 150 To suit Binzel PSB 30 To suit Binzel PSB 31 To suit Binzel PSB 121

Cebora® Type

To suit Cebora CP40 To suit Cebora P50 To suit Cebora P70 Lincoln PC60 To suit Cebora P150 - CP160

Esab/L-tec®

НҮР® Туре

To suit HYP Mx 20 To suit HYP Mx 40 To suit HYP Mx 40CS and 42 To suit HYP Mx 80/100 PAC 130 To suit HYP 1000 etc

Miller[®] Type

To suit Miller ICE 25C To suit Miller ICE 27C To suit Miller ICE 50 To suit Miller ICE 70

SAF[®] Type

To suit SAF CP40R To suit SAF PT 31 PT31XL

TECMO® Type

To suit Tecmo 100 Lincoln PC100

Thermal Dynamics®

To suit PCH-10 To suit PCH-20 To suit PCH-25 To suit PCH-30 To suit PCH/M 35 To suit PCH/M 51 To suit PCH/M 52 To suit PCH/M 75

Trafilmet® Type

To suit Trafilmet A60 To suit Trafilmet A80-P80 To suit Trafilmet A90-P90 To suit Trafilmet A140-P140

UNITORCH®

WTC[®] Type

OMESC30 KIT



OMESC30

1x Swirl Ring SC2506 1x Retaining Cap SC2530 5x Electrodes SC2504 5x 0.8 Cutting Tip SC2520-08 5X 0.9 CUTTING TIP SC2520-09 1x Stand-off Guide SC2540 1x Cutting Buggy SC2511 1x Allen Key 1x Omega Kit Box

	OMEGA KIT	
Stock Code	Product Description	Pack Size
OMESC30	Omega Kit Box	1 Box

PLASMA LIST OF STOCK CODES

PLASMA

PLASMA				
Stock Code	Product Description			
01200	Plasma Torch Body (Hand Torch)			
01252	Plasma Torch 6 Metre (Central Connect)			
02000	Plasma Torch Body (Hand Torch)			
02000.60	O-Ring			
020101	Plasma Swirl Ring			
020103	Plasma Electrode			
020104	Plasma Retaining Cap			
020114	Plasma Machine Torch Body			
020115	Plasma Tip			
020131	Plasma Tip Conical (Hand Torch)			
020184	Plasma Protection Cap			
020194	Plasma Swirl Ring			
020195	Plasma Tip 1.5mm			
020197	Plasma Tip Conical (Machine Torch)			
020200	Plasma Retaining Cap Hi Visibility			
020201	Plasma Machine Torch Body			
020203	Plasma Tip 1.0mm			
020218	Plasma Retaining Cap			
020220	Plasma Electrode			
020239	Plasma Swirl Ring			
020299	Plasma Tip			
020333	Plasma Shield Cap Deflector			
020334	Plasma Shield Cap (Machine)			
020335	Plasma Castle Cap Contact Cutting			
020336	Plasma Protection Cap Contact Cutting			
020337	Plasma Tip 1.5mm Contact Cutting			
020345	Plasma Tip 1.3mm			
020350	Plasma Tip 1.0mm			
020361/n	Plasma Swirl Ring (new)			
020381	Plasma Extended Tip			
020382	Plasma Extended Electrode			
020395	Plasma Tip 1.1mm			
020397	Plasma Tip 1.3mm Contact Cutting			
020466	Plasma Tip Long			
020467	Plasma Electrode Long			
020546	Plasma Tip Long			
020563	Plasma Extended Tip 1.0mm			
020563-14	Plasma Extended Tip 1.4mm			
020564	Plasma Extended Electrode			
020930	Plasma Retaining Cap			
026016	O-Ring			
026018	O-Ring			
03310	Plasma Machine Handle			
04050	Plasma Torch 6 Metre (1/8" Direct Connect)			
04051/C	Plasma Torch 6 Metre (Central Connect)			
0408-2051	Plasma Electrode			
0408-2053	Plasma Stand-Off Spring			
0408-2261	Plasma Tip 1.0mm			
0408-2262	Plasma Tip 1.2mm			
0408-2267	Plasma Nozzle Assembly			
0408-2268	Plasma Nozzle Assembly Ceramic			

	PLASMA
Stock Code	Product Description
0408-2381	Plasma Air Plunger Tube
0408-2385	Plasma Tip 1.6mm
0408-2404	Plasma Electrode Hafnium
0408-2405	Plasma Nozzle Assembly Ceramic with Boss
04151/C	Plasma Torch 12 Metre (Central Connect)
04250	Plasma Cable Assembly 12 Metre (Hand Torch)
04265.21	Contact Pin Black Lead
04265.22	Contact Pin Red Lead
04265.23	Contact Pin Blue Lead
04265.24	Contact Pin Brown Lead
04265C	Cebora Central Adaptor 6 pin
04320	Plasma Cable Assembly 6 Metre (Machine Torch)
04330	Plasma Cable Assembly 12 Metre (Machine Torch)
05004	Plasma Air Diffuser
05005	Plasma Air Diffuser Long
058503	O-Ring Mx45
06004	Plasma Air Diffuser
06005	Plasma Air Diffuser Long
07301.20	Switch
07923	EL60/120 Start Cartridge 30-120 Amp
07925	EL60-80 Torch Body 70°
07925.60	O-Ring EL60-80 Amp
07928	EL60-80 Start Cartridge 20-120 Amp
07929	EL60/80 HF Insulator 20-120 Amp
09211	EL60 Hand Torch 6 Metre
09601	Torch Body 25C 70°
09605	Handle with Switch
120303	Deflector Mx600
120433	Plasma Electrode Hafnium (020191)
120504	Plasma Extended Tip
120547	Mx 200 Electrode 100amp
120573	Plasma Electrode (020351)
120574	Plasma Electrode Extended (020547)
120576	Plasma Swirl Ring
120577	Tip Mx900
120600	Plasma Retaining Cap Shield Mx900
120601 120606	
120826	Ext Tip Mx600/900 Plasma Tip 40 Amp
120827	Shield (Machine) Mx600
120827	Plasma Shield (Hand Torch)
120925	Plasma Swirl Ring
120925	Plasma Electrode 40-80 Amp
120920	Plasma Tip 80 Amp
120928	Plasma Retaining Cap
120929	Plasma Shield (Hand Torch)
120929	Plasma Shield (Machine Torch)
120931	Plasma Tip 60 Amp
120932	Plasma Tip 40 Amp
169-217	Plasma Electrode
169-217	Plasma Cutting Tip 1.1mm Contact Cutting
100 210	racing outing hp r. min contact outling

	PLASMA
Stock Code	Product Description
169-220	Plasma Cutting Tip 1.1mm
169-222	Plasma Swirl Ring
169-223	Plasma Retaining Cap
169-226	Plasma Tip 1.5mm Contact Cutting
169-227	Plasma Tip 1.5mm
171-257	Torch Head
176-655	Plasma Electrode
176-656	Plasma Tip 25 Amp
176-657	Plasma Swirl Ring
176-658	Plasma Shield Cup
177-875	Plasma Electrode
177-877	Plasma Retaining Cap
177-886	Plasma Swirl Ring
177-888	Plasma Deflector
177-890	Plasma Cutting Tip
18204	Plasma Shield Cup
18205	Plasma Electrode Zr
18205L	Plasma Electrode Zr Long
18785	Plasma Swirl Baffle 4 Holes
18866	Plasma Tip 30 Amp
18866L	Plasma Tip 30 Amp Long
192048	Extended Electrode ICE55M
192053	Plasma Drag Shield replaces 177-887
192056	Extended Tip ICE55
20079	Plasma Tip 50 Amp
202808	Plasma Retaining Cap
202809	Plasma Swirl Ring
20463	Plasma Swirl Baffle 6 Holes
20860	Plasma Extended Tip 30 Amp
20862	Plasma Extended Electrode HF
21008	Plasma Extended Tip 40 Amp
212724	Electrode
212725	Tip 40 Amp
212726	Tip 80 Amp
212730	Hand Shield
212733	Retaining Cap
21616	Plasma Shield Cup (PT 27)
220011	Plasma Tip (Shielded) 100A
220013	Swirl Ring
220037	Plasma Electrode 100 Amp
220047	Shield (Machine) 100 Amp
220048	Retaining Cap
220051	Swirl Ring 100 Amp
220063	Plasma Gouging Tip 100 Amp
220065	Shield (Hand) 100 Amp
220182	130A Tip
220183	130A Shield
220329	Nozzle
220478	Electrode
220479	Swirl ring
220480	Nozzle
220483	Retaining Cap
220488	Swirl Ring 130A
220529	Swirl Ring 45A-50A

	PLASMA
Stock Code	Product Description
220532	Shield 45A Air/50A 02
220536	Shield 130A
220669	Electrode
220670	Swirl Ring Mx45
220671	Tip 45A
220673	Machine Shield Mx45
220674	Hand Shield Mx45
220713	Retaining Cap Mx45
220797	Nozzle Gouging 65
220816	Tip 85A
220817	Machine Shield 45/85A
220818	Hand Shield 45/85A
220819	Tip 65A
220854	Retaining Cap 45/65/85/105A
220857	Swirl Ring 45/85A
220892	Nozzle
220930	Tip 45A Precision Cut
220931	Machine Shield 45A
220936	Retaining Cap
220941	Tip 45A
220953	Retaining Cap Ohmic 45/65/85/105A
220955	Deflector
220990	Tip 105A
220992	Hand Shield 105A
220993	Machine Shield 105A
2-2860	Plasma Hand Torch 7.6 Metre
2-2864	Plasma Machine Torch 7.6 Metre
2-2936	Plasma Torch - Hand 7.6 Metre
3.065204	Plasma Air Diffuser
33366	Plasma Electrode HF
33367	Plasma Swirl Baffle
33368	Plasma Tip 30 Amp
33369	Plasma Tip 50 Amp
33418	Plasma Tip 80 Amp
420000	Shield Drag Cutting 65 A - 125 A
420001	Nozzle Gouging 65 A - 125 A
420045	Shield 200A
420112	Shield Max Removal Gouging 65 A - 125 A
420151	Finecut Nozzle 30 A - 45 A
420152	Finecut Shield 30 A - 45 A
420158	Nozzle 30 A - 45 A
420168	Shield Cap 30 A -65 A
420169	Nozzle 45 A - 65 A
420399	Deflector
4-5030	Power Cable Assembly 7.6 Metre
4-5034	Power Cable Assembly 7.6 Metre
50505	Air Filter Cartridge
50505-AT	AT1000 Air Filter
50505-OR	AT100 Air Filter O-Ring
51092	Plasma Tip Long Life 1.2mm
51093	Plasma Tip Long Life 1.3mm
51140	Plasma Tip 1.1mm
51141	Plasma Tip 1.3mm
51142	Plasma Tip 1.6mm

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

PLASMA			
Stock Code	Product Description		
51143	Plasma Tip 1.8mm		
51144	Plasma Tip 3.0mm Gouging		
51148	Plasma Extended Contact Tip 50 Amp		
51148-13	Plasma Extended Contact Tip 90 Amp 1.3mm		
51148-16	Plasma Extended Contact Tip 120 Amp 1.6mm		
51313P .09	Flat Tip Cutting 0.9 Back Striking 30-40 Amp		
51313P.11	Flat Tip Cutting 1.1 Back Striking 50-60 Amp		
51318.08	Tip Contact Cutting Back Striking 20-30 Amp		
51318.09	Tip Contact Cutting Back Striking 30-40 Amp		
51410	Plasma Tip 1.3mm Contact Cutting		
51411	Plasma Tip 1.6mm Contact Cutting		
51412	Plasma Tip 1.8mm Contact Cutting		
51470	EL60 Tip 20-30 Amp		
51471	EL60 Tip 20-30 Amp		
51474	Cutting Tip Air/N2 60 Amp		
51475	EL60 Tip 70 Amp		
51480	EL60 Tip 20-30 Amp		
51481	Contact Tip 40 Amp		
51484	EL60 Tip 60 Amp		
51485	EL60 Tip 70 Amp		
51490	EL60 Ext Tip 20-30 Amp		
51491	EL60 Ext Tip 40 Amp		
51493	EL60 Ext Tip 60 Amp		
51494	EL60 Ext Tip 70 Amp		
51540.10	Plasma Tip 1.0mm		
51540.12	Plasma Tip 1.2mm		
51540.14	Plasma Tip 1.4mm		
51540.16	Plasma Tip 1.6mm		
51545.09	Plasma Tip 0.9mm		
51545.11	Plasma Tip 1.1mm		
51545.12	Plasma Tip 1.2mm		
51545.16	Plasma Tip 1.6mm		
51550.12	Plasma Tip 1.2mm		
51550.15	Plasma Tip 1.5mm		
51550.16	Plasma Tip 1.6mm		
51550.18	Plasma Tip 1.8mm		
51620.60	O-Ring		
51801	Circle Guide P70 PC60		
51803	Circle Guide PCH 10/25/35/75/100XL		
51807	Circle Guide P150 T100/150 A90/140 PC100		
51808	Circle Guide Mx 80/100 ICE 70/100		
51809	Circle Guide Mx 40/42 ICE 50		
51813	Circle Guide PCH 51		
51814	Circle Guide CP40R		
51846	Circle Cutting Attachment PCH 10/25/35/75/100XL		
51849	Circle Cutting Attachment P70 PC60		
51851	Circle Cutting Attachment P150 T100/150 A90/140 PC100		
51853	Suit Thermal Dynamics 1 Torch Uni Torch El60 & EL120		
51857	Circle Cutting Attachment Mx 40/42 ICE 50		
51864	Circle Cutting Attachment PCH 51		
51865	EL60 Circle Guide & Radius Bar		
51866	Circle Cutting Guide		
51880	Circle Cutting Attachment		

	PLASMA
Stock Code	Product Description
51887	Suit Mx 1000/1250/1650 Mx 45/65/85/105
51910	Plasma Spacer Spring
51911	Plasma Distance Spring
51930	Plasma Contact Cutting Spacer
51935	Plasma Shield Cup (Machine Torch)
51950	Plasma Contact Cutting Spacer
51951	Plasma Shield Cup (Machine Torch)
51952	Plasma Spring Holder Protection Nut
51953	Plasma Gouging Spacer
51957	Plasma Shield Cup (Hand Torch)
51958	Plasma Contact Cutting Spacer
51959	Plasma Locking Nut
51965	Shield Cup Extended Tips
51970	Plasma Shield Cup (Extended Tips)
51971	Plasma Contact Cutting Shield (Extended Tips)
51972	Plasma Shield Cup (Hand Torch)
51973	Plasma Spacer (Contact Cutting)
51980	Plasma Spacer (Extended Tips)
52540	Plasma Electrode
52549	Plasma Extended Electrode
52582	Electrode Back Striking
52600	EL120 Electrode
52600	EL60 Electrode
52602	EL60 Ext Electrode
52660	Plasma Electrode
	Plasma Electrode
52665	Plasma Electrode
52670	
60020	Plasma Swirl Ring
60028	Swirl Ring
60060	EL60/120 Gas Distributor 30-60 Amp
60061	EL60/120 Gas Distributor 60-120 Amp
60080	Plasma Front Insulator Vespel T150
60085	Plasma Front Insulator Vespel T100
60200	Plasma Swirl Ring
60201	Plasma Swirl Ring
60202	Plasma Swirl Ring
60322	Plasma Nozzle Retaining Cap
60328	Plasma Nozzle Retaining Cap
60330	Plasma Nozzle Retaining Cap
60348	Plasma Contact Retaining Cap
60350	Plasma Contact Retaining Cap
60368	Plasma Electrode Spanner
60369	Plasma Swirl Ring Extractor Tool
60370	Plasma Double Pointed Spacer
60371	Plasma Crown Spacer
60373	Plasma Gouging Spacer
60382	Plasma Spacer with Springs
60383	Plasma Spacer Spring
60432	Double Pointed Spacer (use with 51318.09 & 51313P)
60444	EL120 Double Pointed Spacer
60470	Plasma Shield Cap ref:D745.D023
60473	Plasma Shield Cap
60475	Plasma Shield Cap
60480	EL60 Shield Cup 30-60 Amp
60481	EL60 Shield Cup 60-120 Amp

	PLASMA		PLASMA
Stock Code	Product Description	Stock Code	Product Description
60485	Shield Cap Hand	9-5799	Plasma Metal Crown Shield (Use with 9-5781)
8-0533	O-Ring	9-5807	Plasma Torch Body 70°
8-0536	O-Ring (Handle)	9-6000	Plasma Tip 35 Amp
8-1100	Plasma Shield Cup	9-6001	Plasma Tip Drag
8-1101	Plasma Crown Shield	9-6003	Plasma Shield Cup
8-2159	Plasma Shield Cup Phenolic	9-6004	Plasma Crown Shield
8-3214	Plasma Shield Cup	9-6006	Plasma Electrode
8-3218	Plasma Tip	9-6006A	Plasma Electrode (Plain)
8-4305E	Handgrip & Microswitch	9-6007	Plasma Gas Distributor
8-5525	O-Ring	9-6500	Plasma Tip Stand-Off Long Life
8-5526	Plasma Crown Shield	9-6501	Plasma Tip Drag Long Life
8-7497	Plasma Crown Shield Copper	9-6506	Plasma Electrode Long Life
8-7498	Plasma Shield Cup Body use with 8-7497	9-6507	Plasma Gas Distributor L/Life
8-7499	Plasma Crown Shield Copper use with 8-7497	9-7501E	Plasma Coil Spring
8-7500	Plasma Shield Cup	9-8206	Drag Tip 30 Amp
8-7501	Plasma Gas Distributor - Cutting	9-8208	Cutting Tip 40 Amp
8-7502	Plasma Electrode	9-8208	Tip Cutting 60 Amp
8-7502 8-7503		9-8210	
	Plasma Tip 35 Amp		Cutting Tip 80 Amp (SL100 only)
8-7504	Plasma Tip 55 Amp	9-8212	Cutting Tip 90/100 Amp (SL100 only)
8-7505	Plasma Tip 70 Amp	9-8213	Start Cartridge
8-7506	Plasma Tip Gouging	9-8215	Electrode
8-7507	Plasma Crown Shield	9-8218	Shield Cup
8-7508	Plasma Gas Distributor - Gouging	9-8226	Gouging Tip Deep 40 A - 100 A
8-7510	Plasma Hand Torch Body 70°	9-8231	Cutting Tip 70 Amp (SL100 only)
8-7512	Plasma Machine Torch Body	9-8235	Drag Shield Cap 50-60 Amp
8-7575	Plasma Double Pointed Spacer use with 8-7500	9-8236	Drag Shield Cap 70-100A (SL100 only)
9-0016	Plasma Torch Body	9-8237	Shield Cup Body
9-4340	Plasma Electrode	9-8241	Shield Cup Gouging
9-4342	Plasma Tip 70 Amp	9-8243	Shield Cup Deflector
9-4476	Plasma Tip	9-8253	Standoff Tip 120A
9-5500	Plasma Shield Cup OEM	9-8281	Stand Off Spacer Guide
9-5501	Plasma Cutting Tip	C1290	Plasma Tip 0.7mm
9-5502	Plasma Gas Distributor	C1305	Plasma Tip Conical 1.0mm
9-5503	Plasma Electrode OEM	C1308	Plasma Tip 1.2mm
9-5581	Plasma Tip Long	C1309	Plasma Tip 0.9mm
9-5617	Plasma Shield Cup	C1344	Power Cable Assembly 6 Metre
9-5618	Plasma Tip (.043) 1.1mm	C1351	Plasma Torch Body (Hand Cutting)
9-5619	Plasma Electrode	C1352	Torch Head
9-5630	Plasma Shield Cup Ceramic	C1358	Plasma Torch Body (Hand Cutting)
9-5631	Plasma Tip (.043) 1.1mm	C1366	Plasma Extended Tip 35 Amp 0.9mm
9-5633	Plasma Electrode	C1368	Plasma Extended Electrode
9-5635	Plasma Torch Body - Hand	C1371	Plasma Tip 1.1mm (51140)
9-5636E	Handgrip + Microswitch	C1372	Plasma Tip 1.3mm (51141)
9-5642	Plasma Torch Body	C1373	Plasma Tip 1.6mm (51142)
9-5644	Handgrip + Microswitch	C1374	Plasma Tip 1.8mm (51143)
9-5694	Plasma Crown Shield	C1376	Plasma Electrode (52540)
9-5702	Plasma Tip (.031) 0.8mm	C1377	Plasma Swirl Ring (60020)
9-5707	Plasma Tip (.047) 1.2mm	C1378	Plasma Air Diffuser (05004)
9-5708	Plasma Tip (.059) 1.5mm	C1386	Distance Spring (51910)
9-5709	Plasma Tip (.078) 2.0mm - Gouging	C1389	Nozzle Retaining Cap (60330)
9-5713	Plasma Tip Gouging	C1391	Plasma Tip 1.6mm Contact Cutting
9-5724	Gouging Tip 2.0mm	C1391	Plasma Spacer Spring 0408-2053
9-5724 9-5779	Plasma Metal Crown Shield	C1394 C1395	Plasma Extended Tip 50 Amp 1.0mm
9-5779 9-5780	Plasma Metal Crown Shield		Plasma Extended Tip 50 Amp 1.0mm Plasma Extended Tip 70 Amp 1.2mm
		C1395L	i lasina Extenueu np / 0 Amp 1.2mm

PLASMA			
Stock Code	Product Description		
C1396-1.0	Plasma Tip 1.0mm		
C1396-1.2	Plasma Tip 1.2mm		
C1402	Plasma Electrode (HF)		
C1405	Plasma Spacer Spring Double Pointed		
C1406	Gouging Spacer		
C1408	Double Pointed Spacer		
C1507	Plasma Swirl Ring		
C1510	Plasma Swirl Ring 020101		
C1516	Plasma Electrode		
C1517	Plasma Extended Electrode HF		
C1518	Electrode HF Extended		
C1564	Plasma Hand Torch 6 Metre 1/8 Canvas Cover		
C1573	Plasma Hand Torch 6 Metre (Central Connector)		
C1906	Plasma Retaining Cap		
C3160067	O-Ring		
C5.710.121	Nozzle Retaining Cap		
C5.710.171	Plasma Retaining Cap		
CV11	Plasma Stand-Off Spring A90/A140/A101		
CV14	Crown Spacer A90/A140/A101		
CV23	Spacer for Contact Cutting A90/A140/A101		
CV28	Plasma Stand-Off Spring		
CV33	Plasma Crown Spacer		
EA125	O-Ring		
GFT/1	Gas Flow Tester		
PC0151	Plasma Electrode for A51		
PC101	Plasma Nozzle Retaining Cap A90/A140		
PC103	Plasma Contact Nozzle retaining Cap A140		
PC105	Plasma Outside Nozzle		
PC109	Nozzle Retaining Cap Long Life A90/A101		
PC113	Contact Nozzle Retaining Cap Long Life A90		
PC115	Plasma Outside Nozzle S54		
PC116	Plasma Nozzle Retaining Cap		
PC120	Nozzle Retaining Cap		
PD101-11	Plasma Tip 1.1mm A90/A140/A101		
PD101-14	Plasma Tip 1.4mm A90/A140/A101		
PD101-17	Plasma Tip 1.7mm A90/A140/A101		
PD101-19	Plasma Tip 1.9mm A90/A140		
PD101-30	Plasma Tip 3.0mm Gouging A101		
PD102-10	Plasma Tip 1.0mm		
PD103-09	Plasma Extended Tip 0.9mm		
PD105-10	Plasma Tip 1.0mm		
PD105-11	Plasma Tip 1.1mm		
PD105-12	Plasma Tip 1.2mm		

	PLASMA
Stock Code	Product Description
PD106-09	Extended Tip 0.9mm
PD106-10	Extended Tip 1.0mm
PD106-12	Extended Tip 1.2mm
PD109-14	Tip 1.4mm
PD109-16	Tip 1.6mm
PD109-18	Tip 1.8mm
PD116-08	Plasma Tip 0.8mm
PE101	Plasma Swirl Ring/A101
PE103	Insulating Spacer
PE106	Plasma Swirl Ring
PE107	Plasma Swirl Ring
PF119	A80 Torch Body
PR101	Plasma Electrode A90/A140/A101
PR106	Plasma Extended Electrode
PR107	Plasma Electrode
PR109	Plasma Electrode Long Life
PR110	S30/45 Plasma Electrode
PR111	Electrode (52534)
PR115	Plasma Electrode Extended
PR116	Plasma Long Electrode A140 No Thread
S22147-028	Tip 0.7mm 20 Amp
S22148	Swirl Ring
SB302	Plasma Tip 1.0mm
SB303	Plasma Air Diffuser
SB304	Plasma Insulator Sleeve (HF)
SB305	Plasma Insulator Sleeve (non HF)
SB312	Plasma Electrode 16.0mm
SB313	PSB 31 Plasma Tip 1.0mm
SB315	Plasma Air Diffuser 2 Pack (Clam Shell)
SB316	Plasma Insulator (HF)
SB320	Plasma Insulator Sleeve for Spring
SB801	Plasma Electrode
SB802-10	Plasma Tip 1.0mm
SB802-13	Plasma Tip 1.3mm
SB802-15	Plasma Tip 1.5mm
SB802-18	Plasma Tip 1.8mm
SB807	Plasma Spring Support
W03X0893-60A	Plasma Electrode LC105
W03X0893-62A	Plasma Tips 60A LC105
W03X0893-63A	Plasma Cut Tip 80A LC105
W03X0893-64A	Plasma Cut Tip 100A LC105
W03X0893-66A	Retain Cap LC105
W03X0893-68A	Plasma Shield Cap 40-100 LC105
	•





Auto Darkening Welding Helmets **116**

Welding Helmets and Accessories **118**

Welding Lens 119

Welding Goggles & Faceshields **120**

Welder's Clothing 121

Welders Legging and Spats, Knee Pads & Cable Covers **126**

Welding Curtains 127

Welding Blankets 128

Welding Gloves and Tig Fingers **129**



XR9581A

True Vision Helmet, Black

Specifications

Item Model	XR9581A
Welding Filter Model	YXE-9581 PRO (True Colour)
Viewing Area	9.8 x 8.7cm
Outer Lens	XR750 - 13.8 x 11.8cm
Inner Lens	XR760 - 10.5 x 9.2cm
Grinding Function	Yes, Internal
Shade State	DIN4/ 5-8/ 9-13
Shade Control	Internal Stepless Variable
Sensitivity Control	Internal Stepless Variable
Arc Sensor	4
Battery Replaceable	1 x CR2450
Warranty	24 Months



XR938H/BK

True Vision Black 4 Sensors

Specifications

Item Model	XR938H/BK
Welding Filter Model	YXE-858E PRO (True Colour)
Viewing Area	10 x 6cm
Outer Lens	XR720 - 11.5 x 10.4cm
Inner Lens	XR710 - 10 x 6.3cm
Grinding Function	Yes, External
Shade State	DIN4/ 5-8/ 9-13
Shade Control	External Stepless Variable
Sensitivity Control	External Stepless Variable
Arc Sensor	4
Battery Replaceable	1 x CR2450
Warranty	24 Months



TRUE COLOUR LENS



STANDARD LENS





XR938H/E

TECHNICAL DATA	
Viewing Area	10 x 5.3cm / 3.94" x 2.08"
Cartridge Size	11cm x 9cm / 4.33" x 3.54"
Up/IRE Protection	Permanent Shade DIN16
Light State	DIN Shade 4
Dark State	DIN Shade 5 to 13 Variable
Power Supply	Built in solar cells with replaceable batteries
Power On/Off	Fully Automatic
Switching Time Light to dark	1/30,000 seconds
Dark to Light	0.1-1.0 seconds (External variable)
Operating Temp	-10°C to +60°C (14°F to 140°F)
Storage Temp	-20°C to +70°C (-4°F to -158°F)
Helmet Material	High Impact Polyamide Nylon
Total Weight	470g
Minimum Amperage Required	5A



XR938H/F

FEATURES

- True colour lens
- Slim and lightweight
- Automatic light adjustment from light tp dark in 1/30,000th of a second
- Shade control from DIN 5-13
- Variable sensitivity
- Grinding mode
- Variable delay
- Viewing area 10 x 5.3cm (3.94" x 2.08")
- Full face coverage
- Suitable for TIG welding
- Automatic power on/off
- Battery life expectancy 2 years
- UV/IR protection up to shade DIN 16
- 14 months warranty
- Outer Lens XR720 11.5x 10.4cm
- Outer Lens XR730 10.5 x 5.8cm

PARWELD TRUE COLOUR WELDING HELMET

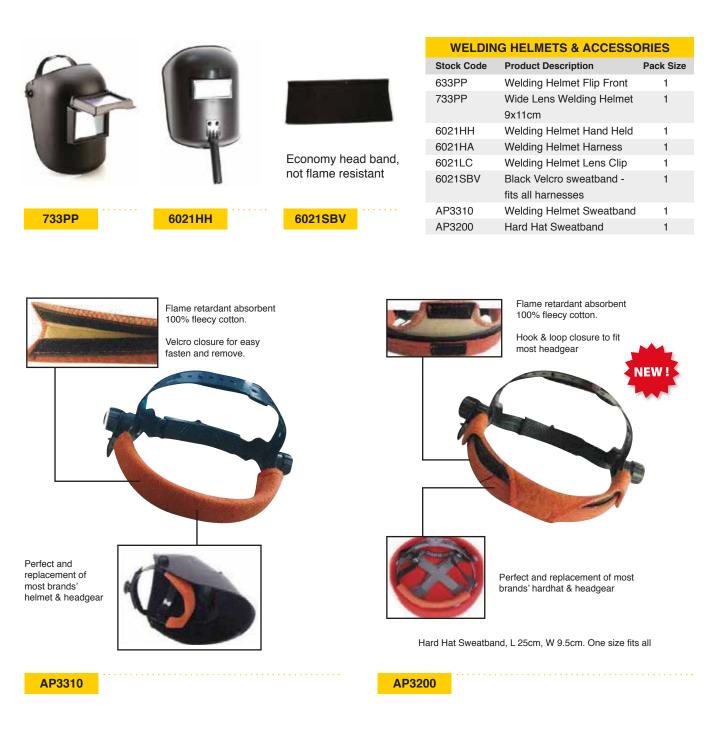
Stock Code	Product Description	Pack Size
XR938H/E	True Colour Welding Helmet Eagle	1
XR938H/F	True Colour Welding Helmet Flame	1



633PP

- Welding Helmet Flip Front 10.5 x 5.1cm
- 30 to a carton
- · Lens used: 6950 Green welding lens 5.1 x 10.8cm
- Shade 10
- CR39-1080 Clear Cover Lens 5.1 x 10.8cm

Standards EN175, UKCA, ANSI Z87.1, Z94.3 From Blue Eagle manufacturer





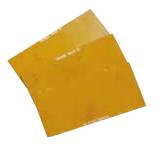


WH8000IL/WH8000OL

6949 TO 6952

CLEAR COVER LENS AUTO HELMETS			
Stock Code	Product Description	Pack Size	
WH8000IL	Clear Cover Lens Inner 103x54x1mm (WH8000)	5	
WH8000OL	Clear Cover Lens Outer 120x98x1mm (WH8000)	5	
GYBICL	Clear Cover Lens Inner 105x62x1mm (HTS)	5	
GYBOCL	Clear Cover Lens Outer 147x119x2mn (HTS)	n 5	
XR420	Clear Cover Lens (Inner) 90x110x1mm (Parweld)	n 10	
XR430	Clear Cover Lens (Inner) 103x54x1mm (Parweld)	n 10	
XR520	Clear Lens (Outer) 114x90x1mm for XR915	10	
XR530	Clear Cover Lens (Inner) 105x46x1mm for XR915	n 10	
XR9630	Clear Cover Lens (Inner) XR916 (Parweld)	10	
XR6MLC	Magnification Lens Holder XR916	1 Pair	
XR720	Parweld XR936 Front Cover Lens 114x104mm	10	
XR730	Parweld XR936 Inner Cover Lens 105x58mm	10	
XR740	Parweld Adjustable Head Band for XR 936	1	

G	REEN WELDING LENS SHADED	
Stock Code	Product Description	Pack Size
6945	Welding Lens Green 51x108mm Shade 5	10
6948	Welding Lens Green 51x108mm Shade 8	10
6949	Welding Lens Green 51x108mm Shade 9	10
6950	Welding Lens Green 51x108mm Shade 10	10
6951	Welding Lens Green 51x108mm Shade 11	10
6952	Welding Lens Green 51x108mm Shade 12	10
6953	Welding Lens Green 51x108mm Shade 13	10





GL LENSES

10801

GOLD WELDING LENS SHADED			
Stock Code	Product Description	Pack Size	
GL6949	Welding Lens Gold 51x108mm Shade 9	1	
GL6950	Welding Lens Gold 51x108mm Shade 10	1	
GL6951	Welding Lens Gold 51x108mm Shade 11	1	
GL6952	Welding Lens Gold 51x108mm Shade 12	1	

LARGE WELDING LENS SHADED			
Stock Code	Product Description	Pack Size	
6949L	Welding Lens Green 90x110mm Shade 9	10	
6950L	Welding Lens Green 90x110mm Shade 10	10	
6951L	Welding Lens Green 90x110mm Shade 11	10	
6952L	Welding Lens Green 90x110mm Shade 12	10	
6953L	Welding Lens Green 90x110mm Shade 13	10	
	CLEAR WELDING LENS		
Steels Code	Dreduct Description	Deek Cine	

Stock Code	Product Description	Pack Size
1080	Welding Lens Clear 51x108mm	10
CR39-1080	Clear Cover Lens 51x108mm	10
1080PC	Polycarbonate Lens (Chipping)	10
	51x108x2mm	

MAGNIFICATION LENS 108X51MM			
Stock Code	Product Description	Pack Size	
1080.75	Magnification Lens 51x108mm 0.75 Diopter	1	
10801.0	Magnification Lens 51x108mm 1.0 Diopter	1	
10801.5	Magnification Lens 51x108mm 1.5 Diopter	1	
10802.0	Magnification Lens 51x108mm 2.0 Diopter	1	
10802.25	Magnification Lens 51x108mm 2.25 Diopter	1	
10802.5	Magnification Lens 51x108mm 2.5 Diopter	1	





80177C/801775

801777







OMESG00

OMESG05





800FC



800BGH



6021HABL

800FSC/5

800F5

WELDING GOGGLES			
Stock Code	Product Description	Pack Size	
801777	Welding Goggles Flip-Front	1	
80177C	Clear Goggle Lens 5cm (Pair)	1	
801775	Shade 5 Goggle Lens 5cm (Pair)	1	
6021HABL	Welding/ Visor Harness	1	

SAFETY SPECTACLES			
Stock Code	Product Description	Pack Size	
OMEG00	Clear Welding Spectacles	Box of 12	
OMEG05	Shade 5 Welding Spectacles	Box of 12	
** New Safety Glasses have approved the CE and ANSI certificates.			

FACESHIELDS			
Stock Code	Product Description	Pack Size	
800FSC	Faceshield + Clear Visor	1	
800FS5	Faceshield + Shade 5 Visor	1	

FACESHIELDS - ACCESSORIES			
Stock Code	Product Description	Pack Size	
800BGH	Browguard	1	
800FC	Clear Visor	1	
800F5	Shade 5 Visor	1	
800FSM	Faceshield/Mesh Visor/Harness Comple	te 1	
800FM	Visor Mesh Type	1	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.





Adjustable Cuff with Dieltric and Insulated Snaps

Sizing chart

Size	Length	Sleeve	Chest
L	70	59	135
XL	72	61	138
XXL	74	63	141
XXXL	76	65	144

Size in Centimeter (cm)

AP2530

Proban Jacket Refl Combo Hi Viz BL Hose Access. Size M to 4 XL

76cm length of the jacket



Cool Flame Retardant Jacket, available in the colour combination of orange, blue and black.

Sleeves with select split cowhide, superrior heat and abrasion resistant

Body with flame retardant sateen, which will retain their flame retardancy for dozens of home washing.

Sewing with Dupont KEVLAR® thread and double locked stitches to minimise seams burnbout

Fire dielectic and insulated snaps front system with spatter guide layer enhances fit and safety



Comes with Hi-Viz straps and back has hose accesssibility feature



Sizing chart

Size	Length	Sleeve	Chest
L	70	59	135
XL	72	61	138
XXL	74	63	141
XXXL	76	65	144

Size in Centimeter (cm)

AP2630HA

WELDERS JACKETS			
Stock Code	Product Description	Pack Size	
AP2530	Proban Jacket Leather Sleeves Blue/ Brown L-6XL	1	
AP2630HA	Reflective Combo Jacket High Viz Blue Large (HA) L to 4XL	1	



HEAVY DUTY BLACK AND BROWN LEATHER JACKETS Sizes M to 6XL



· Split cowhide leather for maximum durability and heavy

- Double locked stitched with Dupont KEVLAR® thread.
- · FR cotton collar provides sweat absorption and
- · Reinforced double leather front, insulated snaps &
- · Scribe pocket for pencils, soapstones and paint markers. Inside pocket for personal items.

Size	Length	Sleeve	Chest
L	70	59	135
XL	72	61	138
XXL	74	63	141
XXXL	76	65	144

Size in Centimeter (cm)

AP5130/ AP5130BK





- · 100% cotton Flame Retardant sateen
- · Fire dieletric and insulated snaps to enhance fit and safety
- · Perfect for the worker who works under highly flammable situations

AP6830

WELDERS JACKETS			
Stock Code	Product Description	Pack Size	
AP5130	Leather Welders Jacket Charcoal Brown M-6XL	1	
AP5130BK	Leather Welders Jacket Charcoal Black M-3XL	1	
AP6830	Proban Welders Jacket Blue M-3XL	1	

Sizing chart

Size	Length	Chest	Waist	Sleeve
Medium	71.00	132.09	127.00	58.42
Large	73.66	137.16	132.08	59.69
XL	76.20	142.24	134.62	60.96
2XL	76.20	144.78	137.16	63.50
3XL	76.20	149.86	139.70	66.04
4XL	77.50	152.40	142.24	68.60
5XL	78.75	155.00	143.50	69.85
6XL	80.00	157.50	144.80	71.12

Size in Centimeter (cm)

WELDER JACKETS				
Stock Code	Product Description	Pack Size		
OMEJBKM	Omega Welding Jacket Black Medium	1		
OMEJBKL	Omega Welding Jacket Black Large	1		
OMEJBKXL	Omega Welding Jacket Black Extra Large	1		
OMEJBK2XL	Omega Welding Jacket Black 2 Extra Larg	e 1		
OMEJBK3XL	Omega Welding Jacket Black 3 Extra Larg	e 1		
OMEJBK4XL	Omega Welding Jacket Black 4 Extra Larg	e 1		
OMEJBK5XL	Omega Welding Jacket Black 5 Extra Larg	e 1		
OMEJBK6XL	Omega Welding Jacket Black 6 Extra Larg	e 1		

OMEJBKM

- Jacket tested as per ISO 11611 2015
- Pass Class 2
- Top Quality Shoulder Split Leather
- 4 ply Kevlar Stiched/Snap Button/Inside Pocket





AP9101

Charcoal Brown Leather Sleeves

- · Select split cowhide leather
- Fully Dupont KEVLAR® thread used
- 40cm long
- · Elastic band for the upper arm and cuff

AP9119

Golden Leather Sleeves

- 46cm long
- Elastic band for the cuff
- · Hook and loop upper arm strap
- Fully Dupont KEVLAR® thread used

WELDER SLEEVES			
Stock Code	Product Description	Pack Size	
AP9101	Leather Welders Sleeves 40cm Charcoal Brown	1	
AP9119	Golden Leather Welders Sleeves 46cm	1	
	WELDING HOODS		
Stock Code	Product Description	Pack Size	
AP3000C	Leather Welding Hood Charcoal Brown	1	
AP6680	Proban Welding Hood Royal Blue	1	



AP3000C

Charcoal Brown Cowhide Full Protection Hood 39cm height x 50cm girth

- · Side split cowhide outer shell.
- Heat and Abrasion resistant.
- · Cotton Mesh lining with concealed seams.
- · Good ventilation and comfort.
- · Longer length cape to protect the neck.

AP6680

Royal Blue FR Full Protective Hood 39cm height, 50cm girth

- At the back, Velcro Strap and buckle outside, easy to put on safety helmet and face shield.
- Washable Flame Retardant cotton sateen for the outer shell, preventing welding splatter.
- FR Sateen could retain their flame retardancy for dozens of home washing.
- Cotton mesh lining has concealed seams.
- Magic sticker closure.
- Velcro straps and buckle around the head.



AP6024



AP6100L AND AP6100XL

Leather Welders Apron Charcoal Brown 61cm x 61cm I 50 to a carton

- Apron for waist protection
- Made of select split cowhide for maximum durability and heavy duty protection
- · Sewing with strength and flame retardant Dupont KEVLAR® thread
- 63cm x 60cm

Leather Welders Apron Charcoal Brown 90cm x 58cm

Sizing chart

Size	Length	Width
L	90cm	58cm
XL	106cm	63cm

All the cowhide leather aprons are CE approved EN11611:2015 Class 2 A1





AP6200

Leather Long Sleeve Welders Apron Gold 94cm x 72cm

- Leather Protective Apron.
- Select Split cowhide for maximum durability and heavy duty protection.
- Sewing with strength and flame retardant Dupont KEVLAR[®] thread.
 All the apron items are applicable for the wasitline between 61cm and 97cm.
- Equipped with 2.5cm width sateen sliding length adjuster with quick release buckle at the back.

Length of apron 107cm I For waistline between 61cm to 97cm

Standard to EN ISO 11611-2015



AP7036L/AP7036XL



Sateen sliding length with a quick-release buckle on the back

Sizing chart

Size	Long	Wide
L	91cm	61cm
XL	106cm	63cm

WELDING APRONS		
Product Description P	ack Size	
Leather Welders Apron Charcoal Brown 90cm x 58cm	1	
Leather Welders Apron Charcoal Brown 106cm x 63cm	1	
Leather Welder Apron Charcoal Brown 61cm x 61cm	1	
Leather Long Sleeve Welders Apron Gold 94cm x 72cn	า 1	
Proban Welders Apron Blue 91cm x 61cm	1	
Proban Welders Apron Blue 106cm x 63cm	1	
	Product DescriptionProduct DescriptionLeather Welders Apron Charcoal Brown 90cm x 58cmLeather Welders Apron Charcoal Brown 106cm x 63cmLeather Welder Apron Charcoal Brown 61cm x 61cmLeather Long Sleeve Welders Apron Gold 94cm x 72cmProban Welders Apron Blue 91cm x 61cm	



Coffee Leather Chaps

- Side split cowhide leather.
- Equipped sliding quick release buckle around the waist, knees and calves.
- Help to protect against splash from front when welding.

	WELDING CHAPS	
Stock Code	Product Description	Pack Size
AP6042L	Coffee Leather Chaps 68cm x 91cm	1
AP6042XL	Coffee Leather Chaps 68cm x 107cm	1

AP6042



AP9100

GOLD LEATHER SHORT LEGGINGS AND SPATS Elastic straps under shoes to secure fitting. KEVLAR® stitched



AP9200

CHROME LEATHER LONG LEGGINGS AND SPATS Lengthened legging design for extra leg protection



AP9100T

SPATS WITH BUCKLE CLOSURE

Made with special split cowhide hard shoulder leather cover, with buckle closure. 15cm long



All sewn with KEVLAR® thread offer greater protection against sparks and abrasion

Elastic strap and hook-loop fastener to offer easy fastening and quick release



Thicken Sponge insert offers the most comfort and protection



AP6650



APCCT



ZC4-22

WELDE	ERS LEGGINGS & SPATS AND KNEE PAD	S
Stock Code	Product Description	Pack Size
AP9100	Gold Leather Short Leggings and Spats	1
AP9200	Chrome Leather Long Leggings and Spats	1
AP9100T	Spats with Buckle Closure	1
AP6650	Split Cowhide Leather Knee Pads	1
	Length 22cm, Width 15cm	

Stock CodeProduct DescriptionPack SizeAPCCT412Leather Cable Cover (Velcro) 4" x 12'1APCCT415Leather Cable Cover (Velcro) 4" x 15'1APCCT422Leather Cable Cover (Velcro) 4" x 22'1APCCT425Leather Cable Cover (Velcro) 4" x 25'1APCCT425-100MLeather Cable Cover (Velcro) 4" x 328' - 100m1APCCT625Leather Cable Cover (Velcro) 6" x 25'1APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Large 3 Metre1		LEATHER COVERS	
APCCT415Leather Cable Cover (Velcro) 4" x 15'1APCCT422Leather Cable Cover (Velcro) 4" x 22'1APCCT425Leather Cable Cover (Velcro) 4" x 25'1APCCT425-100MLeather Cable Cover (Velcro) 4" x 328' - 100m1APCCT625Leather Cable Cover (Velcro) 6" x 25'1APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	Stock Code	Product Description	Pack Size
APCCT422Leather Cable Cover (Velcro) 4" x 22'1APCCT425Leather Cable Cover (Velcro) 4" x 25'1APCCT425-100MLeather Cable Cover (Velcro) 4" x 328' - 100m1APCCT625Leather Cable Cover (Velcro) 6" x 25'1APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	APCCT412	Leather Cable Cover (Velcro) 4" x 12'	1
APCCT425Leather Cable Cover (Velcro) 4" x 25'1APCCT425-100MLeather Cable Cover (Velcro) 4" x 328' - 100m1APCCT625Leather Cable Cover (Velcro) 6" x 25'1APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	APCCT415	Leather Cable Cover (Velcro) 4" x 15'	1
APCCT425-100MLeather Cable Cover (Velcro) 4" x 328' - 100m1APCCT625Leather Cable Cover (Velcro) 6" x 25'1APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	APCCT422	Leather Cable Cover (Velcro) 4" x 22'	1
APCCT625Leather Cable Cover (Velcro) 6" x 25'1APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	APCCT425	Leather Cable Cover (Velcro) 4" x 25'	1
APCCT625-100MLeather Cable Cover (Velcro) 6" x 328' - 100m1ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	APCCT425-100M	Leather Cable Cover (Velcro) 4" x 328' - 100m	1
ZC3-10Zipper Cover for Torch Small 3 Metre1ZC3-22Zipper Cover for Torch Small 6.8 Metre1	APCCT625	Leather Cable Cover (Velcro) 6" x 25'	1
ZC3-22 Zipper Cover for Torch Small 6.8 Metre 1	APCCT625-100M	Leather Cable Cover (Velcro) 6" x 328' - 100m	1
	ZC3-10	Zipper Cover for Torch Small 3 Metre	1
ZC4-10 Zipper Cover for Torch Large 3 Metre 1	ZC3-22	Zipper Cover for Torch Small 6.8 Metre	1
	ZC4-10	Zipper Cover for Torch Large 3 Metre	1
ZC4-12 Zipper Cover for Torch Large 3.8 Metre 1	ZC4-12	Zipper Cover for Torch Large 3.8 Metre	1
ZC4-22 Zipper Cover for Torch Large 6.8 Metre 1	ZC4-22	Zipper Cover for Torch Large 6.8 Metre	1



WELDING SCREEN GREEN ON FRAME WITH WHEELS



WELDING SCREEN RED ON FRAME WITH WHEELS

WELDI	NG CURTAINS - GREEN 1.8 METRE DR	ROP
Stock Code	Product Description	Pack Size
AP1813GS	Welding Curtain 1.8 x 1.3m Green +Studs	1
AP1818GS	Welding Curtain 1.8 x 1.8m Green +Studs	1
AP1820GS	Welding Curtain 1.8 x 2.0m Green +Studs	1
AP1827GS	Welding Curtain 1.8 x 2.7m Green +Studs	1
AP1834GS	Welding Curtain 1.8 x 3.4m Green +Studs	1
AP1841GS	Welding Curtain 1.8 x 4.1m Green +Studs	1
AP1848GS	Welding Curtain 1.8 x 4.8m Green +Studs	1
AP1855GS	Welding Curtain 1.8 x 5.5m Green +Studs	1
AP2020GS	Welding Curtain 2.0 x 2.0m Green +Studs	1

WELDING CURTAINS - RED 1.8 METRE DROP

Stock Code	Product Description	Pack Size
AP1813RS	Welding Curtain 1.8 x 1.3m Red +Studs	1
AP1818RS	Welding Curtain 1.8 x 1.8m Red +Studs	1
AP1820RS	Welding Curtain 1.8 x 2.0m Red +Studs	1
AP1827RS	Welding Curtain 1.8 x 2.7m Red +Studs	1
AP1834RS	Welding Curtain 1.8 x 3.4m Red +Studs	1
AP1841RS	Welding Curtain 1.8 x 4.1m Red +Studs	1
AP1848RS	Welding Curtain 1.8 x 4.8m Red +Studs	1
AP1855RS	Welding Curtain 1.8 x 5.5m Red +Studs	1
AP2020RS	Welding Curtain 2.0 x 2.0m Red +Studs	1

WELDING FRAMES WITH CASTORS

Stock Code	Product Description	Pack Size
AP1818FRAME	Welding Frame with Castors 1.8 x 1.8m	1
AP2020FRAME	Welding Frame with Castors 2.0 x 2.0m	1
AP1827FRAME	Welding Frame with Castors 1.8 x 2.7m	1
APFRKIT	Kit to Extend AP1827 frame to AP1834 Frame - To be sold with AP1827 size frame	1 only



WELDING CURTAIN

- Screens are made with a specially formulated vinyl to 0.4mm thick.
- These screens are transparent and resistant to UV rays, flame and abrasion all vinyl screen edges are hemmed with Dupont KEVLAR[®] Stitching.
- · All ends have press studs at 30cm intervals.
- Red and Green Screens have been tested and pass test standards AS/NZS 3957:2014.
- The curtain frames are on rollers which provide lightweight solution for portable protection of workers and equipment.
- Helps to protect the surroundings from flying debris, sparks and harmful UV rays and radiation.



APLB1818





OMESF1818

OMESF1050

HT800 HEAT TREATED FIBREGLASS FABRIC

Stock Code	Product Description Pa	ck Size
OMESF0909	Soft Fiberglass Weld Blanket 0.9 x 0.9m 550°C (ext. use)	1
OMESF0918	Soft Fiberglass Weld Blanket 0.9 x 1.8m 550°C (ext. use)	1
OMESF1518	Soft Fiberglass Weld Blanket 1.5 x 1.8m 550°C (ext. use)	1
OMESF1818	Soft Fiberglass Weld Blanket 1.8 x 1.8m 550°C (ext. use)	1
OMESF1827	Soft Fiberglass Weld Blanket 1.8 x 2.7m 550°C (ext. use)	1
OMESF1050	Soft Fiberglass Weld Blanket 1.0 x 50m 550°C (ext. use)	1
HT800-2030	Fibreglass Blanket 2.0x3.0m 550°C	1
HT800-1.8-50M	Fibreglass Blanket 1.8x50m Roll 550°C	1

HIGH SILICA FABRIC FOR HIGHER TEMPERATURE RANGE

Stock Code	Product Description	Pack Size
OME84-0.9x1.8M	Soft Silica Weld Blanket 0.9 x 1.8m 1000°C (ext. use)	1
OME84-1.8x1.8M	Soft Silica Weld Blanket 1.8 x 1.8m 1000°C (ext. use)	1
OME88-0.9x1.8M	Soft Silica Weld Blanket 0.9 x 1.8m 1000°C (ext. use)	1
OME88-1.8x1.8M	Soft Silica Weld Blanket 1.8 x 1.8m 1000°C (ext. use)	1

CHROME LEATHER WELDING BLANKET Stock Code Product Description Pack Size APLB1818 Chrome Leather Welding Blanket 1.8 x 1.8m 55°C 1

OMESF1050 Fibreglass Welding Blanket 1.0x50m roll (HT800)

HT800 - fibreglass blanket is used widely as a welding blanket and an insulation fabric to protect sensitive applications.

Material is treated with a satin weave pattern, designed for heat dispersion and protection against sparks.

Temperature rating is 550°C Not for exposure to naked flame. Comply to Australian Standard AS-3504.

High Silica Fabric for Higher Temperature Range Protection

SLF84 and SLF88 are High Silica Fabric, which have the qualities of high temperature resistance and anti-oxidation.

Due to its low thermal conductivity and thermal resistance, it is widely used in high temperature electrical insulation and other hazardous fields.

Maximum working temperature is up to 1600°C and at 1000°C and can be used continuously for long periods and performance is consistently high.

The fabrics are suitable for industrial sectors including metallurgy, rockets, aircraft, shipbuilding, automotive, nuclear power, and machinery.

As a high temperature welding blanket and screens, both thermal and mechanical increases the operational safety of industrial facilities and protection of equipment.







GG100050

GG10010



AGS-L



OMETF02

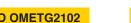
AGS-L or AGS-R

- · Left or Right handed alumunised Glove Saver.
- · Aluminised on the top of glove and leather inside.
- · Protects the glove from radiant heat.

	TIG FINGERS	
Stock Code	Product Description	Pack Size
OMETF01	Tig Finger 200 Tex Fiberglass Yarn 550°C	1
OMETF02	Tig Finger 350 Tex Fiberglass Yarn 550°C	1

Tig Fingers

- Fibreglass yarn has 350tex and weave of 108.
- Thickness of the yarn acts like an armour in the protection of the finger.



OMEG

0MI



OMEMG2301

WELDERS GLOVES		
Stock Code	Product Description	Pack Size
GG10010	Heavy Duty Mechanical Gloves Black Size L	12
GG10040	Welding Leather Gloves Blue/Gold KEVLAR® 40cm Size	L 12
GG10041	Welding Leather Gloves Black and Gold 40cm Size L Cow Split Leather; Full Fleece Lining with Denim Cuff	12
GG10050	Welding Leather Gloves Reinforced Palm Green 40cm Left hand only	12
OMETG2101	Tig Gloves White with Black cuffs 35cm	12
OMETG2102	Tig Gloves White with Black cuffs 40cm	12
OMEMG2301	Cow split leather KEVLAR [®] sewn Mig Gloves. Full Fleece lining with denim cuff. Length 68cm	e 12
AGS-L	Aluminised Glove Saver - Left Hand	12



GG10040









Gas Saver Consumables Omega Tig Pen & Tig Finger Kit Tig Tungstens Linde Style Tig Torch Linde Style Tig Torch Packages:

- WP9 Series 138
- WP17 Series **140**
- WP18 Series 142
- WP20 Series 144
- WP26 Series 146

3 PC Lincoln Style Tig Torch Three Piece Tig Torch Parts Pro Grip Ergo Tig Torches Ergo Tig Torch Packages:

- ER9 & ER9F Series 152
- ER17 & ER17F Series 154
- ER18 & ER18F Series 156
- ER20 & ER20F Series 158
- ER26 & ER26F Series 160

Tig Torch Bodies Water/Gas Cooled **162**

Alumina Cups 163

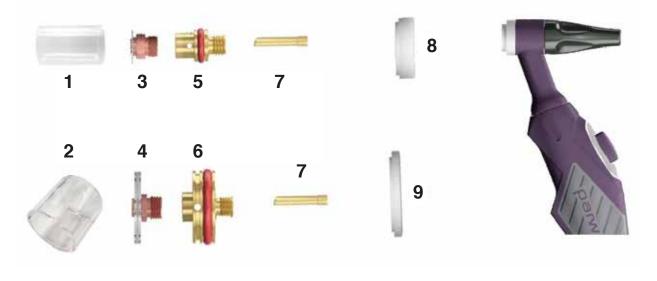
Back Caps & Handles 164

Power Cable Assemblies & Gas/Water Hose **165**

Power Cables & Tig Torch Accessories **166**

Amphenol Style Plugs & Zipper Covers **167**

Gas Saver Consumables



PRO 9/20

COMPONENTS				
Stock Code	Description			
1 GNGS-1	Standard Glass Nozzle			
2 GNGS-L1	Large Glass Nozzle			
3 GLGS-16	Front Standard 1.6mm			
GLGS-24	Front Standard 2.4mm			
GLGS-32	Front Standard 3.2mm			
4 LGLGS-16	Front Large 1.6mm			
LGLGS-24	Front Large 2.4mm			
LGLGS-32	Front Large 3.2mm			
5 CBGS-1	Holder			
6 CBGS-LD	Holder Large			
7 13N22W	Wedge Collet 1.6mm			
13N23W	Wedge Collet 2.4mm			
13N24W	Wedge Collet 3.2mm			
8 HSGS-1	Heat Shield Standard			
9 HSGS-LD1	Heat Shield Large Diameter			

Gas Saver Consumables provide the user with a clear view of the welding operation without the obstruction of a traditional ceramic nozzle.

WEDGE COLLET SYSTEM

Ensures reliable clamping of the electrode without the risk of twisting, and can also be used with conventional collet bodies.

COMPACT GAS LENS ASSEMBLY

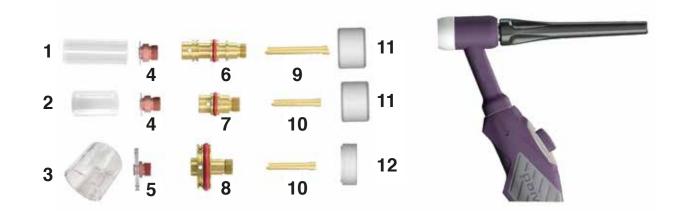
Improves gas coverage and allows gas flow to be reduced.

GAS SAVER KIT					
Code	Item	Item	Item	Item	Item
GS916K	HSGS-1	13N22W	CBGS-1	GLGS-16	GNGS-1
GS916LK	HSGS-LD1	13N22W	CBGS-LD	LGLGS-16	GNGS-L1
GS924K	HSGS-1	13N23W	CBGS-1	GLGS-24	GNGS-1
GS924LK	HSGS-LD1	13N23W	CBGS-LD	LGLGS-24	GNGS-L1

K = Standard Gas Saver Kit

KS = Stubby Gas Saver Kit

LK = Large Gas Saver Kit



PRO 17/18/26

Gas Saver Consumables provide the user with a clear view of the welding operation without the obstruction of a traditional ceramic nozzle.

WEDGE COLLET SYSTEM

Ensures reliable clamping of the electrode without the risk of twisting, and can also be used with conventional collet bodies.

COMPACT GAS LENS ASSEMBLY

Improves gas coverage and allows gas flow to be reduced

COMPONENTS				COMPONENTS
Stock Code	Description	Sto	ock Code	Description
1 GNGS-2	Standard Glass Nozzle	7	CBSGS	Holder Stubby
2 GNGS-1	Standard Glass Nozzle (stubby)	8	CBGS-LD2	Holder Large
3 GNGS-L2	Large Glass Nozzle	9	10N23W	Wedge Collet 1.6mm
4 GLGS-16	Front Standard 1.6mm		10N24W	Wedge Collet 2.4mm
GLGS24	Front Standard 2.4mm		10N25W	Wedge Collet 3.2mm
GLGS32	Front Standard 3.2mm	10	10N23SW	Stubby Wedge Collet 1.6mm
5 LGLGS-16	Front Large 1.6mm		10N24SW	Stubby Wedge Collet 2.4mm
LGLGS-24	Front Large 2.4mm		10N25SW	Stubby Wedge Collet 3.2mm
LGLGS-32	Front Large 3.2mm	11	HSGS-2	Heat Shield Standard
6 CBGS-2	Holder Standard	12	HSGS-LD2	Heat Large Diameter

GAS SAVER KIT					
Code	Item	Item	Item	Item	Item
GS1716K	HSGS-2	10N23W	CBGS-2	GLGS-16	GNGS-2
GS1716KS	HSGS-2	10N23SW	CBGS-2	GLGS-16	GNGS-1
GS1716LK	HSGS-LD2	10N23SW	CBGS-LD2	LGLGS-16	GNGS-L2
GS1724K	HSGS-2	10N24W	CBGS-2	GLGS-24	GNGS-2
GS1724KS	HSGS-2	10N24SW	CBSGS	GLGS-24	GNGS-1
GS1724LK	HSGS-LD2	10N24SW	CBGS-LD2	LGLGS-24	GNGS-L2
GS1732K	HSGS-2	10N25W	CBGS-2	GLGS-32	GNGS-2
GS1732KS	HSGS-2	10N25SW	CBSGS	GLGS-32	GNGS-1
GS1732LK	HSGS-LD2	10N25SW	CBGS-LD2	LGLGS-32	GNGS-L2

K = Standard Gas Saver Kit

KS = Stubby Gas Saver Kit

LK = Large Gas Saver Kit

OMETPF01KIT

Excellent value for combination Tig Pen and Tig Finger 01.



OMETPF01KIT



TIG PEN:

This handy Tig Pen is used as a Welding Rod Holder for welding with any wire 1.0mm to 3.2mm.

This pen-like device helps to feed Tig filler rod. The Tig filler is inserted from the rear and then the wire is advanced by rolling the wheel with the tip of the index fingers.

End result is a smooth wire feeder and minimise waste of filler wire.

Tig FINGER 01:

Product is produced by fibreglass yarn.

OMETF01 has 200tex fibreglass yarn. Weave is 108pc of yarn.

OMETF02 has 350tex fibreglass yarn. Weave is 108pc of yarn.

The thicker yarn results in thicker and larger inner diameter. The thickness acts like an armour in the protection of the finger.

Working temperature is 550°C which helps the work at more extreme welding environment.

OMEGA TIG PEN KIT			
Stock Code	Product Description	Pack Size	
OMETPF01KIT	Omega Kit combination Tig Pen and Tig Finger 01	1 Box	

TIG TUNGSTENS

TIG TUNGSTEN 2% CERIATED

Stock Code	Product Description	Pack Size
162CS	1.6mm Tig Tungsten 2% Ceriated (Grey) x 175mm AC/DC	10
242CS	2.4mm Tig Tungsten 2% Ceriated (Grey) x 175mm AC/DC	10
322CS	3.2mm Tig Tungsten 2% Ceriated (Grey) x 175mm AC/DC	10
322CS 135MM	3.2mm Tig Tungsten 2% Ceriated (Grey) x 135mm AC/DC	10

TIG TUNGS	TEN 1% LANTHANATED	
Stock Code	Product Description	Pack Size
161L	1.6mm Tig Tungsten Lanthanated (Black) x 175mm	AC/DC 10
241L	2.4mm Tig Tungsten Lanthanated (Black) x 175mm	AC/DC 10
321L	3.2mm Tig Tungsten Lanthanated (Black) x 175mm	AC/DC 10
401L	4.0mm Tig Tungsten Lanthanated (Black) x 175mm	AC/DC 10



Tungsten

Tungsten Electrodes

2.4+175r

Gold 1.5%

Lanthanated Tungsten

O OMEGA

Tungsten Electrodes Excloses In Decimation (1)

Red Thoriated

Tungsten

Q OMEGA

Tungsten Electrödes 24xt/ten tunppund(VR)

Purple Compound

Tungsten



1.0% Black Lanthanated Tungsten



Blue 2% Lathanated Tungsten



Green Pure Tungsten



White Zirconiated Tungsten

TIG TUNGST	EN 1.5% LANTHANATED	
Stock Code	Product Description	Pack Size
1615L	1.6mm Tig Tungsten Lanthanated (Gold) x 175mm AC/DC	10
2415L	2.4mm Tig Tungsten Lanthanated (Gold) x 175mm AC/DC	10
3215L	3.2mm Tig Tungsten Lanthanated (Gold) x 175mm AC/DC	10

TIG TUNGS1	EN 2% LANTHANATED	
Stock Code	Product Description	Pack Size
102L	1.0mm Tig Tungsten Lanthanated (Blue) x 175mm AC/DC	10
162L	1.6mm Tig Tungsten Lanthanated (Blue) x 175mm AC/DC	10
242L	2.4mm Tig Tungsten Lanthanated (Blue) x 175mm AC/DC	10
322L	3.2mm Tig Tungsten Lanthanated (Blue) x 175mm AC/DC	10

TIG TUNGS	TEN 2% THORIATED	
Stock Code	Product Description	Pack Size
102T	1.0mm Tig Tungsten 2% Thoriated (Red) x 175mm DC	10
162T	1.6mm Tig Tungsten 2% Thoriated (Red) x 175mm DC	10
242T	2.4mm Tig Tungsten 2% Thoriated (Red) x 175mm DC	10
322T	3.2mm Tig Tungsten 2% Thoriated (Red) x 175mm DC	10
402T	4.0mm Tig Tungsten 2% Thoriated (Red) x 175mm DC	10

TIG TUNGS	TEN 99.5% PURE	
Stock Code	Product Description	Pack Size
162WP	1.6mm Tig Tungsten Pure (Green) x 175mm AC	10
242WP	2.4mm Tig Tungsten Pure (Green) x 175mm AC	10
322WP	3.2mm Tig Tungsten Pure (Green) x 175mm AC	10

TIG TUNGS	TEN COMPOUND PURE	
Stock Code	Product Description	Pack Size
162WR	1.6mm Tig Compound Tungsten (Purple) x 175mm AC	10
242WR	2.4mm Tig Compound Tungsten (Purple) x 175mm AC	10
322WR	3.2mm Tig Compound Tungsten (Purple) x 175mm AC	10

TIG TUNGS	TEN 0.8% ZIRCONIATED		
Stock Code	Product Description		Pack Size
101Z	1.0mm Tig Tungsten 0.8% Zirco	niated (White) x 175mm AC	10
161Z	1.6mm Tig Tungsten 0.8% Zirco	niated (White) x 175mm AC	10
241Z	2.4mm Tig Tungsten 0.8% Zirco	niated (White) x 175mm AC	10
321Z	3.2mm Tig Tungsten 0.8% Zirco	niated (White) x 175mm AC	10
401Z	4.0mm Tig Tungsten 0.8% Zirco	niated (White) x 175mm AC	10



18-12RRSSW



17-12RRDA50



9-12RRDA25

	TIG TORCHES 130 AMP	
Stock Code	Product Description	Pack Size
9-12RR	T/Torch 1pc 3.8m	1
9-25RR	T/Torch 1pc 3.8m	1
9F-12RR	T/Torch 1pc 3.8m Flexi	1
9F-25RR	T/Torch 1pc 3.8m Flexi	1
9V-12RR	T/Torch 1pc 3.8m Valve	1
9V-25RR	T/Torch 1pc 7.6m Valve	1
9V-12RRDA25	T/Torch 1pc D1625 3.8m Valve	1
9V-25RRDA25	T/Torch 1pc D1625 7.6m Valve	1
9V-12RRDA50	T/Torch 1pc D3595 3.8m Valve	1
9V-25RRDA50	T/Torch 1pc D3595 7.6m Valve	1
9FV-12RR	T/Torch 1pc 3.8m Flexi Valve	1
9FV-25RR	T/Torch 1pc 7.6m Flexi Valve	1
9FV-12RRDA25	T/Torch 1pc D1625 3.8m Flexi Valve	1
9FV-25RRDA25	T/Torch 1pc D1625 7.6m Flexi Valve	1
9FV-12RRDA50	T/Torch 1pc D3595 3.8m Flexi Valve	1
9FV-25RRDA50	T/Torch 1pc D3595 7.6m Flexi Valve	1

	TIG TORCHES 150 AMP	
Stock Code	Product Description	Pack Size
17-12RR	T/Torch 1pc 3.8m	1
17-25RR	T/Torch 1pc 7.6m	1
17F-12RR	T/Torch 1pc 3.8m Flexi	1
17F-25RR	T/Torch 1pc 7.6m Flexi	1
17V-12RR	T/Torch 1pc 3.8m Valve	1
17V-25RR	T/Torch 1pc 7.6 Valve	1
17V-12RRDA25	T/Torch 1pc D1625 3.8m Valve	1
17V-25RRDA25	T/Torch 1pc D1625 7.6m Valve	1
17V-12RRDA50	T/Torch 1pc D3595 3.8m Valve	1
17V-25RRDA50	T/Torch 1pc D3595 7.6m Valve	1
17FV-12RR	T/Torch 1pc 3.8m Flexi Valve	1
17FV-25RR	T/Torch 1pc 7.6m Flexi Valve	1
17FV-12RRDA25	T/Torch 1pc D1625 3.8m Flexi Valve	1
17FV-25RRDA25	T/Torch 1pc D1625 7.6m Flexi Valve	1
17FV-12RRDA50	T/Torch 1pc D3595 3.8m Flexi Valve	1
17FV-25RRDA50	T/Torch 1pc D3595 7.6m Flexi Valve	1

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.





We carry a large range of Tig torches, parts and accessories. Some of our tig torches are imported completely built or they can be custom built locally to suit all your Tig welding applications.

No job is too small.

From the traditional tig torches to the new Pro-Grip Ergo Tig range, there will be a quality Tig Torch which will give you the best performance.

WP9

Air Cooled TIG Welding Torch

Rating: 125A DC, 100A AC @60% Duty Cycle, EN60974-7 0.5mm-2.4mm Electrodes



MODEL			
	Stock Code	Product Description	
(3.8m)	(7.6m)		
9-12RR	9-25RR	Tig Welding Torch c/w Rubber Power Cable	
9-12RSSW	9-25RSSW	Tig Welding Torch c/w Power Cable, Sheath and Switch	

For torch packages with alternative torch bodies please order with the following prefix

Model	Product Description
9F - ie: (WP9F - 12RSSW, P9 torch with flexi head, 3.8m rubber power cable c/w sheath and switch	Complete Torch Packages with Flexi Head
9V	Complete Torch Packages with Valve
9P	Complete Torch Packages with Pencil Head
9FV	Complete Torch Packages with Flexi Valve

Zipper Cover Options are also available, please suffix your torch stock code with a "ZC" ie WP9 - 12RRSSW ZC

Add a Zipper Cover	ZC3-10 ZC3-22
Add a Switch With Cable	950F-4 (Flat) 950F-8 (Flat) 950B-4 (Button) 950B - 8 (Button)
Add a Dinse Adaptor	D1625 D3595



LARGE DIAMETER GAS LENS BODY

	STANDARD COLLET	
Stock Code	Description	
A 13N20	Standard Collet	0.5mm
13N21	Standard Collet	1.0mm
13N22	Standard Collet	1.6mm
13N23	Standard Collet	2.4mm
13N24	Standard Collet	3.2mm
	STANDARD COLLET BO	עח
Stock Code		51
	Description	0.5
B 13N25	Standard Collet Body	0.5mm
13N26	Standard Collet Body	1.0mm
13N27	Standard Collet Body	1.6mm
13N28	Standard Collet Body	2.4mm
13N29	Standard Collet Body	3.2mm
		סוו
	STANDARD CERAMIC C	UP
Stock Code	Description	
Stock Code C 13N08		6mm #4
	Description	
C 13N08	Description Standard Ceramic Cup	6mm #4
C 13N08 13N09	Description Standard Ceramic Cup Standard Ceramic Cup	6mm #4 8mm #5
C 13N08 13N09 13N10	Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	6mm #4 8mm #5 10mm #6
C 13N08 13N09 13N10 13N11	Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	6mm #4 8mm #5 10mm #6 11mm #7
C 13N08 13N09 13N10 13N11 13N12	DescriptionStandard Ceramic CupStandard Ceramic Cup	6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
C 13N08 13N09 13N10 13N11 13N12	DescriptionStandard Ceramic CupStandard Ceramic CupStandard Ceramic CupStandard Ceramic CupStandard Ceramic CupStandard Ceramic Cup	6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
C 13N08 13N09 13N10 13N11 13N12	DescriptionStandard Ceramic CupStandard Ceramic Cup	6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
C 13N08 13N09 13N10 13N11 13N12 13N13	Description Standard Ceramic Cup LONG CERAMIC CUP	6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
C 13N08 13N09 13N10 13N11 13N12 13N13 Stock Code	Description Standard Ceramic Cup Chong CERAMIC CUP Description	6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10

EXTRA LONG CERAMIC CUP		
Stock Code	Description	
E 796F74	Extra Long Ceramic Cup	5mm #3
796F75	Extra Long Ceramic Cup	6mm #4
796F76	Extra Long Ceramic Cup	8mm #5
796F77	Extra Long Ceramic Cup	10mm #6

10mm #6

Long Ceramic Cup

796F73

GAS LENS BODY			
Stock Code	Description		
F 45V41	Gas Lens Body	0.5mm	
45V42	Gas Lens Body	1.0mm	
45V43	Gas Lens Body	1.6mm	
45V44	Gas Lens Body	2.4mm	
45V45	Gas Lens Body	3.2mm	

	GAS LENS CUP	
Stock Code	Description	
G 53N58	Standard Gas Lens Cup	6.3mm #4
53N59	Standard Gas Lens Cup	7.9mm #5
53N60	Standard Gas Lens Cup	9.5mm #6
53N61	Standard Gas Lens Cup	11.1mm #7
53N61-S	Standard Gas Lens Cup	12.7mm #8

LARGE DIAMETER GAS LENS COLLET

Stock Code	Description	
H 13N22L	Large Diameter Gas Lens Collet	1.6mm
13N23L	Large Diameter Gas Lens Collet	2.4mm

Stock Code	Description	
I 45V116S	Large Diameter Gas Lens Body	1.6mm
45V64S	Large Diameter Gas Lens Body	2.4mm
LA	RGE DIAMETER GAS LENS C	UP
Stock Code	Description	
J 57N75	Large Diameter Gas Lens Cup	10mm #6
57N74	Large Diameter Gas Lens Cup	13mm #8
53N88	Large Diameter Gas Lens Cup	16mm #10
53N87	Large Diameter Gas Lens Cup	19mm #12
	COMPONENTS	

		COMPONENTS
Stock	Code	Description
1	598882	Cup Gasket
2	54N63-20	Insulator Large Diameter Gas Lens
3	P9	Torch Body including Cup Gasket
4	98W77	Back Cap 'O' Ring
5	41V24	Back Cap Long
6	41V35	Back Cap Medium
7	41V33	Back Cap Short
8	950B	Bulbous Microswitch
NI	950F	Flat Microswitch
9	950B/4	Bulbous Switch & Leads x 3.8m
	950B/8	Bulbous Switch & Leads x 7.6m
	950F/4	Flat Switch & Leads x 3.8m
	950F/8	Flat Switch & Leads x 7.6m
10	RDZ0591	Snap on Boot
11	105Z55K	Handle - PARWELD Knurled
	105Z55R	Handle Ribbed
12	PCIB	Insulation Boot
13	RBSI	Neoprene Rubber Sheath per meter
13 A	ZC3-10	Zipper Cover 3" x 10'
	ZC3-22	Zipper Cover 3" x 22'
14	57Y01RR	Power Cable x 3.8m Rubber
	57Y03RR	Power Cable x 7.6m Rubber
15	P9V	Premium Torch Body Valve
16	VS-2	Gas Valve
17	P9F	Torch Body Flexible
18	P9P	Torch Body Pencil
NI	P9FV	Torch Body Flexi-Valve
NI	9-4	Back Cap Insulator
19	136Z08	Male Nut 5/8 UNF RH Male
20	D1625	Dinse Adaptor (9mm)
	D3595	Dinse Adaptor (13mm)
21	RTW-S	Ready to Weld Kit - Small

NI Not Illustrated

WP17

Air Cooled TIG Welding Torch

Rating: 150A DC, 115A AC @60% Duty Cycle, EN60974-7 0.5mm-3.2mm Electrodes



MODEL		
Stock Code Product Description		Product Description
12ft (3.8m) 2	25ft (7.6m)	
17-12RR 1	17-25RR	Tig Welding Torch c/w Rubber Power Cable
17-12RSSW 1	17-25RSSW	Tig Welding Torch c/w Power Cable, Sheath and Switch

For torch packages with alternative torch bodies please order with the following prefix

Model	Product Description
P17V	Complete Torch Packages with Valve
P17F - ie: (WP17F - 12RSSW, WP7 torch with flexi head, 12ft rubber power cable c/w sheath and switch	Complete Torch Packages with Flexi Head
P17V	Complete Torch Packages with Flexi Valve
Add a Zipper Cover ZC3-10 3" x 10'	

ZC3-22 3" x 22'

	STANDARD COLLET	
Stock Code	Description	
A 10N21	Standard Collet	0.5mm
10N22	Standard Collet	1.0mm
10N23	Standard Collet	1.6mm
10N24 10N25	Standard Collet	2.4mm
54N20	Standard Collet Standard Collet	3.2mm 4.0mm
341120	Standard Collet	4.000
	STANDARD COLLET BOD	Y
Stock Code	Description	
B 10N29	Standard Collet Body	0.5mm
10N30	Standard Collet Body	1.0mm
10N31	Standard Collet Body	1.6mm
10N32	Standard Collet Body	2.4mm
10N28	Standard Collet Body	3.2mm
406488	Standard Collet Body	4.0mm
	STANDARD CERAMIC CU	P
Stock Code	Description	
C 10N50	Standard Ceramic Cup	6mm #4
10N49	Standard Ceramic Cup	8mm #5
10N48	Standard Ceramic Cup	10mm #6
10N47 10N46	Standard Ceramic Cup	11mm #7
10N46	Standard Ceramic Cup Standard Ceramic Cup	13mm #8 16mm #10
10N44	Standard Ceramic Cup	19mm #12
	CANDARD LONG CERAMIC	
Stock Code	Description	COP
D 10N50L	Long Ceramic Cup	6.4mm #4
10N49L	Long Ceramic Cup	8mm #5
10N48L	Long Ceramic Cup	10mm #6
10N47L	Long Ceramic Cup	11mm #7
	STUBBY SERIES COLLET	Г
Stock Code	Description	
E 10N21S	Stubby Collet	
		0.5mm
10N22S	Stubby Collet	0.5mm 1.0mm
	•	
10N22S	Stubby Collet Stubby Collet Stubby Collet	1.0mm
10N22S 10N23S	Stubby Collet Stubby Collet Stubby Collet Stubby Collet	1.0mm 1.6mm
10N22S 10N23S 10N24S	Stubby Collet Stubby Collet Stubby Collet	1.0mm 1.6mm 2.4mm
10N22S 10N23S 10N24S 10N25S Stock Code	Stubby Collet Stubby Collet Stubby Collet Stubby Collet STUBBY COLLET BODY Description	1.0mm 1.6mm 2.4mm 3.2mm
10N22S 10N23S 10N24S 10N25S	Stubby Collet Stubby Collet Stubby Collet Stubby Collet STUBBY COLLET BODY	1.0mm 1.6mm 2.4mm
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20	Stubby Collet Stubby Collet Stubby Collet Stubby Collet STUBBY COLLET BODY Description	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Description Stubby Collet Body	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby SERIES CERAMIC O Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N10 13N11 13N12	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC O Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N10 13N11 13N12 13N13	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11 13N12 13N12 13N13 (13N13)	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11 13N12 13N12 13N12 13N13 Stock Code H 45V29	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N10 13N11 13N12 13N13 Stock Code H 45V29 45V24	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC O Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11 13N12 13N12 13N12 13N13 Stock Code H 45V29	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body UBBY SERIES CERAMIC O Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11 13N12 13N12 13N13 C Stock Code H 45V29 45V24 45V25	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC O Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm 1.0mm 1.6mm
10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N10 13N11 13N12 13N13 Stock Code H 45V29 45V24 45V25 45V26	Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body TUBBY SERIES CERAMIC (Description Standard Ceramic Cup Standard Ceramic Cup	1.0mm 1.6mm 2.4mm 3.2mm 0.5-3.2mm CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm 1.6mm 2.4mm

		STANDARD GAS LENS CUP	
St	ock Code	Description	
1	54N14	Standard Gas Lens Cup	13mm #8
Ċ	54N15	Standard Gas Lens Cup	11mm #7
	54N16	Standard Gas Lens Cup	10mm #6
	54N17	Standard Gas Lens Cup	8mm #5
	54N18	Standard Gas Lens Cup	6mm #4
	54N19	Standard Gas Lens Cup	17mm #11
		LONG GAS LENS CUP	
St	ock Code	Description	
	54N17L	Long Gas Lens Cup	8mm #5
Ŭ	54N16L	Long Gas Lens Cup	10mm #6
	54N15L	Long Gas Lens Cup	11mm #7
	54N14L	Long Gas Lens Cup	12.7mm #8
	ΙAR	GE DIAMETER GAS LENS BC	YOU
St	ock Code	Description	
	45V116	Large Diameter Gas Lens Body	1.6mm
ĸ	45V64	Large Diameter Gas Lens Body	2.4mm
	995795	Large Diameter Gas Lens Body	3.2mm
		<u> </u>	
-		RGE DIAMETER GAS LENS C	UP
	ock Code	Description	10 "7
L	57N75	Large Diameter Gas Lens Cup	10mm #6
	57N74	Large Diameter Gas Lens Cup	13mm #8
	53N88	Large Diameter Gas Lens Cup	16mm #10
	53N87	Large Diameter Gas Lens Cup	19mm #12
	53N89	Large Diameter Gas Lens Cup	24mm #14
		COMPONENTS	
St	ock Code	Description	
2	18CG20	Cup Gasket Cup Gasket for Stubby Collet Body	,
2 3	100020	Cup Gasket for Stubby Collet Bou	V
	54N01	Gas Lens Insulator (use with 18C0	
4	54N01 54N63	Gas Lens Insulator (use with 18CC Insulator Large Diameter Gas Lens	3)
-	54N63	Insulator Large Diameter Gas Lens (use with 18CG)	3)
4 5	54N63 P17	Insulator Large Diameter Gas Len- (use with 18CG) Torch Body including Cup Gasket	3)
4 5 6	54N63 P17 98W18	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng	3)
4 5 6 7	54N63 P17 98W18 57Y02	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long	3)
4 5 6 7	54N63 P17 98W18	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng	3)
4 5 6 7 7 8 9	54N63 P17 98W18 57Y02 57Y05 57Y04 950B	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch	3)
4 5 6 7 7 8 9 N	54N63 P17 98W18 57Y02 57Y05 57Y04 950B 950F	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch	3)
4 5 6 7 7 8 9	54N63 P17 98W18 57Y02 57Y02 57Y04 950B 950F 950B/4	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m	3)
4 5 6 7 7 8 9 N	54N63 P17 98W18 57Y02 57Y05 57Y04 950B 950F	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch	3)
4 5 6 7 7 8 9 N	54N63 P17 98W18 57Y02 57Y04 950B 950F 950B/4 950B/8	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Bulbous Switch & Leads x 7.6m Flat Switch & Leads x 7.6m	3)
4 5 6 7 7 8 9 NI 10	54N63 P17 98W18 57Y02 57Y04 950B 950F 950B/4 950B/8 950F/4 950F/8 RDZ0591	Insulator Large Diameter Gas Len (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Bulbous Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot	3)
4 5 6 7 8 9 NI 10 11	54N63 P17 98W18 57Y02 4 57Y05 57Y04 950B 950F 950B/4 950B/8 950F/4 950F/8 RDZ0591 BS1	Insulator Large Diameter Gas Len (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Bulbous Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle	3)
4 5 6 7 7 8 9 NI 10	54N63 P17 98W18 57Y02 4 57Y05 57Y04 950B 950F 950B/4 950B/8 950F/4 950F/8 RDZ0591 BS1 2 RBS1	Insulator Large Diameter Gas Len (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Bulbous Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot	3)
4 5 6 7 7 8 9 Ni 10 11 Ni 12	54N63 P17 98W18 57Y02 4 57Y05 57Y04 950B 950F 950B/4 950B/8 950F/4 950F/8 RDZ0591 BS1 2 RBS1	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter	3)
4 5 6 7 7 8 9 NI 10 11 11 11 12 13	54N63 P17 98W18 57Y02 57Y04 950B 950F 950B/4 950B/4 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55K 105Z55R	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed	3)
4 5 6 7 7 8 9 NI 10 11 11 12 13	54N63 P17 98W18 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55R 4 PC1B	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot	α) s
4 5 6 7 7 8 9 NI 10 11 11 11 12 13	54N63 54N63 P17 98W18 57Y02 457Y05 57Y04 950B 950F 950B/4 950B/4 950F/4 950F/8 RDZ0591 8S1 2RBS1 3105Z55B 105Z55B 105Z55R 4PC1B 57Y01R	Insulator Large Diameter Gas Lend (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Medium Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5ft Rubber	α) s
4 5 6 7 7 8 9 NI 10 11 11 12 13	54N63 54N63 P17 98W18 57Y02 457Y05 57Y04 950B 950F 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2RBS1 405Z55B 105Z55B 105Z55B 105Z55R 4 PC1B 57Y03R	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot	α) s
4 5 6 7 7 8 9 Ni 10 11 11 12 13 14 15	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55R 4 PC1B 57Y03R 57Y03R 9 P17V	Insulator Large Diameter Gas Lend (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5ft Rubber	α) s
4 5 6 7 7 8 9 NI 10 11 12 13 14 15 16 17 18	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55R 4 PC1B 57Y03R 57Y03R 5P17V VS-2 P17F	Insulator Large Diameter Gas Lend (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5ft Rubber Torch Body Valve Valve Stem Torch Body Flexible	α) s
4 5 6 7 7 8 9 NI 10 11 12 13 14 15 16 17 18 19	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55B 105Z55B 57Y01R 57Y03R 57Y03R 6 P17V VS-2 8 P17F 9 P17VF	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5tt Rubber Torch Body Valve Valve Stem Torch Body Flexible Torch Body Flexible	α) s
4 5 6 7 7 8 9 NI 10 10 11 12 13 14 15 16 17 18 19 20	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55R 4 PC1B 57Y01R 57Y03R 57Y03R 6 P17V VS-2 8 P17F 9 136Z08	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Medium Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5tt Rubber Torch Body Valve Valve Stem Torch Body Flexible Torch Body Flexible Torch Body Flexi-Valve 5/8 UNF RH Male	α) s
4 5 6 7 7 8 9 NI 10 11 12 13 14 15 16 17 18 19	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55R 4 PC1B 57Y01R 57Y03R 57Y03R 6 P17V VS-2 8 P17F 9 136Z08	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Medium Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5tt Rubber Torch Body Valve Valve Stem Torch Body Flexible Torch Body Flexible	α) s
4 5 6 7 7 8 9 NI 10 10 11 12 13 14 15 16 17 18 19 20	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55B 105Z55B 2 PC1B 57Y01R 57Y03R 57Y03R 57Y03R 57Y03R 9 117V 7 VS-2 8 P17V 136Z08 D1625 D3595	Insulator Large Diameter Gas Lend (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5tt Rubber Torch Body Valve Valve Stem Torch Body Flexible Torch Body Flexible Torch Body Flexible Torch Body Flexi-Valve 5/8 UNF RH Male Dinse Adaptor (13mm) Ready To Weld Kit Large	α) s
4 5 6 7 7 8 9 NI 10 11 NI 12 13 14 15 16 17 18 19 20 21 22	54N63 54N63 P17 98W18 57Y02 4 57Y02 57Y04 950B 950F 950B/4 950B/4 950B/8 950F/4 950F/8 RDZ0591 8S1 2 RBS1 3 105Z55B 105Z55B 105Z55B 105Z55B 105Z55B 105Z55B 57Y01R 57Y03R 57Y03R 6 P17V 7 VS-2 8 P17F 9 136Z08 D1625 D3595	Insulator Large Diameter Gas Lens (use with 18CG) Torch Body including Cup Gasket Back Cap 'O' RIng Back Cap Long Back Cap Medium Back Cup Short Bulbous Microswitch Flat Microswitch Bulbous Switch & Leads x 3.8m Bulbous Switch & Leads x 3.8m Flat Switch & Leads x 7.6m Flat Switch & Leads x 7.6m Snap On Boot Rubber Boot - Handle Neoprene Sheath per meter Handle Handle - Knurled Handle - Ribbed Insulation Boot Power Cable x 3.8m/12.5ft Rubber Torch Body Valve Valve Stem Torch Body Flexible Torch Body Flexible Torch Body Flexi-Valve 5/8 UNF RH Male Dinse Adaptor (13mm)	α) s

LINDE STYLE TIG TORCH CONSUMABLES 17 SERIES

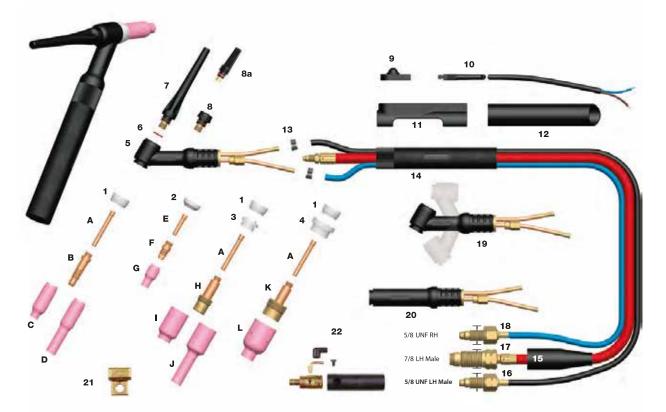
Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

NI Not Illustrated

WP18

Water Cooled TIG Welding Torch

Rating: 350A DC, 260A AC @100% Duty Cycle, EN60974-7 0.5mm-4.0mm Electrodes



MODEL		
Stock 12ft (3.8m)	Code 25ft (7.6m)	Product Description
18-12RR	18-25RR	Tig Welding Torch c/w Rubber Power Cable
18-12RSSW	18-25RSSW	Tig Welding Torch c/w Power Cable, Sheath and Switch

For torch packages with alternative torch bodies please order with the following prefix

Model	Product Description
P18F - ie: (WP18F - 12RSSW, WP18 torch with flexi head, 12ft rubber power cable c/w sheath and switch	Complete Torch Packages with Flexi Head
P18SP	Complete Torch Packages with Pencil Head

Zipper Cover Option are also available, please suffix your torch stock code with a "Z" ie WP18-12Z or WP18-12SZ for Switch and Zipper Cover.

 Add a Zipper Cover
 ZC4-10
 4" x 10'

 ZC4-22
 4" x 22'

D3595-18 Adaptor (water)

	STANDARD COL	LET	
Stock Code	Description		Sto
A 10N21	Standard Collet	0.5mm	В
10N22	Standard Collet	1.0mm	
10N23	Standard Collet	1.6mm	
10N24	Standard Collet	2.4mm	
10N25	Standard Collet	3.2mm	
54N20	Standard Collet	4.0mm	

STANDARD COLLET BODY			
Stock Code	Description		
B 10N29	Standard Collet Body	0.5mm	
10N30	Standard Collet Body	1.0mm	
10N31	Standard Collet Body	1.6mm	
10N32	Standard Collet Body	2.4mm	
10N28	Standard Collet Body	3.2mm	
406488	Standard Collet Body	4.0mm	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

	STANDARD CERAMIC C	UP
Stock Code	Description	
C 10N50	Standard Ceramic Cup	6mm #4
10N49	Standard Ceramic Cup	8mm #5
10N48	Standard Ceramic Cup	10mm #6
10N47	Standard Ceramic Cup	11mm #7
10N46	Standard Ceramic Cup	13mm #8
10N45	Standard Ceramic Cup	16mm #10
10N44	Standard Ceramic Cup	19mm #12

STANDARD LONG CERAMIC CUP		
Stock Code	Description	
D 10N50L	Long Ceramic Cup	6.4mm
10N49L	Long Ceramic Cup	8mm
10N48L	Long Ceramic Cup	10mm
10N47L	Long Ceramic Cup	11mm

	STUBBY SERIES CO	DLLET
Stock Code	Description	
E 10N22S	Stubby Collet	1.0mm
10N23S	Stubby Collet	1.6mm
10N24S	Stubby Collet	2.4mm
10N25S	Stubby Collet	3.2mm

STUBBY COLLET BODY		
Stock Code	Description	
F 17CB20	Stubby Collet Body	0.5-3.2mm

STUBBY SERIES CERAMIC CUP		
Stock Code	Description	
G 13N08	Stubby Collet Ceramic Cup	6mm #4
13N09	Stubby Collet Ceramic Cup	8mm #5
13N10	Stubby Collet Ceramic Cup	10mm #6
13N11	Stubby Collet Ceramic Cup	11mm #7
13N12	Stubby Collet Ceramic Cup	13mm #8
13N13	Stubby Collet Ceramic Cup	16mm #10

GAS LENS BODY		
Stock Code	Description	
H 45V24	Gas Lens Body	1.0mm
45V25	Gas Lens Body	1.6mm
45V26	Gas Lens Body	2.4mm
45V27	Gas Lens Body	3.2mm
45V28	Gas Lens Body	4.0mm

	STANDARD GAS LENS C	UP
Stock Code	Description	
I 54N18	Standard Gas Lens Cup	6mm
54N17	Standard Gas Lens Cup	8mm
54N16	Standard Gas Lens Cup	10mm
54N15	Standard Gas Lens Cup	11mm
54N14	Standard Gas Lens Cup	13mm
54N19	Standard Gas Lens Cup	17mm

LONG GAS LENS CUP		
Stock Code	Description	
J 54N17L	Long Gas Lens Cup	8mm #5
54N16L	Long Gas Lens Cup	10mm #6
54N15L	Long Gas Lens Cup	11mm #7
54N14L	Long Gas Lens Cup	12.7mm #8

LARGE DIAMETER GAS LENS BODY		
Stock Code	Description	
K 45V116	Large Diameter Gas Lens Body	1.6mm
45V64	Large Diameter Gas Lens Body	2.4mm
995795	Large Diameter Gas Lens Body	3.2mm
45V63	Large Diameter Gas Lens Body	4.0mm

LARGE DIAMETER GAS LENS CUP		
Stock Code	Description	
L 57N75	Large Diameter Gas Lens Cup	10mm #6
57N74	Large Diameter Gas Lens Cup	13mm #8
53N88	Large Diameter Gas Lens Cup	16mm #10
53N87	Large Diameter Gas Lens Cup	19mm #12
53N89	Large Diameter Gas Lens Cup	24mm #14

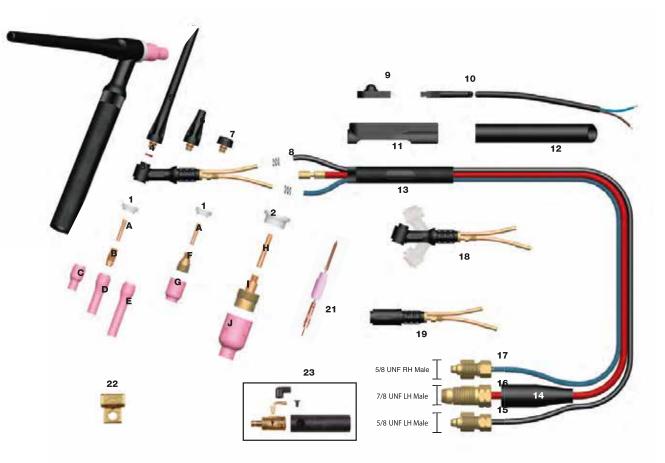
		COMPONENTS
Sto	ck Code	Description
1	18CG	Cup Gasket
2	18CG20	Cup Gasket for Stubby Collet Body
3	54N01	Gas Lens Insulator (use with 18CG)
4	54N63	Insulator Large Diameter Gas Lens
		(use with 18CG)
5	P18	Torch Body including Cup Gasket
6	98W18	Back Cap 'O' RIng
7	57Y02	Back Cap Long
7A	57Y05	Back Cap Medium
8	57Y04	Back Cup Short
9	950B	Microswitch Bulbous
NI	950F	Microswitch Flat
10	950B/4	Bulbous Switch & Leads x 3.8m
	950B/8	Bulbous Switch & Leads x 7.6m
	950F/4	Flat Switch & Leads x 3.8m
	950F/8	Flat Switch & Leads x 7.6m
11	RDZ0590	Snap On Boot
NI	BS2	Rubber Boot - Handle
12	RBS2-4	Neoprene Sheath x 3.8m
	RBS2-8	Neoprene Sheath x 7.6m
13	B5024	Hose Clamps
14	10N15K	Handle - Knurled
NI	10N15R	Handle - Ribbed
15	PCIB	Insulation Boot
16	45V09	Gas Hose x 3.8m
	45V10	Gas Hose x 7.6m
17		Power Cable x 3.8m Rubber
	41V29RR	Power Cable x 7.6m Rubber
18	45V07	Water Hose x 3.8m
	45V08	Water Hose x 7.6m
19	P18F	Torch Body Flexible
	P18SP	Torch Body Pencil
21	45V11	Power Cable Adaptor 7/8 UNF LH F
		to 5/8 UNF LHF
22	D3595-18	Adaptor from 7/8 Female to Dinse (13mm)

NI Not Illustrated

WP20

Water Cooled TIG Welding Torch

Rating: 250A DC, 190A AC @100% Duty Cycle, EN60974-7 0.5mm-3.2mm Electrodes



MODEL		
Stock Code Product Description		
12ft (3.8m)	25ft (7.6m)	
20-12	20-25	Tig Welding Torch c/w Power Cable
20-12SSW	20-25SSW	Tig Welding Torch c/w Power Cable, Sheath and Switch

For torch packages with alternative torch bodies please order with the following prefix

Model			Product Description	
P20F - ie: (WP20F - 12RSSW, WP20 torch with flexi head, 12ft rubber power cable c/w sheath and switch		-	Complete Torch Packages with Flexi Head	
P20P			Complete Torch Packages with Pencil Head	
Add a Zipper Cover	ZC4-10 ZC4-22	4" x 10' 4" x 22'		

D3595-18 Adaptor (water)



STANDARD COLLET		
Stock Code	Description	
A 13N20	Standard Collet	0.5mm
13N21	Standard Collet	1.0mm
13N22	Standard Collet	1.6mm
13N23	Standard Collet	2.4mm
13N24	Standard Collet	3.2mm

	STANDARD COLLET BODY	
Stock Code	Description	
B 13N25	Standard Collet Body	0.5mm
13N26	Standard Collet Body	1.0mm
13N27	Standard Collet Body	1.6mm
13N28	Standard Collet Body	2.4mm
13N29	Standard Collet Body	3.2mm

STANDARD CERAMIC CUP		IP
Stock Code	Description	
C 13N08	Standard Ceramic Cup	6mm #4
13N09	Standard Ceramic Cup	8mm #5
13N10	Standard Ceramic Cup	10mm #6
13N11	Standard Ceramic Cup	11mm #7
13N12	Standard Ceramic Cup	13mm #8
13N13	Standard Ceramic Cup	16mm #10

LONG CERAMIC CUP		
Stock Code	Description	
D 796F70	Long Ceramic Cup	5mm #3
796F71	Long Ceramic Cup	6mm #4
796F72	Long Ceramic Cup	8mm #5
796F73	Long Ceramic Cup	10mm #6

EXTRA LONG CERAMIC CUP		
Stock Code	Description	
E 796F74	Extra Long Ceramic Cup	5mm #3
796F75	Extra Long Ceramic Cup	6mm #4
796F76	Extra Long Ceramic Cup	8mm #5
796F77	Extra Long Ceramic Cup	10mm #6

GAS LENS BODY Stock Code Description		
45V42	Gas Lens Body	1.0mm
45V43	Gas Lens Body	1.6mm
45V44	Gas Lens Body	2.4mm
45V45	Gas Lens Body	3.2mm

GAS LENS CUP		
Stock Code	Description	
G 53N58	Standard Gas Lens Cup	6mm
53N59	Standard Gas Lens Cup	8mm
53N60	Standard Gas Lens Cup	10mm
53N61	Standard Gas Lens Cup	11mm
53N61-S	Standard Gas Lens Cup	13mm

	LARGE DIAMETER GAS LENS COLLET			
St	ock Code	Description		
Н	13N22L	Large Diameter Gas Lens Collet	1.6mm	
	13N23L	Large Diameter Gas Lens Collet	2.4mm	
LARGE DIAMETER GAS LENS CUP				

S	tock Code	Description		
I	45V116S	Large Diameter Gas Lens Body	1.6mm	
	45V64S	Large Diameter Gas Lens Body	2.4mm	
I		0 ,		

LARGE DIAMETER GAS LENS CUP			
Stock Code	Description		
J 57N75	Large Diameter Gas Lens Cup	10mm #6	
57N74	Large Diameter Gas Lens Cup	13mm #8	
53N88	Large Diameter Gas Lens Cup	16mm #10	
53N87	Large Diameter Gas Lens Cup	19mm #12	

		COMPONENTS
Stock	Code	Description
1	598882	Cup Gasket
2	54N63-20	Insulator Large Diameter Gas Lens
3	P20	Torch Body including Cup Gasket
4	98W77	Back Cap 'O' Ring
5	41V24	Back Cap Long
6	41V35	Back Cap Medium
7	41V33	Back Cap Short
8	53N04	Wire Clamp NI
9	950B	Bulbous Microswitch
NI	950F	Flat Microswitch
10	950B/4	Bulbous Switch & Leads x 3.8m
	950B/8	Bulbous Switch & Leads x 7.6m
	950F/4	Flat Switch & Leads x 3.8m
	950F/8	Flat Switch & Leads x 7.6m
11	RDZ0591	Snap on Boot
12	RBS1	Neoprene Sheath per meter
13	105Z55B	Handle - Parweld
14	PC1B	Insulation Boot - Power Cable
15	45V07	Water Hose x 3.8m
	45V08	Water Hose x 7.6m
16	45V03	Power Cable x 3.8m
	45V04	Power Cable x 7.6m
17	45V09	Gas Hose x 3.8m
	45V10	Gas Hose x 7.6m
18	P20F	Torch Body Flexible
19	P20P	Torch Body Pencil
21	RTWS	Ready To Weld Kit Small
22	45VII	Power Cable Adaptor
23	D3595-18	Dinse Adaptor - 7/8 LH
24	11N83	Water Hose Nut (use with 53N10-3)
25	136Z08	Gas Nut (use with 53N10-3)
26	10N18	Power Nut 7/8 UNF LH Male

NI Not Illustrated

WP26

Air Cooled TIG Welding Torch

Rating: 200A DC, 150A AC @60% Duty Cycle, EN60974-7 0.5mm-4.0mm Electrodes



MODEL			
Stock Code Product Description			
12ft (3.8m)	25ft (7.6m)		
26-12RR	26-25RR	Tig Welding Torch c/w Rubber Power Cable	
26-12RSSW	26-25RSSW	Tig Welding Torch c/w Rubber Power Cable, Sheath and Switch	

For torch packages with alternative torch bodies please order with the following prefix

Model	Product Description
P26V	Complete Torch Packages with Valve
P26F - ie: (WP26F - 12RSSW, WP26 torch with flexi head, 12ft rubber power cable c/w sheath and switch	Complete Torch Packages with Flexi Head
P26VF	Complete Torch Packages with Flexi Valve

Zipper Cover Options are also available, please suffix your torch stock code with a "Z" ie WP26-12Z or WP26-12SZ for Switch and zipper cover.

 Add a Zipper Cover
 ZC4-10
 4" x 10'

 ZC4-22
 4" x 22'

	G	

	STANDARD COLLET	
Stock Code	Description	
A 10N21	Standard Collet	0.5mm
10N22	Standard Collet	1.0mm
10N23	Standard Collet	1.6mm
10N24	Standard Collet	2.4mm
10N25	Standard Collet	3.2mm
54N20	Standard Collet	4.0mm
	STANDARD COLLET BOI	Y
Stock Code	Description	
B 10N29	Standard Collet Body	0.5mm
10N30	Standard Collet Body	1.0mm
10N31	Standard Collet Body	1.6mm
10N32	Standard Collet Body	2.4mm
10N28	Standard Collet Body	3.2mm
406488	Standard Collet Body	4.0mm
	STANDARD CERAMIC CU	JP
Stock Code	Description	
C 10N50	Standard Ceramic Cup	6mm #4
10N49	Standard Ceramic Cup	8mm #5
10N48	Standard Ceramic Cup	10mm #6
10N47	Standard Ceramic Cup	11mm #7
10N46	Standard Ceramic Cup	13mm #8
10N45	Standard Ceramic Cup	16mm #10
10N44	Standard Ceramic Cup	19mm #12
s	TANDARD LONG CERAMIC	CUP
Stock Code	Description	
D 10N50L	Long Ceramic Cup	6.4mm #4
10N49L	Long Ceramic Cup	8mm #5
	o ,	
10N48L	Long Ceramic Cup	10mm #6
10N48L 10N47L	Long Ceramic Cup Long Ceramic Cup	10mm #6 11mm #7
	0 1	11mm #7
	Long Ceramic Cup	11mm #7
10N47L	Long Ceramic Cup STUBBY SERIES COLLE Description	11mm #7
10N47L Stock Code	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet	11mm #7
10N47L Stock Code E 10N22S	Long Ceramic Cup STUBBY SERIES COLLE Description	11mm #7 T 1.0mm
10N47L Stock Code E 10N22S 10N23S	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet	11mm #7 T 1.0mm 1.6mm
10N47L Stock Code E 10N22S 10N23S 10N24S	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm
10N47L Stock Code E 10N22S 10N23S 10N24S	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet STUBBY COLLET BODY	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S Code Stock Code	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet STUBBY COLLET BODY Description Stubby Collet Body	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S 000000000000000000000000000000000000	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet STUBBY COLLET BODY Description Stubby Collet Body CERAMIC CUP	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm
10N47L Stock Code E 10N22S 10N23S 10N24S 10N24S 10N25S Code F 17CB20 Stock Code	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet CERAMIC CUP Description	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S Code F 17CB20 F 17CB20 Code	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm V 0.8 - 3.2mm 6mm #4
10N47L 10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S Code 10N25S 10N25S Code 10N25S 10N2	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet CERAMIC CUP Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm 7 0.8 - 3.2mm 6mm #4 8mm #5
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S 10N25S Code 10N25S 10N25S 0	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet CERAMIC CUP Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6
10N47L 3000000000000000000000000000000000000	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet CERAMIC CUP Description Standard Ceramic Cup	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6 11mm #7
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S Code 10N25S Code 10N25S Code 10N25S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N25S 10N24S 10N25S 10N24S 10N25S 10N24S 10N25	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet CERAMIC CUP Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	11mm #7 T 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6
10N47L 10N47L Stock Code E 10N23S 10N23S 10N24S	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N47L Stock Code E 10N22S 10N23S 10N24S 10N24S 10N24S Code Cod	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N47L Stock Code E 10N22S 10N23S 10N24S 10N24S 10N25S Stock Code F 17CB20 Code G 13N08 13N09 13N10 13N12 13N12 13N12 13N13 1	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10
10N47L 3000000000000000000000000000000000000	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet CERAMIC CUP Description Standard Ceramic Cup	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10 0.5mm
10N47L 3000000000000000000000000000000000000	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup S	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm
10N47L 310N47L 510N23S 10N23S 10N23S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 10N24S 13N10 13N10 13N10 13N11 13N12 13N13 13N12 13N13 13N12 13N13 13N1	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup Standard C	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 1.0mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm 1.6mm
10N47L 3000000000000000000000000000000000000	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup S	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.5mm #4 1.0mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm 1.6mm 2.4mm
10N47L Stock Code E 10N22S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code G 13N08 13N09 13N10 13N11 13N12 13N12 13N13 13N13 13N12 13N13 13N13 13N12 13N13	Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Description Stubby Collet Body CERAMIC CUP Description Standard Ceramic Cup Standard C	11mm #7 11mm #7 1.0mm 1.6mm 2.4mm 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 0.8 - 3.2mm 1.0mm #6 11mm #7 13mm #8 16mm #10 0.5mm 1.0mm 1.6mm

		STANDARD GAS LENS CUP	
C+-	ock Code		
50	54N18	Description Standard Gas Lens Cup	6mm #4
•	54N17	•	8mm #5
	54N16		10mm #6
	54N15		11mm #7
	54N14	•	13mm #8
	54N19	•	17mm #11
		LONG GAS LENS CUP	
C+	ock Code		
	54N17L	Description	8mm #5
J	54N17L	- J	10mm #6
	54N15L	9	11mm #7
	54N14L		12.7mm #8
		GE DIAMETER GAS LENS BOI	
Ch			
	ock Code	Description	4.0
ĸ	45V116		1.6mm
	45V64 995795		2.4mm 3.2mm
	995795 45V63	- J	3.2mm 4.0mm
		с с ,	
		RGE DIAMETER GAS LENS CU	P
	ock Code	Description	
L	57N75		10mm #6 13mm #8
	57N74 53N88		16mm #10
	53N87		19mm #12
	53N89		24mm #14
		COMPONENTS	
Sto	ock Code	Description	
1	18CG	Cup Gasket	
2	18CG20	Cup Gasket for Stubby Collet Body	
3	54N01	Gas Lens Insulator (use with 18CG)
4	54N63	Insulator Large Diameter Gas Lens	
5	P26	(use with 18CG) Torch Body including Cup Gasket	
6	98W18	Back Cap 'O' Ring	
7	57Y02	Back Cap Long	
7 A	57Y05	Back Cap Medium	
8	57Y04	Back Cup Short	
9 NI	950B 950F	Bulbous Microswitch Flat Microswitch	
10		Bulbous Switch & Leads x 3.8m	
	950B/8	Bulbous Switch & Leads x 7.6m	
	950F/4	Flat Switch & Leads x 3.8m	
44	950F/8	Flat Switch & Leads x 7.6m	
11 NI	RDZ0590 BS2	Snap On Switch Boot Large Rubber Switch Boot (handle)	
12		Neoprene Sheath x 3.8m	
	RBS2-8	Neoprene Sheath x 7.6m	
13		Handle - Ribbed NI	
14	10N15K PC1B	Handle - Knurled Insulation Boot (Power Cable Conn	ection)
14		Power Cable x 3.8m/12.5ft Rubber	ection
	46V30RR	Power Cable x 7.6m/25ft Rubber	
16	VS-2	Valve Stem	
17		Torch Body Valve	
18	P26F P26VF	Torch Body Flexible	
	136Z08	Torch Body Flexi-Valve Male Nut 5/8 UNF RH	
21		Dinse Adaptor (13mm)	
22		Ready To Weld Kit Large	
23		Power Cable Adaptor 5/8" UNF - 5/8	B: UNP
NI	18-7	Back Cap Gasket	

NI Not Illustrated

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.







AP17-25RSSW

3 PC LINCOLN STYLE TIG TORCH			
Stock Code	Product Description	Pack Size	
AP26-25RSSW	Lincoln Style 200 amp Tig Torch 3 pc head & Coil Element, 25' Rubber Power Cable Switch & Sheath, 5 flat pin Tuchel plug. Dinse Adaptor.	1	
AP17-25RSSW	Lincoln Style 160 amp Tig Torch 3 pc head & Coil Element, 25' Rubber Power Cable Switch & Sheath, 5 flat pin Tuchel plug. Dinse Adaptor.	1	



THREE PIECE TIG TORCHES PARTS			
Stock Code	Product Description	Pack Size	
9-70	Small Torch Head 130 Amp	1	
1726	Large Torch Head 150 - 200 Amp Red	1	
1726P	Large Torch Head 150 - 200 Amp - Premium Grey	1	
150CE-R	Small Coil Element	1	
200CE-G	Large Coil Element - Premium Grey	1	
200CE-R	Large Coil Element	1	
150TB	Small Torch Body	1	
200TB	Large Torch Body	1	
150VTB	Small Torch Body (Valve)	1	
200VTB	Large Torch Body (Valve)	1	



.

200VTB



PR017-12S1UN

PRO GRIP ERGO TIG TORCHES 125 AMP WITH SWITCH & SHEATH			
Product Description	Pack Size		
Pro-Grip 125A Ergo Tig Torch 3.8m	1		
Pro-Grip 125A Ergo Tig Torch 7.6m	1		
Pro-Grip 125A Ergo Tig Torch 3.8m	1		
Pro-Grip 125A Ergo Tig Torch 7.6m	1		
	Product Description Pro-Grip 125A Ergo Tig Torch 3.8m Pro-Grip 125A Ergo Tig Torch 7.6m Pro-Grip 125A Ergo Tig Torch 3.8m		

TIG TORCHES 125 AMP				
Stock Code	Product Description	Pack Size		
PRO9V12RR	125 Amp Tig Torch 1 Piece 3.8m	1		
PRO9V25RR	125 Amp Tig Torch 1 Piece 7.6m	1		
PRO9FV12RR	125 Amp Tig Torch 1 Piece 3.8m	1		
PRO9FV25RR	125 Amp Tig Torch 1 Piece 7.6m	1		

PRO GRIP ERGO TIG TORCHES 150 AMP WITH SWITCH & SHEATH				
Stock Code	Product Description	Pack Size		
PRO17-12S1UN	Pro-Grip 150A Ergo Tig Torch 3.8m	1		
PRO17-25S1UN	Pro-Grip 150A Ergo Tig Torch 7.6m	1		
PRO17F-12S1UN	Pro-Grip 150A Ergo Tig Torch 3.8m	1		
PRO17F-25S1UN	Pro-Grip 150A Ergo Tig Torch 7.6m	1		

TIG TORCHES 150 AMP			
Stock Code	Product Description	Pack Size	
PRO17V12RR	150 Amp Tig Torch 1 Piece 3.8m	1	
PRO17V25RR	150 Amp Tig Torch 1 Piece 7.6m	1	
PRO17FV12RR	150 Amp Tig Torch 1 Piece 3.8m	1	
PRO17FV25RR	150 Amp Tig Torch 1 Piece 7.6m	1	

PRO GRIP ERGO TIG TORCHES 350 AMP - WATER COOLED WITH SWITCH & SHEATH

Stock Code	Product Description	Pack Size
PRO18-12S1UW	Pro-Grip 350A Ergo Tig Torch 3.8m	1
PRO18-25S1UW	Pro-Grip 350A Ergo Tig Torch 7.6m	1
PRO18F-12S1UW	Pro-Grip 350A Ergo Tig Torch 3.8m	1
PRO18F-25S1UW	Pro-Grip 350A Ergo Tig Torch 7.6m	1



PRO9-12S1UN

TIG TORCHES 350 AMP		
Product Description	Pack Size	
350 Amp Water Cooled Tig Torch 3.8m	1	
350 Amp Water Cooled Tig Torch 7.6m	1	
	Product Description 350 Amp Water Cooled Tig Torch 3.8m	

PRO GRIP ERGO TIG TORCHES 250 AMP - WATER COOLDED WITH SWITCH & SHEATH Stock Code Product Description Pack Size

Stock Code	Product Description	Pack Size
PRO20-12S1UW	Pro-Grip 250A Ergo Tig Torch 3.8m	1
PRO20-25S1UW	Pro-Grip 250A Ergo Tig Torch 7.6m	1
PRO20F-12S1UW	Pro-Grip 250A Ergo Tig Torch 3.8m	1
PRO20F-25S1UW	Pro-Grip 250A Ergo Tig Torch 7.6m	1

PRO GRIP ERGO TIG TORCHES 200 AMP WITH SWITCH & SHEATH		
Stock Code	Product Description	Pack Size
PRO26-12S1UN	Pro-Grip 200A Ergo Tig Torch 3.8m	1
PRO26-25S1UN	Pro-Grip 200A Ergo Tig Torch 7.6m	1
PRO26F-12S1UN	Pro-Grip 200A Ergo Tig Torch 3.8m	1
PRO26F-25S1UN	Pro-Grip 200A Ergo Tig Torch 7.6m	1

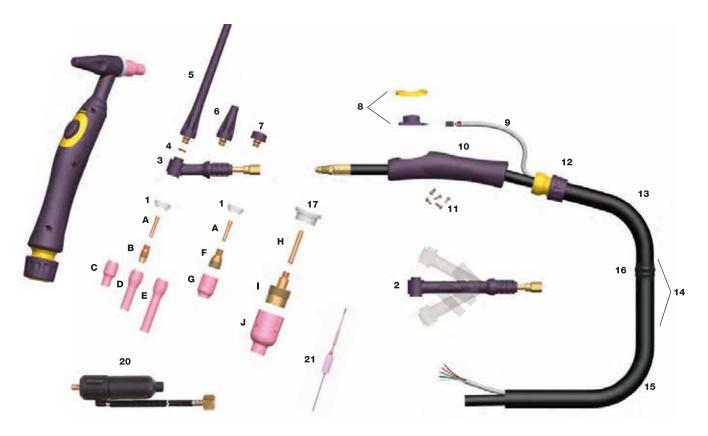
TIG TORCHES 200 AMP		
Stock Code	Product Description	Pack Size
PRO26V12RR	200 Amp Tig Torch 1 Piece 3.8m	1
PRO26V25RR	200 Amp Tig Torch 1 Piece 7.6m	1
PRO26FV12RR	200 Amp Tig Torch 1 Piece 3.8m	1
PRO26FV25RR	200 Amp Tig Torch 1 Piece 7.6m	1

TIG TORCH PAK (SCRATCH START) TORCH + REG			
Stock Code	Product Description	Pack Size	
TIGPAK1-4	130A Tig Torch 1 pc D1625 Flow/Reg 3.8m	1	
TIGPAK2-4	130A Tig Torch 1 pc D3595 Flow/Reg 3.8m	1	
TIGPAK3-4	130A Tig Torch 1 pc D1625 Flow/Reg 3.8m	1	
TIGPAK4-4	130A Tig Torch 1 pc D3595 Flow/Reg 3.8m	1	

ER9 and ER9F

Air Cooled Ergo TIG Welding Torch

Rating: 125A DC, 100A AC @60% Duty Cycle, EN60974-7 0.5mm-2.4mm Electrodes



TORCH HEAD		
Stock Code	Product Description	
P9	Torch Head Air Cooled 125A DC	
P9F	Torch Head Flexible Air Cooled 125A DC	

	CABLE LENGTH
Stock Code	Product Description
12	3.8m Cables c/w Leather Cover and Sh

12	3.8m Cables c/w Leather Cover and Sheath
25	7.6m Cables c/w Leather Cover and Sheath

SWITCH OPTION		
Stock Code	Product Description	
S1	Momentary Switch	
S1L	Momentary Switch and Lever	
S2	2 Button Momentary	
S4	4 Button Momentary	
2K	1 Button Momentary + 5K Potentiometer	
ЗK	1 Button Momentary + 10K Potentiometer	
Ν	Blank	

AUSTRALIAN CABLE TERMINATION		
Stock Code	Product Description	
UN Single	5/8" UNF RH Male	
UD D3595	Dinse on power, 5/8 UNF RH Male on Gas	

CABLE PLUG		
Stock Code	Product Description	
0	2 Pin Amphenol Plug	
OM	2 Pin Amphenol Plug (Miller)	
1	4 Pin Amphenol Plug	
2	5 Pin Amphenol Plug	
3	6 Pin Amphenol Plug	
4	7 Pin Amphenol Plug	
5	10 Pin Amphenol Plug	
6	14 Pin Amphenol Plug	



LARGE DIAMETER GAS LENS COLLET

STANDARD COLLET			
Stock Code	Description		
A 13N20	Standard Collet	0.5mm	
13N21	Standard Collet	1.0mm	
13N22	Standard Collet	1.6mm	
13N23	Standard Collet	2.4mm	
13N24	Standard Collet	3.2mm	

STANDARD COLLET BODY		
Stock Code	Description	
B 13N25	Standard Collet Body	0.5mm
13N26	Standard Collet Body	1.0mm
13N27	Standard Collet Body	1.6mm
13N28	Standard Collet Body	2.4mm
13N29	Standard Collet Body	3.2mm

STANDARD CERAMIC CUP		
Stock Code	Description	
C 13N08	Standard Ceramic Cup	6mm #4
13N09	Standard Ceramic Cup	8mm #5
13N10	Standard Ceramic Cup	10mm #6
13N11	Standard Ceramic Cup	11mm #7
13N12	Standard Ceramic Cup	13mm #8
13N13	Standard Ceramic Cup	16mm #10

LONG CERAMIC CUP		
Stock Code	Description	
D 796F70	Long Ceramic Cup	5mm #3
796F71	Long Ceramic Cup	6mm #4
796F72	Long Ceramic Cup	8mm #5
796F73	Long Ceramic Cup	10mm #6

EXTRA LONG CERAMIC CUP		
Description		
Extra Long Ceramic Cup	5mm #3	
Extra Long Ceramic Cup	6mm #4	
Extra Long Ceramic Cup	8mm #5	
Extra Long Ceramic Cup	10mm #6	
	Description Extra Long Ceramic Cup Extra Long Ceramic Cup Extra Long Ceramic Cup	

GAS LENS BODY		
Stock Code	Description	
F 45V41	Gas Lens Body	0.5mm
45V42	Gas Lens Body	1.0mm
45V43	Gas Lens Body	1.6mm
45V44	Gas Lens Body	2.4mm
45V45	Gas Lens Body	3.2mm

GAS LENS CUP		
Stock Code	Description	
G 53N58	Gas Lens Alumina Cup	6.3mm #4
53N59	Gas Lens Alumina Cup	7.9mm #5
53N60	Gas Lens Alumina Cup	9.5mm #6
53N61	Gas Lens Alumina Cup	11.1mm #7
53N61-S	Gas Lens Alumina Cup	12.7mm #8

Stock Code	Description	
H 13N22L	Large Diameter Gas Lens Collet	1.6mm Bore
13N23L	Large Diameter Gas Lens Collet	2.4mm Bore
LARGE DIAMETER GAS LENS BODY		
Stock Code	Description	
I 45V116S	Large Diameter Gas Lens Body	1.6mm
45V64S	Large Diameter Gas Lens Body	2.4mm
LA	ARGE DIAMETER GAS LENS O	UP
Stock Code	Description	
J 57N75	Large Diameter Gas Lens Cup	10mm
57N74	Large Diameter Gas Lens Cup	13mm
53N88	Large Diameter Gas Lens Cup	16mm
53N87	Large Diameter Gas Lens Cup	19mm

		COMPONENTS
Sto	ck Code	Description
1	598882	Cup Gasket
2	P9F	Torch Head Flexible
3	P9	Head including Cup Gasket
4	98W77	Back Cap 'O' Ring
5	41V24	Tig Back Cap Long
6	41V35	Tig Back Cap Medium
7	41V33	Tig Back Cap Small
8	ER1MS	Momentary Switch Kit (fitted as Standard)
9	950F/4	Switch & Leads x 4m Flat Switch
	950F/8	Switch & Leads x 8m Flat Switch
10	ERH100	Ergo Tig Handle Small
11	ERSP	Screw Pack
12	ERKJ100	Knuckle Joint c/w Lock Nut
13	ERLC100-08	Leather Cover x 0.8m
14	ERCO-100-40	Complete Cover Assembly x 4m
	ERCO100-80	Complete Cover Assembly x 8m
15	ERNC32	Neoprene Cover x 3.2m
	ERNC72	Neoprene Cover x 7.2m
16	ERJK100	Jointing Repair Kit
17	54N63-20	Insulator Large Diameter Gas Lens
20	D1625	Dinse Adaptor 9mm
	D3595	Dinse Adaptor 13mm
21	RTW-S	Ready To Weld Kit Small

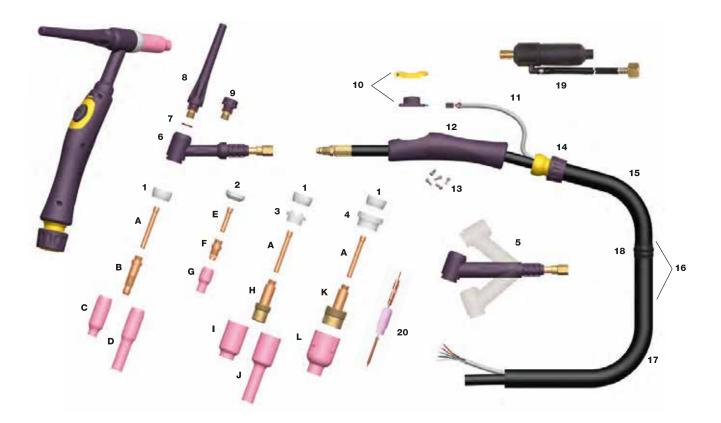
©All rights reserved.

No part of this publication maybe reproduced, stored in retrieval system or transmitted by any means, electronic, mechanical, photocopying or otherwise without the prior permission of Torchmaster Australia the copyright holder.

ER17 and ER17F

Air Cooled Ergo TIG Welding Torch

Rating: 150A DC, 115A AC @60% Duty Cycle, EN60974-7 0.5mm-3.2mm Electrodes



TORCH HEAD	
Stock Code	Product Description
P17	Torch Head Air Cooled 150A DC
P17F	Torch Head Flexible Air Cooled 150A DC

CABLE LENGTH

Stock Code	Product Description
12	12.5ft Cables (3.8m) c/w Leather Cover and
	Neoprene Sheath
25	25ft Cables (7.6m) c/w Leather Cover and
	Neoprene Sheath

SWITCH OPTION		
Stock Code	Product Description	
S1	Momentary Switch	
S1L	Momentary Switch and Lever	
S2	2 Button Momentary	
S4	4 Button Momentary	
2K	1 Button Momentary + 5K Potentiometer	
ЗK	1 Button Momentary + 10K Potentiometer	
Ν	Blank	

CABLE TERMINATION	
Stock Code	Product Description
UN	Single 5/8" UNF RH Male
UD	D3595 Dinse on power, 5/8" UNF RH Male on Gas

CABLE PLUG		
Stock Code	Product Description	
0	2 Pin Amphenol Plug	
OM	2 Pin Amphenol Plug (Miller)	
1	4 Pin Amphenol Plug	
2	5 Pin Amphenol Plug	
3	6 Pin Amphenol Plug	
4	7 Pin Amphenol Plug	
5	10 Pin Amphenol Plug	
6	14 Pin Amphenol Plug	

	STANDARD COLLET	
Stock Code	Description	
A 10N21	Standard Collet	0.5mm
10N22	Standard Collet	1.0mm
10N23	Standard Collet	1.6mm
10N24	Standard Collet	2.4mm
10N25	Standard Collet	3.2mm
54N20	Standard Collet	4.0mm
		~~~
	STANDARD COLLET BOI	ŊΥ
Stock Code	Description	
<b>B</b> 10N29	Standard Collet Body	0.5mm
10N30	Standard Collet Body	1.0mm
10N31	Standard Collet Body	1.6mm
10N32	Standard Collet Body	2.4mm
10N28	Standard Collet Body	3.2mm
406488	Standard Collet Body	4.0mm
	STANDARD CERAMIC CU	JP
Stock Code	Description	
<b>C</b> 10N50	Standard Ceramic Cup	6mm #4
10N49	Standard Ceramic Cup	8mm #5
10N48	Standard Ceramic Cup	10mm #6
10N47	Standard Ceramic Cup	11mm #7
10N46	Standard Ceramic Cup	13mm #8
10N45	Standard Ceramic Cup	16mm #10
10N44	Standard Ceramic Cup	19mm #12
	TANDARD LONG CERAMIC	CUP
Stock Code	Description	0.4
D 10N50L 10N49L	Long Ceramic Cup	6.4mm #4 8mm #5
10N49L	Long Ceramic Cup Long Ceramic Cup	10mm #6
10N47L	0 1	11mm #7
101147	Long Ceramic Cup	1111111 #7
	STUBBY SERIES COLLE	T
Stock Code	Description	
E 10N22S	Stubby Collet	1.0mm
10N23S	Stubby Collet	1.6mm
10N24S	Stubby Collet	2.4mm
10N25S	Stubby Collet	3.2mm
	STUBBY COLLET BOD	Υ
Stock Code	Description	
<b>F</b> 17CB20	Stubby Collet Body	0.5 - 3.2mm
S	TUBBY SERIES CERAMIC	CUP
Stock Code	Description	
<b>G</b> 13N08	Standard Ceramic Cup	6mm #4
13N09	Standard Ceramic Cup	8mm #5
13N10	Standard Ceramic Cup	10mm #6
13N11	Standard Ceramic Cup	11mm #7
13N12	Standard Ceramic Cup	13mm #8
13N13	Standard Ceramic Cup	16mm #10
	GAS LENS BODY	
Stock Code	Description	
<b>H</b> 45V24	Gas Lens Body	1.0mm
45V25	Gas Lens Body	1.6mm
451/06	Caa Lana Bady	0.4mm

45V26

45V27

45V28

Gas Lens Body

Gas Lens Body

Gas Lens Body

	STANDARD GAS LENS CUP	
Stock Code	Description	
I 54N14	Gas Ceramic Cup	13mm #8
54N15	Gas Ceramic Cup	11mm #7
54N16	Gas Ceramic Cup	10mm #6
54N17	Gas Ceramic Cup	8mm #5
54N18	Gas Ceramic Cup	6mm #4
54N19	Gas Ceramic Cup	17mm #11

	LONG GAS LENS CUP	
Stock Code	Description	
<b>J</b> 54N17L	Long Gas Lens Cup	8mm #5
54N16L	Long Gas Lens Cup	10mm #6
54N15L	Long Gas Lens Cup	11mm #7
54N14L	Long Gas Lens Cup	12.7mm #8

LARGE DIAMETER GAS LENS BODY		
Stock Code	Description	
<b>K</b> 45V116	Large Diameter gas Lens Body 1.6mm	
45V64	Large Diameter gas Lens Body 2.4mm	
45V63	Large Diameter gas Lens Body 4.0mm	
995795	Large Diameter gas Lens Body 3.2mm	

LARGE DIAMETER GAS LENS CUP		UP
Stock Code	Description	
L 57N75	Large Diameter Gas Lens Cup	10mm #6
57N74	Large Diameter Gas Lens Cup	13mm #8
53N88	Large Diameter Gas Lens Cup	16mm #10
53N87	Large Diameter Gas Lens Cup	19mm #12
53N89	Large Diameter Gas Lens Cup	24mm #14

		COMPONENTS
Sto	ock Code	Description
1	18CG	Cup Gasket
2	18CG20	Cup Gasket for Stubby Collet Body
3	54N01	Gas Lens Insulator (use with 18CG)
4	54N63	Insulator Large Diameter Gas Lens (use with 18CG)
5	P17F	Torch Head Flexible
6	P17	Torch Head including Cup Gasket
7	98W18	Back Cap 'O' RIng
8	57Y02	Back Cap Long
9	57Y04	Back Cup Short
10	ER1MS	Momentary Switch Kit (fitted as Standard)
11	ERSWL4	Connector & Leads x 4m / 13.2ft
	ERSWL8	Connector & Leads x 8m / 26.2ft
12	ERH100	Ergo Tig Handle Small
13	ERSP	Screw Pack
14	ERKJ100	Knuckle Joint c/w Lock Nut
19	D3595	Dinse Adaptor 13mm
20	RTWL	Ready to Weld Kit Large

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

2.4mm

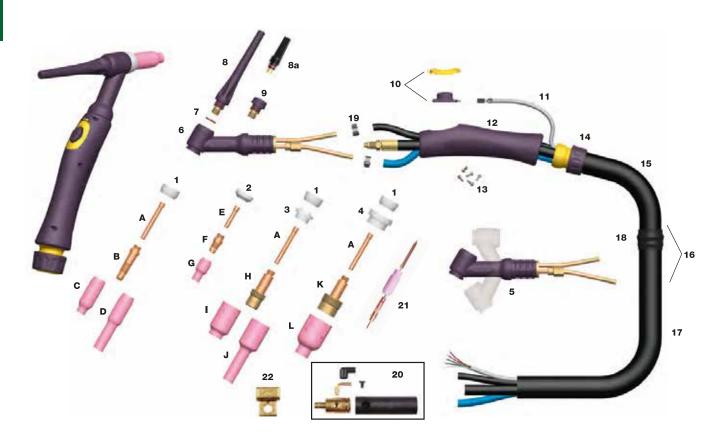
3.2mm

4.0mm

### ER18 and ER18F

### Water Cooled Ergo TIG Welding Torch

Rating: 350A DC, 260A AC @100% Duty Cycle, EN60974-7 0.5mm-4.0mm Electrodes



TORCH HEAD		
Stock Code	Product Description	
P18	Torch Head Water Cooled 350A DC	
P18F	Torch Head Flexible Water Cooled 350A DC	
P18V	350 Amp Tig Torch Body Valve	
P18FV	350 Amp Tig Torch Body Flexible Valve	

CABLE LENGTH		
Stock Code	Product Description	
12	3.8m Cables c/w Leather Cover and Neoprene Sheath	
25	7.6m Cables c/w Leather Cover and Neoprene Sheath	

	SWITCH OPTION
Stock Code	Product Description
S1	Momentary Switch
S1L	Momentary Switch and Lever
S2	2 Button Momentary
S4	4 Button Momentary
2K	1 Button Momentary + 5K Potentiometer
ЗK	1 Button Momentary + 10K Potentiometer
Ν	Blank

AUSTRALIAN CABLE TERMINATION		
Stock Code	Product Description	
UW	7/8" UNF LH Male on Power, 5/8" UNF RH Male on Gas, 5/8" UNF LH Male on Water	
UE	D3595-18 Dinse on Power, 5/8" UNF LH on Water in/out, 5/8" UNF RH Male on Gas	
UE4	3595 Dinse on Power with quick connect on water in/out 5/8" UNF RH on Gas	

	CABLE PLUG
Stock Code	Product Description
0	2 Pin Amphenol Plug
0M	2 Pin Amphenol Plug (Miller)
1	4 Pin Amphenol Plug
2	5 Pin Amphenol Plug
3	6 Pin Amphenol Plug
4	7 Pin Amphenol Plug
5	10 Pin Amphenol Plug
6	14 Pin Amphenol Plug

STANDARD COLLET         Stock Code       Description         A 10N21       Standard Collet       0.5mm         10N22       Standard Collet       1.0mm		
A 10N21 Standard Collet 0.5mm		
A 10N21 Standard Collet 0.5mm		
10N22 Standard Collet 1.0mm		
10N23 Standard Collet 1.6mm		
10N24 Standard Collet 2.4mm		
10N25 Standard Collet 3.2mm		
54N20 Standard Collet 4.0mm		
STANDARD COLLET BODY		
Stock Code Description		
B 10N29 Standard Collet Body 0.5mm		
10N30 Standard Collet Body 1.0mm		
10N31 Standard Collet Body 1.6mm		
10N32 Standard Collet Body 2.4mm		
10N28 Standard Collet Body 3.2mm		
406488 Standard Collet Body 4.0mm		
STANDARD CERAMIC CUP		
Stock Code Description		
C 10N50 Standard Ceramic Cup 6mm #4		
10N/49 Standard Ceramic Cup 8mm #5		
10N49         Standard Ceramic Cup         8mm #5           10N48         Standard Ceramic Cup         10mm #6		
10N48Standard Ceramic Cup10mm #6		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #7		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #8	)	
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #7		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUP		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescription		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup6.4mm #410N49LLong Ceramic Cup8mm #5		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7         STUBBY COLLET		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup6.4mm #410N49LLong Ceramic Cup8mm #510N48LLong Ceramic Cup10mm #610N47LLong Ceramic Cup11mm #7STUBBY COLLETStock CodeDescriptionE 10N22SStubby Collet1.0mm		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7         STUBBY COLLET         Stock Code       Description         E       10N22S         Stubby Collet       1.0mm         10N23S       Stubby Collet       1.6mm		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7         STUBBY COLLET         Stock Code       Description         E         10N22S       Stubby Collet       1.0mm         10N23S       Stubby Collet       1.6mm         10N24S       Stubby Collet       2.4mm		
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup6.4mm #410N49LLong Ceramic Cup8mm #510N48LLong Ceramic Cup10mm #610N47LLong Ceramic Cup11mm #7Stock CodeDescriptionStock CodeDescriptionE 10N47LLong Ceramic Cup10mm #6ION47LLong Ceramic Cup10mm #6ION22SStubby Collet1.0mm		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7         STUBBY COLLET         Stock Code       Description         E       10N22S       Stubby Collet       1.0mm         10N23S       Stubby Collet       1.6mm         10N24S       Stubby Collet       3.2mm         STUBBY COLLET BODY		
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       8mm #5         10N47L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7         STUBBY COLLET         Stubby Collet       1.0mm         10N23S       Stubby Collet       1.6mm         10N24S       Stubby Collet       2.4mm         10N25S       Stubby Collet       3.2mm	2	
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       6.4mm #4         10N49L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       11mm #7         STUBBY COLLET         Stock Code       Description         E       10N22S       Stubby Collet       1.0mm         10N23S       Stubby Collet       1.6mm         10N24S       Stubby Collet       3.2mm         STUBBY COLLET BODY	2	
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup6.4mm #410N49LLong Ceramic Cup8mm #510N48LLong Ceramic Cup10mm #610N47LLong Ceramic Cup10mm #610N47LLong Ceramic Cup11mm #7STUBBY COLLETStock CodeDescriptionE10N22SStubby Collet1.0mm10N23SStubby Collet1.6mm10N24SStubby Collet3.2mmSTUBBY COLLET BODYStock CodeDescriptionF17CB20Stubby Collet Body0.5-3.2mmSTUBBY SERIES CERAMIC CUP	2	
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup8mm #510N48LLong Ceramic Cup8mm #510N47LLong Ceramic Cup10mm #610N47LLong Ceramic Cup11mm #7Stock CodeDescriptionSTUBBY COLLETStock CodeDescription10N22SStubby Collet1.0mm10N23SStubby Collet1.6mm10N24SStubby Collet3.2mmSTUBBY COLLET BODYStock CodeDescriptionFTUBBY SERIES CERAMIC CUPStubby Sellet Body0.5-3.2mm	2	
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup8mm #510N48LLong Ceramic Cup8mm #510N47LLong Ceramic Cup10mm #610N47LLong Ceramic Cup11mm #7Stock CodeDescriptionSTUBBY COLLETStock CodeDescriptionE10N22SStubby Collet1.0mm10N23SStubby Collet1.6mm10N24SStubby Collet3.2mmSTUBBY COLLET BODYSTUBBY SERIES CERAMIC CUPStock CodeDescriptionF17CB20Stubby Collet Body0.5-3.2mmG13N08Stubby Collet Ceramic Cup613N08Stubby Collet Ceramic Cup	2	
10N48Standard Ceramic Cup10mm #610N47Standard Ceramic Cup11mm #710N46Standard Ceramic Cup13mm #810N45Standard Ceramic Cup16mm #1010N44Standard Ceramic Cup19mm #12LONG CERAMIC CUPStock CodeDescriptionD10N50LLong Ceramic Cup6.4mm #410N49LLong Ceramic Cup8mm #510N48LLong Ceramic Cup10mm #610N47LLong Ceramic Cup10mm #610N47LLong Ceramic Cup11mm #7STUBBY COLLETStubby Collet1.0mm10N23SStubby Collet1.6mm10N24SStubby Collet2.4mm10N25SStubby Collet3.2mmSTUBBY COLLET BODYSTUBBY SERIES CERAMIC CUPStock CodeDescriptionF17CB20Stubby Collet Body0.5-3.2mmG 13N08Stubby Collet Ceramic Cup6mm #413N09Stubby Collet Ceramic Cup6mm #4	2	
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       1.0mm         10N23S       Stubby Collet       2.4mm         10N24S       Stubby Collet Body       0.5-3.2mm         STUB	2	
10N48         Standard Ceramic Cup         10mm #6           10N47         Standard Ceramic Cup         11mm #7           10N46         Standard Ceramic Cup         13mm #8           10N45         Standard Ceramic Cup         16mm #10           10N45         Standard Ceramic Cup         16mm #10           10N44         Standard Ceramic Cup         19mm #12           LONG CERAMIC CUP           Stock Code         Description           D         10N50L         Long Ceramic Cup         8mm #5           10N48L         Long Ceramic Cup         10mm #6           10N47L         Long Ceramic Cup         10mm #6           10N47L         Long Ceramic Cup         11mm #7           STUBBY COLLET           Stock Code         Description           E         10N23S         Stubby Collet         1.0mm           10N23S         Stubby Collet         1.6mm         10N24S           10N24S         Stubby Collet         3.2mm         3.2mm           Stock Code         Description           F         17CB20         Stubby Collet Body         0.5-3.2mm           Stotk Code         Description         Stoby Coll	2	
10N48       Standard Ceramic Cup       10mm #6         10N47       Standard Ceramic Cup       11mm #7         10N46       Standard Ceramic Cup       13mm #8         10N45       Standard Ceramic Cup       16mm #10         10N45       Standard Ceramic Cup       16mm #10         10N44       Standard Ceramic Cup       19mm #12         LONG CERAMIC CUP         Stock Code       Description         D       10N50L       Long Ceramic Cup       8mm #5         10N48L       Long Ceramic Cup       10mm #6         10N47L       Long Ceramic Cup       1.0mm         STUBBY COLLET         Stubby Collet         Stubby Collet         Stubby Collet Body       0.5-3.2mm         Stubby Collet Ceramic Cup         Stubby Collet Ceramic Cup         Stubby Collet Ceramic Cup <td col<="" td=""><td></td></td>	<td></td>	

GAS LENS BODY		
Stock Code	Description	
<b>H</b> 45V24	Gas Lens Body	1.0mm
45V25	Gas Lens Body	1.6mm
45V26	Gas Lens Body	2.4mm
45V27	Gas Lens Body	3.2mm
45V28	Gas Lens Body	4.0mm

STANDARD GAS LENS CUP		
Stock Code	Description	
I 54N18	Standard Gas Lens Cup	6mm #4
54N17	Standard Gas Lens Cup	8mm #5
54N16	Standard Gas Lens Cup	10mm #6
54N15	Standard Gas Lens Cup	11mm #7
54N14	Standard Gas Lens Cup	13mm #8
54N19	Standard Gas Lens Cup	17mm #11

LONG GAS LENS CUP		
Stock Code	Description	
<b>J</b> 54N17L	Long Gas Lens Cup	8mm #5
54N16L	Long Gas Lens Cup	10mm #6
54N15L	Long Gas Lens Cup	11mm #7
54N14L	Long Gas Lens Cup	12mm #8

LARGE DIAMETER GAS LENS BODY			
St	ock Code	Description	
κ	45V116	Large Diameter Gas Lens Body	1.6mm
	45V64	Large Diameter Gas Lens Body	2.4mm
	995795	Large Diameter Gas Lens Body	3.2mm
	45V63	Large Diameter Gas Lens Body	4.0mm

LARGE DIAMETER GAS LENS CUP		
Stock Code	Description	
L 57N75	Large Diameter Gas Lens Cup	10mm #6
57N74	Large Diameter Gas Lens Cup	13mm #8
53N88	Large Diameter Gas Lens Cup	16mm #10
53N87	Large Diameter Gas Lens Cup	19mm #12
53N89	Large Diameter Gas Lens Cup	24mm #14

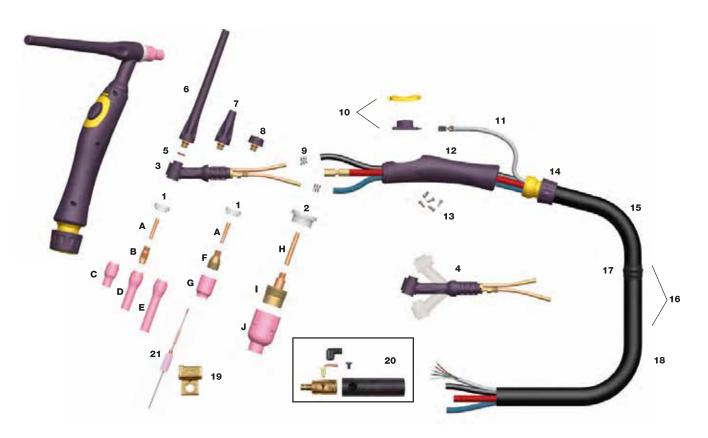
		COMPONENTS
Sto	ock Code	Description
1	18CG	Cup Gasket
2	18CG20	Cup Gasket for Stubby Collet Body
3	54N01	Gas Lens Insulator (use with 18CG)
4	54N63	Insulator Large Diameter Gas Lens
		(use with 18CG)
5	P18F	Torch Head Flexible
6	P18	Torch Head including Cup Gasket
	P18V	350 Amp Tig Torch Body Valve
	P18FV	350 Amp Tig Torch Body Flexible Valve
7	98W18	Back Cap 'O' RIng
8	57Y02	Back Cap Long
8A	57Y05	Back Cap Medium
9	57Y04	Back Cup Short
10	ER1MS	Momentary Switch Kit (fitted as Standard)
11	ERSWL4	Connector Leads x 4m
	ERSWL8	Connector Leads x 8m
12	ERH200	Ergo Tig Handle Large
13	ERSP	Screw Pack
14	ERKJ200	Knuckle Joint c/w Lock Nut
18	ERJK200	Sheath Jointing Repair Kit
19	B5024	Hose Clamp 9.5mm
20	D3595-18	13mm Dinse on Power Adaptor
21	RTWL	Ready to Weld Kit Large
22	45V11	Panel Mount Cable Adaptor

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

### ER20 and ER20F

### Water Cooled Ergo TIG Welding Torch

Rating: 250A DC, 190A AC @100% Duty Cycle, EN60974-7 0.5mm-3.2mm Electrodes



TORCH HEAD		
Stock Code	Product Description	
P20	Torch Head Water Cooled 250A DC	
P20F	Torch Head Flexible Water Cooled 250A DC	

CA	BLE	LEN	GTH
• • •			<b>~</b>

Stock Code	Product Description
12	3.8m Cables c/w Leather Cover and Neoprene Sheath
25	7.6m Cables c/w Leather Cover and Neoprene Sheath

SWITCH OPTION		
Stock Code	Product Description	
S1	Momentary Switch	
S1L	Momentary Switch and Lever	
S2	2 Button Momentary	
S4	4 Button Momentary	
2K	1 Button Momentary + 5K Potentiometer	
ЗK	1 Button Momentary + 10K Potentiometer	
Ν	Blank	

AUSTRALIAN CABLE TERMINATION		
Stock Code	Product Description	
UW	7/8" UNF LH Male on Power, 5/8" UNF RH Male	
	on Gas, 5/8" UNF LH Male on Water	
UE	D3595 Dinse on Power, 5/8" UNF LH on Water	
	in/out, 5/8" UNF RH Male on Gas	

CABLE PLUG		
Stock Code	Product Description	
0	2 Pin Amphenol Plug	
OM	2 Pin Amphenol Plug (Miller)	
1	4 Pin Amphenol Plug	
2	5 Pin Amphenol Plug	
3	6 Pin Amphenol Plug	
4	7 Pin Amphenol Plug	
5	10 Pin Amphenol Plug	
6	14 Pin Amphenol Plug	



STANDARD COLLET		T
Stock Code	Description	
<b>A</b> 13N20	Standard Collet	0.5mm
13N21	Standard Collet	1.0mm
13N22	Standard Collet	1.6mm
13N23	Standard Collet	2.4mm
13N24	Standard Collet	3.2mm

	STANDARD COLLET BO	DDY
Stock Code	Description	
<b>B</b> 13N25	Standard Collet Body	0.5mm
13N26	Standard Collet Body	1.0mm
13N27	Standard Collet Body	1.6mm
13N28	Standard Collet Body	2.4mm
13N29	Standard Collet Body	3.2mm

	STANDARD CERAMIC CU	IP
Stock Code	Description	
<b>C</b> 13N08	Standard Ceramic Cup	6mm #4
13N09	Standard Ceramic Cup	8mm #5
13N10	Standard Ceramic Cup	10mm #6
13N11	Standard Ceramic Cup	11mm #7
13N12	Standard Ceramic Cup	13mm #8
13N13	Standard Ceramic Cup	16mm #10

LONG CERAMIC CUP Stock Code Description		
<b>D</b> 796F70	Long Ceramic Cup	5mm #3
796F71	Long Ceramic Cup	6mm #4
796F72	Long Ceramic Cup	8mm #5
796F73	Long Ceramic Cup	10mm #6

EXTRA LONG CERAMIC CUP		UP
Stock Code	Description	
<b>E</b> 796F74	Extra Long Ceramic Cup	5mm #3
796F75	Extra Long Ceramic Cup	6mm #4
796F76	Extra Long Ceramic Cup	8mm #5
796F77	Extra Long Ceramic Cup	10mm #6

GAS LENS BODY		
Stock Code Description		
<b>F</b> 45V41	Gas Lens Body	0.5mm
45V42	Gas Lens Body	1.0mm
45V43	Gas Lens Body	1.6mm
45V44	Gas Lens Body	2.4mm
45V45	Gas Lens Body	3.2mm

GAS LENS CUP		
Stock Code	Description	
<b>G</b> 53N58	Standard Gas Lens Cup	6mm #4
53N59	Standard Gas Lens Cup	8mm #5
53N60	Standard Gas Lens Cup	10mm #6
53N61	Standard Gas Lens Cup	11mm #7
53N61-S	Standard Gas Lens Cup	13mm #8

	LARGE DIAMETER GAS LENS COLLET			
St	Stock Code Description			
Η	13N22L	Large Diameter Gas Lens Collet	1.6mm	
	13N23L	Large Diameter Gas Lens Collet	2.4mm	

	LARGE DIAMETER GAS LENS CUP			
Stock Code Description				
I	45V116S	Large Diameter Gas Lens Body	1.6mm	
	45V64S	Large Diameter Gas Lens Body	2.4mm	

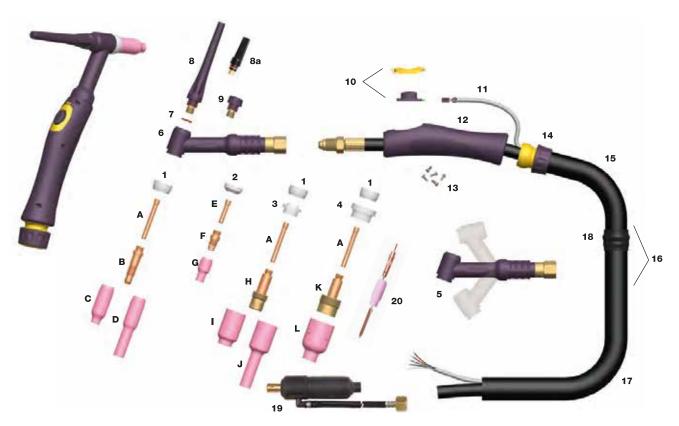
LARGE DIAMETER GAS LENS CUP		
Stock Code	Description	
<b>J</b> 57N75	Large Diameter Gas Lens Cup	10mm #6
57N74	Large Diameter Gas Lens Cup	11mm #8
53N88	Large Diameter Gas Lens Cup	16mm #10
53N87	Large Diameter Gas Lens Cup	19mm #12

	COMPONENTS		
Sto	ck Code	Description	
1	598882	Cup Gasket	
2	54N63-20	Insulator Large Diameter Gas Lens	
3	P20	Torch Head including Cup Gasket	
4	P20F	Torch Head Flexible	
5	98W77	Back Cap 'O' Ring	
6	41V24	Ergo Tig Back Cap Long	
7	41V35	Ergo Tig Back Cap Medium	
8	41V33	Ergo Tig Back Cap Short	
9	53N04	Wire Clamp	
10	ER1MS	Momentary Switch Kit (fitted as Standard)	
11	ERSWL4	Connector Leads x 4m / 13.2ft	
	ERSWL8	Connector Leads x 8m / 26.2ft	
12	ERH100	Ergo Tig Handle Small	
13	ERSP	Screw Pack	
14	ERKJ100	Knuckle Joint c/w Lock Nut	
17	ERJK100	Jointing Repair Kit	
19	45V11	Power Cable Adaptor	
		7/8 UNF LHF to 5/8 UNF LHF	
20	D3595-18	Adaptor from 7/8 UNF Female to	
		D3595 (13mm)	
21	RTWS	Ready to Weld Kit - Small	

### ER26 and ER26F

#### Air Cooled Ergo TIG Welding Torch (Remote Amperage Control Available)

Rating: 200A DC, 150A AC @60% Duty Cycle, EN60974-7 0.5mm-4.0mm Electrodes



TORCH HEAD		AUSTRALIAN CABLE TERMINATION	
Stock Code	Product Description	Stock Code	Product Description
P26	Torch Head Air Cooled 200A DC	UN	Single 5/8" UNF RH Male
P26F	Torch Head Flexible Air Cooled 200A DC	UD	3595 Dinse on power, 5/8" UNF RH Female on Gas
P26FV	200 Amp Tig Torch Body Flexi/Valve		
P26V	200 Amp Tig Torch Body Valve		

CABLE LENGTH			
Stock Code	Product Description		
12	3.8m Cables c/w Leather Cover and Neoprene Sheath		
25	7.6m Cables c/w Leather Cover and Neoprene Sheath		

SWITCH OPTION			
Stock Code	Product Description		
S1	Momentary Switch		
S1L	Momentary Switch and Lever		
S2	2 Button Momentary		
S4	4 Button Momentary		
2K	1 Button Momentary + 5K Potentiometer		
ЗK	1 Button Momentary + 10K Potentiometer		
Ν	Blank		

CABLE PLUG			
Stock Code	Product Description		
0	2 Pin Amphenol Plug		
OM	2 Pin Amphenol Plug (Miller)		
1	4 Pin Amphenol Plug		
2	5 Pin Amphenol Plug		
3	6 Pin Amphenol Plug		
4	7 Pin Amphenol Plug		
5	10 Pin Amphenol Plug		
6	14 Pin Amphenol Plug		

T	G

	STANDARD COLLET	
Stock Code	Description	
A 10N21	Standard Collet	0.5mm
10N22	Standard Collet	1.0mm
10N23	Standard Collet	1.6mm
10N24	Standard Collet	2.4mm
10N25	Standard Collet	3.2mm
54N20	Standard Collet	4.0mm
	STANDARD COLLET BOI	אר
Stock Code	Description	
B 10N29	Standard Collet Body	0.5mm
10N30	Standard Collet Body	1.0mm
10N31	Standard Collet Body	1.6mm
10N32	Standard Collet Body	2.4mm
10N28	Standard Collet Body	3.2mm
406488	Standard Collet Body	4.0mm
100 100	-	
	STANDARD CERAMIC CU	JP
Stock Code	Description	
<b>C</b> 10N50	Standard Ceramic Cup	6mm #4
10N49	Standard Ceramic Cup	8mm #5
10N48	Standard Ceramic Cup	10mm #6
10N47	Standard Ceramic Cup	11mm #7
10N46	Standard Ceramic Cup	13mm #8
10N45	Standard Ceramic Cup	16mm #10
10N44	Standard Ceramic Cup	19mm #14
S	TANDARD LONG CERAMIC	CUP
Stock Code	Description	
	Lana Caramia Cun	
<b>D</b> 10N50L	Long Ceramic Cup	6.4mm #4
<b>D</b> 10N50L 10N49L	Long Ceramic Cup	6.4mm #4 8mm #5
	<b>o</b> 1	
10N49L	Long Ceramic Cup	8mm #5
10N49L 10N48L	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup	8mm #5 10mm #6 11mm #7
10N49L 10N48L 10N47L	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE	8mm #5 10mm #6 11mm #7
10N49L 10N48L 10N47L Stock Code	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description	8mm #5 10mm #6 11mm #7
10N49L 10N48L 10N47L Stock Code E 10N21S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet	8mm #5 10mm #6 11mm #7 <b>T</b> 0.5mm
10N49L 10N48L 10N47L Stock Code	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7
10N49L 10N48L 10N47L Stock Code E 10N21S 10N22S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7 <b>T</b> 0.5mm 1.0mm
10N49L 10N48L 10N47L Stock Code E 10N21S 10N22S 10N23S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N23S 10N24S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N23S 10N24S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N23S 10N24S	Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm
10N49L 10N48L 10N47L Stock Code E 10N21S 10N22S 10N23S 10N24S 10N25S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N24S 10N24S 10N25S <b>Stock Code</b> F 17CB20	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Body	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm V 0.5 - 3.2mm
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N24S 10N24S 10N25S <b>Stock Code</b> F 17CB20	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm V 0.5 - 3.2mm
10N49L 10N48L 10N47L Stock Code E 10N21S 10N22S 10N23S 10N24S 10N25S 10N25S E 10N25S	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body UBBY STANDARD CERAMI Description	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm V 0.5 - 3.2mm
10N49L 10N48L 10N47L Stock Code E 10N21S 10N23S 10N23S 10N24S 10N25S Stock Code F 17CB20 Stock Code	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 1.6mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP
10N49L 10N48L 10N47L Stock Code E 10N21S 10N23S 10N24S 10N24S 10N25S E 10N25S E 10N25S Stock Code F 17CB20 Stock Code G 13N08	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body UBBY STANDARD CERAM Description Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 1.6mm 2.4mm 3.2mm V 0.5 - 3.2mm IC CUP
10N49L 10N48L 10N47L Stock Code E 10N21S 10N22S 10N23S 10N24S 10N25S E 10N25S E 10N	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body UBBY STANDARD CERAMI Description Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 1.6mm 2.4mm 3.2mm V 0.5 - 3.2mm IC CUP 6mm #4 8mm #5
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N24S 10N24S 10N24S 5000000000000000000000000000000000000	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body UBBY STANDARD CERAMI Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.6mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP 6mm #4 8mm #5 10mm #6
10N49L 10N48L 10N48L <b>Stock Code</b> E 10N21S 10N22S 10N23S 10N24S 10N24S 10N24S E 17CB20 <b>Stock Code</b> F 17CB20 <b>Stock Code</b> G 13N08 13N09 13N10 13N11	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body UBBY STANDARD CERAM Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 1.6mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP 6mm #4 8mm #5 10mm #6 11mm #7
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N23S 10N24S 10N25S 10N25S E 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25 10N25S 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25	Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Description Stubby Collet Body UBBY STANDARD CERAM Description Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N22S 10N23S 10N24S 10N25S 10N25S E 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25S 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25 10N25	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Bescription Stubby Collet Body UBBY STANDARD CERAM Description Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N49L 10N48L 10N47L Stock Code E 10N21S 10N22S 10N23S 10N23S 10N24S 10N25S E 17CB20 F 17CB20 F 17CB20 F 17CB20 G 13N08 G 13N08 I 13N09 13N10 13N11 13N12 13N13	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8
10N49L 10N48L 10N47L <b>Stock Code</b> E 10N21S 10N23S 10N23S 10N24S 10N25S <b>Stock Code</b> F 17CB20 <b>Stock Code</b> G 13N08 13N09 13N10 13N11 13N12 13N12	Long Ceramic Cup Long Ceramic Cup Long Ceramic Cup STUBBY SERIES COLLE Description Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Stubby Collet Body Description Stubby Collet Body UBBY STANDARD CERAM Description Standard Ceramic Cup Standard Ceramic Cup	8mm #5 10mm #6 11mm #7 T 0.5mm 1.0mm 1.0mm 2.4mm 3.2mm Y 0.5 - 3.2mm IC CUP 6mm #4 8mm #5 10mm #6 11mm #7 13mm #8

45V25

45V26

45V27

Gas Lens Body

Gas Lens Body

Gas Lens Body

STANDARD GAS LENS CUP			
Sto	ock Code	Description	
1	54N18	Standard Gas Lens Cup	6mm #4
	54N17	Standard Gas Lens Cup	8mm #5
	54N16	Standard Gas Lens Cup	10mm #6
	54N15	Standard Gas Lens Cup	11mm #7
	54N14	Standard Gas Lens Cup	13mm #8
	54N19	Standard Gas Lens Cup	17mm #11
		LONG GAS LENS CUP	
Sto	ock Code	Description	
л	54N17L	Long Gas Lens Cup	8mm #5
-	54N16L	8 I	10mm #6
		Long Gas Lens Cup	
	54N15L	Long Gas Lens Cup	11mm #7
	54N14L	Long Gas Lens Cup	12.7mm #8
	LAR	GE DIAMETER GAS LENS BC	DY
Sto	ock Code	Description	
к	45V116	Large Diameter gas Lens Body	1.6mm
	45V64	Large Diameter gas Lens Body	2.4mm
	995795	Large Diameter gas Lens Body	3.2mm
	45V63	° ° ,	0.2
	45763	Large Diameter gas Lens Body	4.0mm
	LAF	RGE DIAMETER GAS LENS C	UP
Sto	ock Code	Description	
L	57N75	Large Diameter Gas Lens Cup	10mm
	57N74	Large Diameter Gas Lens Cup	13mm
	53N88	Large Diameter Gas Lens Cup	16mm
	53N87	Large Diameter Gas Lens Cup	19mm
	53N89	Large Diameter Gas Lens Cup	24mm
01		COMPONENTS	
	ock Code	Description	
1	18CG	Cup Gasket	
2	18CG20	Cup Gasket for Stubby Colle	
3	54N01	Gas Lens Insulator (use with	
4	54N63	Insulator Large Diameter Ga	s Lens
-	DOCE	(use with 18CG)	
5	P26F	Torch Head Flexible	aalvat
6	P26 P26FV	Torch Head including Cup Ga 200 Amp Tig Torch Body Flex	
	P26V	200 Amp Tig Torch Body Valv	
7	98W18	Back Cap 'O' Ring	
	57Y02	Back Cap Long	
8	57Y05	Back Cap Medium	
9	57Y04	Back Cup Short	
10		Momentary Switch Kit (fitted	as Standard)
11	ERSWL4	Connector + Leads x 4m	
	ERSWL8	Connector + Leads x 8m	
12		Ergo Tig Handle Large	
	ERSP	Screw Pack	
	ERKJ200	Knuckle Joint c/w Lock Nut	
18		Sheath Jointing Repair Kit	
19	D3593	Dinse Adaptor 13mm	
20	RTWL	Ready to Weld Kit Large	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

1.6mm

2.4mm

3.2mm







P20FNH





P20

P26

P17

P18







Stock Code **Product Description** Pack Size P24G 80 Amp Torch Body 1 P9 130 Amp Tig Torch Body 1 P9F 130 Amp Tig Torch Body Flexible 1 P9P 130 Amp Tig Torch Body Pencil 1 P9V 130 Amp Tig Torch Body Valve 1 P9FV 130 Amp Tig Torch Body Flexi/Valve 1 150 Amp Tig Torch Body P17 1 P17F 150 Amp Tig Torch Body Flexible 1 P17V 150 Amp Tig Torch Body Valve 1 P17FV 150 Amp Tig Torch Body Flexi/Valve 1 200 Amp Tig Torch Body P26 1 P26F 200 Amp Tig Torch Body Flexible 1 P26V 200 Amp Tig Torch Body Valve 1

200 Amp Tig Torch Body Flexi/Valve

1

TIG TORCH BODIES GAS COOLED

TIG TORCH BODIES WATER COOLED			
Stock Code	Product Description	Pack Size	
P20	250 Amp Tig Torch Body	1	
P20F	250 Amp Tig Torch Body Flexible	1	
P20FNH	250 Amp Tig Torch Body Flexible No Head	1	
P20V	250 Amp Tig Torch Body Valve	1	
P20P	250 Amp Tig Torch Body Pecil	1	
P24W	180 Amp Tig Torch Body	1	
P25	200 Amp Tig Torch Body Flexible	1	
P18	350 Amp Tig Torch Body	1	
P18F	350 Amp Tig Torch Body Flexible	1	
P18V	350 Amp Tig Torch Body Valve	1	
P18FV	350 Amp Tig Torch Body Flexible Valve	1	

F	ROTAT	'ING 1	OR	СН	HEAD	כ
			0.11	••••		

Stock Code	Product Description	Pack Size
MWE20R/18R BODY	17R and 18R Rotating Torch Head	1
MWE9R/17R BODY	Rotating Torch Body 9R/ 17R	1
MWE17R/18R HEAD	17R and 18R Rotating Torch Head	1
MWE-H9R/20R HEAD	9R and 20R Rotating Torch Head	1



P26FV

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



torch	the	ster
	SAL.	41

. . . . . . . . . . .

796F7 GROUP

LONG ALUMINA CUPS 9/20			
Stock Code	Product Description	Pack Size	
796F70	Alumina Cup 4mm (3) Long	10	
796F71	Alumina Cup 6.5mm (4) Long	10	
796F72	Alumina Cup 8mm (5) Long	10	
796F73	Alumina Cup 10mm (6) Long	10	

EXTRA LONG ALUMINA CUPS 9/20			
Stock Code	Product Description	Pack Size	
796F74	Alumina Cup 4mm (3) X Long	10	
796F75	Alumina Cup 6.5mm (4) X Long	10	
796F76	Alumina Cup 8mm (5) X Long	10	
796F77	Alumina Cup 10mm (6) X Long	10	
796F79	Alumina Cup 89mm (4) XX Long	10	



54N14SW SERIES

GAS LENS CUPS SHORT 17/18/26			
Stock Code	Product Description	Pack Size	
54N16SW	Gas Lens Cup Short 10mm (#6)	10	
54N16SW-2	Gas Lens Cup Short 10mm (#6) 2 Pack	1	
54N15SW	Gas Lens Cup Short 11mm (#7)	10	
54N15SW-2	Gas Lens Cup Short 11mm (#7) 2 Pack	1	
54N14SW	Gas Lens Cup Short 13mm (#8)	10	
54N14SW-2	Gas Lens Cup Short 13mm (#8) 2 Pack	1	
54N12SW	Gas Lens Cup Medium 12mm SW	10	
54N12SW-2	Gas Lens Cup Medium 12mm SW 2 Pack	< 1	



10N15K/KT

105Z55R/RT 10R15R/RT

R/RT 105Z55B

. . . . . . . . . . . . . . . .







. . . .

57Y04



57Y05

. . . . . . . . . .





41V24

41V33

BACK CAPS 9/20			
Stock Code	Product Description	Pack Size	
41V33	Short Back Cap	5	
41V35	Medium Back Cap	5	
41V24	Long Back Cap	5	

BACK CAPS 17/18/26			
Stock Code	Product Description	Pack Size	
57Y04	Short Back Cap	5	
57Y05	Medium Back Cap	5	
57Y02	Long Back Cap	5	

HANDLES			
Stock Code	Product Description	Pack Size	
105Z55B	Small Smooth Handle	1	
105Z55R	Standard Small Handle Ribbed	1	
10N15K	Standard Large Handle Knurled	1	
10N15R	Standard Large Handle Ribbed	1	
10N15RT	Handle Ribbed Threaded for 3 in 1 Head Large	1	
105Z55RT	Handle Ribbed Threaded for 3 in 1 Head Small	1	

FLAT SWITCH			
Stock Code	Product Description	Pack Size	
950F-A	Flat Switch Crouzet Style	1	

950F-A

r



57Y01RR



57Y03RR



46V28/30RR

DO	WER CABLE ASSEMBLIES (RUBBER)	
PU	WER CABLE ASSEMBLIES (NUBBER)	
Stock Code	Product Description	Pack Size
57Y01RR	1 Piece Power Cable 3.8 Metre 9/17	1
57Y03RR	1 Piece Power Cable 7.6 Metre 9/17	1
46V28RR	1 Piece Power Cable 3.8 Metre 26	1
46V30RR	1 Piece Power Cable 7.6 Metre 26	1

POWER CABLE ASSEMBLIES 250 AMP WATER COOLED			
Stock Code	Product Description	Pack Size	
45V04RR	Power Cable 20 7.6 Metre	1	

POWER C	ABLE ASSEMBLIES 350 AMP WATER CO	OOLED
Stock Code	Product Description	Pack Size
40V64RR	Power Cable 18 3.8 Metre	1
41V29RR	Power Cable 18 7.6 Metre	1

GAS & WATER HOSE 250 - 350 AMP TORCHES			
Stock Code	Product Description	Pack Size	
45V09	Rubber Gas Hose Assembly 3.8 Metre	1	
45V10	Rubber Gas Hose Assembly 7.6 Metre	1	
45V07	Water Hose Assembly 3.8 Metre	1	
45V08	Water Hose Assembly 7.6 Metre	1	
40V75	Rubber Gas Hose Assembly 3.8 Metre	1	
40V74	Water Hose 3.8 Metre	1	
41V32	Water Hose 7.6 Metre	1	

TIG TC	DRCH ACCESSORIES - ERGO TORCH	IES
Stock Code	Product Description	Pack Size
EROBS	Blanking Canopy	1
ERH100	Small Pro Handle With Grips	1
ERH200	Large Pro Handle With Grips	1
ERKJ100	Small Knuckle Joint	1
ERKJ200	Large Knuckle Joint	1
ERSP	Screw Pack	1
ERSWL4	Switch Lead 4 Metre	1
ERSWL8	Switch Lead 8 Metre	1
ER1MS	Momentary Switch Kit	1
ER1MS-1	Momentary Switch Kit + 1K Pot	1
ER1MS-5	Momentary Switch Kit + 5K Pot	1
ER1MS-10	Momentary Switch Kit + 10K Pot	1
ER1MS-100	Momentary Switch Kit + 100K Pot	1
ER2MS	2 Button Momentary Switch Kit	1
ER4MS	4 Button Momentary Switch Kit	1





ERH100

. . . . . . . . . . . . . . . . .







45V11

D1625

POWER	CABLE (PC)/HOSE ADAPTORS & FITT	INGS
Stock Code	Product Description	Pack Size
45V04	PC 8m for 20/24/25 Tig Torch	1
45V62-1	PC Adaptor 5/8 Fem to 5/8 Fem	1
45V11	PC Water Adaptor 7/8 Fem to 5/8 Fem	1
D1625	PC Adaptor 1 Piece (Air) 9mm	1
D3595	PC Adaptor 1 Piece (Air) 13mm	1
D3595-18	PC Adaptor 1 Piece (Water)	1
D3595RB	Rubber Boot for D1625 and D3595	1
AO-26500	Plastic Nipple for D1625 and D3595	1
PCA2	PC Extn Adaptor with Boot and Reducer	1
PCA2-2	Brass Adaptor (PCA-2)	1
PCA2-3	Rubber Boot (PCA-2)	1
PCA2-4	Reducer (PCA-2)	1
AO-24310	Adaptor 5/8-18 UNF to 5/8-24 UNF	1
53N10	Hose Nipple	1
11N22-3	Hose Nipple 25mm x 3mm for 5/8 Male Nut	1
11N22-5	Hose Nipple 25mm x 5mm for 5/8 Male Nut	1
57Y10	Tig Nipple	1
11N83	Male Nut 5/8 UNF (LH) Water Inlet	1
136Z08	Male Nut 5/8 UNF (RH) Gas Inlet	1
C17-1	Power Cable Connector for 9 and 17 Tig Torche	es 1





D3595RB



AO-26500



D3595-18





Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

TIG TO	RCH ACCESSORIES - AMPHENOL PLU	JGS
Stock Code	Product Description F	Pack Size
AO-20200	2 Pin Female Plug	1
AO-20430	2 Pin Plug Male (Suit Miller® Style)	
AO-20440	2 Pin Plug Male (Suit Miller® Style)	1
AO-20453	7 Pin Plug Female	
AO-20460	2 Pin Plug Male	1
AO-20462	4 Pin Plug Male	1
AO-20463	5 Pin Plug Male	1
AO-20464	6 Pin Plug Male	1
AO-20465	7 Pin Plug Male (ERCP17)	1
AO-20468	10 Pin Plug Male	1
AO-20472	14 Pin Plug Male	1
AO-20482	Amphenol Style Plug Female 4 Pol	1
AO-20484	Amphenol Style Plug Female 6 Pol	1
AO-20488	Amphenol Style Plug Female 10 Pol	1
AO-20492	Amphenol Style Plug Female 14 Pol	1
ERCP4	14 Pin (Tuchel-Flat) Plug suit Miller [®] Style	1
ERCP6	8 Pin Plug Male	1
ERCP7	3 Pin (Tuchel-Flat) Plug	1
ERCP8	9 Pin Tuchel Plug suit Fronius® Style	1
ERCP9	5 Pin (Tuchel-Flat) Plug (suit Lincoln [®] style)	1
ERCP17	7 Pin (Tuchel-Flat) Plug (suit Eutechtic [®] styl	e) 1

**ZIPPER COVER - HEAVY DUTY** Stock Code **Product Description** ZC3-10 Zipper Cover for Torch Small 3 Metre 1 ZC3-22 Zipper Cover for Torch Small 6.8 Metre 1 ZC4-10 Zipper Cover for Torch Large 3 Metre 1 ZC4-12 Zipper Cover for Torch Large 3.8 Metre 1 ZC4-22 Zipper Cover for Torch Large 6.8 Metre 1

LEATHER CABLE COVER (VELCRO [®] )			
Stock Code	Product Description	Pack Size	
APCCT412	Leather Cable Cover (Velcro) 4" x 12'	1	
APCCT415	Leather Cable Cover (Velcro) 4" x 15'	1	
APCCT422	Leather Cable Cover (Velcro) 4" x 22'	1	
APCCT425	Leather Cable Cover (Velcro) 4" x 25'	1	
APCCT425-100	Leather Cable Cover (Velcro) 4" x 328' - 100	m 1	
APCCT625	Leather Cable Cover (Velcro) 6" x 25'	1	
APCCT625-100	Leather Cable Cover (Velcro) 6" x 328' - 100	m	





Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.









# WIRE & Electrodes

New Welding Wires **170** Mig Wire **172** Gasless Mig Wire **173** Stainless Steel Wire and Rods **174** Aluminium Wire and Rods **176** Tig Rod Aluminium **177** Silicone Bronze Spools and Rods **178** Tig Rod Manganese Bronze, Nickle Bronze and Gas Rod **179** 

Tig Rod Tobin Bronze and Silicone Bronze **180** 

Tig Rod **181** 

GP Electrodes 182

Electrodes 183

Silver Brazing Alloys 185

Silver Solder Flux 186

Handy Pack Display Stand 187



### 01500 (60/40 Rosin Cored 1.6mm X 500gm)

It is a tin lead alloy wire solder with a rosin flux core used in electrical applications, including wiring and other fine electronic work. 361 degrees melting range.

Do not use it on drinking water lines; Non-corrosive and non-conductive; Rosin flux is contained in wire core, no external flux is necessary

### 316LFC09-0.9

A self-shield, flux cored, stainless steel wire used for welding type 316 series stainless steel.

The Mo contained improves resistance to pitting and provides increased creep resistance.

The super low carbon content minimizes carbide precipitation and makes it more resistant to intergranular corrosion.

### OMEEA60012-15

A gas shield flux cored hardfacing wire, shielding gas 80%Ar + 20%CO2.

The weld metal has excellent resistant to abrasive and metal-to-metal wear. HRC $\geq$ 55.

Applied in grain machinery, shield machine, brick-making die, shovel bucket etc.

**NEW WELDING WIRES** 



### OMEINM11009 OMEINM11012

ER110S-1 is an alloy steel designed to produce high strengths, a very tough weld metal for critical applications.

Used for a variety of structural applications where tensile strengths may require 100,000 psi with excellent toughness at -60° F.

Developed for welding such alloy as HY-80 and HY-100 steels.

### OMEINMD209 OMEINMD212

ER80S-D2 is a low alloy copper-coated tig rod with 0.5% Mo content designed for welding low-alloy steels with high tensile strength and creep resistance.

It shows good impact strength at low temperatures and suitable for pipelines and pressure vessels with operating temperatures of about 500°C.

It will also find applications for the repair of medium strength steel castings



#### MIG WIRE ER 70S-6

MIG WIRE			
Stock Code	Product Description	Pack Size	
	1kg Spools		
MWCC-0.6-1KG	0.6mm Mild Steel Mig Wire 1 Kg Spool	Spool	
7060061	0.6mm Mild Steel Mig Wire 1 Kg Spool Clam Shell	Spool	
MWCC-0.8-1KG	0.8mm Mild Steel Mig Wire 1 Kg Spool	Spool	
7060081	0.8mm Mild Steel Mig Wire 1 Kg Spool Clam Shell	Spool	
MWCC-0.9-1KG	0.9mm Mild Steel Mig Wire 1 Kg Spool	Spool	
7060091	0.9mm Mild Steel Mig Wire 1 Kg Spool Clam Shell	Spool	
	5kg Spools		
MWCC-0.6-5M	0.6mm Mild Steel Mig Wire 5 Kg Spool	Spool	
MWCC-0.8-5M	0.8mm Mild Steel Mig Wire 5 Kg Spool	Spool	
MWCC-0.9-5M	0.9mm Mild Steel Mig Wire 5 Kg Spool	Spool	
MWCC-1.2-5M	1.2mm Mild Steel Mig Wire 5 Kg Spool	Spool	
	15kg Spools		
MWCC-0.6-15M	0.6mm Mild Steel Mig Wire 15 Kg Spool	Spool	
MWCC-0.8-15M	0.8mm Mild Steel Mig Wire 15 Kg Spool	Spool	
MWCC-0.9-15M	0.9mm Mild Steel Mig Wire 15 Kg Spool	Spool	
MWCC-1.0-15M	1.0mm Mild Steel Mig Wire 15 Kg Spool	Spool	
MWCC-1.2-15M	1.2mm Mild Steel Mig Wire 15 Kg Spool	Spool	
MWCC-1.6-15M	1.6mm Mild Steel Mig Wire 15 Kg Spool	Spool	



#### GASLESS MIG WIRE E71T-GS

	GASLESS MIG WIRE E71-GS - SINGLE PASS	
Stock Code	Product Description	Pack Size
71T08-0.45	0.8mm Gasless Mig Wire 0.45kg Spool	Spool
7111845	0.8mm Gasless Mig Wire 0.45kg Spool (Clam Shell)	Spool
71T08-0.9	0.8mm Gasless Mig Wire 0.9kg Spool	Spool
7111809	0.8mm Gasless Mig Wire 0.9kg Spool (Clam Shell)	Spool
71T08-4.5	0.8mm Gasless Mig Wire 4.5kg Spool	Spool
71T09-0.45	0.9mm Gasless Mig Wire 0.45kg Spool	Spool
7111945	0.9mm Gasless Mig Wire 0.45kg Spool (Clam Shell)	Spool
71T09-0.9	0.9mm Gasless Mig Wire 0.9 kg Spool	Spool
7111909	0.9mm Gasless Mig Wire 0.9 kg Spool (Clam Shell)	Spool
71T09-4.5	0.9mm Gasless Mig Wire 4.5kg Spool	Spool
71T12-4.5	1.2mm Gasless Mig Wire 4.5kg Spool	Spool
71T12-11.5	1.2mm Gasless Mig Wire 11.5kg Spool	Spool

FLUX CORED E71T 15KG SPOOLS - MULTIPASS		
Stock Code	Product Description	Pack Size
E71T1M-1.2-15	1.2m flux cored Mig Mixed Gas/CO2 15kg	Spool



#### STAINLESS STEEL WIRE AND RODS

	STAINLESS STEEL 5KG SPOOL 308 LSI	
Stock Code	Product Description	Pack Size
308LSi-1.2-5M	1.2mm Stainless Steel Mig Wire 5.0kg Spool	Spool
	STAINLESS STEEL 15KG SPOOLS 308L	
Stock Code	Product Description	Pack Size
308LSi-0.8-15M	0.8mm Stainless Steel Mig Wire 15kg Spool	Spool
308LSi-0.9-15M	0.9mm Stainless Steel Mig Wire 15kg Spool	Spool
308LSi-1.2-15M	1.2mm Stainless Steel Mig Wire 15kg Spool	Spool
	STAINLESS STEEL 15KG SPOOLS 309L	
Stock Code	Product Description	Pack Size
309LSi-0.8-15M	0.8mm Stainless Steel Mig Wire 15kg Spool	Spool
309LSi-0.9-15M	0.9mm Stainless Steel Mig Wire 15kg Spool	Spool
309LSi-1.2-15M	1.2mm Stainless Steel Mig Wire 15kg Spool	Spool
	STAINLESS STEEL 1KG SPOOLS 316LSI	
Stock Code	Product Description	Pack Size
316LSi-0.8-1M	0.8mm Stainless Steel Mig Wire 1kg Spool	Spool
3160081	0.8mm Stainless Steel Mig Wire 1kg Spool Clam Shell	Spool
316LSi-0.9-1M	0.9mm Stainless Steel Mig Wire 1kg Spool	Spool
3160091	0.9mm Stainless Steel Mig Wire 1kg Spool Clam Shell	Spool
	STAINLESS STEEL 5KG SPOOLS 316LSI	
Stock Code	Product Description	Pack Size
316LSi-0.8-5M	0.8mm Stainless Steel Mig Wire 5kg Spool	Spool
316LSi-0.9-5M	0.9mm Stainless Steel Mig Wire 5kg Spool	Spool
316LSi-1.2-5M	1.2mm Stainless Steel Mig Wire 5kg Spool	Spool
	STAINLESS STEEL 15KG SPOOLS 316LSI	
Stock Code	Product Description	Pack Size
316LSi-0.8-15M	0.8mm Stainless Steel Mig Wire 15kg Spool	Spool
316LSi-0.9-15M	0.9mm Stainless Steel Mig Wire 15kg Spool	Spool
316LSi-1.2-15M	1.2mm Stainless Steel Mig Wire 15kg Spool	Spool
	STAINLESS STEEL GASLESS MIG WIRE 316LSI	
Stock Code	Product Description	Pack Size
316LFC09-0.9	0.9mm Stainless Steel Gasless Mig Wire 316L 0.9kg	Spool
3160909	0.9mm Stainless Steel Gasless Mig Wire 316L 0.9kg Clam Shell	Spool
316LFC09-4.5	0.9mm Stainless Steel Gasless Mig Wire 316L 4.5kg	Spool

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

TIG ROD STAINLESS STEEL 308			
Stock Code	Product Description	Pack Size	
308L-1.6-5T	1.6mm Stainless Steel Tig Rod 5.0kg Pack	Pk	
308L-1.6-1T	1.6mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk	
308L-1.6H	1.6mm Stainless Steel Tig Rod 450g Handy Pack	Pk	
308L-2.4-5T	2.4mm Stainless Steel Tig Rod 5.0kg Pack	Pk	
308L-2.4-1T	2.4mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk	
308L-2.4H	2.4mm Stainless Steel Tig Rod 450g Handy Pack	Pk	

TIG ROD STAINLESS STEEL 309		
Stock Code	Product Description	Pack Size
309L-1.6-5T	1.6mm Stainless Steel Tig Rod 5.0kg Pack	Pk
309I-1.6-1T	1.6mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
309I-1.6H	1.6mm Stainless Steel Tig Rod 450g Handy Pack	Pk
309L-2.4-5T	2.4mm Stainless Steel Tig Rod 5.0kg Pack	Pk
309L-2.4-1T	2.4mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
309L-2.4H	2.4mm Stainless Steel Tig Rod 450g Handy Pack	Pk
309L-3.2-5T	3.2mm Stainless Steel Tig Rod 5.0kg Pack	Pk
309L-3.2-1T	3.2mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk

	TIG ROD STAINLESS STEEL 316	
Stock Code	Product Description	Pack Size
316L-0.9-5T	0.9mm Stainless Steel Tig Rod 5.0kg Pack	Pk
316L-0.9-1T	0.9mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
316L-0.9H	0.9mm Stainless Steel Tig Rod 450g Handy Pack	Pk
316L-1.0-5T	1.0mm Stainless Steel Tig Rod 5.0kg Pack	Pk
316L-1.0-1T	1.0mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
316L-1.0H	1.0mm Stainless Steel Tig Rod 450g Handy Pack	Pk
316L-1.2-5T	1.2mm Stainless Steel Tig Rod 5.0kg Pack	Pk
316L-1.2-1T	1.2mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
316L-1.2H	1.2mm Stainless Steel Tig Rod 450g Handy Pack	Pk
316L-1.6-5T	1.6mm Stainless Steel Tig Rod 5.0kg Pack	Pk
316L-1.6-1T	1.6mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
316L-1.6H	1.6mm Stainless Steel Tig Rod 450g Handy Pack	Pk
316L-2.4-5T	2.4mm Stainless Steel Tig Rod 5.0kg Pack	Pk
316L-2.4-1T	2.4mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
316L-2.4H	2.4mm Stainless Steel Tig Rod 450g Handy Pack	Pk
316L-3.2-5T	3.2mm Stainless Steel Tig Rod 5.0kg Pack	Pk
316L-3.2-1T	3.2mm Stainless Steel Tig Rod 1.0kg Trade Pack	Pk
316L-3.2H	3.2mm Stainless Steel Tig Rod 450g Handy Pack	Pk



#### ALUMINIUM WIRE AND SPOOLS

	ALUMINIUM 0.5KG "MINI" SPOOLS	
Stock Code	Product Description	Pack Size
5356-0.8-0.5	0.8mm 5356 Aluminium Mig Wire 0.5kg Spool	Spool
5356085	0.8mm 5356 Aluminium Mig Wire 0.5kg Spool Clam Shell	Spool
5356-0.9-0.5	0.9mm 5356 Aluminium Mig Wire 0.5kg Spool	Spool
5356095	0.9mm 5356 Aluminium Mig Wire 0.5kg Spool Clam Shell	Spool
5356-1.0-0.5	1.0mm 5356 Aluminium Mig Wire 0.5kg Spool	Spool
5356105	1.0mm 5356 Aluminium Mig Wire 0.5kg Spool Clam Shell	Spool
5356-1.2-0.5	1.2mm 5356 Aluminium Mig Wire 0.5kg Spool	Spool
5356125	1.2mm 5356 Aluminium Mig Wire 0.5kg Spool Clam Shell	Spool
4043-0.9-0.5	0.9mm 4043 Aluminium Mig Wire 0.5kg Spool	Spool
4043095	0.9mm 4043 Aluminium Mig Wire 0.5kg Spool Clam Shell	Spool
4043-1.2-0.5	1.2mm 4043 Aluminium Mig Wire 0.5kg Spool	Spool
4043125	1.2mm 4043 Aluminium Mig Wire 0.5kg Spool Clam Shell	Spool

#### **ALUMINIUM 2KG SPOOLS 5356**

Stock Code	Product Description	Pack Size
5356-0.8-2M	0.8mm 5356 Aluminium Mig Wire 2kg Spool	Spool
5356-0.9-2M	0.9mm 5356 Aluminium Mig Wire 2kg Spool	Spool
5356-1.0-2M	1.0mm 5356 Aluminium Mig Wire 2kg Spool	Spool
5356-1.2-2M	1.2mm 5356 Aluminium Mig Wire 2kg Spool	Spool

ALUMINIUM 6KG SPOOLS 4043		
Stock Code	Product Description	Pack Size
4043-1.2-6M	1.2mm 4043 Aluminium Mig Wire 6kg Spool	Spool

	ALUMINIUM 6KG SPOOLS 5183	
Stock Code	Product Description	Pack Size
5183-1.0-6M	1.0mm 5183 Aluminium Mig Wire 6kg Spool	Spool
5183-1.2-6M	1.2mm 5183 Aluminium Mig Wire 6kg Spool	Spool

	ALUMINIUM 6KG SPOOLS 5356	
Stock Code	Product Description	Pack Size
5356-0.9-6M	0.9mm 5356 Aluminium Mig Wire 6kg Spool	Spool
5356-1.0-6M	1.0mm 5356 Aluminium Mig Wire 6kg Spool	Spool
5356-1.2-6M	1.2mm 5356 Aluminium Mig Wire 6kg Spool	Spool

	TIG ROD ALUMINIUM 4043	
Stock Code	Product Description	Pack Size
4043-1.6-5T	1.6mm Aluminium Tig Rod 4043 5kg Pack	Pk
4043-1.6-1T	1.6mm Aluminium Tig Rod 4043 1kg Trade Pack	Pk
4043-1.6H	1.6mm Aluminium Tig Rod 4043 450g Handy Pack	Pk
4043-2.4-5T	2.4mm Aluminium Tig Rod 4043 5kg Pack	Pk
4043-2.4-1T	2.4mm Aluminium Tig Rod 4043 1kg Trade Pack	Pk
4043-2.4H	2.4mm Aluminium Tig Rod 4043 450g Handy Pack	Pk
4043-3.2-5T	3.2mm Aluminium Tig Rod 4043 5kg Pack	Pk
4043-3.2-1T	3.2mm Aluminium Tig Rod 4043 1kg Trade Pack	Pk
4043-3.2H	3.2mm Aluminium Tig Rod 4043 450g Handy Pack	Pk

	TIG ROD ALUMINIUM 4047	
Stock Code	Product Description	Pack Size
4047-1.6-1T	1.6mm Aluminium Tig Rod 4047 1.0kg Trade Pack	Pk
4047-1.6-5T	1.6mm Aluminium Tig Rod 4047 5.0kg Pack	Pk
4047-1.6H	1.6mm Aluminium Tig Rod 4047 450g Handy Pack	Pk
4047-2.4-1T	2.4mm Aluminium Tig Rod 4047 1.0kg Trade Pack	Pk
4047-2.4-5T	2.4mm Aluminium Tig Rod 4047 5.0kg Pack	Pk
4047-2.4H	2.4mm Aluminium Tig Rod 4047 450g Handy Pack	Pk
4047-3.2-1T	3.2mm Aluminium Tig Rod 4047 1.0kg Trade Pack	Pk
4047-3.2-5T	3.2mm Aluminium Tig Rod 4047 5.0kg Pack	Pk
4047-3.2H	3.2mm Aluminium Tig Rod 4047 450g Handy Pack	Pk

	TIG ROD ALUMINIUM 5356	
Stock Code	Product Description	Pack Size
5356-1.6-5T	1.6mm Aluminium Tig Rod 5356 5kg Pack	Pk
5356-1.6-1T	1.6mm Aluminium Tig Rod 5356 1kg Trade Pack	Pk
5356-1.6H	1.6mm Aluminium Tig Rod 5356 450g Handy Pack	Pk
5356-2.4-5T	2.4mm Aluminium Tig Rod 5356 5kg Pack	Pk
5356-2.4-1T	2.4mm Aluminium Tig Rod 5356 1kg Trade Pack	Pk
5356-2.4H	2.4mm Aluminium Tig Rod 5356 450g Handy Pack	Pk
5356-3.2-5T	3.2mm Aluminium Tig Rod 5356 5kg Pack	Pk
5356-3,2-1T	3.2mm Aluminium Tig Rod 5356 1kg Trade Pack	Pk
5356-3.2H	3.2mm Aluminium Tig Rod 5356 450g Handy Pack	Pk

	TIG ROD ALUMINIUM 5183	
Stock Code	Product Description	Pack Size
5183-1.6-1T	1.6mm Aluminium Tig Rod 5183 1.0kg Trade Pack	Pk
5183-1.6-5T	1.6mm Aluminium Tig Rod 5183 5.0kg Pack	Pk
5183-1.6H	1.6mm Aluminium Tig Rod 5183 450g Handy Pack	Pk
5183-2.4-1T	2.4mm Aluminium Tig Rod 5183 1.0kg Trade Pack	Pk
5183-2.4-5T	2.4mm Aluminium Tig Rod 5183 5.0kg Pack	Pk
5183-2.4H	2.4mm Aluminium Tig Rod 5183 450g Handy Pack	Pk
5183-3.2-1T	3.2mm Aluminium Tig Rod 5183 1.0kg Trade Pack	Pk
5183-3.2-5T	3.2mm Aluminium Tig Rod 5183 5.0kg Pack	Pk
5183-3.2H	3.2mm Aluminium Tig Rod 5183 450g Handy Pack	Pk



#### SILICONE BRONZE SPOOLS AND RODS

	SILICONE BRONZE 5KG SPOOLS	
Stock Code	Product Description	Pack Size
SBM-0.8-5	0.8mm Silicone Bronze Mig Wire 5kg Spool	Spool
SBM-0.9-5	0.9mm Silicone Bronze Mig Wire 5kg Spool	Spool

	SILICONE BRONZE 13.62KG SPOOLS	
Stock Code	Product Description	Pack Size
SBM-0.9-13	0.9mm Silicone Bronze Mig Wire 13.62kg Spool	Spool

	FLUXED CORED CAST IRON MIG WIRE SPOOLS	
Stock Code	Product Description	Pack Size
Ni55FC09-0.9	0.9mm Gasless Cast Iron Mig Wire 0.9kg	Spool
5510909	0.9mm Gasless Cast Iron Mig Wire 0.9kg Clam Shell	Spool
Ni55FC12-2.25	1.2mm Gasless Cast Iron Mig Wire 2.25kg	Spool
Ni55FC12-4.5	1.2mm Gasless Cast Iron Mig Wire 4.5kg	Spool

	SILICONE BRONZE TIG RODS	
Stock Code	Product Description	Pack Size
SBB-1.6-5T	1.6mm Silicone Bronze Tig Rod 5kg	Pk
SBB-1.6-1T	1.6mm Silicone Bronze Tig Rod 1kg Trade Pack	Pk
SBB-1.6H	1.6mm Silicone Bronze Tig Rod 450g Handy Pack	Pk
SBB-2.4-5T	2.4mm Silicone Bronze Tig Rod 5kg	Pk
SBB-2.4-1T	2.4mm Silicone Bronze Tig Rod 1kg Trade Pack	Pk
SBB-2.4H	2.4mm Silicone Bronze Tig Rod 450g Handy Pack	Pk
SBB-3.2-5T	3.2mm Silicone Bronze Tig Rod 5kg	Pk
SBB-3.2-1T	3.2mm Silicone Bronze Tig Rod 1kg Trade Pack	Pk
SBB-3.2H	3.2mm Silicone Bronze Tig Rod 450g Handy Pack	Pk

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.

**Product Description** 

Stock Code



**TIG ROD MANGANESE BRONZE** 

Μ	В	<b>B-</b> 3	3.2T



MBF-2.4T

TIG RC	DD MANGANESE BRONZE FLUX COATED GAS ROD		
Stock Code	Product Description	Pack Size	
MBF-2.4-5T	2.4mm F/C Manganese Bronze Tig Rod 5.0kg Pack	Pk	
MBF-2.4-1T	2.4mm F/C Manganese Bronze Tig Rod 1.0kg Trade Pack	Pk	
MBF-2.4T	2.4mm F/C Manganese Bronze Tig Rod 450g Handy Pack	Pk	
MBF-2.4H	2.4mm F/C Manganese Bronze Tig Rod 200g Handy Pack	Pk	
MBF-3.2-5T	3.2mm F/C Manganese Bronze Tig Rod 5.0kg Pack	Pk	
MBF-3.2-1T	3.2mm F/C Manganese Bronze Tig Rod 1.0kg Trade Pack	Pk	
MBF-3.2H	3.2mm F/C Manganese Bronze Tig Rod 200g Handy Pack	Pk	
MBF-3.2T	3.2mm F/C Manganese Bronze Tig Rod 450g Handy Pack	Pk	

	TIG ROD NICKEL BRONZE	
Stock Code	Product Description	Pack Size
NBB-1.6-5T	1.6mm Nickel Bronze Tig Rod 5.0kg Pack	Pk
NBB-1.6-1T	1.6mm Nickel Bronze Tig Rod 1.0kg Trade Pack	Pk
NBB-1.6H	1.6mm Nickel Bronze Tig Rod 450g Handy Pack	Pk
NBB-2.4-5T	2.4mm Nickel Bronze Tig Rod 5.0kg Pack	Pk
NBB-2.4-1T	2.4mm Nickel Bronze Tig Rod 1.0kg Trade Pack	Pk
NBB-2.4H	2.4mm Nickel Bronze Tig Rod 450g Handy Pack	Pk
NBB-3.2-5T	3.2mm Nickel Bronze Tig Rod 5.0kg Pack	Pk
NBB-3.2H	3.2mm Nickel Bronze Tig Rod 450g Handy Pack	Pk
NBF-2.4-5T	2.4mm Nickel Bronze Flux Coated Gas Rod 5.0kg Pack	Pk
NBF-2.4H	2.4mm Nickel Bronze Flux Coated Gas Rod 200g Handy Pack	Pk
NBF-2.4T	2.4mm Nickel Bronze Flux Coated Gas Rod 450g Trade Pack	Pk
NBF-3.2-5T	3.2mm Nickel Bronze Flux Coated Gas Rod 5.0kg Pack	Pk
NBF-3.2H	3.2mm Nickel Bronze Flux Coated Gas Rod 200g Handy Pack	Pk
NBF-3.2T	3.2mm Nickel Bronze Flux Coated Gas Rod 450g Trade Pack	Pk



Pack Size

	TIG ROD TOBIN BRONZE (BARE)	
Stock Code	Product Description	Pack Size
TBB-1.6-5T	1.6mm Tobin Bronze Tig Rod 5.0kg Pack	Pk
TBB-1.6-1T	1.6mm Tobin Bronze Tig Rod 1.0kg Trade Pack	Pk
TBB-1.6H	1.6mm Tobin Bronze Tig Rod 450g Handy Pack	Pk
TBB-2.4-5T	2.4mm Tobin Bronze Tig Rod 5.0kg Pack	Pk
TBB-2.4-1T	2.4mm Tobin Bronze Tig Rod 1.0kg Trade Pack	Pk
TBB-2.4H	2.4mm Tobin Bronze Tig Rod 450g Handy Pack	Pk
TBB-3.2-5T	3.2mm Tobin Bronze Tig Rod 5.0kg Pack	Pk
TBB-3.2-1T	3.2mm Tobin Bronze Tig Rod 1kg Trade Pack	Pk
TBB-3.2H	3.2mm Tobin Bronze Tig Rod 450g Handy Pack	Pk

	TIG ROD TOBIN BRONZE FLUX COATED GAS ROD	
Stock Code	Product Description	Pack Size
TBF-1.6-5T	1.6mm Tobin Bronze F/C Tig Gas Rod 5.0kg Pack	Pk
TBF-1.6-1T	1.6mm Tobin Bronze F/C Tig Gas Rod 450g Trade Pack	Pk
TBF-1.6H	1.6mm Tobin Bronze F/C Tig Gas Rod 200g Handy Pack	Pk
TBF-2.4-5T	2.4mm Tobin Bronze F/C Tig Gas Rod 5.0kg Pack	Pk
TBF-2.4-1T	2.4mm Tobin Bronze F/C Tig Gas Rod 450g Trade Pack	Pk
TBF-2.4H	2.4mm Tobin Bronze F/C Tig Gas Rod 200g Handy Pack	Pk
TBF-3.2-5T	3.2mm Tobin Bronze F/C Tig Gas Rod 5.0kg Pack	Pk
TBF-3.2-1T	3.2mm Tobin Bronze F/C Tig Gas Rod 450g Trade Pack	Pk
TBF-3.2H	3.2mm Tobin Bronze F/C Tig Gas Rod 200g Handy Pack	Pk

	TIG ROD SILICONE BRONZE	
Stock Code	Product Description	Pack Size
SBB-1.6-5T	1.6mm Silicone Bronze Tig Rod 5.0kg Pack	Pk
SBB-1.6-1T	1.6mm Silicone Bronze Tig Rod 1.0kg Trade Pack	Pk
SBB-1.6H	1.6mm Silicone Bronze Tig Rod 450g Handy Pack	Pk
SBB-2.4-5T	2.4mm Silicone Bronze Tig Rod 5.0kg Pack	Pk
SBB-2.4-1T	2.4mm Silicone Bronze Tig Rod 1.0kg Trade Pack	Pk
SBB-2.4H	2.4mm Silicone Bronze Tig Rod 450g Handy Pack	Pk
SBB-3.2-5T	3.2mm Silicone Bronze Tig Rod 5.0kg Pack	Pk
SBB-3.2-1T	3.2mm Silicone Bronze Tig Rod 1.0kg Trade Pack	Pk
SBB-3.2H	3.2mm Silicone Bronze Tig Rod 450g Handy Pack	Pk

	TIG ROD CHROME MOLLEY	
Stock Code	Product Description	Pack Size
TRSB2-1.6-1T	1.6mm Chrome Molley Tig Rod 1.0kg Trade Pack	Pk
TRSB2-1.6H	1.6mm Chrome Molley Tig Rod 450gm Handy Pack	Pk
TRSB2-1.6-5T	1.6mm Chrome Molley Tig Rod 5.0kg Pack	Pk
TRSB2-2.4-1T	2.4mm Chrome Molley Tig Rod 1.0kg Trade Pack	Pk
TRSB2-2.4H	2.4mm Chrome Molley Tig Rod 450gm Handy Pack	Pk
TRSB2-2.4-5T	2.4mm Chrome Molley Tig Rod 5.0kg Pack	Pk







TRS4

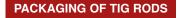
TRS6

	TIG ROD MILD STEEL ER70S2	
Stock Code	Product Description	Pack Size
TRS2-1.6-5T	1.6mm Mild Steel Tig Rod 5kg Pack	Pk
TRS2-1.6-1T	1.6mm Mild Steel Tig Rod 1kg Trade Pack	Pk
TRS216H	1.6mm Mild Steel Tig Rod 450g Handy Pack	Pk
TRS2-2.4-5T	2.4mm Mild Steel Tig Rod 5kg Pack	Pk
TRS2-2.4-1T	2.4mm Mild Steel Tig Rod 1kg Trade Pack	Pk
TRS224H	2.4mm Mild Steel Tig Rod 450g Handy Pack	Pk
TRS2-3.2-5T	3.2mm Mild Steel Tig Rod 5kg Pack	Pk
TRS2-3.2-1T	3.2mm Mild Steel Tig Rod 1kg Trade Pack	Pk
TRS232H	3.2mm Mild Steel Tig Rod 450g Handy Pack	Pk

TRS2

	TIG ROD MILD STEEL ER70S4	
Stock Code	Product Description	Pack Size
TRS4-2.4-5T	2.4mm Mild Steel Tig Rod 5kg Pack	Pk

	TIG ROD MILD STEEL ER70S6	
Stock Code	Product Description	Pack Size
TRS6-1.6-5T	1.6mm Mild Steel Tig Rod 5kg Pack	Pk
TRS6-1.6-1T	1.6mm Mild Steel Tig Rod 1kg Trade Pack	Pk
TRS616H	1.6mm Mild Steel Tig Rod 450g Handy Pack	Pk
TRS6-2.4-5T	2.4mm Mild Steel Tig Rod 5kg Pack	Pk
TRS6-2.4-1T	2.4mm Mild Steel Tig Rod 1kg Trade Pack	Pk
TRS624H	2.4mm Mild Steel Tig Rod 450g Handy Pack	Pk
TRS6-3.2-5T	3.2mm Mild Steel Tig Rod 5kg Pack	Pk
TRS6-3.2-1T	3.2mm Mild Steel Tig Rod 1kg Trade Pack	Pk
TRS632H	3.2mm Mild Steel Tig Rod 450g Handy Pack	Pk



#### Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



#### GP ELECTRODES 6010, 6011 (CELLULOSE POTASSIUM COATING) FLAT, HORIZINTAL, VERTICAL UP/DOWN, OVERHEAD, ALL POSITIONS

Stock Code	Product Description	Pack Size
E6010-2.6	General Purpose Electrode 2.6mm 2.0kg Pack	Pk
E6011-2.6-2	General Purpose Electrode 2.6mm 2.0kg pack	Pk
E6011-3.2-5	General Purpose Electrode 3.2mm 5.0kg Pack	Pk

#### GP ELECTRODES 6012 (RUTILE COATED ELECTRODE) FLAT, HORIZINTAL, VERTICAL UP/DOWN AND OVERHEAD

Stock Code	Product Description	Pack Size
E6012-1.6	General Purpose Electrode 1.6mm 2.0kg Pack	Pk
E6012-1.6H	General Purpose Electrode 1.6mm 450g Handy Pack	Pk
E6012-2.0	General Purpose Electrode 2.0mm 2.0kg Pack	Pk
E6012-2.0H	General Purpose Electrode 2.0mm 450g Handy Pack	Pk
E6012-2.6	General Purpose Electrode 2.6mm 2.0kg Pack	Pk
E6012-2.6H	General Purpose Electrode 2.6mm 450g Handy Pack	Pk
E6012-3.2	General Purpose Electrode 3.2mm 2.0kg Pack	Pk
E6012-3.2H	General Purpose Electrode 3.2mm 450g Handy Pack	Pk
E6012-4.0	General Purpose Electrode 4.0mm 2.0kg Pack	Pk

#### GP ELECTRODES 6013

FLAT, HORIZINTAL, VERTICAL UP AND OVERHEAD (NOT DOWN)		
Stock Code	Product Description	Pack Size
E6013-2.0	General Purpose Electrode 2.0mm 2.0kg Pack	Pk
E6013-2.0H	General Purpose Electrode 2.0mm 450g Handy Pack	Pk
E6013-2.6	General Purpose Electrode 2.6mm 2.0kg Pack	Pk
E6013-2.6H	General Purpose Electrode 2.6mm 450g Handy Pack	Pk
E6013-3.2	General Purpose Electrode 3.2mm 2.0kg Pack	Pk
E6013-3.2H	General Purpose Electrode 3.2mm 450g Handy Pack	Pk
E6013-4.0	General Purpose Electrode 4.0mm 2.0kg Pack	Pk



	LOW HYDROGEN TWIN COAT ELECTRODES 7016	
Stock Code	Product Description	Pack Size
E7016-2.6	Low Hydrogen Electrode 2.6mm 2.0kg Pack	Pk
E7016-2.6-5	Low Hydrogen Electrode 2.6mm 5.0kg Pack	Pk
E7016-2.6H	Low Hydrogen Electrode 2.6mm 450g Handy Pack	Pk
E7016-3.2	Low Hydrogen Electrode 3.2mm 2.0kg Pack	Pk
E7016-3.2-5	Low Hydrogen Electrode 3.2mm 5.0kg Pack	Pk
E7016-3.2H	Low Hydrogen Electrode 3.2mm 450g Handy Pack	Pk
E7016-4.0	Low Hydrogen Electrode 4.0mm 2.0kg Pack	Pk
E7016-5.0	Low Hydrogen Electrode 5.0mm 2.0kg Pack	Pk

LOW HYDROGEN ELECTRODES 7018		
Stock Code	Product Description	Pack Size
E7018-2.6	Low Hydrogen Electrode 2.6mm 2.0kg Pack	Pk
E7018-2.6H	Low Hydrogen Electrode 2.6mm 450g Handy Pack	Pk
E7018-3.2	Low Hydrogen Electrode 3.2mm 2.0kg Pack	Pk
E7018-4.0	Low Hydrogen Electrode 4.0mm 2.0kg Pack	Pk
E7018-5.0	Low Hydrogen Electrode 5.0mm 2.0kg Pack	Pk

IRON POWDER ELECTRODES 7024		
Stock Code	Product Description	Pack Size
E7024-2.6	Iron Powder Electrode 2.6mm 2.0kg Pack	Pk
E7024-3.2	Iron Powder Electrode 3.2mm 2.0kg Pack	Pk
E7024-3.2-5	Iron Powder Electrode 3.2mm 5.0kg Pack	Pk

CAST IRON ELECTRODES		
Stock Code	Product Description	Pack Size
ENI55-2.6	Cast Iron Electrode 55% Nickel 2.6mm 1.0kg Pack	Pk
ENI55-2.6H	Cast Iron Electrode 55% Nickel 2.6mm (Approx 0.11kg) 6 Pack	Pk
ENI55-3.2	Cast Iron Electrode 55% Nickel 3.2mm 1.0kg (ENiFe-Cl) Pack	Pk
ENI55-3.2H	Cast Iron Electrode 55% Nickel 3.2mm (ENiFe-CI) 6 Pack	Pk
ENI55-4.0	Cast Iron Electrode 55% Nickel 4.0mm 1.0kg (ENiFe-Cl) Pack	Pk

CAST IRON ELECTRODES		
Stock Code	Product Description	Pack Size
ENI99-2.6	Cast Iron Electrode Pure Nickel 2.6mm 1.0kg (ENi-Cl) Pack	Pk
ENI99-2.6H	Cast Iron Electrode Pure Nickel 2.6mm (ENi-Cl) 6 Pack	Pk
ENI99-3.2	Cast Iron Electrode Pure Nickel 3.2mm 1.0kg (ENi-Cl) Pack	Pk
ENI99-3.2H	Cast Iron Electrode Pure Nickel 3.2mm (ENi-Cl) 6 Pack	Pk
ENI99-4.0	Cast Iron Electrode Pure Nickel 4.0mm 1.0kg (ENi-Cl) Pack	Pk

HARD FACING ELECTRODES		
Stock Code	Product Description	Pack Size
H350B 3.2-5	Hard Facing Electrode 3.2mm 5.0kg (35HRC) Pack	Pk
H350B 4.0	Hard Facing Electrode 4.0mm 5.0kg (35HRC) Pack	Pk
H600B 3.2-5	Hard Facing Electrode 3.2mm 5.0kg (60 HRC) Pack	Pk
H600B-3.2H	Hard Facing Electrode 3.2mm 450g Handy Pack	Pk
H600B 4.0-5	Hard Facing Electrode 4.0mm 5.0kg (60HRC) Pack	Pk

**TAURUS 316L-17** 



TAURUS E6013



ENi55



	STAINLESS STEEL ELECTRODES 308L	
Stock Code	Product Description	Pack Size
E308L-1.6	Stainless Steel Electrode 1.6mm 1.0kg Trade Pack	Pk
E308L-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk
E308L-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E308L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

STAINLESS STEEL ELECTRODES 309L		
Stock Code	Product Description	Pack Size
E309L-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk
E309L-2.6H	Stainless Steel Electrode 2.6mm 450g Handy Pack	Pk
E309L-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E309L-3.2H	Stainless Steel Electrode 3.2mm 450g Handy Pack	Pk
E309L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

	STAINLESS STEEL ELECTRODES 309MOL	
Stock Code	Product Description	Pack Size
E309MOL-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk
E309MOL-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E309MOL-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

	STAINLESS STEEL ELECTRODES 310-17	
Stock Code	Product Description	Pack Size
E310L-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk
E310L-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E310L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

	STAINLESS STEEL ELECTRODES 312L17	
Stock Code	Product Description	Pack Size
E312L-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk
E312L-2.6H	Stainless Steel Electrode 2.6mm Handy Pack	Pk
E312L-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E312L-3.2H	Stainless Steel Electrode 3.2mm Handy Pack	Pk
E312L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

	STAINLESS STEEL ELECTRODES 316L17	
Stock Code	Product Description	Pack Size
E316L-2.0	Stainless Steel Electrode 2.0mm 1.0kg Trade Pack	Pk
E316L-2.0H	Stainless Steel Electrode 2.0mm Handy Pack	Pk
E316L-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk
E316L-2.6H	Stainless Steel Electrode 2.6mm Handy Pack	Pk
E316L-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E316L-3.2H	Stainless Steel Electrode 3.2mm Handy Pack	Pk
E316L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

	STAINLESS STEEL ELECTRODES 317-17	
Stock Code	Product Description	Pack Size
E317L-3.2	Stanless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk
E317L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk

STAINLESS STEEL ELECTRODES 347-17			
Stock Code	Product Description	Pack Size	
E347L-2.6	Stainless Steel Electrode 2.6mm 1.0kg Trade Pack	Pk	
E347L-3.2	Stainless Steel Electrode 3.2mm 1.0kg Trade Pack	Pk	
E347L-4.0	Stainless Steel Electrode 4.0mm 1.0kg Trade Pack	Pk	

Torchmaster Australia is no way affiliated with any brands, trademark and manufacturers listed in our catalogue. All brands, trademarks and part numbers are the property of their respective owners. They are listed purely for customer convenience.



#### SILVER SOLDER ALLOYS



SILVER SOLDER

	SILVER BRAZING ALLOYS	
Stock Code	Product Description	Pack Size
	Copper Phosphorous	
	2% Silver 2.0mm 500mm Long Bare	
SBA0220P	Silver Brazing Rod 2% Silver 2.0mm 1kg Pack	Kg
SBA0220T	Silver Brazing Rod 2% Silver 2.0mm 0.5kg Pack	Pk
SBA0220H	Silver Brazing Rod 2% Silver 2.0mm 5 Stick Pack	Pk
	5% Silver 2.0mm 500mm Long Bare	
SBA0520P	Silver Brazing Rod 5% Silver 2.0mm 1kg Pack	Kg
SBA0520T	Silver Brazing Rod 5% Silver 2.0mm 0.5kg Pack	Pk
SBA0520H	Silver Brazing Rod 5% Silver 2.0mm 5 Stick Pack	Pk
	15% Silver 2.0mm 500mm Long Bare	
SBA1520P	Silver Brazing Rod 15% Silver 2.0mm 1kg Pack	Kg
SBA1520T	Silver Brazing Rod 15% Silver 2.0mm 0.5kg Pack	Pk
SBA1520H	Silver Brazing Rod 15% Silver 2.0mm 5 Stick Pack	Pk
	15% Silver 2.4mm 500mm Long Bare	
SBA1524P	Silver Brazing Rod 15% Silver 2.4mm 1kg Pack	Kg
SBA1524T	Silver Brazing Rod 15% Silver 2.4mm 0.5kg Pack	Pk
SBA1524H	Silver Brazing Rod 15% Silver 2.4mm 5 Stick Pack	Pk
	45% Silver 1.6mm 500mm Long Bare	
SBA4516CFP	Silver Brazing Rod 45% Silver Cad Free 1.6mm 1kg Pack	Kg
SBA4516CFT	Silver Brazing Rod 45% Silver Cad Free 1.6mm 0.5kg Pack	Pk
SBA4516CFH	Silver Brazing Rod 45% Silver Cad Free 1.6mm 3 Stick Pack	Pk
	56% Silver 1.6mm 500mm Long Bare	
SBA5616CFP	Silver Brazing Rod 56% Silver Cad Free 1.6mm 1kg Pack	Kg
SBA5616CFT	Silver Brazing Rod 56% Silver Cad Free 1.6mm 0.5kg Pack	Pk
SBA5616CFH	Silver Brazing Rod 56% Silver Cad Free 1.6mm 3 Stick Pack	Pk
	45% Silver Flux Coated (Cadmium Free) 500mm Long	
SBF4516CFP	Flux Coated 45% Silver Cad Free 1.6mm 1kg Pack	Kg
SBF4516CFT	Flux Coated 45% Silver Cad Free 1.6mm 0.5kg Pack	Pk
SBF4516CFH	Flux Coated 45% Silver Cad Free 1.6mm 3 Stick Pack	Pk
	56% Silver Flux Coated (Cadmium Free) 500mm Long	
SBF5516CFP	Flux Coated 56% Silver Cad Free 1.6mm 1kg Pack	Kg
SBF5516CFT	Flux Coated 56% Silver Cad Free 1.6mm 0.5kg Pack	Pk
SBF5516CFH	Flux Coated 56% Silver Cad Free 1.6mm 3 Stick Pack	Pk

SILVER BRAZING ALLOYS

### FELDER (GERMAN) SILVER SOLDER FLUX







SILVER SOLDER FLUX			
Stock Code	Product Description	Pack Size	
ALMFLUX	Aluminium Welding Flux (Powder) 250g	1	
26420050	Aluminium Welding Powder 100g	1	
SBAFLUX	Silver Solder Flux (Paste) 250g	1	
UNIFLUX	Universal Welding Flux (Paste) 250g	1	

### ALMFLUX

Aluminium Welding Flux 250g powder Flux based on hygroscopie chlorides and fluorides mainly lithium connections. Depending on the field of application, the following aluminum welding wires can be used; S-Al99.5, S-Al99,8,; S-Al99,5Ti (Din 1732)

#### **SBMFLUX**

Silver Solder Flux (paste) 250g Flux for silver hard solder "Cu-Rosil" for brazing of copper and copper alloys (effective range of 500-800 ° C)

### UNIFLUX

Universal Welding Flux ((paste) 250g Hard soldering powder "Universal" is a hard solder flux based on boron compounds for hard soldering of copper, copper alloys, grey cast iron, malleable cast iron and steel as well as the welding brass (no light metals)











### **OUR WAREHOUSES**

### WA (Head Office)

**Torchmaster Australia Pty Ltd** Unit 2, 45 Inspiration Drive WANGARA WA 6065

T. (08) 9303 9744 E. sales@torchmaster.com.au

### VIC

**Torchmaster Australia Pty Ltd** Unit 7, 23/25 Nathan Drive CAMPBELLFIELDS VIC 3061

T. (03) 9308 9668 E. salesvic@torchmaster.com.au

### QLD

Torchmaster Australia Pty Ltd Unit 2, 23 Blivest Street OXLEY QLD 4075

T. (07) 3375 5056 E. salesqld@torchmaster.com.au



www.torchmaster.com.au